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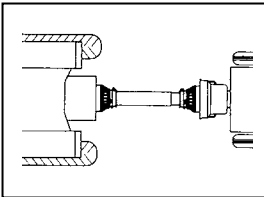
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## DRIVELINE SAFETY

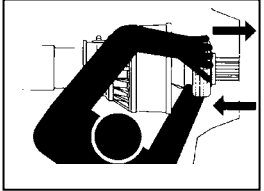
THE SAFETY OF THE END USER DEPENDS UPON PROPER USE AND MAINTENANCE OF THE IMPLEMENT TRACTOR, AND DRIVELINE, PLUS ALL RELATED SAFETY SHIELDING. INFORMATION REGARDING CORRECT DRIVELINE USAGE IS INCLUDED ON THE SAFETY LABEL.



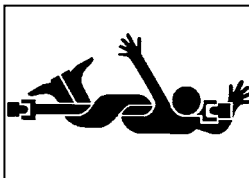
Use the implement only with a driveline which is compatible in length, power capacity, torque limiters or overrunning clutches, and shielding. The driveline and its torque limiter or overrunning clutch should only be used for their intended purposes.



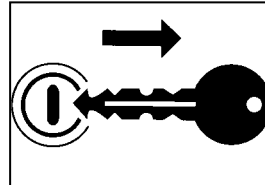
Ensure that all driveline, tractor and implement shields are functional and in place before operation. Damages or missing components must be replaced with spare parts, correctly installed, before using the driveline.



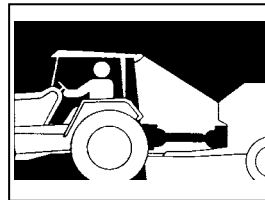
Ensure that the driveline is securely attached to the tractor and the implement before operating.



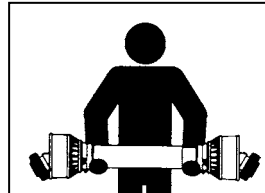
Do not wear loose clothing, jewelry, hair, or anything which could get caught in the machine. **Contact with rotating parts could cause serious injury or death.**



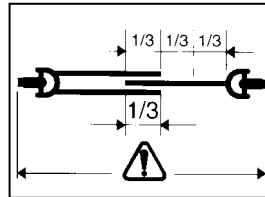
Disengage the PTO, turn off the tractor engine and remove key before approaching the implement or performing maintenance work.



When used at night or in poor visibility, illuminate the driveline operating area during installation.

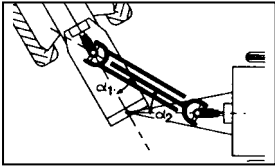


Keep the driveline horizontal during handling to prevent the halves from sliding apart, which could cause injury or damage the shielding.

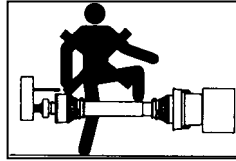


Always hitch the tractor to **STATIONARY MACHINERY** (pumps, elevators, generators, driers, etc.) so that the telescoping tubes overlap by at least  $\frac{1}{3}$  of their length.

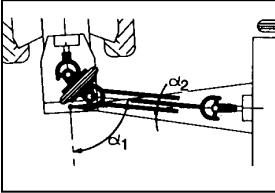
## WORKING CONDITIONS



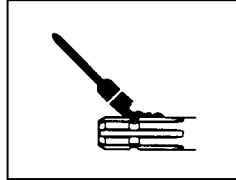
When operating, ensure that joining angles are equal. Disengage the PTO when the angle of the joints exceeds 35°.



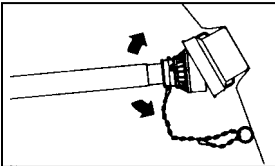
Do not stand on the driveline. Do not step over, or go under the driveline. Contact with a rotating driveline could cause serious injury or death.



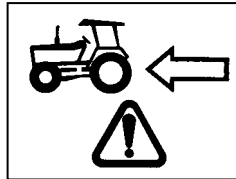
**CONSTANT VELOCITY JOINTS** may operate at angles up to 70-80° depending upon type, but only for brief periods (for example during turns) and never continuously.



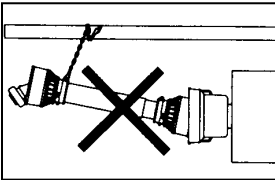
Installing the Driveline: Clean and grease the tractor PTO and implement shaft before installing the driveline.



Attach the safety chains, allowing sufficient slack for the driveline during turns, operation, and transport.



The tractor printed on the shield indicated the tractor end of the driveline. Any torque limiter or overrunning clutch must be installed on the implement end.



Never use the safety chains to support the driveline for storage. Always use the support on the implement.

## SAFETY SECTION

### WARNING!

- Be certain to disengage PTO shaft and to turn off the tractor before making any operational maintenance inspections or repairs. Keep clear of the machine until all parts have stopped moving.
- NEVER operate an implement with driveline guards missing or in a damaged condition.
- Guards must rotate freely on the yokes.

### SAFETY DECALS



PART NO.

PTO 1310022

#### IMPORTANT

- CHECK THAT *GUARD MISSING DECAL* ON STEEL TUBE UNDER INNER GUARD AND *ROTATING DRIVELINE DECAL* ON OUTER GUARD ARE FIRMLY AFFIXED, UNDAMAGED AND READABLE - IF NOT, REPLACE.
- GUARDS MUST ROTATE FREELY ON YOKES.



PART NO.

PTO 1310021

**FOR USE ON  
IMPLEMENT END  
ONLY**



**ALL CLUTCHES MUST BE USED  
ON THE IMPLEMENT END ONLY.**

Yellow decal is provided on clutch.

### SAFETY MANUAL

The Agriculture Driveline Manufacturers Association (ADMA) has printed a Safety Manual for owners and operators of agricultural machinery.

PART NO.

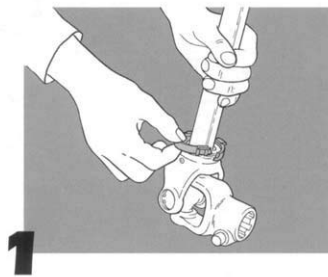
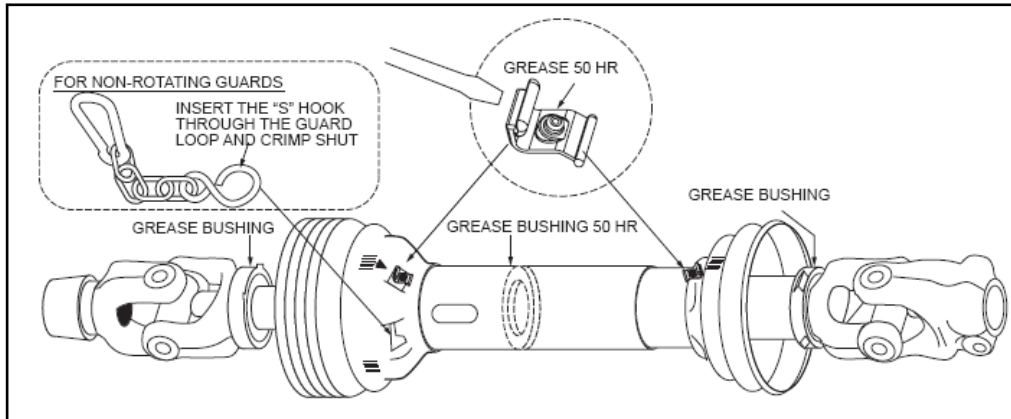
PTO 5615123



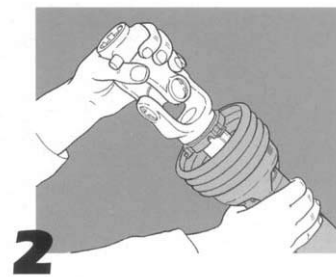
## EASY LOCK GUARD SYSTEM

SAFETY  
SECTION

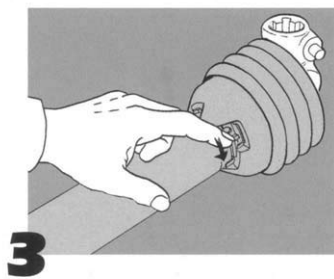
## Instructions for Removal and Installation of Easy Lock Guards



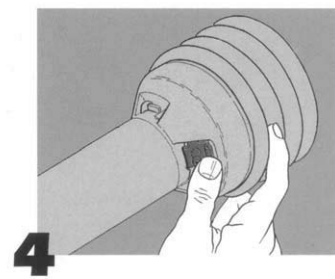
Clean and grease bearing raceway before the nylon bearing is placed in the groove. Grease any remaining nylon bearings in guard.



Slide guard half over driveline and insert nylon bearing tabs into the openings in the guard.



Turn the nylon bearing until it engages into the guard.



Push Easy Lock clip into position. The nylon bearing and guard are now secure. **Guards must rotate freely on yokes.**

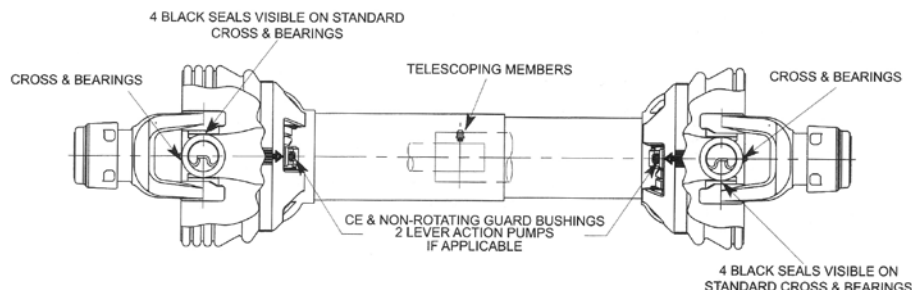
**5 To Remove Guard** - Use screwdriver to release Easy Lock clip. Turn the nylon bearings to disengage from the guard and remove guard.

# GREASING RECOMMENDATIONS

## SAFETY SECTION

### Telescoping Drivelines

Be certain to follow greasing instructions as identified below:



Lubricate all fittings with a good quality lithium soap compatible E.P. grease meeting the N.L.G.I. #2 specifications and containing no more than 1% molybdenum disulfide.

An E.P. grease meeting the N.L.G.I. #2 specifications and containing 3% molybdenum disulfide may be substituted in the telescoping members only.

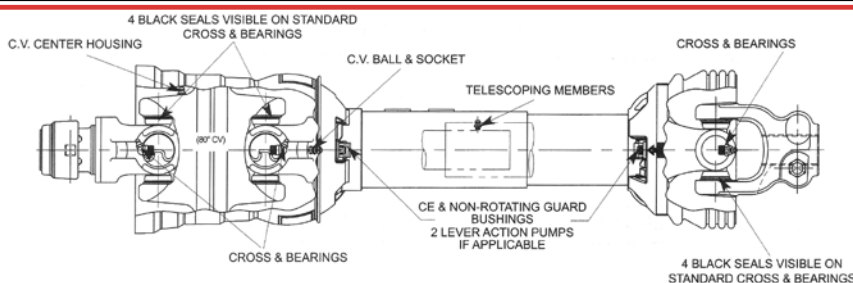
| LUBE RECOMMENDATIONS |                                                          |                         |
|----------------------|----------------------------------------------------------|-------------------------|
| INTERVAL             | LOCATION                                                 | AMOUNT                  |
| 50 HRS               | Extended lube cross & bearing (orange seals not visible) | 2-3 Lever action pumps  |
| 8 HRS*               | Standard cross & bearings (black seals)                  | 2-3 Lever action pumps  |
| 8 HRS                | Telescoping members (50 hrs. hardened spline)            | 8-10 Lever action pumps |
| 50 HRS**             | CE & non-rotating guard bushings (1000 RPM max.)         | 2 Lever action pumps    |

• Constant angle applications may require a lube interval of 4 hours.

• High speed may require a lube interval of 8 hours.

**CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED.**

### 80° Constant Velocity Drivelines



Lubricate all fittings with a good quality lithium soap compatible E.P. grease meeting the N.L.G.I. #2 specifications and containing no more than 1% molybdenum disulfide.

An E.P. grease meeting the N.L.G.I. #2 specifications and containing 3% molybdenum disulfide may be substituted in the telescoping members only.

| LUBE RECOMMENDATIONS |                                                           |                          |
|----------------------|-----------------------------------------------------------|--------------------------|
| INTERVAL             | LOCATION                                                  | AMOUNT                   |
| 50 HRS               | Extended lube cross & bearings (orange seals not visible) | 2-3 Lever action pumps   |
| 8 HRS*               | Standard cross & bearings (black seals)                   | 2-3 Lever action pumps   |
| 8 HRS                | Telescoping members (50 hrs hardened spline)              | 8-10 Lever action pumps  |
| 8 HRS*               | CV ball & socket                                          | 4-6 Lever action pumps   |
| 24 HRS               | CV center housing                                         | 12-15 Lever action pumps |
| 50 HRS**             | CE & non-rotating guard bushings (1000 RPM max.)          | 2 Lever action pumps**   |

• Constant angle applications may require a lube interval of 4 hours.

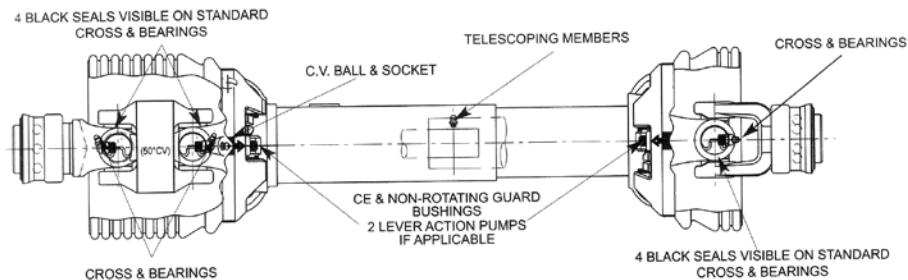
• High speed may require a lube interval of 8 hours.

**CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED.**

## GREASING RECOMMENDATIONS

SAFETY  
SECTION

## 50° Constant Velocity Drivelines



Lubricate all fittings with a good quality lithium soap compatible E.P. grease meeting the N.L.G.I. #2 specifications and containing no more than 1% molybdenum disulfide.

An E.P. grease meeting the N.L.G.I. #2 specifications and containing 3% molybdenum disulfide may be substituted in the telescoping members only.

| LUBE RECOMMENDATIONS |                                                           |                         |
|----------------------|-----------------------------------------------------------|-------------------------|
| INTERVAL             | LOCATION                                                  | AMOUNT                  |
| 50 HRS               | Extended lube cross & bearings (orange seals not visible) | 2-3 Lever action pumps  |
| 8 HRS*               | Standard cross & bearings (black seals)                   | 2-3 Lever action pumps  |
| 8 HRS                | Telescoping members (50 hrs hardened spline)              | 8-10 Lever action pumps |
| 8 HRS*               | CV ball & socket                                          | 4-6 Lever action pumps  |
| 50 HRS**             | CE & non-rotating guard bushings (1000 RPM max)           | 2 Lever action pumps**  |

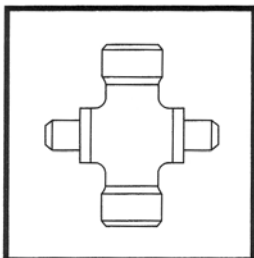
•Constant angle applications may require a lube interval of 4 hours.

•High speed may require a lube interval of 8 hours.

**CAUTION!! REPLACEMENT PARTS ARE NOT LUBRICATED.**

**REPLACEMENT PARTS MUST BE LUBRICATED AT TIME OF ASSEMBLY AND DURING USE PER THE LUBE RECOMMENDATIONS.**

## Greasing Recommendations for Cross &amp; Bearing Kits



Standard Cross & Bearing Kits (R-Kits) = 8 Hours.

Extended Lubrication Cross & Bearing Kits (E-Kits) = 50 - 250 Hours.



# **CROSS REFERENCE CHART**

## **QUICK REFERENCE SECTION**

### North American Components

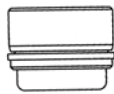
| CROSS & BRG KIT PART NO. | WEASLER AFTMKT. U-JOINT SERIES | WEASLER U-JOINT SERIES | APC/WESCO U-JOINT SERIES | CHAINBELT U-JOINT SERIES | G&G U-JOINT SERIES | NEAPCO U-JOINT SERIES | ROCKWELL U-JOINT SERIES | SPICER U-JOINT SERIES |
|--------------------------|--------------------------------|------------------------|--------------------------|--------------------------|--------------------|-----------------------|-------------------------|-----------------------|
| PTO 2000100              | -                              | -                      | -                        | -                        | -                  | -                     | 1FR                     | -                     |
| PTO 2000300              | -                              | -                      | -                        | -                        | -                  | -                     | 3DR                     | -                     |
| PTO 2000600              | 6                              | L6W/6RW                | 6N<br>6R                 | -                        | 6N                 | L600                  | L6N                     | -                     |
| PTO 2000675              | -                              | -                      | -                        | -                        | -                  | 0675                  | -                       | -                     |
| PTO 2000700              | -                              | W                      | -                        | -                        | -                  | -                     | -                       | -                     |
| PTO 2001000              | -                              | -                      | -                        | -                        | -                  | -                     | -                       | 1000                  |
| PTO 2001200              | 12                             | 12RW<br>12R            | 12N                      | R12N<br>R31N/120         | 12N                | 1200                  | L12N                    | 1140                  |
| PTO 2001400              | 14                             | 14R/GN<br>14NW         | 14N                      | R14N/140                 | 14N                | 2000                  | L14N                    | 1240                  |
| PTO 2001875              | -                              | -                      | -                        | -                        | -                  | 1800                  | -                       | -                     |
| PTO 2002600              | -                              | -                      | -                        | -                        | -                  | 2600                  | -                       | 1480                  |
| PTO 2003500              | 35                             | 35RW/35R<br>DN/35NW    | 35N                      | R35N/350                 | 35N                | 2200                  | 35N                     | 1340                  |
| PTO 2004400              | 44                             | 44R                    | 44N                      | 440                      | 14R                | 44R                   | 44R                     | 1440                  |
| PTO 2005500              | 55                             | L55/55NW<br>55R        | -                        | -                        | 55N                | -                     | 55N                     | -                     |

### Metric Components

| CROSS & BEARING R-KIT PART NO. | CROSS & BEARING E-KIT PART NO. | INTERCHANGES WITH BONDIOLI & PAVESI SERIES | INTERCHANGES WITH WALTERSCHEID SERIES |
|--------------------------------|--------------------------------|--------------------------------------------|---------------------------------------|
| PTO 2006154                    | PTO 2016154                    | 1                                          | N/A                                   |
| PTO 2006580                    | PTO 2016580                    | 5                                          | N/A                                   |
| PTO 2006794                    | PTO 2016794                    | 7N                                         | N/A                                   |
| PTO 2006806                    | PTO 2016806                    | 8                                          | N/A                                   |
| PTO 2006908                    | PTO 2016908                    | 9                                          | N/A                                   |
| PTO 2007004                    | PTO 2017004                    | N/A                                        | 2600                                  |
| PTO 2007155                    | PTO 2017155                    | N/A                                        | 2100                                  |
| PTO 2007676                    | PTO 2017676                    | N/A                                        | 2400                                  |
| PTO 2007890                    | N/A                            | II                                         | N/A                                   |
| PTO 2007989                    | PTO 2017989                    | N/A                                        | 2500                                  |
| PTO 2008261                    | PTO 2018261                    | 2                                          | 2200                                  |
| PTO 2008370                    | PTO 2018370                    | 3                                          | I                                     |
| PTO 2008474                    | PTO 2018474                    | 4                                          | 2300                                  |
| PTO 2008692                    | PTO 2018692                    | 6                                          | 220                                   |
| PTO 2008706                    | PTO 2018706                    | 7 (Old Series)                             | 230                                   |
| PTO 2007276                    | PTO 2017276                    | N/A                                        | 2280                                  |
| PTO 2007491                    | PTO 2017491                    | N/A                                        | 2380                                  |
| PTO 2007694                    | PTO 2017694                    | N/A                                        | 2480                                  |
| PTO 2007906                    | PTO 2017906                    | N/A                                        | 2580                                  |

## QUICK REFERENCE FOR CROSS &amp; BEARING KITS

## QUICK REFERENCE SECTION



**A** Snap Ring located in the bushing (internal)



**B** Snap Ring located in the yoke (external)

**R** = Regular Cross & Bearing Kit

**E** = Extended Lube Cross & Bearing Kit

## North American

| (R) PART NO. | (E) PART NO. | SERIES       | (R) KIT RATED H/P @ 540 RPM | (E) KIT RATED H/P @ 540 RPM | (R) KIT RATED H/P @ 1000 RPM | (E) KIT RATED H/P @ 1000 RPM | BEARING DIAMETER | CAP TO CAP OVERALL LENGTH | SNAP RING TYPE | PG. NO. |
|--------------|--------------|--------------|-----------------------------|-----------------------------|------------------------------|------------------------------|------------------|---------------------------|----------------|---------|
| PTO 2000100  | N/A          | Rockwell 1FR | N/A                         | N/A                         | N/A                          | N/A                          | 7/8"             | 2 15/16"                  | B              | 56      |
| PTO 2000300  | N/A          | Rockwell 3DR | N/A                         | N/A                         | N/A                          | N/A                          | 1"               | 3 15/16"                  | B              | 56      |
| PTO 2000600  | PTO 2010600  | 6            | 14                          | 19                          | 21                           | 29                           | 31/32"           | 2 5/16"                   | A              | 22      |
| PTO 2000675  | N/A          | 0675         | 16                          | N/A                         | 24                           | N/A                          | 15/16"           | 2 5/16"                   | A              | 52      |
| PTO 2000700  | N/A          | W            | N/A                         | N/A                         | N/A                          | N/A                          | 9/16"            | 1 1/2"                    | Pin & Block    | 50      |
| PTO 2001000  | N/A          | 1000         | 15                          | N/A                         | 24                           | N/A                          | 15/16"           | 2 9/32"                   | A              | 53      |
| PTO 2001200  | PTO 2011200  | 12           | 19                          | 26                          | 29                           | 40                           | 1 1/16"          | 2 1/2"                    | A              | 27      |
| PTO 2001400  | PTO 2011400  | 14           | 28                          | 38                          | 44                           | 58                           | 1 1/8"           | 2 5/8"                    | B              | 32      |
| PTO 2001875  | N/A          | 1800         | 30                          | N/A                         | 48                           | N/A                          | 1"               | 3 7/16"                   | A              | 56      |
| PTO 2002600  | N/A          | 2600         | 100                         | N/A                         | 144                          | N/A                          | 1 3/8"           | 4 3/16"                   | B              | 57      |
| PTO 2003500  | PTO 2013500  | 35           | 51                          | 70                          | 79                           | 108                          | 1 1/4"           | 3 7/32"                   | B              | 36      |
| PTO 2004400  | PTO 2014400  | 44           | 77                          | 103                         | 119                          | 158                          | 1 5/16"          | 4"                        | A              | 42      |
| PTO 2005500  | PTO 2015500  | 55           | 106                         | 137                         | 164                          | 211                          | 1 17/32"         | 4 5/16"                   | B              | 47      |

## Italian Series

| (R) PART NO. | (E) PART NO. | SERIES | (R) KIT RATED H/P @ 540 RPM | (E) KIT RATED H/P @ 540 RPM | (R) KIT RATED H/P @ 1000 RPM | (E) KIT RATED H/P @ 1000 RPM | BEARING DIAMETER | CAP TO CAP OVERALL LENGTH | SNAP RING TYPE | PG. NO. |
|--------------|--------------|--------|-----------------------------|-----------------------------|------------------------------|------------------------------|------------------|---------------------------|----------------|---------|
| PTO 2006154  | PTO 2016154  | 1      | 15                          | 19                          | 23                           | 29                           | 22.0 mm          | 54.0 mm                   | B              | 66      |
| PTO 2008261  | PTO 2018261  | 2      | 21                          | 25                          | 33                           | 38                           | 23.8 mm          | 61.2 mm                   | B              | 69      |
| PTO 2008370  | PTO 2018370  | 3      | 29                          | 38                          | 44                           | 58                           | 27.0 mm          | 70.0 mm                   | B              | 72      |
| PTO 2008474  | PTO 2018474  | 4      | 36                          | 45                          | 56                           | 70                           | 27.0 mm          | 74.6 mm                   | B              | 75      |
| PTO 2006580  | PTO 2016580  | 5      | 52                          | 65                          | 81                           | 100                          | 30.2 mm          | 79.6 mm                   | B              | 78      |
| PTO 2008692  | PTO 2018692  | 6      | 64                          | 79                          | 99                           | 122                          | 30.2 mm          | 92.0 mm                   | B              | 82      |
| PTO 2006794  | PTO 2016794  | 7N     | 79                          | 94                          | 122                          | 145                          | 34.9 mm          | 94.0 mm                   | B              | 84      |
| PTO 2006806  | PTO 2016806  | 8      | 100                         | 120                         | 154                          | 185                          | 34.9 mm          | 106.5 mm                  | B              | 87      |
| PTO 2006908  | PTO 2016908  | 9      | 120                         | 151                         | 185                          | 232                          | 41.0 mm          | 108.0 mm                  | B              | 90      |

## German Series

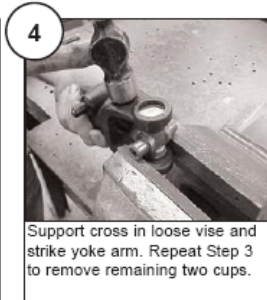
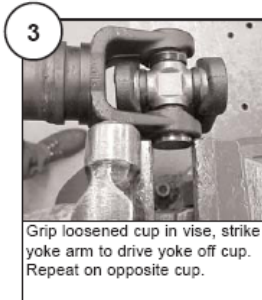
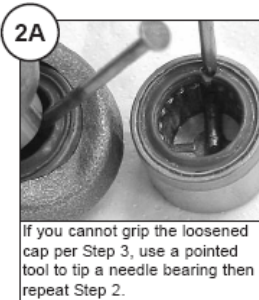
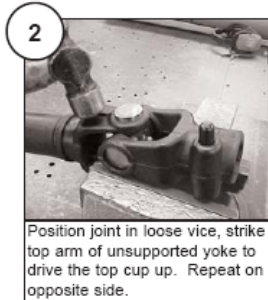
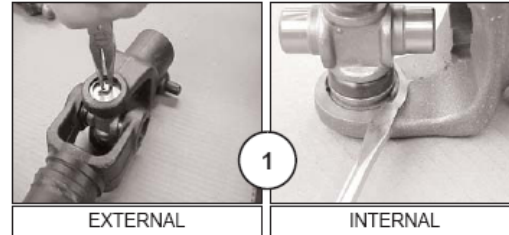
| (R) PART NO. | (E) PART NO. | SERIES | (R) KIT RATED H/P @ 540 RPM | (E) KIT RATED H/P @ 540 RPM | (R) KIT RATED H/P @ 1000 RPM | (E) KIT RATED H/P @ 1000 RPM | BEARING DIAMETER | CAP TO CAP OVERALL LENGTH | SNAP RING TYPE | PG. NO. |
|--------------|--------------|--------|-----------------------------|-----------------------------|------------------------------|------------------------------|------------------|---------------------------|----------------|---------|
| PTO 2007155  | PTO 2017155  | 2100   | 16                          | 19                          | 23                           | 29                           | 22.0 mm          | 54.8 mm                   | B              | 93      |
| PTO 2008261  | PTO 2018261  | 2200   | 26                          | 25                          | 33                           | 38                           | 23.8 mm          | 61.2 mm                   | B              | 95      |
| PTO 2008370  | PTO 2018370  | I      | 30                          | 38                          | 44                           | 58                           | 27.0 mm          | 70.0 mm                   | B              | 97      |
| PTO 2008474  | PTO 2018474  | 2300   | 37                          | 45                          | 56                           | 70                           | 27.0 mm          | 74.6 mm                   | B              | 99      |
| PTO 2008692  | PTO 2018692  | 220    | 64                          | 79                          | 99                           | 122                          | 30.2 mm          | 92.0 mm                   | B              | 102     |
| PTO 2007676  | PTO 2017676  | 2400   | 53                          | 66                          | 80                           | 102                          | 32.0 mm          | 76.0 mm                   | B              | 104     |
| PTO 2007989  | PTO 2017989  | 2500   | 90                          | 94                          | 124                          | 144                          | 36.0 mm          | 88.8 mm                   | B              | 107     |
| PTO 2007004  | PTO 2017004  | 2600   | 108                         | 149                         | 175                          | 230                          | 42.0 mm          | 104.0 mm                  | B              | 110     |

# UNIVERSAL JOINT REPLACEMENT

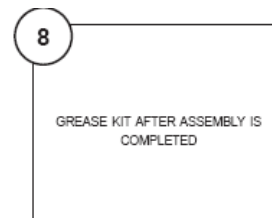
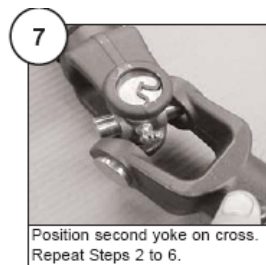
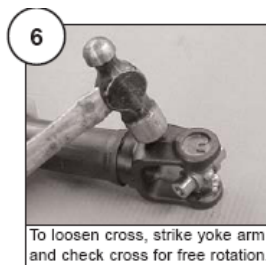
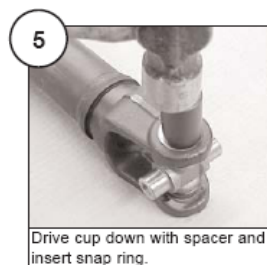
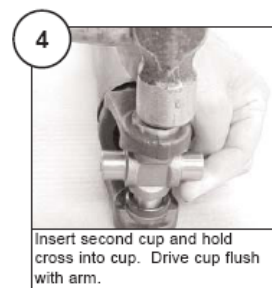
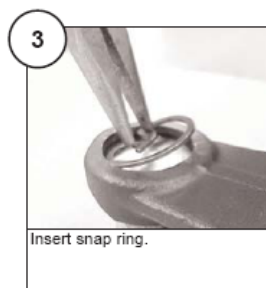
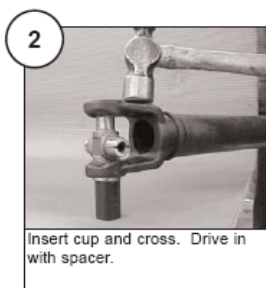
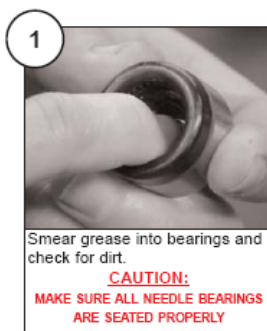
## QUICK REFERENCE SECTION

### To Disassemble Universal Joint

1. Remove all snap rings.



### To Reassemble Universal Joint



## NORTH AMERICAN SHAFTING AND TUBING

QUICK REFERENCE  
SECTION

## North American Shaft



| PART NO.     | SIZE               | LENGTH |
|--------------|--------------------|--------|
| PTO 4000012  | 3/4" Sq.           | 6'     |
| PTO 4000014  | 7/8" Sq.           | 6'     |
| PTO 4000015  | 1 5/16" Sq.        | 6'     |
| PTO 4000016  | 1" Sq.             | 6'     |
| PTO 4000019  | 1 3/16" Sq.        | 6'     |
| PTO 4000020  | 1 1/4" Sq.         | 6'     |
| PTO 4000021  | 1 5/16" Sq.        | 6'     |
| PTO 4001214  | 3/4" x 7/8" Rect.  | 6'     |
| PTO 4001618  | 1" x 1 1/8" Rect.  | 6'     |
| PTO 4010019  | 1 3/16" Sq.        | 10'    |
| PTO 4010021  | 1 5/16" Sq.        | 10'    |
| PTO 4011214  | 3/4" x 7/8" Rect.  | 10'    |
| PTO 4011618  | 1" x 1 1/8" Rect.  | 10'    |
| PTO 4020014  | 7/8" Hex           | 6'     |
| PTO 4020016  | 1" Hex             | 6'     |
| PTO 4020018  | 1 1/8" Hex         | 6'     |
| PTO 4040019  | 1 3/16" Sq.        | 3'     |
| PTO 4020020  | 1 1/4" Hex         | 6'     |
| PTO 4040021  | 1 5/16" Sq.        | 3'     |
| PTO 4041214  | 3/4" x 7/8" Rect.  | 3'     |
| PTO 4041615H | 1" x 15 Spl.       | 3'     |
| PTO 4041618  | 1" x 1 1/8" Rect.  | 3'     |
| PTO 4042120  | 1 5/16" x 20 Spl.  | 3'     |
| PTO 4042720  | 1 11/16" x 20 Spl. | 3'     |

## North American Tube



| PART NO.    | SIZE                   | LENGTH |
|-------------|------------------------|--------|
| PTO 6000012 | 1" Sq.                 | 6'     |
| PTO 6000015 | 1 1/4" Sq. (.120 wall) | 6'     |
| PTO 6000016 | 1 1/4" Sq. (.109 wall) | 6'     |
| PTO 6000020 | 1 5/8" Sq.             | 6'     |
| PTO 6001618 | 3/4" x 7/8" Rect.      | 6'     |
| PTO 6002022 | 1 1/4" x 1 3/8" Rect.  | 6'     |
| PTO 6011618 | 3/4" x 7/8" Rect.      | 10'    |
| PTO 6012022 | 1 1/4" x 1 3/8" Rect.  | 10'    |
| PTO 6020600 | 1 1/2" Rd.             | 6'     |
| PTO 6021400 | 2" Rd. (.083 wall)     | 6'     |
| PTO 6022600 | 2 3/4" Rd. (.109 wall) | 6'     |
| PTO 6023500 | 2 1/8" Rd. (.120 wall) | 6'     |
| PTO 6023501 | 2 1/8" Rd. (.083 wall) | 6'     |
| PTO 6024400 | 2 1/2" Rd. (.120 wall) | 6'     |
| PTO 6031400 | 2" Rd. (.083 wall)     | 10'    |
| PTO 6033500 | 2 1/8" Rd. (.120 wall) | 10'    |
| PTO 6034400 | 2 1/2" Rd. (.120 wall) | 10'    |
| PTO 6040600 | 1 1/2" Rd.             | 3'     |
| PTO 6041618 | 3/4" x 7/8" Rect.      | 3'     |
| PTO 6042022 | 1 1/4" x 1 3/8" Rect.  | 3'     |
| PTO 6043500 | 2 1/8" Rd. (.120 wall) | 3'     |
| PTO 6044400 | 2 1/2" Rd. (.120 wall) | 3'     |

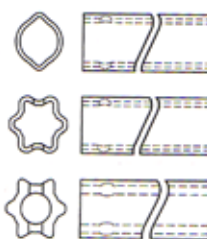
# METRIC PROFILE SHAFTING AND TUBING

## QUICK REFERENCE SECTION

| SERIES         | PART NO.    | METERS | INCHES    | USE AS |
|----------------|-------------|--------|-----------|--------|
| ByPy 1         | PTO 4006126 | 1.5    | 59 1/16"  | Inner  |
| ByPy 1         | PTO 4016126 | 3.0    | 118 5/16" | Inner  |
| ByPy 1         | PTO 4046126 | 1.0    | 39 3/8"   | Inner  |
| ByPy 1         | PTO 6006133 | 1.5    | 59 1/16"  | Outer  |
| ByPy 1         | PTO 6016133 | 3.0    | 118 5/16" | Outer  |
| ByPy 1         | PTO 6046133 | 1.0    | 39 3/8"   | Outer  |
| ByPy 2         | PTO 4006229 | 1.5    | 59 1/16"  | Inner  |
| ByPy 2         | PTO 4016229 | 3.0    | 118 5/16" | Inner  |
| ByPy 2         | PTO 4046229 | 1.0    | 39 3/8"   | Inner  |
| ByPy 2         | PTO 6006236 | 1.5    | 59 1/16"  | Outer  |
| ByPy 2         | PTO 6016236 | 3.0    | 118 5/16" | Outer  |
| ByPy 2         | PTO 6046236 | 1.0    | 39 3/8"   | Outer  |
| ByPy 3         | PTO 6006236 | 1.5    | 59 1/16"  | Inner  |
| ByPy 3         | PTO 6016236 | 3.0    | 118 5/16" | Inner  |
| ByPy 3         | PTO 6046236 | 1.0    | 39 3/8"   | Inner  |
| ByPy 3 & 4     | PTO 6006343 | 1.5    | 59 1/16"  | Outer  |
| ByPy 3 & 4     | PTO 6016343 | 3.0    | 118 5/16" | Outer  |
| ByPy 3 & 4     | PTO 6046343 | 1.0    | 39 3/8"   | Outer  |
| ByPy 4         | PTO 4006436 | 1.5    | 59 1/16"  | Inner  |
| ByPy 4         | PTO 4016436 | 3.0    | 118 5/16" | Inner  |
| ByPy 4         | PTO 4046436 | 1.0    | 39 3/8"   | Inner  |
| ByPy 5 & 6     | PTO 4006545 | 1.5    | 59 1/16"  | Inner  |
| ByPy 5 & 6     | PTO 4016545 | 3.0    | 118 5/16" | Inner  |
| ByPy 5 & 6     | PTO 4046545 | 1.0    | 39 3/8"   | Inner  |
| ByPy 5         | PTO 6006552 | 1.5    | 59 1/16"  | Outer  |
| ByPy 5         | PTO 6016552 | 3.0    | 118 5/16" | Outer  |
| ByPy 5         | PTO 6046552 | 1.0    | 39 3/8"   | Outer  |
| ByPy 6, 7N & 8 | PTO 6006654 | 1.5    | 59 1/16"  | Outer  |
| ByPy 6, 7N & 8 | PTO 6016654 | 3.0    | 118 5/16" | Outer  |
| ByPy 6, 7N & 8 | PTO 6046654 | 1.0    | 39 3/8"   | Outer  |
| ByPy 7N        | PTO 4006745 | 1.5    | 59 1/16"  | Inner  |
| ByPy 7N        | PTO 4016745 | 3.0    | 118 5/16" | Inner  |
| ByPy 7N        | PTO 4046745 | 1.0    | 39 3/8"   | Inner  |
| ByPy 9         | PTO 4006954 | 1.5    | 59 1/16"  | Inner  |
| ByPy 9         | PTO 4016954 | 3.0    | 118 5/16" | Inner  |
| ByPy 9         | PTO 4046954 | 1.0    | 39 3/8"   | Inner  |
| ByPy 8 & 9     | PTO 6006863 | 1.5    | 59 1/16"  | Outer  |
| ByPy 8 & 9     | PTO 6016863 | 3.0    | 118 5/16" | Outer  |
| ByPy 8 & 9     | PTO 6046863 | 1.0    | 39 3/8"   | Outer  |
| W/S 2100       | PTO 4007123 | 1.5    | 59 1/16"  | Inner  |
| W/S 2100       | PTO 4017123 | 3.0    | 118 5/16" | Inner  |
| W/S 2100       | PTO 4047123 | 1.0    | 39 3/8"   | Inner  |
| W/S 2100       | PTO 6007130 | 1.5    | 59 1/16"  | Outer  |
| W/S 2100       | PTO 6017130 | 3.0    | 118 5/16" | Outer  |
| W/S 2100       | PTO 6047130 | 1.0    | 39 3/8"   | Outer  |
| W/S I & 2200   | PTO 4007234 | 1.5    | 59 1/16"  | Inner  |
| W/S I & 2200   | PTO 4017234 | 3.0    | 118 5/16" | Inner  |
| W/S I & 2200   | PTO 4047234 | 1.0    | 39 3/8"   | Inner  |
| W/S I & 2200   | PTO 6007241 | 1.5    | 59 1/16"  | Outer  |

| SERIES                 | PART NO.    | METERS | INCHES    | USE AS |
|------------------------|-------------|--------|-----------|--------|
| W/S I & 2200           | PTO 6017241 | 3.0    | 118 5/16" | Outer  |
| W/S I & 2200           | PTO 6047241 | 1.0    | 39 3/8"   | Outer  |
| W/S 2400 (lemon)       | PTO 4007539 | 1.5    | 59 1/16"  | Inner  |
| W/S 2400 (lemon)       | PTO 4017539 | 3.0    | 118 5/16" | Inner  |
| W/S 2400 (lemon)       | PTO 4047539 | 1.0    | 39 3/8"   | Inner  |
| W/S 2400 (lemon)       | PTO 6007548 | 1.5    | 59 1/16"  | Outer  |
| W/S 2400 (lemon)       | PTO 6017548 | 3.0    | 118 5/16" | Outer  |
| W/S 2400 (lemon)       | PTO 6047548 | 1.0    | 39 3/8"   | Outer  |
| W/S 2400 & 2500 (star) | PTO 4007651 | 1.5    | 59 1/16"  | Inner  |
| W/S 2400 & 2500 (star) | PTO 4017651 | 3.0    | 118 5/16" | Inner  |
| W/S 2400 & 2500 (star) | PTO 4047651 | 1.0    | 39 3/8"   | Inner  |
| AW36 (star)            | PTO 6007961 | 1.5    | 59 1/16"  | Outer  |
| AW36 (star)            | PTO 6017961 | 3.0    | 118 5/16" | Outer  |
| AW36 (star)            | PTO 6047961 | 1.0    | 39 3/8"   | Outer  |
| AW26 (star)            | PTO 4007961 | 1.5    | 59 1/16"  | Inner  |
| AW26 (star)            | PTO 4017961 | 3.0    | 118 5/16" | Inner  |
| AW26 (star)            | PTO 4047961 | 1.0    | 39 3/8"   | Inner  |
| AW26 (star)            | PTO 6007071 | 1.5    | 59 1/16"  | Outer  |
| AW26 (star)            | PTO 6017071 | 3.0    | 118 5/16" | Outer  |
| AW26 (star)            | PTO 6047071 | 1.0    | 39 3/8"   | Outer  |

## German-Style Shafting & Tubing



Lemon &amp; Star Profile

## Italian-Style Shafting & Tubing



Tri-Lobe Profile

## EASY LOCK GUARDING SYSTEM

QUICK REFERENCE  
SECTION

North American



| SERIES | OLD GUARDS<br>PART NO. | OLD NYLON BEARING KITS   | NEW GUARDS<br>PART NO. | NEW NYLON BEARING KITS |
|--------|------------------------|--------------------------|------------------------|------------------------|
| 6      | PTO 9000648            | PTO 9200600/ PTO 9204P15 | PTO 9002548            | PTO 9210600            |
|        | PTO 9000660            | PTO 9200600/ PTO 9204P15 | PTO 9002560            | PTO 9210600            |
| W      | PTO 9000748            | PTO 9200141              | PTO 9002548            | PTO 9215170            |
| 12     | PTO 9001248            | PTO 9201200/ PTO 9204P16 | PTO 9002548            | PTO 9211200            |
|        | PTO 9001260            | PTO 9201200/ PTO 9204P16 | PTO 9002560            | PTO 9211200            |
| 14     | PTO 9001248            | PTO 9201200/ PTO 9205071 | PTO 9002548            | PTO 9211200            |
|        | PTO 9001260            | PTO 9201200/ PTO 9205071 | PTO 9002560            | PTO 9211200            |
| 35     | PTO 9003548            | PTO 9203500/ PTO 9205084 | PTO 9002548            | PTO 9211200            |
|        | PTO 9003560            | PTO 9203500/ PTO 9205084 | PTO 9002560            | PTO 9211200            |
| 44     | PTO 9004448            | PTO 9204400              | PTO 9023548            | PTO 9214400            |
|        | PTO 9004460            | PTO 9204400              | PTO 9023560            | PTO 9214400            |
| 55     | PTO 9004448            | PTO 9204400              | PTO 9023548            | PTO 9214400            |
|        | PTO 9004460            | PTO 9204400              | PTO 9023560            | PTO 9214400            |

## PLEASE NOTE!

- Not all guard and nylon bearing systems are interchangeable. When purchasing shaft weld and tube weld yokes or guards, make certain there is a proper fit between nylon bearing raceway in yoke and guard. Make sure guard rotates freely on the yokes.
- The nylon bearings provided are the most popular in the replacement market. If the nylon bearing provided is not a proper fit, it is essential that the proper nylon bearing is identified to insure proper performance and safety. To assist in ordering the proper nylon bearing, listed in this brochure are stock numbers and dimensions for nylon bearings.
- All Series North American guards are provided without nylon bearings. To help assure the proper set of nylon bearings are installed, one nylon bearing set will be exactly the same (nylon bearing raceway dimensions) as has always been provided in our aftermarket guards. The other set will be dimensioned to retrofit the Weasler OEM raceway. Assembly instructions included with these nylon bearing kits.
- **ALL GUARDS ARE PROVIDED WITHOUT NYLON BEARINGS - ORDER NYLON BEARINGS SEPARATELY.**

# EASY LOCK GUARDING SYSTEM

## QUICK REFERENCE SECTION

| INTERCHANGES WITH SERIES                          | OLD GUARDS PART NO. | OLD NYLON BEARING KITS | NEW GUARDS PART NO. | NEW NYLON BEARING KITS |
|---------------------------------------------------|---------------------|------------------------|---------------------|------------------------|
| ByPy 1                                            | PTO 9008134         | PTO 9600101            | PTO 9002548         | PTO 9615029            |
|                                                   | PTO 9008148         | PTO 9600101            | PTO 9002548         | PTO 9615029            |
|                                                   | PTO 9008154         | PTO 9600101            | PTO 9002560         | PTO 9615029            |
| ByPy 2                                            | PTO 9008234         | PTO 9600202            | PTO 9002548         | PTO 9612502            |
|                                                   | PTO 9008248         | PTO 9600202            | PTO 9002548         | PTO 9612502            |
|                                                   | PTO 9008254         | PTO 9600202            | PTO 9002560         | PTO 9612502            |
| ByPy 3 & 4                                        | PTO 9008234         | PTO 9600234            | PTO 9002548         | PTO 9612534            |
|                                                   | PTO 9008248         | PTO 9600234            | PTO 9002548         | PTO 9612534            |
|                                                   | PTO 9008254         | PTO 9600234            | PTO 9002560         | PTO 9612534            |
| ByPy 5                                            | PTO 9008534         | PTO 9600305            | PTO 9023548         | PTO 9613505            |
|                                                   | PTO 9008548         | PTO 9600305            | PTO 9023548         | PTO 9613505            |
|                                                   | PTO 9008554         | PTO 9600305            | PTO 9023560         | PTO 9613505            |
| ByPy 6                                            | PTO 9008634         | PTO 9600467            | PTO 9023548         | PTO 9613567            |
|                                                   | PTO 9008648         | PTO 9600467            | PTO 9023548         | PTO 9613567            |
|                                                   | PTO 9008654         | PTO 9600467            | PTO 9023560         | PTO 9613567            |
| ByPy 7                                            | PTO 9008634         | PTO 9600467            | PTO 9023548         | PTO 9613567            |
|                                                   | PTO 9008648         | PTO 9600467            | PTO 9023548         | PTO 9613567            |
|                                                   | PTO 9008654         | PTO 9600467            | PTO 9023560         | PTO 9613567            |
| ByPy 8 & 9                                        | PTO 9006934         | PTO 9600489            | PTO 9004548         | PTO 9614589            |
|                                                   | PTO 9006948         | PTO 9600489            | PTO 9004548         | PTO 9614589            |
|                                                   | PTO 9006954         | PTO 9600489            | PTO 9004560         | PTO 9614589            |
| W/S 2100 (AW10)                                   | PTO 9008134         | PTO 9600105            | PTO 9002548         | PTO 9615005            |
|                                                   | PTO 9008148         | PTO 9600105            | PTO 9002548         | PTO 9615005            |
|                                                   | PTO 9008154         | PTO 9600105            | PTO 9002560         | PTO 9615005            |
| W/S 2200 (AW20) & W/S I (AWII)                    | PTO 9008234         | PTO 9600215            | PTO 9002548         | PTO 9610251            |
|                                                   | PTO 9008248         | PTO 9600215            | PTO 9002548         | PTO 9610251            |
|                                                   | PTO 9008254         | PTO 9600215            | PTO 9002560         | PTO 9610251            |
| W/S 2300 (AW21)                                   | PTO 9008234         | PTO 9600215            | PTO 9002548         | PTO 9610251            |
|                                                   | PTO 9008248         | PTO 9600215            | PTO 9002548         | PTO 9610251            |
|                                                   | PTO 9008254         | PTO 9600215            | PTO 9002560         | PTO 9610251            |
| W/S 220 (AW22), W/S 2400 (AW35) & W/S 2500 (AW36) | PTO 9008534         | PTO 9600325            | PTO 9023548         | PTO 9613525            |
|                                                   | PTO 9008548         | PTO 9600325            | PTO 9023548         | PTO 9613525            |
|                                                   | PTO 9008554         | PTO 9600325            | PTO 9023560         | PTO 9613525            |
| W/S 2600 (AW26)                                   | PTO 9008634         | PTO 9600435            | PTO 9004548         | PTO 9614535            |
|                                                   | PTO 9008648         | PTO 9600435            | PTO 9004548         | PTO 9614535            |
|                                                   | PTO 9008654         | PTO 9600435            | PTO 9004560         | PTO 9614535            |

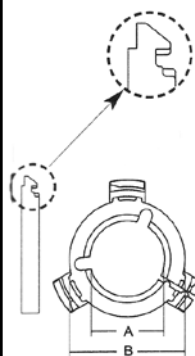


## EASY LOCK GUARDING SYSTEM

QUICK REFERENCE  
SECTION

## Nylon Bearing Repair Kits

## TYPE A - FITS 250 GUARDS

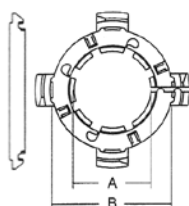


| NORTH AMERICAN SERIES |             |            |                       |                       |                       |                       |
|-----------------------|-------------|------------|-----------------------|-----------------------|-----------------------|-----------------------|
| PART NO.              | SERIES      | GUARD TYPE | DIM A<br>INNER BRG ID | DIM B<br>INNER BRG OD | DIM A<br>OUTER BRG ID | DIM B<br>OUTER BRG OD |
| PTO 9210600           | 6           | 250        | 46.4 mm (1.83")       | 71.4 mm (2.81")       | 46.4 mm (1.83")       | 71.4 mm (2.81")       |
| PTO 9211200           | 12, 14 & 35 | 250        | 52.8 mm (2.08")       | 71.4 mm (2.81")       | 52.8 mm (2.08")       | 71.4 mm (2.81")       |
| PTO 9215170           | W           | 250        | 41.8 mm (1.65")       | 71.4 mm (2.81")       | 41.8 mm (1.65")       | 71.4 mm (2.81")       |

| METRIC SERIES |                               |            |                       |                       |                       |                        |
|---------------|-------------------------------|------------|-----------------------|-----------------------|-----------------------|------------------------|
| PART NO.      | SERIES                        | GUARD TYPE | DIM A<br>INNER BRG ID | DIM B<br>INNER BRG OD | DIM A<br>OUTER BRG ID | DIM A2<br>OUTER BRG OD |
| PTO 9615029   | ByPy 1                        | 250        | 34.5 mm (1.36")       | 71.4 mm (2.81")       | 40.4 mm (1.59")       | 71.4 mm (2.81")        |
| PTO 9612502   | ByPy 2                        | 250        | 40.4 mm (1.59")       | 71.4 mm (2.81")       | 47.4 mm (1.87")       | 71.4 mm (2.81")        |
| PTO 9612534   | ByPy 3 & 4                    | 250        | 47.4 mm (1.87")       | 71.4 mm (2.81")       | 53.4 mm (2.10")       | 71.4 mm (2.81")        |
| PTO 9615005   | W/S 2100                      | 250        | 41.4 mm (1.63")       | 71.4 mm (2.81")       | 41.4 mm (1.63")       | 71.4 mm (2.81")        |
| PTO 9610251   | W/S 2200, W/S 1<br>& W/S 2300 | 250        | 50.8 mm (2.00")       | 71.4 mm (2.81")       | 50.8 mm (2.00")       | 71.4 mm (2.81")        |

## TYPE B - FITS 350/450 GUARDS

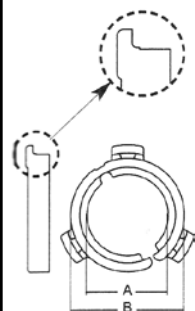


| NORTH AMERICAN SERIES |         |            |                       |                       |                       |                       |
|-----------------------|---------|------------|-----------------------|-----------------------|-----------------------|-----------------------|
| PART NO.              | SERIES  | GUARD TYPE | DIM A<br>INNER BRG ID | DIM B<br>INNER BRG OD | DIM A<br>OUTER BRG ID | DIM B<br>OUTER BRG OD |
| PTO 9214400           | 44 & 55 | 350        | 67.2 mm (2.65")       | 83.6 mm (3.29")       | 67.2 mm (2.65")       | 83.6 mm (3.29")       |

| METRIC SERIES |                                 |            |                       |                       |                       |                       |
|---------------|---------------------------------|------------|-----------------------|-----------------------|-----------------------|-----------------------|
| PART NO.      | SERIES                          | GUARD TYPE | DIM A<br>INNER BRG ID | DIM B<br>INNER BRG OD | DIM A<br>OUTER BRG ID | DIM B<br>OUTER BRG OD |
| PTO 9613505   | ByPy 5                          | 350        | 53.5 mm (2.11")       | 83.6 mm (3.29")       | 62.7 mm (2.47")       | 83.6 mm (3.29")       |
| PTO 9613567   | ByPy 6 & 7                      | 350        | 59.4 mm (2.34")       | 83.6 mm (3.29")       | 68.4 mm (2.69")       | 83.6 mm (3.29")       |
| PTO 9614589   | ByPy 8 & 9                      | 450        | 68.4 mm (2.69")       | 103 mm (4.06")        | 80.4 mm (3.17")       | 103 mm (4.06")        |
| PTO 9613525   | W/S 220, W/S 2400<br>& W/S 2500 | 350        | 62.5 mm (2.46")       | 83 mm (3.27")         | 62.5 mm (2.46")       | 83 mm (3.27")         |
| PTO 9614535   | W/S 2600                        | 450        | 82.8 mm (3.26")       | 103 mm (4.05")        | 82.8 mm (3.26")       | 103 mm (4.05")        |

## TYPE C



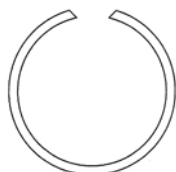
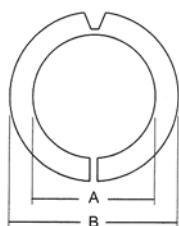
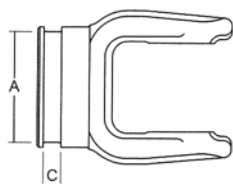
| PREVIOUS-STYLE METRIC NYLON BEARING KIT |                                 |                       |                       |                       |                       |  |
|-----------------------------------------|---------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|--|
| PART NO.                                | SERIES                          | DIM A<br>INNER BRG ID | DIM B<br>INNER BRG OD | DIM A<br>OUTER BRG ID | DIM B<br>OUTER BRG OD |  |
| PTO 9600101                             | ByPy 1                          | 34.8 mm (1.37")       | 57 mm (2.24")         | 40.8 mm (1.61")       | 57 mm (2.24")         |  |
| PTO 9600202                             | ByPy 2                          | 40.4 mm (1.59")       | 71.4 mm (2.81")       | 47.4 mm (1.87")       | 71.4 mm (2.81")       |  |
| PTO 9600234                             | ByPy 3 & 4                      | 47.4 mm (1.87")       | 71.4 mm (2.81")       | 53.4 mm (2.10")       | 71.4 mm (2.81")       |  |
| PTO 9600305                             | ByPy 5                          | 53.4 mm (2.10")       | 81.7 mm (3.22")       | 62.7 mm (2.47")       | 81.7 mm (3.22")       |  |
| PTO 9600467                             | ByPy 6 & 7                      | 59.4 mm (2.34")       | 98.8 mm (3.89")       | 68.4 mm (2.69")       | 98.8 mm (3.89")       |  |
| PTO 9600489                             | ByPy 8 & 9                      | 68.4 mm (2.69")       | 98.8 mm (3.89")       | 80.4 mm (3.17")       | 98.8 mm (3.89")       |  |
| PTO 9600105                             | W/S 2100                        | 41.4 mm (1.63")       | 57 mm (2.24")         | 41.4 mm (1.63")       | 57 mm (2.24")         |  |
| PTO 9600215                             | W/S 2200, AW11 & W/S 2300       | 50.8 mm (2.00")       | 71.4 mm (2.81")       | 50.8 mm (2.00")       | 71.4 mm (2.81")       |  |
| PTO 9600325                             | W/S 220, W/S 2400 &<br>W/S 2500 | 62.7 mm (2.47")       | 81.7 mm (3.22")       | 62.7 mm (2.47")       | 81.7 mm (3.22")       |  |
| PTO 9600435                             | W/S 2600                        | 82.8 mm (3.26")       | 98.8 mm (3.89")       | 82.8 mm (3.26")       | 98.8 mm (3.89")       |  |



# EASY LOCK GUARDING SYSTEM

## QUICK REFERENCE SECTION

### Previous-Style North American Nylon Bearing Kit

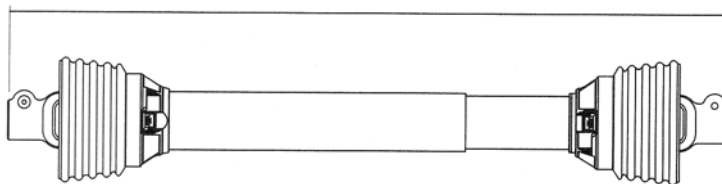


METAL RETAINING RING

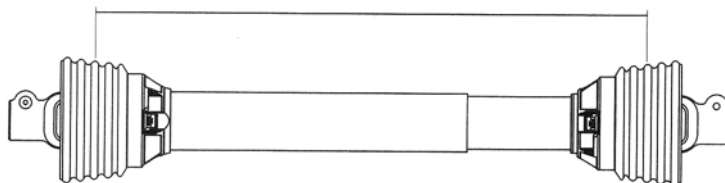
| PART NO.    | DIM A<br>YOKE RACEWAY O.D.<br>NYLON BEARING I.D. | DIM B<br>NYLON<br>BEARING O.D. | DIM C<br>YOKE RACEWAY WIDTH<br>NYLON BEARING WIDTH |
|-------------|--------------------------------------------------|--------------------------------|----------------------------------------------------|
| PTO 9200017 | 2.15" (2 5/32")                                  | 2.76" (2 3/4")                 | .36" (23/64")                                      |
| PTO 9200069 | 1.77" (1 49/64")                                 | 2.76" (2 3/4")                 | .36" (23/64")                                      |
| PTO 9200085 | 2.02" (2 1/64")                                  | 2.76" (2 3/4")                 | .36" (23/64")                                      |
| PTO 9200102 | 1.41" (1 13/32")                                 | 2.02" (2 1/64")                | .30" (19/64")                                      |
| PTO 9200141 | 1.65" (1 21/32")                                 | 2.76" (2 3/4")                 | .36" (23/64")                                      |
| PTO 9200165 | 2.15" (2 5/32")                                  | 3.26" (3 17/64")               | .36" (23/64")                                      |
| PTO 9200195 | 1.78" (1 25/32")                                 | 2.52" (2 33/64")               | .37" (3/8")                                        |
| PTO 9200254 | 1.64" (1 41/64")                                 | 2.25" (2 1/4")                 | .29" (19/64")                                      |
| PTO 9200259 | 2.03" (2 1/32")                                  | 3.26" (3 17/64")               | .36" (23/64")                                      |
| PTO 9200260 | 1.39" (1 25/64")                                 | 2.77" (2 49/64")               | .36" (23/64")                                      |
| PTO 9200600 | 1.83" (1 53/64")                                 | 2.76" (2 3/4")                 | .25" (1/4")                                        |
| PTO 9201200 | 2.09" (2 3/32")                                  | 2.77" (2 49/64")               | .32" (21/64")                                      |
| PTO 9202600 | 2.86" (2 55/64")                                 | 3.56" (3 9/16")                | .34" (11/32")                                      |
| PTO 9203500 | 2.08" (2 5/64")                                  | 2.76" (2 3/4")                 | .32" (21/64")                                      |
| PTO 9204400 | 2.65" (2 21/32")                                 | 3.26" (3 17/64")               | .36" (23/64")                                      |
| PTO 9204P15 | 1.65" (1 21/32")                                 | 2.76" (2 3/4")                 | .30" (19/64")                                      |
| PTO 9204P16 | 1.77" (1 49/64")                                 | 2.76" (2 3/4")                 | .36" (23/64")                                      |
| PTO 9205071 | 2.02" (2 1/64")                                  | 2.76" (2 3/4")                 | .36" (23/64")                                      |
| PTO 9205084 | 2.15" (2 5/32")                                  | 2.76" (2 3/4")                 | .36" (23/64")                                      |

(Kit includes nylon bearing and metal retaining ring)

### REPRESENTATIVE DRIVELINE SHOWING OVERALL LENGTH



### REPRESENTATIVE DRIVELINE SHOWING CENTERLINE TO CENTERLINE



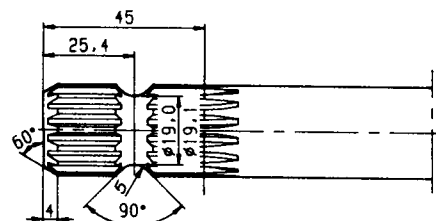
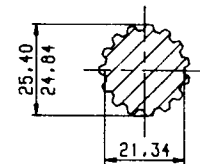
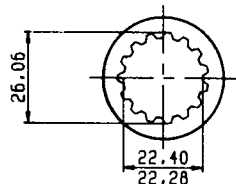
**1000 SERIES CROSS REFERENCE****QUICK REFERENCE  
SECTION**

| NEAPCO PART NO.    | WESTWARD PART NO. |
|--------------------|-------------------|
| -                  | PTO 8021015       |
| -                  | PTO 8021016       |
| -                  | PTO 100011036     |
| 1-0170             | PTO 2001000       |
| 10-0322            | PTO 100011014     |
| 10-0333            | PTO 100011012     |
| 10-0383            | PTO 100011007     |
| 10-0411            | PTO 8011018       |
| 10-0412            | PTO 8041014       |
| 10-0413            | PTO 100011045     |
| 10-0422            | PTO 8041012       |
| 10-0423            | PTO 100011056     |
| 10-0452            | PTO 8041016       |
| 10-0463 or 10-4453 | PTO 100011049     |
| 10-0473            | PTO 8001015       |
| 10-0483            | PTO 8001016       |
| 10-0493            | PTO 100011051     |
| 10-1532            | PTO 100011034     |
| 10-1557            | PTO 100011037     |
| 10-1574            | PTO 8061019       |
| 10-1702            | PTO 100011039     |
| 10-1703            | PTO 100011040     |
| 10-1705            | PTO 100011041     |
| 10-1707            | PTO 100011043     |
| 10-1708            | PTO 100011044     |
| 10-1765            | PTO 8121020       |
| 10-3122            | PTO 100011015     |
| 10-3163            | PTO 100011013     |
| 10-3183            | PTO 100011062     |
| 10-4123            | PTO 100011055     |
| 10-4139            | PTO 1021006       |
| 10-4143            | PTO 100011053     |
| 10-4153            | PTO 8001019       |
| 10-4163            | PTO 8001017       |
| 10-4173            | PTO 8001013       |
| 10-4183            | PTO 100011058     |
| 10-4193            | PTO 100011054     |
| 10-4293            | PTO 100011060     |
| 10-4363            | PTO 8021020       |
| 10-4373            | PTO 8001010       |
| 10-4443            | PTO 100011059     |
| 10-4473            | PTO 100011052     |
| 10-4481            | PTO 8011013       |
| 10-4573 or 10-4493 | PTO 100011033     |
| 10-4693            | PTO 100011038     |
| 10-4943            | PTO 100011057     |
| 10-5113            | PTO 100011048     |
| 10-5129            | PTO 3001000       |
| 10-5131            | PTO 7001000       |
| 10-5149            | PTO 100011035     |
| 10-5216            | PTO 100011061     |
| 10-5313            | PTO 8061013       |
| 10-5354            | PTO 100011042     |

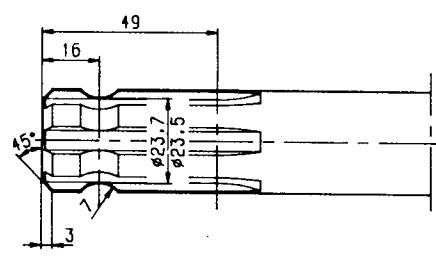
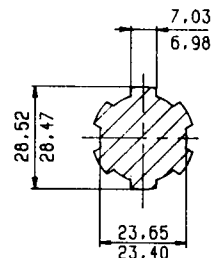
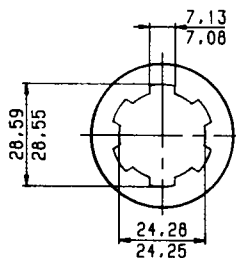
| SPICER PART NO.      | WESTWARD PART NO. |
|----------------------|-------------------|
| -                    | PTO 3001000       |
| -                    | PTO 7001000       |
| -                    | PTO 100011044     |
| -                    | PTO 8021016       |
| -                    | PTO 8021020       |
| -                    | PTO 100011034     |
| -                    | PTO 100011042     |
| -                    | PTO 100011043     |
| -                    | PTO 100011037     |
| -                    | PTO 100011035     |
| -                    | PTO 100011036     |
| -                    | PTO 8061013       |
| -                    | PTO 100011061     |
| -                    | PTO 8061019       |
| 10-3-122X            | PTO 100011015     |
| 10-3-163X            | PTO 100011013     |
| 10-3-183X            | PTO 100011062     |
| 10-3-22X             | PTO 100011014     |
| 10-3-33X             | PTO 100011012     |
| 10-3-51X             | PTO 8121020       |
| 10-3-83X             | PTO 100011007     |
| 10-4-110X            | PTO 1021006       |
| 10-4-103             | PTO 100011053     |
| 10-4-11              | PTO 8011018       |
| 10-4-113             | PTO 100011052     |
| 10-4-12              | PTO 8041014       |
| 10-4-123             | PTO 100011054     |
| 10-4-13 or 10-4-133  | PTO 100011045     |
| 10-4-153             | PTO 8001019       |
| 10-4-163             | PTO 8001017       |
| 10-4-183             | PTO 100011058     |
| 10-4-193             | PTO 100011055     |
| 10-4-22              | PTO 8041012       |
| 10-4-23              | PTO 100011056     |
| 10-4-293             | PTO 100011060     |
| 10-4-373             | PTO 8001010       |
| 10-4-43              | PTO 8001013       |
| 10-4-443             | PTO 100011059     |
| 10-4-453 or 10-4-253 | PTO 100011049     |
| 10-4-481             | PTO 8011013       |
| 10-4-52              | PTO 8041016       |
| 10-4-53              | PTO 100011057     |
| 10-4-573             | PTO 100011051     |
| 10-4-63              | PTO 100011048     |
| 10-4-643             | PTO 8021015       |
| 10-4-693             | PTO 100011038     |
| 10-4-703             | PTO 100011040     |
| 10-4-713             | PTO 100011039     |
| 10-4-723             | PTO 100011041     |
| 10-4-73              | PTO 8001015       |
| 10-4-83              | PTO 8001016       |
| 10-4-93              | PTO 100011033     |
| HM170                | PTO 2001000       |

# STANDARD SPLINES FOR AGRICULTURE

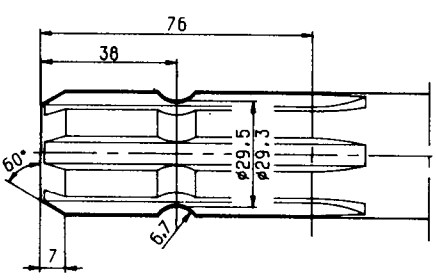
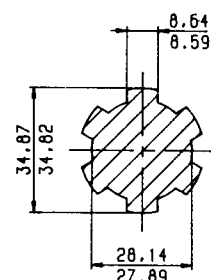
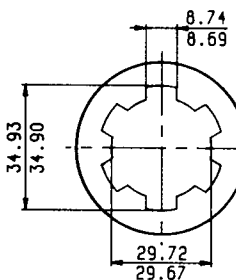
1" X 15



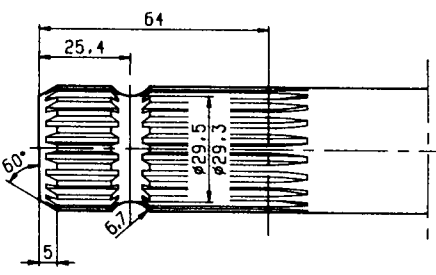
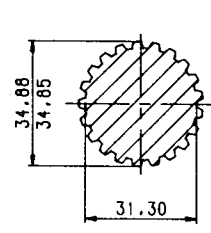
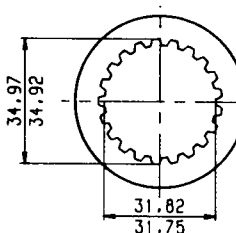
1 1/8" X 6



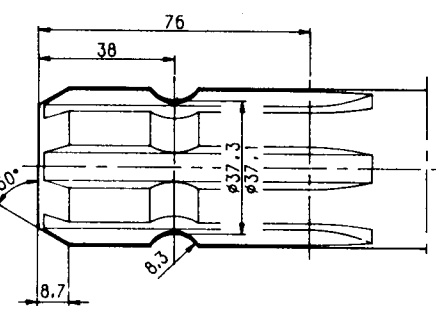
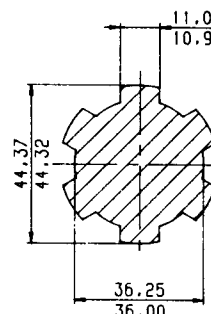
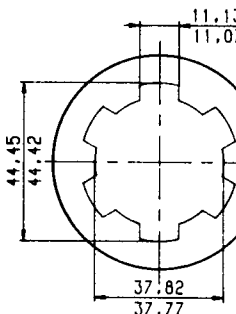
TYPE 1  
1 3/8" X 6



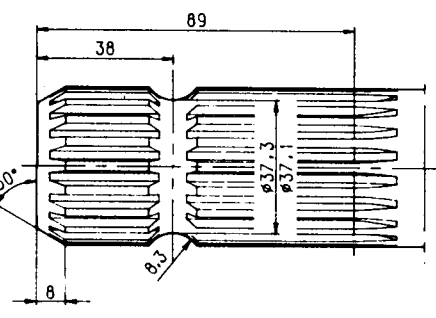
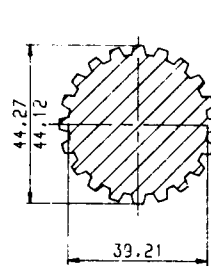
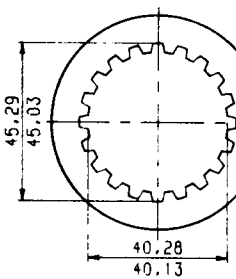
TYPE 2  
1 3/8" X 21



1 3/4" X 6

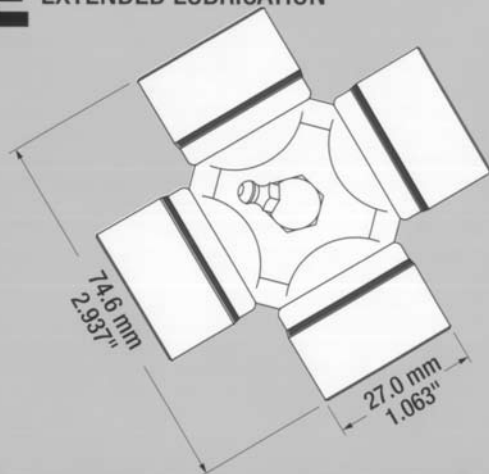


TYPE 3  
1 3/4" X 20



## PTO CROSS & BEARING "E" KITS

### E EXTENDED LUBRICATION



### ENOUGH LUBE FOR THE ENTIRE SEASON!

- Higher torque capacity
- Interchangeable with standard kit
- More production between lube cycles
- Reduced downtime on drivelines
- Larger roller bearings
- Superior performance!
- Improved orange triple lipped seal for longer life

#### PTO 12002400 North American Point of Purchase Display

##### Includes:

|                  |                   |
|------------------|-------------------|
| 4 of PTO 2010600 | 10 of PTO 2013500 |
| 6 of PTO 2011200 | 2 of PTO 2014400  |
| 6 of PRO 2011400 | 2 of PTO 2015500  |

#### PTO 12008400 Metric Point of Purchase Display

##### Includes:

|                  |                  |
|------------------|------------------|
| 4 of PTO 2016154 | 2 of PTO 2017989 |
| 2 of PTO 2016580 | 2 of PTO 2018261 |
| 2 of PTO 2016806 | 2 of PTO 2018370 |
| 2 of PTO 2017155 | 8 of PTO 2018474 |
| 2 of PTO 2017676 | 2 of PTO 2018692 |

| PART NO.              | DESCRIPTION                            |
|-----------------------|----------------------------------------|
| NORTH AMERICAN E-KITS |                                        |
| PTO 2010600           | $3\frac{1}{32}$ " to $2\frac{5}{16}$ " |
| PTO 2011200           | $1\frac{1}{16}$ " to $2\frac{9}{16}$ " |
| PTO 2011400           | $1\frac{1}{8}$ " to $2\frac{5}{8}$ "   |
| PTO 2013500           | $1\frac{1}{4}$ " to $3\frac{7}{32}$ "  |
| PTO 2014400           | $1\frac{5}{16}$ " to 4"                |
| PTO 2015500           | $1\frac{17}{32}$ " x $4\frac{5}{16}$ " |
| METRIC E-KITS         |                                        |
| PTO 2016154           | 22 x 54 mm                             |
| PTO 2016580           | 30.2 x 80 mm                           |
| PTO 2016794           | 35 x 94 mm                             |
| PTO 2016806           | 35 x 106.5 mm                          |
| PTO 2016908           | 41 x 108 mm                            |
| PTO 2017004           | 42 x 104 mm                            |
| PTO 2017155           | 22 x 55 mm                             |
| PTO 2017276           | -                                      |

| PART NO.                                 | DESCRIPTION      |
|------------------------------------------|------------------|
| METRIC E-KITS                            |                  |
| PTO 2017491                              | -                |
| PTO 2017676                              | 32 x 76 mm       |
| PTO 2017694                              | -                |
| PTO 2017906                              | -                |
| PTO 2017989                              | 36 x 89 mm       |
| PTO 2018261                              | 23.8 x 61.3 mm   |
| PTO 2018370                              | 27 x 70 mm       |
| PTO 2018474                              | 27 x 74.6 mm     |
| PTO 2018692                              | 30.2 x 92 mm     |
| PTO 2018706                              | 30.2 x 106.5 mm  |
| NORTH AMERICAN POINT OF PURCHASE DISPLAY |                  |
| PTO 12002400                             | Standard Display |
| METRIC POINT OF PURCHASE DISPLAY         |                  |
| PTO 12008400                             | Metric Display   |

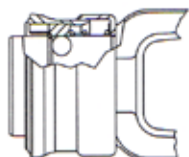
## LOCKING DEVICE

### QUICK REFERENCE SECTION



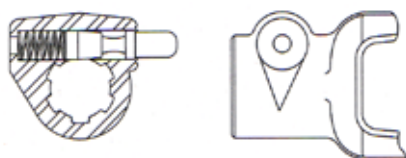
#### Safety Slide Lock

An exclusive Weasler replacement component, the Safety Slide Lock\* yoke is locked in place by two hardened pawls with compound radii that conform to the groove in the shaft for full contact. The device is particularly applicable where there is appreciable end thrust.



#### Spring-Lok

The collar is spring loaded for ease of installation and positive locking to tractor shaft.

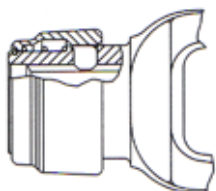


#### Quick Disconnect

A smooth plunger eliminates sharp projections such as x-washers. Trails rather than leads rotation.

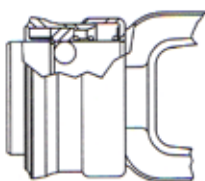
## LOCKING DEVICE REPAIR KIT

#### \*Auto-Lok/Safety Slide Lock



| PART NO.     | DESCRIPTION                                                                |
|--------------|----------------------------------------------------------------------------|
| PTO 13004000 | Repair Kit for Weasler Auto-Lok and Safety Slide Lock 6 Spline & 21 Spline |
| PTO 13004020 | Repair Kit for Weasler Auto-Lok and Safety Slide Lock 20 Spline            |
| PTO 13004015 | Repair Kit for 1" x 15 Spline                                              |

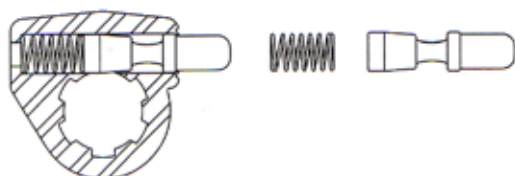
*\*This repair kit contains both balls & pawls. When repairing the "Safety Slide Lock" use the pawls only and discard the balls. When repairing the "Auto-Lok" use both the balls and the pawls.*



#### Spring-Lok

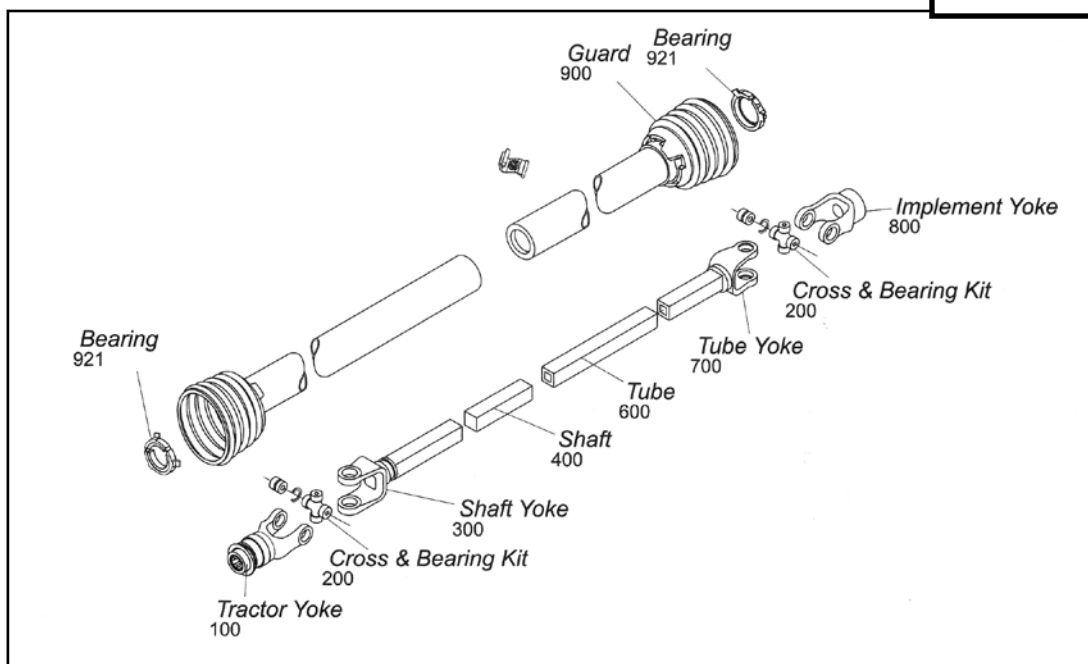
| PART NO.     | DESCRIPTION                                             |
|--------------|---------------------------------------------------------|
| PTO 13003100 | Repair Kit for Weasler Spring-Lok, 6 Spline & 21 Spline |
| PTO 13003115 | 1" x 15 Spline                                          |

#### Quick Disconnect



| PART NO.     | DESCRIPTION                                  |
|--------------|----------------------------------------------|
| PTO 13002006 | Repair Kit for Weasler and Rockwell 6 Spline |
| PTO 13002806 | Repair Kit for 1 3/4" x 6 Spl.               |
| PTO 13002021 | Weasler 21 Spline and Hex Quick Disconnect   |
| PTO 13002020 | Weasler 20 Spline                            |

## PART NUMBER EXPLANATION

DRIVELINE  
COMPONENTS

Each series has an exploded view for identification purposes. The drawing illustrates the components in the same sequence as an implement input driveline transmitting power from tractor to implement. Each component of the exploded view is identified by an eight digit stock number to insure correct identification of each component.

Example: 100 prefix denotes a Spring-Lok Tractor Yoke on the exploded view. (When ordering a tractor yoke, be sure the stock number begins with 100.)

## Number Identification Examples:

102-06 06

6 Spline  
6 Series  
QD Yoke  
Tractor Yoke

200-06 00

6 Series  
Cross & Bearing Kit

300-12 00

12 Series  
Shaft Weld Yoke

400-16 18

\*1 1/8"  
\*1"  
Shaft

500-35 00

35 Series  
Slip Sleeve

602-44 00

44 Series  
Tube

701-44 00

44 Series  
Tube Weld Yoke

800-35 24

\*1 1/2" Round Bore  
35 Series  
Implement Yoke

900-45 48

For 48" O.A. Driveline  
Guard Type  
Plastic Guard

(\*Expressed in 1/16 inches.)

# TRANSPARENCY IDENTIFICATION SYSTEM

## DRIVELINE COMPONENTS

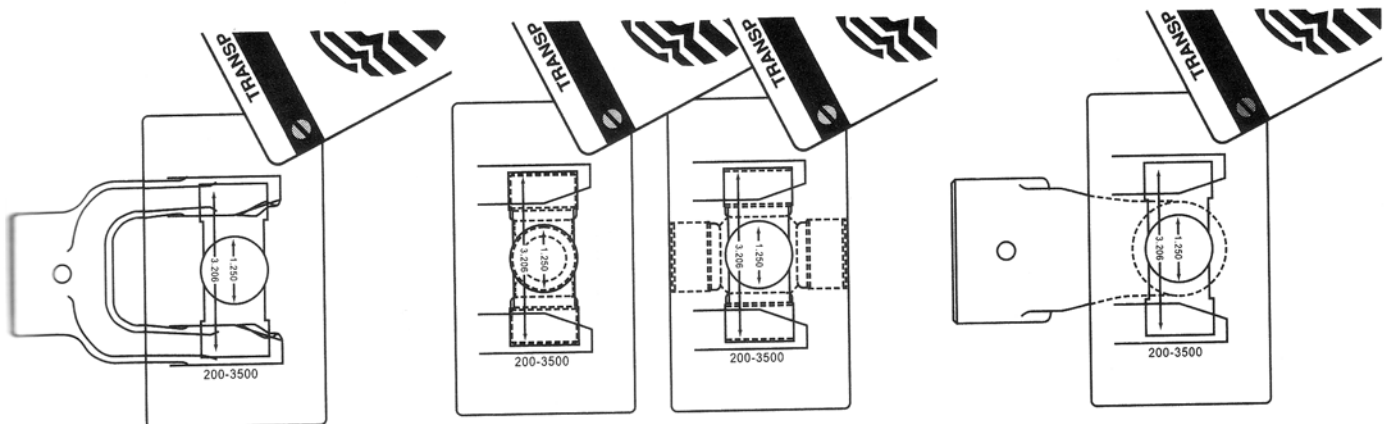
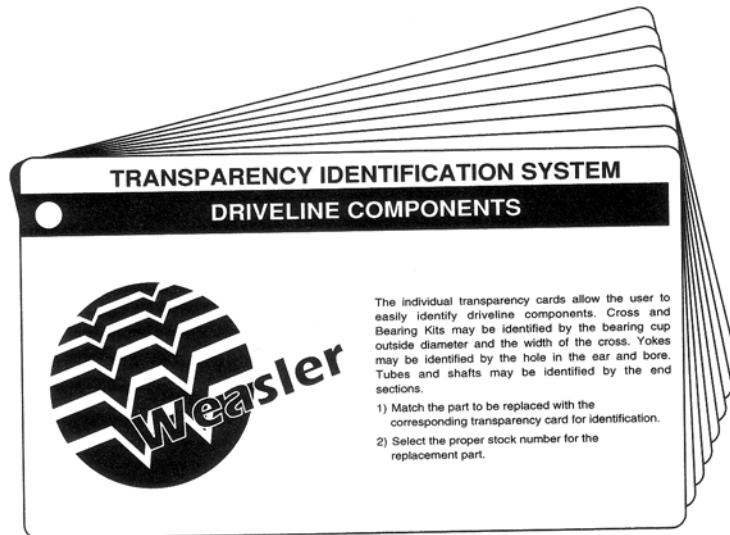
### For Driveline Components

The individual transparency cards will allow the user to easily identify driveline components. Cross and Bearing Kits may be identified by the bearing cap outside diameter and the width of the cross. Yokes may be identified by the hole in the ear and profile. Tubes and shafts may be identified by the end sections.

How to use the Transparency Identification System:

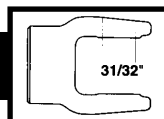
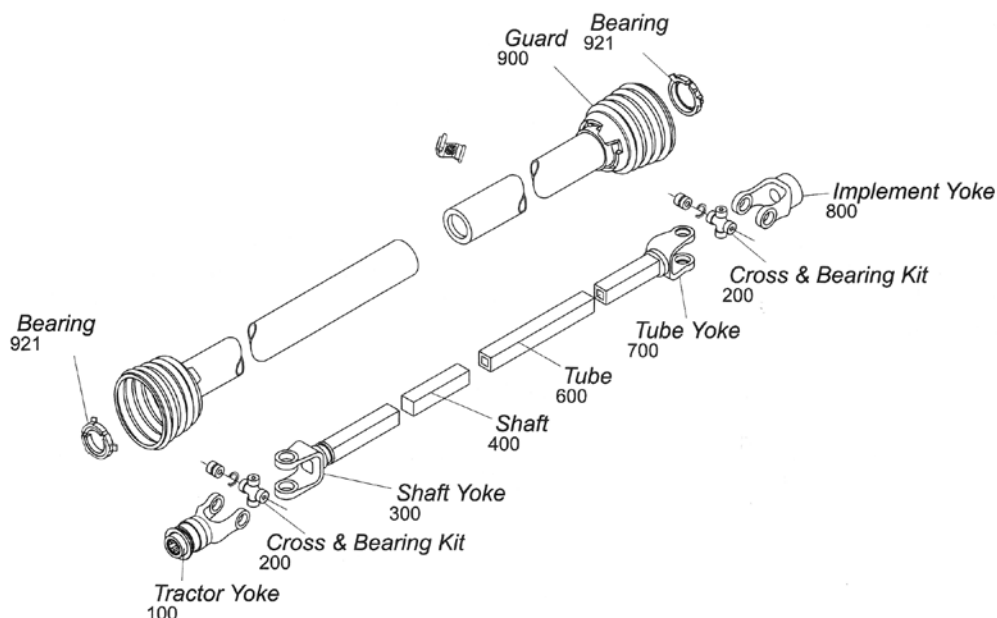
1. Match the part to be replaced with the corresponding transparency card for identification.
2. Select the proper stock number for the replacement part.

| PART NO.     |
|--------------|
| PTO 12002500 |





## 6 SERIES

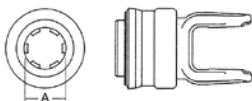
DRIVELINE  
COMPONENTS

## Tractor Yoke

## Spring-Lok

Repair Kit - Page 49

| PART NO.    | DIM. "A" BORE    |
|-------------|------------------|
| PTO 1000606 | 1 3/8" x 6 Spl.  |
| PTO 1000621 | 1 3/8" x 21 Spl. |



## Auto-Lok

Repair Kit - Page 49

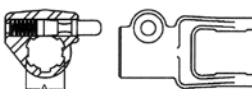
| PART NO.    | DIM. "A" BORE   |
|-------------|-----------------|
| PTO 1010610 | .981" x 10 Spl. |
| PTO 1010615 | 1" x 15 Spl.    |



## Quick Disconnect

Repair Kit - Page 49

| PART NO.    | DIM. "A" BORE    |
|-------------|------------------|
| PTO 1020606 | 1 3/8" x 6 Spl.  |
| PTO 1020621 | 1 3/8" x 21 Spl. |

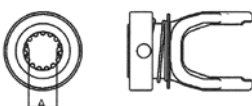


## Spring-Lok (metal collar)

## Lawn &amp; Garden

Repair Kit - Page 49

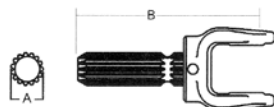
| PART NO.                 | DIM. "A" BORE  |
|--------------------------|----------------|
| PTO 1050610 (Auto-Lok)   | .98" x 10 Spl. |
| PTO 1050615 (Spring-Lok) | 1" x 15 Spl.   |



## Male Spline

## Lawn &amp; Garden

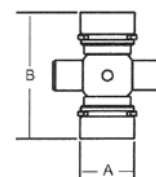
| PART NO.    | DIM. "A"     | DIM. "B" |
|-------------|--------------|----------|
| PTO 1060615 | 1" x 15 Spl. | 5.38     |



## Cross &amp; Bearing Kit (R-Kit)

Snap Ring Located in Bushing

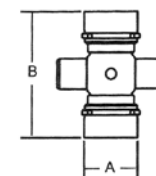
| PART NO.    | DIM. "A" | DIM. "B" |
|-------------|----------|----------|
| PTO 2000600 | 31/32"   | 2 9/32"  |



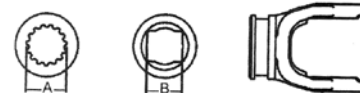
## Extended Lubrication Cross &amp; Bearing Kit (E-Kit)

Snap Ring Located in Bushing

| PART NO.    | DIM. "A" | DIM. "B" |
|-------------|----------|----------|
| PTO 2010600 | 31/32"   | 2 9/32"  |



## Shaft Weld Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)

| PART NO.    | DIM. "A" BORE | DIM. "B" BORE |
|-------------|---------------|---------------|
| PTO 3000600 | -             | 3/4" x 7/8"   |
| PTO 3020600 | 1" x 15 Spl.  | -             |
| PTO 3030600 | -             | 3/4" x 7/8"   |

Without Bearing Groove

| PART NO.    | DIM. "A" BORE |
|-------------|---------------|
| PTO 3010600 | 1" x 15 Spl.  |

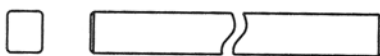


# 6 SERIES

## DRIVELINE COMPONENTS

### Shaft

$\frac{3}{4}$ " x  $\frac{7}{8}$ "  
Rectangular



| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4001214 | 6'     |
| PTO 4011214 | 10'    |
| PTO 4041214 | 3'     |

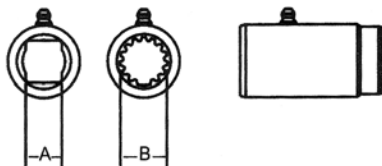
1" x 15 Spline  
(Induction Hardened)



| PART NO.     | LENGTH |
|--------------|--------|
| PTO 4041615H | 3'     |

### Slip Sleeve

With Grease Groove



| PART NO.    | LENGTH | DIM "A" BORE                            | DIM "B" BORE | FITS TUBE SIZE                |
|-------------|--------|-----------------------------------------|--------------|-------------------------------|
| PTO 5100600 | 4"     | $\frac{3}{4}$ " x $\frac{7}{8}$ " Rect. | -            | 1 $\frac{1}{2}$ " (.065 Wall) |
| PTO 5100615 | 3"     | -                                       | 1" x 15 Spl. | 1 $\frac{1}{2}$ " (.065 Wall) |

### Tube

1" x 1  $\frac{1}{8}$ "  
Rectangular O.D.



| PART NO.    | LENGTH | FITS SHAFT                        |
|-------------|--------|-----------------------------------|
| PTO 6001618 | 6'     | $\frac{3}{4}$ " x $\frac{7}{8}$ " |
| PTO 6011618 | 10'    | $\frac{3}{4}$ " x $\frac{7}{8}$ " |
| PTO 6041618 | 3'     | $\frac{3}{4}$ " x $\frac{7}{8}$ " |

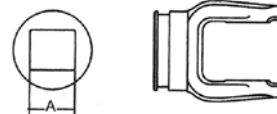
1  $\frac{1}{2}$ " Round (.065 Wall) O.D.

| PART NO.    | LENGTH |
|-------------|--------|
| PTO 6020600 | 6'     |
| PTO 6040600 | 3'     |



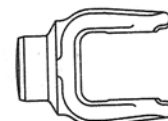
### Tube Weld Yoke

With Bearing Groove  
(Guard must rotate freely on yoke)



| PART NO.    | DIM. "A" BORE          | FITS TUBE SIZE                |
|-------------|------------------------|-------------------------------|
| PTO 7000600 | 1" x 1 $\frac{1}{8}$ " | -                             |
| PTO 7010600 | -                      | 1 $\frac{1}{2}$ " (.065 Wall) |

(Guard must rotate freely on yoke)



| PART NO.                             | FITS TUBE SIZE                |
|--------------------------------------|-------------------------------|
| PTO 7020600 (without Bearing Groove) | 1 $\frac{1}{2}$ " (.065 Wall) |
| PTO 7030600 (with Groove)            | 1 $\frac{1}{2}$ " (.065 Wall) |

### Implement Yoke

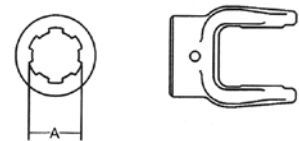
Round Bore  
With Keyway & Set Screw



| PART NO.    | DIM "A" BORE       | STANDARD KEYWAY  |
|-------------|--------------------|------------------|
| PTO 8000610 | $\frac{5}{8}$ "    | $\frac{3}{16}$ " |
| PTO 8000612 | $\frac{3}{4}$ "    | $\frac{3}{16}$ " |
| PTO 8000613 | $\frac{13}{16}$ "  | $\frac{3}{16}$ " |
| PTO 8000614 | $\frac{7}{8}$ "    | $\frac{3}{16}$ " |
| PTO 8000615 | $\frac{15}{16}$ "  | $\frac{1}{4}$ "  |
| PTO 8000616 | 1"                 | $\frac{1}{4}$ "  |
| PTO 8000618 | 1 $\frac{1}{8}$ "  | $\frac{1}{4}$ "  |
| PTO 8000619 | 1 $\frac{3}{16}$ " | $\frac{1}{4}$ "  |
| PTO 8000620 | 1 $\frac{1}{4}$ "  | $\frac{1}{4}$ "  |

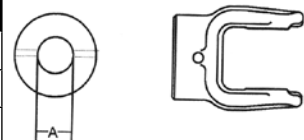
Spline Bore  
With  $\frac{1}{4}$ " Pin Hole

| PART NO.    | DIM "A" BORE               |
|-------------|----------------------------|
| PTO 8010606 | 1 $\frac{3}{8}$ " x 6 Spl. |
| PTO 8010618 | 1 $\frac{1}{8}$ " x 6 Spl. |



Shear Pin  
With  $\frac{1}{4}$ " Pin Hole

| PART NO.    | DIM "A" BORE      |
|-------------|-------------------|
| PTO 8020616 | 1"                |
| PTO 8020618 | 1 $\frac{1}{8}$ " |
| PTO 8020620 | 1 $\frac{1}{4}$ " |
| PTO 8020614 | $\frac{7}{8}$ "   |



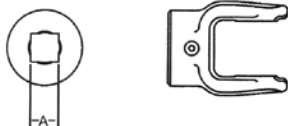
## 6 SERIES

DRIVELINE  
COMPONENTS

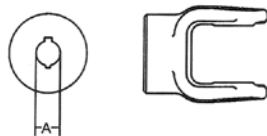
## Implement Yoke (cont'd)

Square Bore  
With Set Screw

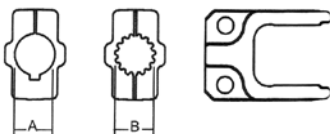
| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8040612 | 3/4"         |
| PTO 8040614 | 7/8"         |
| PTO 8040616 | 1"           |
| PTO 8040618 | 1 1/8"       |
| PTO 8040620 | 1 1/4"       |

Round Bore  
Double Keyway & Set Screw

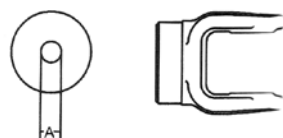
| PART NO.    | DIM "A" BORE | DOUBLE KEYWAY |
|-------------|--------------|---------------|
| PTO 8060610 | 5/8"         | 3/16" & 1/8"  |
| PTO 8060612 | 3/4"         | 3/16" & 1/4"  |
| PTO 8060613 | 13/16"       | 3/16" & 1/4"  |
| PTO 8060614 | 7/8"         | 3/16" & 1/4"  |
| PTO 8060616 | 1"           | 3/16" & 1/4"  |
| PTO 8060618 | 1 1/8"       | 1/4" & 5/16"  |
| PTO 8060619 | 1 3/16"      | 1/4" & 5/16"  |
| PTO 8060620 | 1 1/4"       | 1/4" & 5/16"  |

Clamp Yoke  
With Bolt Hole & Set Screw

| PART NO.    | DIM "A" BORE | DIM "B" BORE | KEYWAY |
|-------------|--------------|--------------|--------|
| PTO 8070614 | 7/8"         | -            | 3/16"  |
| PTO 8070615 | -            | 1" x 15 Spl. | -      |
| PTO 8070616 | 1"           | -            | 1/4"   |

Stock Bore  
With Hub O.D. Turned

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8090608 | 1/2"         |

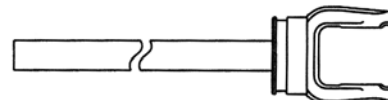


## Slip Sleeve Yoke

| PART NO.    | DIM "A" BORE | DIM "B" BORE | DIM "C" BORE      | DIM "D" LENGTH |
|-------------|--------------|--------------|-------------------|----------------|
| PTO 8080612 | 3/4" Sq.     | -            | -                 | 5 1/2"         |
| PTO 8080614 | 7/8" Sq.     | -            | -                 | 5 1/2"         |
| PTO 8120615 | -            | 1" x 15 Spl. | -                 | 5 1/2"         |
| PTO 8130600 | -            | -            | 3/4" x 7/8" Rect. | 5 1/2"         |



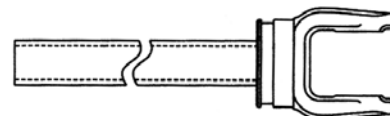
## Yoke &amp; Shaft Assembly



| PART NO.     | SHAFT SIZE   | CENTERLINE TO END OF SHAFT DIMENSION |
|--------------|--------------|--------------------------------------|
| PTO 10000610 | 1" x 15 Spl. | 12.50"                               |
| PTO 10000648 | 3/4" x 7/8"  | 38.75"                               |

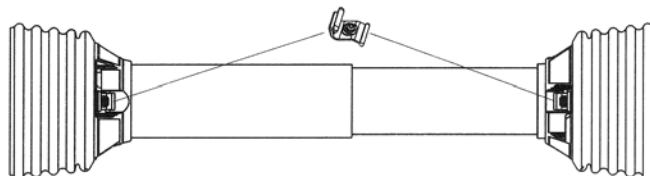
## Yoke &amp; Tube Assembly

## 1" x 1 1/8" Tube



| PART NO.     | FITS SHAFT  | CENTERLINE TO END OF TUBE DIMENSION |
|--------------|-------------|-------------------------------------|
| PTO 11000648 | 3/4" x 7/8" | 38.75"                              |

## Guard



Order bearings as required.

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9210600             |
| PTO 9002560 | 60"                      | PTO 9210600             |

Assembly instructions included with guard.

Note: When installing Guards, observe the following:

- 1) Install proper nylon bearing (see page 10).
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



# 6 SERIES

## DRIVELINE COMPONENTS

### Universal Joints

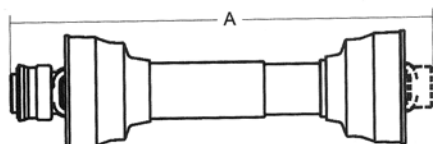
#### Round to Round

Furnished with Keyway &amp; Set Screw

| PART NO.     | DIM "A" BORE |
|--------------|--------------|
| PTO 15120612 | 3/4"         |
| PTO 15160616 | 1"           |

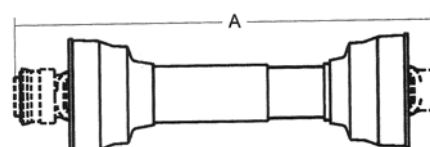


### Drivelines



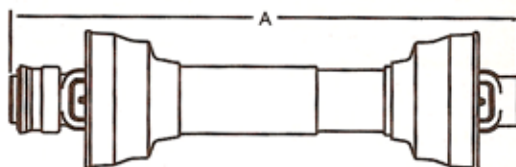
Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and Implement Yoke as required. When Cross & Bearing Kit and Implement Yoke are assembled, the overall compressed length of the driveline will be 48".

| PART NO.     | TRACTOR YOKE               | OVERALL COMPRESSED LENGTH DIM "A" |
|--------------|----------------------------|-----------------------------------|
| PTO 14000648 | 1 3/8" x 6 Spl. Spring Lok | 48"                               |



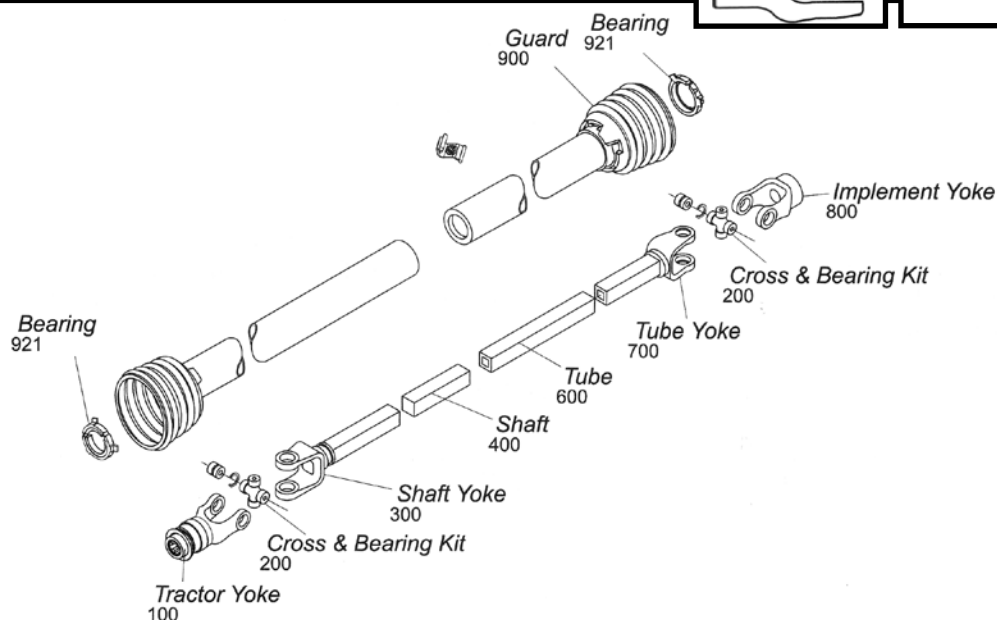
Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and Outboard Yokes as required. When Cross & Bearing Kit and Outboard Yokes are assembled, the overall compressed length of the driveline will be 48".

| PART NO.     | OVERALL COMPRESSED LENGTH DIM "A" |
|--------------|-----------------------------------|
| PTO 14010648 | 48"                               |



| PART NO.     | TRACTOR YOKE               | IMPLEMENT YOKE               | OVERALL COMPRESSED LENGTH DIM "A" | APPLICATION         |
|--------------|----------------------------|------------------------------|-----------------------------------|---------------------|
| PTO 14000600 | 1 3/8" x 6 Spl. Spring Lok | 1" Round with 1/2" Pin Hole  | 39"                               | Finishing Mower     |
| PTO 14000605 | 1 3/8" x 6 Spl. Spring Lok | 1" Round with 5/16" Pin Hole | 32 1/2"                           | All Purpose         |
| PTO 14000616 | 1 3/8" x 6 Spl. Spring Lok | 1" Round 1/4" Keyway         | 48"                               | Auger               |
| PTO 14000620 | 1 3/8" x 6 Spl. Spring Lok | 1 3/8" x 6 Spl. Spring Lok   | 27 1/4"                           | Fertilizer Spreader |
| PTO 14000638 | 1 3/8" x 6 Spl. Q.D.       | 1" Round with Pinhole        | 38"                               | All Purpose         |

## 12 SERIES

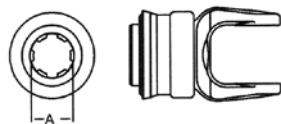
DRIVELINE  
COMPONENTS

## Tractor Yoke

## Spring-Lok

Repair Kit - Page 49

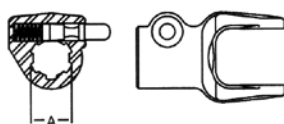
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1001206 | 1 3/8" x 6 Spl.  |
| PTO 1001221 | 1 3/8" x 21 Spl. |



## Quick Disconnect

Repair Kit - Page 49

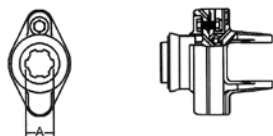
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1021206 | 1 3/8" x 6 Spl.  |
| PTO 1021221 | 1 3/8" x 21 Spl. |



## Ball Shear Device

With Spring-Lok

Repair Kit - Page 49

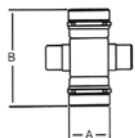


| PART NO.    | DIM "A" BORE     | SHEAR BOLT       |
|-------------|------------------|------------------|
| PTO 1041206 | 1 3/8" x 6 Spl.  | 5/16" - 18 Gr. 5 |
| PTO 1041221 | 1 3/8" x 21 Spl. | 5/16" - 18 Gr. 5 |

## Cross &amp; Bearing Kit (R-Kit)

Snap Ring Located in Bushing

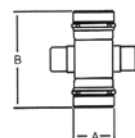
| PART NO.    | DIM "A" | DIM "B" |
|-------------|---------|---------|
| PTO 2001200 | 1 1/16" | 2 1/2"  |



## Extended Lubrication Cross &amp; Bearing Kit (E-Kit)

Snap Ring Located in Bushing

| PART NO.    | DIM "A" | DIM "B" |
|-------------|---------|---------|
| PTO 2011200 | 1 1/16" | 2 1/2"  |

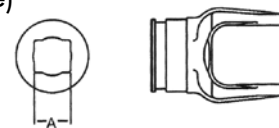


## Shaft Weld Yoke

With Bearing Groove

(Guard must rotate freely on yoke)

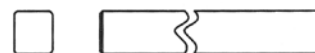
| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 3001200 | 1" x 1 1/8"  |
| PTO 3011200 | 1 5/16" Sq.  |



## Shaft

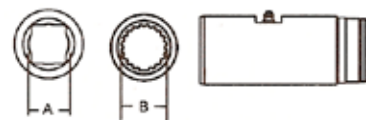
1" x 1 1/8" Rectangular

| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4001618 | 6'     |
| PTO 4011618 | 10'    |
| PTO 4041618 | 3'     |



## Slip Sleeve

With Grease Groove

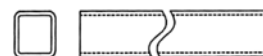


| PART NO.    | DIM "A" BORE      | DIM "B" BORE      | LENGTH | FITS TUBE SIZE |
|-------------|-------------------|-------------------|--------|----------------|
| PTO 5001400 | 1" x 1 1/8" Rect. | -                 | 5"     | 2" (.083 Wall) |
| PTO 5011400 | -                 | 1 5/16" x 20 Spl. | 8"     | 2" (.083 Wall) |

## Tube

1 1/4" x 1 3/8" Rectangular O.D.

| PART NO.    | LENGTH | FITS SHAFT  |
|-------------|--------|-------------|
| PTO 6002022 | 6'     | 1" x 1 1/8" |
| PTO 6012022 | 10'    | 1" x 1 1/8" |
| PTO 6042022 | 3'     | 1" x 1 1/8" |



# 12 SERIES

## DRIVELINE COMPONENTS

### Tube (cont'd)

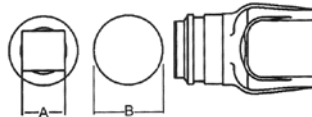
2" (.083 Wall)

| PART NO.    | LENGTH |
|-------------|--------|
| PTO 6021400 | 6'     |
| PTO 6031400 | 10'    |
| PTO 6041400 | 3'     |



### Tube Weld Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)

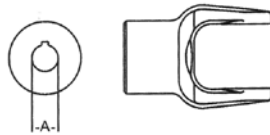


| PART NO.    | DIM "A" BORE    | DIM "B" FITS TUBE SIZE |
|-------------|-----------------|------------------------|
| PTO 7001200 | 1 1/4" x 1 3/8" |                        |
| PTO 7011200 | -               | 2" (.083 Wall)         |
| PTO 7021200 | 1 1/4" Sq.      |                        |

### Implement Yoke

Round Bore

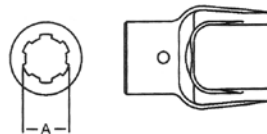
With Keyway &amp; Set Screw



| PART NO.    | DIM "A" BORE | STANDARD KEYWAY |
|-------------|--------------|-----------------|
| PTO 8001212 | 3/4"         | 3/16"           |
| PTO 8001214 | 7/8"         | 3/16"           |
| PTO 8001215 | 15/16"       | 1/4"            |
| PTO 8001216 | 1"           | 1/4"            |
| PTO 8001218 | 1 1/8"       | 1/4"            |
| PTO 8001219 | 1 3/16"      | 1/4"            |
| PTO 8001220 | 1 1/4"       | 1/4"            |
| PTO 8001222 | 1 3/8"       | 5/16"           |
| PTO 8001224 | 1 1/2"       | 3/8"            |

Spline Bore

With 21/64" Pin Hole



| PART NO.     | DIM "A" BORE               |
|--------------|----------------------------|
| PTO 8011206  | 1 3/8" x 6 Spl.            |
| PTO 8011210* | 1 3/16" x 10 Spl.          |
| PTO 8011213  | .90" x 13 Spl. w/Set Screw |
| PTO 8011218  | 1 1/8" x 6 Spl.            |
| PTO 8011221  | 1 3/8" x 21 Spl.           |

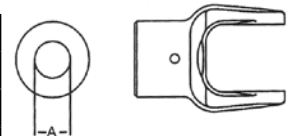
\*No pin hole

### Implement Yoke (cont'd)

Shear Pin

With 1/4" Pin Hole

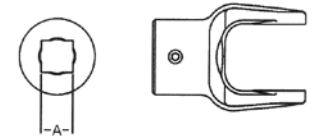
| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8021216 | 1"           |
| PTO 8021218 | 1 1/8"       |
| PTO 8021220 | 1 1/4"       |
| PTO 8021222 | 1 3/8"       |



Square Bore

With Set Screw

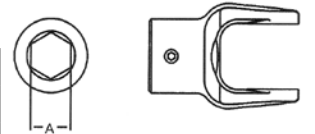
| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8041214 | 7/8"         |
| PTO 8041216 | 1"           |
| PTO 8041218 | 1 1/8"       |
| PTO 8041220 | 1 1/4"       |



Hexagon Bore

With Set Screw

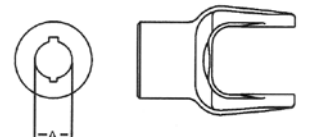
| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8051218 | 1 1/8"       |
| PTO 8051220 | 1 1/4"       |



Round Bore

Double Keyway &amp; Set Screw

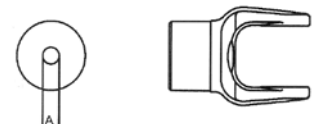
| PART NO.    | DIM "A" BORE | DOUBLE KEYWAY |
|-------------|--------------|---------------|
| PTO 8061216 | 1"           | 1/4" & 3/16"  |
| PTO 8061218 | 1 1/8"       | 1/4" & 5/16"  |
| PTO 8061220 | 1 1/4"       | 1/4" & 5/16"  |



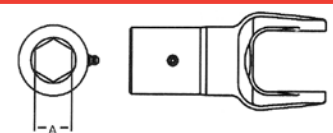
Stock Bore

With Hub O.D. Turned

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8091208 | 1/2"         |



### Slip Yoke



| PART NO.    | DIM "A" BORE            |
|-------------|-------------------------|
| PTO 8081216 | 1" Sq.                  |
| PTO 8101216 | 1" Rd. with 1/4" Keyway |
| PTO 8111218 | 1 1/8" Hex              |

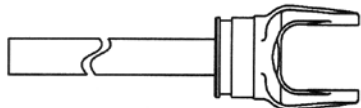


## 12 SERIES

DRIVELINE  
COMPONENTS

## Yoke &amp; Shaft Assembly

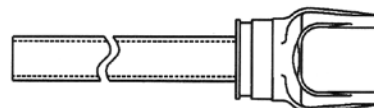
1" x 1 1/8" Shaft



| PART NO.     | CENTERLINE TO END OF SHAFT DIMENSION |
|--------------|--------------------------------------|
| PTO 10001248 | 37.38"                               |
| PTO 10001260 | 49.38"                               |

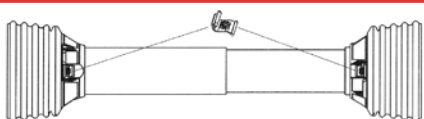
## Yoke &amp; Tube Assembly

1 1/4" x 1 3/8" Tube



| PART NO.     | FITS SHAFT  | CENTERLINE TO END OF TUBE DIMENSION |
|--------------|-------------|-------------------------------------|
| PTO 11001248 | 1" x 1 1/8" | 37.38"                              |
| PTO 11001260 | 1" x 1 1/8" | 49.38"                              |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9211200             |
| PTO 9002560 | 60"                      | PTO 9211200             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 10)
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

PART NO.

PTO 13005000 (4 per kit)

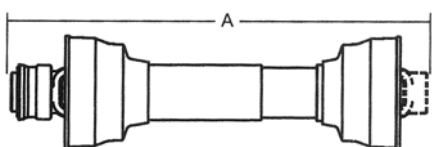


## Universal Joint

Spring Lok to  
Shaft Weld Yoke  
Repair Kit - Page 49

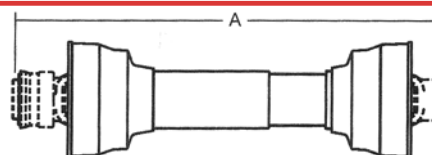
| PART NO.     | DIM "A" BORE    | DIM "B" BORE      |
|--------------|-----------------|-------------------|
| PTO 15061200 | 1 3/8" x 6 Spl. | 1" x 1 1/8" Rect. |

## Drivelines



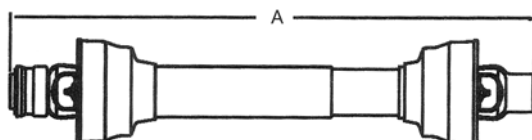
Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and Implement Yoke as required. When Cross & Bearing Kit and Implement Yoke are assembled, the overall compressed length of the driveline will be 48" or 60".

| PART NO.     | TRACTOR YOKE               | OVERALL COMPRESSED LENGTH DIM "A" |
|--------------|----------------------------|-----------------------------------|
| PTO 14001248 | 1 3/8" x 6 Spl. Spring Lok | 48"                               |
| PTO 14001260 | 1 3/8" x 6 Spl. Spring Lok | 60"                               |



Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and Outboard Yokes as required. When Cross & Bearing Kit and Outboard Yokes are assembled, the overall compressed length of the driveline will be 48" or 60".

| PART NO.                              | OVERALL COMPRESSED LENGTH DIM "A" |
|---------------------------------------|-----------------------------------|
| PTO 14011248                          | 48"                               |
| PTO 14011260                          | 60"                               |
| PTO 12021248 (with crosses installed) | 48"                               |
| PTO 14031248 (with 15/16" Sq. Shaft)  | 48"                               |

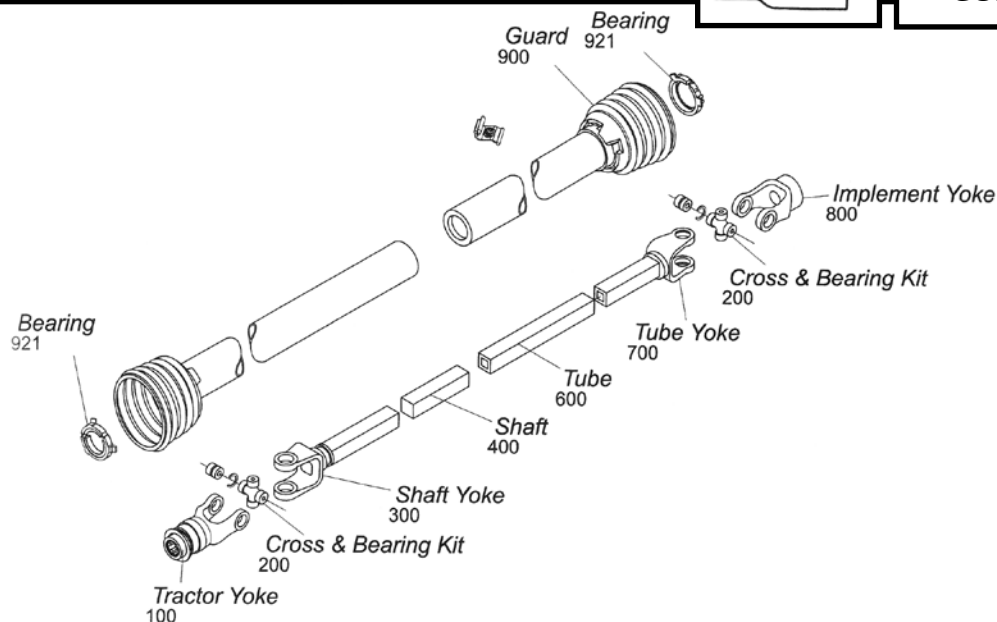


| PART NO.     | TRACTOR YOKE               | IMPLEMENT YOKE             | OVERALL COMPRESSED LENGTH DIM "A" | APPLICATION      |
|--------------|----------------------------|----------------------------|-----------------------------------|------------------|
| PTO 14001200 | 1 3/8" x 6 Spl. Q.D.       | 1 1/4" Rd with 1/4" Keyway | 48"                               | Post Hole Digger |
| PTO 14001220 | 1 3/8" x 6 Spl. Spring Lok | 1 1/4" Rd with 1/4" Keyway | 48"                               | Augers           |



# 14 SERIES

## DRIVELINE COMPONENTS

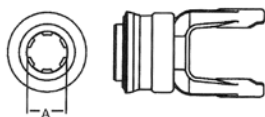


### Tractor Yoke

#### Spring-Lok

Repair Kit - Page 49

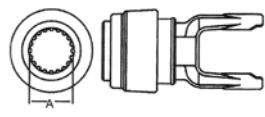
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1001406 | 1 3/8" x 6 Spl.  |
| PTO 1001421 | 1 3/8" x 21 Spl. |



#### Safety Slide Lock

Repair Kit - Page 49

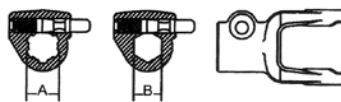
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1011420 | 1 3/4" x 20 Spl. |



#### Quick Disconnect

Repair Kit - Page 49

| PART NO.    | DIM "A" BORE     | DIM "B" BORE |
|-------------|------------------|--------------|
| PTO 1021406 | 1 3/8" x 6 Spl.  | -            |
| PTO 1021418 | -                | 1 1/8" Hex   |
| PTO 1021421 | 1 3/8" x 21 Spl. | -            |

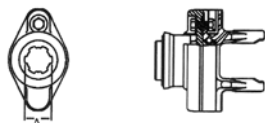


#### Ball Shear Device

With Spring-Lok

Repair Kit - Page 49

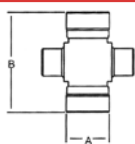
| PART NO.    | DIM "A" BORE     | SHEAR BOLT       |
|-------------|------------------|------------------|
| PTO 1041406 | 1 3/8" x 6 Spl.  | 5/16" - 18 Gr. 5 |
| PTO 1041421 | 1 3/8" x 21 Spl. | 5/16" - 18 Gr. 5 |



### Cross & Bearing Kit (R-Kit)

#### Snap Ring Located in Yoke

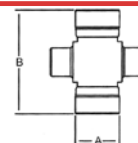
| PART NO.    | DIM "A" | DIM "B" |
|-------------|---------|---------|
| PTO 2001400 | 1 1/8"  | 2 5/8"  |



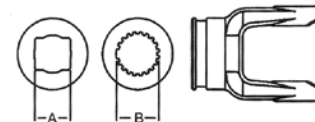
### Extended Lubrication Cross & Bearing Kit (E-Kit)

#### Snap Ring Located in Yoke

| PART NO.    | DIM "A" | DIM "B" |
|-------------|---------|---------|
| PTO 2011400 | 1 1/8"  | 2 5/8"  |



### Shaft Weld Yoke

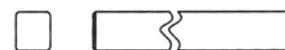
 With Bearing Groove  
 (Guard must rotate  
 freely on yoke)


| PART NO.    | DIM "A" BORE | DIM "B" BORE      |
|-------------|--------------|-------------------|
| PTO 3001400 | 1" x 1 1/8"  | -                 |
| PTO 3011400 | -            | 1 5/16" x 20 Spl. |

### Shaft

#### 1" x 1 1/8" Rectangular

| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4001618 | 6'     |
| PTO 4011618 | 10'    |
| PTO 4041618 | 3'     |



#### 1 5/16" x 20 Spline

Induction Hardened

| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4042120 | 3'     |



### Slip Sleeve

 1" x 1 1/8" Rectangular  
 With Grease Groove

| PART NO.    | LENGTH | FITS TUBE SIZE |
|-------------|--------|----------------|
| PTO 5001400 | 5"     | 2" (.083 Wall) |



## 14 SERIES

DRIVELINE  
COMPONENTS

## Slip Sleeve (cont'd)

1 5/16" x 20 Spline  
With Grease Reservoir

| PART NO.    | LENGTH | FITS TUBE SIZE |
|-------------|--------|----------------|
| PTO 5011400 | 8"     | 2" (.083 Wall) |

## Tube

1 1/4" x 1 3/8"  
Rectangular O.D.

| PART NO.    | LENGTH | FITS SHAFT  |
|-------------|--------|-------------|
| PTO 6002022 | 6'     | 1" x 1 1/8" |
| PTO 6012022 | 10'    | 1" x 1 1/8" |
| PTO 6042022 | 3'     | 1" x 1 1/8" |

2" Round (.083 Wall)



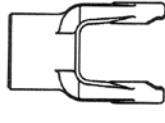
| PART NO.    | LENGTH |
|-------------|--------|
| PTO 6021400 | 6'     |
| PTO 6031400 | 10'    |
| PTO 6041400 | 3'     |

## Tube Weld Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)

| PART NO.    | DIM "A" BORE    | DIM "B" FITS TUBE SIZE |
|-------------|-----------------|------------------------|
| PTO 7001400 | 1 1/4" x 1 3/8" | -                      |
| PTO 7011400 | -               | 2" (.083 Wall)         |

## Implement Yoke

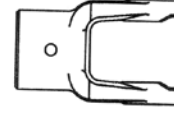
Round Bore  
With Keyway & Set Screw

| PART NO.    | DIM "A" BORE | STANDARD KEYWAY |
|-------------|--------------|-----------------|
| PTO 8001416 | 1"           | 1/4"            |
| PTO 8001418 | 1 1/8"       | 1/4"            |
| PTO 8001419 | 1 3/16"      | 1/4"            |
| PTO 8001420 | 1 1/4"       | 1/4"            |
| PTO 8001422 | 1 3/8"       | 5/16"           |
| PTO 8001423 | 1 7/16"      | 3/8"            |
| PTO 8001424 | 1 1/2"       | 3/8"            |

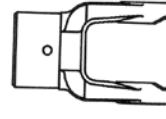
## Implement Yoke (cont'd)

Spline Bore  
With 21/64" Pin Hole

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 8011406 | 1 3/8" x 6 Spl.  |
| PTO 8011418 | 1 1/8" x 6 Spl.  |
| PTO 8011420 | 1 1/4" x 6 Spl.  |
| PTO 8011421 | 1 3/8" x 21 Spl. |

Shear Pin  
With 1/4" Pin Hole

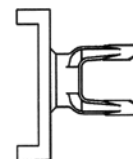
| PART NO.     | DIM "A" BORE |
|--------------|--------------|
| PTO 8021418  | 1 1/8"       |
| PTO 8021420  | 1 1/4"       |
| PTO 8021422* | 1 3/8"       |
| PTO 8021424  | 1 1/2"       |



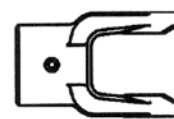
\*With 1/4" and 1/2" pin hole.

Torque Limiter Flange  
(Interchanges with Great Lakes Clutch)

| PART NO.    |
|-------------|
| PTO 8031400 |

Square Bore  
With Set Screw

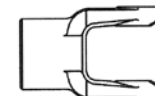
| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8041414 | 7/8"         |
| PTO 8041416 | 1"           |
| PTO 8041418 | 1 1/8"       |
| PTO 8041419 | 1 3/16"      |
| PTO 8041420 | 1 1/4"       |



Hexagon Bore

With Set Screw

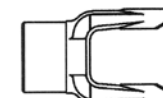
| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8051418 | 1 1/8"       |
| PTO 8051420 | 1 1/4"       |

Round Bore  
Double Keyway & Set Screw

| PART NO.    | DIM "A" BORE | DOUBLE KEYWAY |
|-------------|--------------|---------------|
| PTO 8061418 | 1 1/8"       | 1/4" & 5/16"  |
| PTO 8061419 | 1 3/16"      | 1/4" & 5/16"  |
| PTO 8061420 | 1 1/4"       | 1/4" & 5/16"  |

Stock Bore  
With Hub O.D. Turned

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8091412 | 3/4"         |

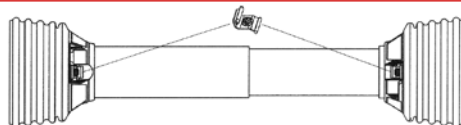


# 14 SERIES

## DRIVELINE COMPONENTS

### Guard

Order Bearings as required



| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9211200             |
| PTO 9002560 | 60"                      | PTO 9211200             |

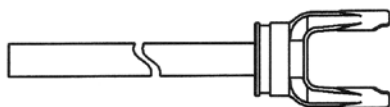
Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 10)
- 2) Guards must rotate freely on yokes.

### Yoke & Shaft Assembly

1" x 1 1/8" Shaft



| PART NO.     | CENTERLINE TO END OF SHAFT DIMENSION |
|--------------|--------------------------------------|
| PTO 10001438 | 26.12"                               |
| PTO 10001448 | 35.62"                               |
| PTO 10001460 | 47.62"                               |

### Easy Lock™ Replacement Kit

PART NO.

PTO 13005000 (4 per kit)



### Yoke, Tube & Sleeve Assembly

1" x 1 1/8"

Rectangular



| PART NO.     | CENTERLINE TO END OF TUBE DIMENSION |
|--------------|-------------------------------------|
| PTO 11001438 | 26.12"                              |
| PTO 11001448 | 35.12"                              |
| PTO 11001460 | 48.12"                              |

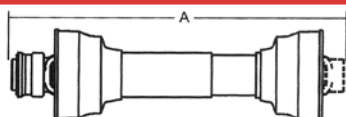
### Universal Joints

Spring-Lok to Shaft Weld Yoke Repair Kit - Page 61



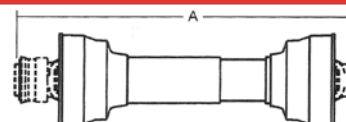
| PART NO.     | DIM "A" BORE    | DIM "B" BORE      |
|--------------|-----------------|-------------------|
| PTO 15061400 | 1 3/8" x 6 Spl. | 1" x 1 1/8" Rect. |

### Drivelines



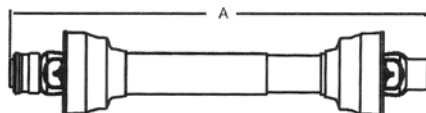
Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and Implement Yoke as required. When Cross & Bearing Kit and Implement Yoke are assembled, the overall compressed length of the driveline will be 48" or 60".

| PART NO.     | TRACTOR YOKE               | OVERALL COMPRESSED LENGTH DIM "A" |
|--------------|----------------------------|-----------------------------------|
| PTO 14001448 | 1 3/8" x 6 Spl. Spring Lok | 48"                               |
| PTO 14001460 | 1 3/8" x 6 Spl. Spring Lok | 60"                               |



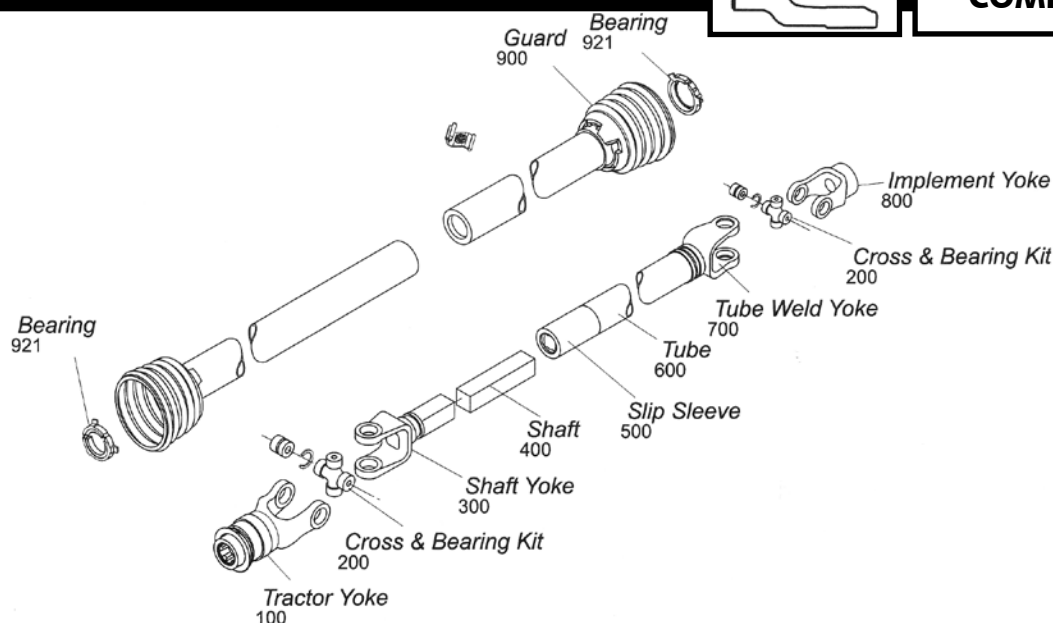
Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and Outboard Yokes as required. When Cross & Bearing Kit and Outboard Yokes are assembled, the overall compressed length of the driveline will be 48" or 60".

| PART NO.                              | OVERALL COMPRESSED LENGTH DIM "A" |
|---------------------------------------|-----------------------------------|
| PTO 14011448                          | 48"                               |
| PTO 14011460                          | 60"                               |
| PTO 14021448 (with crosses installed) | 48"                               |



| PART NO.     | TRACTOR YOKE               | IMPLEMENT YOKE                        | OVERALL COMPRESSED LENGTH DIM "A" | APPLICATION                       |
|--------------|----------------------------|---------------------------------------|-----------------------------------|-----------------------------------|
| PTO 14001404 | 1 3/8" x 6 Spl. Spring Lok | 1 3/8" Round with 1/2" Shear Pin Hole | 30 3/16"                          | 4 ft. Lift Type Rotary Cutter     |
| PTO 14001405 | 1 3/8" x 6 Spl. Spring Lok | 1 3/8" Round with 1/2" Shear Pin Hole | 37 3/16"                          | 5 ft. Lift Type Rotary Cutter     |
| PTO 14001406 | 1 3/8" x 6 Spl. Spring Lok | 1 3/8" Round with 1/2" Shear Pin Hole | 56 3/16"                          | 5 & 6 ft. Pull Type Rotary Cutter |
| PTO 14001420 | 1 3/8" x 6 Spl. Spring Lok | 1 1/4" Round with 1/4" Keyway         | 48"                               | Auger                             |

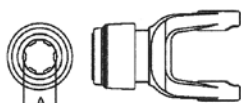
## 35 SERIES

DRIVELINE  
COMPONENTS

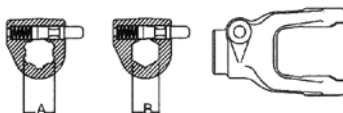
## Tractor Yoke

Safety Slide Lock  
Repair Kit - Page 49

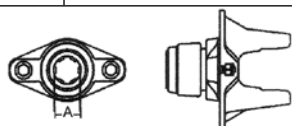
| PART NO.    | DIM "A" BORE                              |
|-------------|-------------------------------------------|
| PTO 1013506 | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  |
| PTO 1013520 | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. |
| PTO 1013521 | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. |

Quick Disconnect  
Repair Kit - Page 49

| PART NO.    | DIM "A" BORE                              | DIM "B" BORE                        |
|-------------|-------------------------------------------|-------------------------------------|
| PTO 1023505 | -                                         | 1 <sup>1</sup> / <sub>4</sub> " Hex |
| PTO 1023506 | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  | -                                   |
| PTO 1023518 | -                                         | 1 <sup>1</sup> / <sub>8</sub> " Hex |
| PTO 1023520 | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | -                                   |
| PTO 1023521 | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. | -                                   |
| PTO 1023528 | 1 <sup>3</sup> / <sub>4</sub> " x 6 Spl.  | -                                   |

Ball Shear Device  
With Safety Slide Lock  
Repair Kit - Page 49

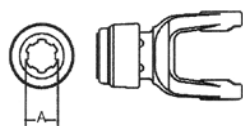
| PART NO.    | DIM "A" BORE                              | SHEAR BOLT                                   |
|-------------|-------------------------------------------|----------------------------------------------|
| PTO 1043506 | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  | (2) <sup>3</sup> / <sub>8</sub> " - 16 Gr. 5 |
| PTO 1043520 | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | (2) <sup>3</sup> / <sub>8</sub> " - 16 Gr. 5 |
| PTO 1043521 | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. | (2) <sup>3</sup> / <sub>8</sub> " - 16 Gr. 5 |



## Auto-Lok

## Repair Kit - Page 49

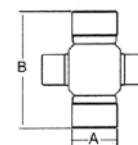
| PART NO.    | DIM "A" BORE                              |
|-------------|-------------------------------------------|
| PTO 1103506 | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  |
| PTO 1103520 | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. |
| PTO 1103521 | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. |



## Cross &amp; Bearing Kit (R-Kit)

## Snap Ring Located in Yoke

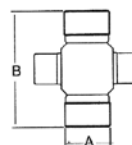
| PART NO.    | DIM "A"                         | DIM "B"                          |
|-------------|---------------------------------|----------------------------------|
| PTO 2003500 | 1 <sup>1</sup> / <sub>4</sub> " | 3 <sup>7</sup> / <sub>32</sub> " |



## Extended Lubrication Cross &amp; Bearing Kit (E-Kit)

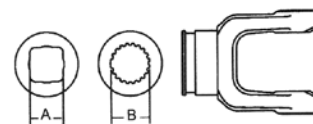
## Snap Ring Located in Yoke

| PART NO.    | DIM "A"                         | DIM "B"                          |
|-------------|---------------------------------|----------------------------------|
| PTO 2013500 | 1 <sup>1</sup> / <sub>4</sub> " | 3 <sup>7</sup> / <sub>32</sub> " |



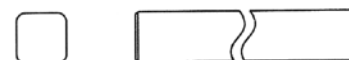
## Shaft Weld Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE                         | DIM "B" BORE                                |
|-------------|--------------------------------------|---------------------------------------------|
| PTO 3003500 | 1 <sup>3</sup> / <sub>16</sub> " Sq. | -                                           |
| PTO 3013500 | -                                    | 1 <sup>5</sup> / <sub>16</sub> " x 20 Spl.  |
| PTO 3023500 | -                                    | 1 <sup>11</sup> / <sub>16</sub> " x 20 Spl. |

## Shaft

1 <sup>3</sup>/<sub>16</sub>" Square

| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4000019 | 6'     |
| PTO 4010019 | 10'    |
| PTO 4040019 | 3'     |

# 35 SERIES

## DRIVELINE COMPONENTS

### Shaft

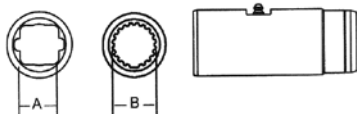
#### Spline Shaft Induction Hardened



| PART NO.    | DIM "A" SIZE       | LENGTH |
|-------------|--------------------|--------|
| PTO 4042120 | 1 5/16" x 20 Spl.  | 3'     |
| PTO 4042720 | 1 11/16" x 20 Spl. | 3'     |

### Slip Sleeve

#### With Grease Groove



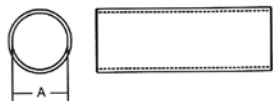
| PART NO.    | LENGTH | DIM "A" BORE | DIM "B" BORE       | FITS TUBE SIZE                          |
|-------------|--------|--------------|--------------------|-----------------------------------------|
| PTO 5003500 | 5"     | 1 3/16" Sq.  | -                  | 2 1/8" (.120 Wall)                      |
| PTO 5013500 | 5"     | 1 3/16" Sq.  | -                  | 2 1/8" (.083 Wall) & 2 1/4" (.120 Wall) |
| PTO 5043500 | 8"     | 1 5/16" Sq.  | -                  | 2 1/2" (.120 Wall)                      |
| PTO 5053500 | 5"     | -            | 1 11/16" x 20 Spl. | 2 1/2" (.120 Wall)                      |

#### Spline Sleeve With Grease Reservoir



| PART NO.    | LENGTH | DIM "A" BORE       | FITS TUBE SIZE     |
|-------------|--------|--------------------|--------------------|
| PTO 5023500 | 8"     | 1 5/16" x 20 Spl.  | 2 1/8" (.120 Wall) |
| PTO 5033500 | 8"     | 1 11/16" x 20 Spl. | 2 1/2" (.120 Wall) |

### Tube



| PART NO.    | DIM "A" SIZE       | LENGTH |
|-------------|--------------------|--------|
| PTO 6023500 | 2 1/8" (.120 Wall) | 6'     |
| PTO 6023501 | 2 1/8" (.083 Wall) | 6'     |
| PTO 6033500 | 2 1/8" (.120 Wall) | 10'    |
| PTO 6043500 | 2 1/8" (.120 Wall) | 3'     |

### Tube Weld Yoke

#### With Bearing Groove (Guard must rotate freely on yoke)



| PART NO.                | FITS TUBE SIZE     |
|-------------------------|--------------------|
| PTO 7013500             | 2 1/8" (.120 Wall) |
| PTO 7023500             | 2 1/8" (.083 Wall) |
| PTO 7033500 with Bore** | 2 1/4" (.120 Wall) |
| PTO 7043500 with Bore** | 2 1/2" (.120 Wall) |
| PTO 7053500 with Bore** | 2 1/8" (.120 Wall) |

\*\*Bore through for telescoping shaft.

### Implement Yoke

#### Round Bore With Keyway & Set Screw

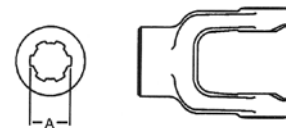


| PART NO.     | DIM "A" BORE | STANDARD KEYWAY    |
|--------------|--------------|--------------------|
| PTO 8003516  | 1"           | 1/4"               |
| PTO 8003518  | 1 1/8"       | 1/4"               |
| PTO 8003519  | 1 3/16"      | 1/4"               |
| PTO 8003520  | 1 1/4"       | 1/4"               |
| PTO 8003522  | 1 3/8"       | 5/16"              |
| PTO 8003523  | 1 7/16"      | 3/8"               |
| PTO 8003524  | 1 1/2"       | 3/8"               |
| PTO 8003524H | 1 1/2"       | 3/8" with Pin hole |
| PTO 8003526  | 1 5/8"       | 3/8"               |
| PTO 8003528  | 1 3/4"       | 3/8"               |

#### Spline Bore

##### With 21/64" Pin Hole

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 8013506 | 1 3/8" x 6 Spl.  |
| PTO 8013521 | 1 3/8" x 21 Spl. |

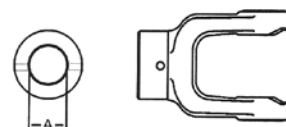


#### Shear Pin

##### With 1/4" Pin Hole

| PART NO.     | DIM "A" BORE |
|--------------|--------------|
| PTO 8023520  | 1 1/4"       |
| PTO 8023522* | 1 3/8"       |
| PTO 8023524  | 1 1/2"       |

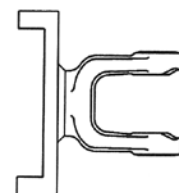
\*With 1/2" Pin Hole



#### Torque Limiter Flange

(Interchanges with Great Lakes Clutch)

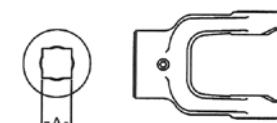
| PART NO.    |
|-------------|
| PTO 8033500 |



#### Square Bore

##### With Set Screw

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8043516 | 1"           |
| PTO 8043518 | 1 1/8"       |
| PTO 8043519 | 1 3/16"      |
| PTO 8043520 | 1 1/4"       |
| PTO 8043524 | 1 1/2"       |
| PTO 8043526 | 1 5/8"       |



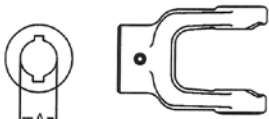
## 35 SERIES

DRIVELINE  
COMPONENTS

## Implement Yoke

## Round Bore

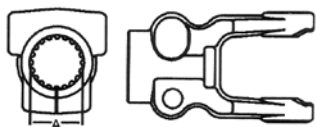
With Double Keyway &amp; Set Screw



| PART NO.    | DIM "A" BORE                     | DOUBLE KEYWAY |
|-------------|----------------------------------|---------------|
| PTO 8063519 | 1 <sup>3</sup> / <sub>16</sub> " | 1/4" & 5/16"  |
| PTO 8063520 | 1 1/4"                           | 1/4" & 5/16"  |
| PTO 8063522 | 1 <sup>3</sup> / <sub>8</sub> "  | 5/16" & 3/8"  |

## Clamp Yoke

| PART NO.    | DIM "A" BORE                              |
|-------------|-------------------------------------------|
| PTO 8073520 | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. |
| PTO 8073521 | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. |
| PTO 8073527 | 1 <sup>3</sup> / <sub>4</sub> " x 27 Spl. |



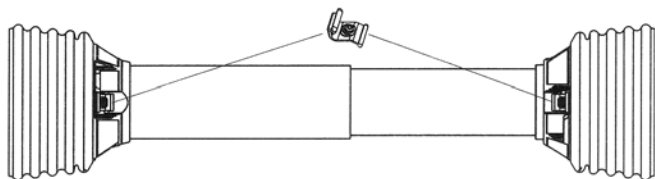
## Stock Bore

With Hub O.D. Turned

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8093516 | 1"           |



## Guard



Order Bearings as required

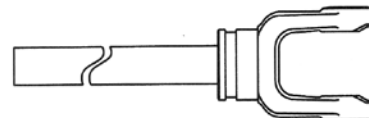
| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9211200             |
| PTO 9002560 | 60"                      | PTO 9211200             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

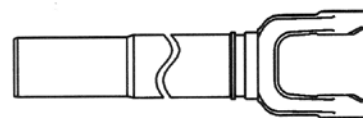
- 1) Install proper nylon bearing (See Page 10)
- 2) Guards must rotate freely on yokes.

## Yoke &amp; Shaft Assembly

1 <sup>3</sup>/<sub>16</sub>" Square Shaft

| PART NO.     | CENTERLINE TO END OF SHAFT DIMENSION |
|--------------|--------------------------------------|
| PTO 10003531 | 17.69"                               |
| PTO 10003535 | 21.69"                               |
| PTO 10003542 | 28.69"                               |
| PTO 10003548 | 33.19"                               |
| PTO 10003560 | 44.94"                               |

## Yoke, Tube &amp; Sleeve Assembly

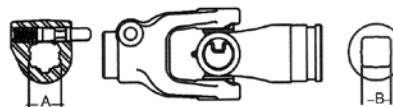
1 <sup>3</sup>/<sub>16</sub>" Square

| PART NO.     | CENTERLINE TO END OF TUBE DIMENSION |
|--------------|-------------------------------------|
| PTO 11003531 | 17.69"                              |
| PTO 11003535 | 21.69"                              |
| PTO 11003543 | 29.69"                              |
| PTO 11003548 | 34.69"                              |
| PTO 11003560 | 46.69"                              |

## Universal Joints

## Quick Disconnect to Shaft Weld Yoke

Repair Kit - Page 46



| PART NO.     | DIM "A" BORE                             | DIM "B" BORE                         |
|--------------|------------------------------------------|--------------------------------------|
| PTO 15063500 | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl. | 1 <sup>3</sup> / <sub>16</sub> " Sq. |

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |

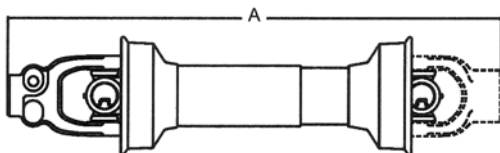




# 35 SERIES

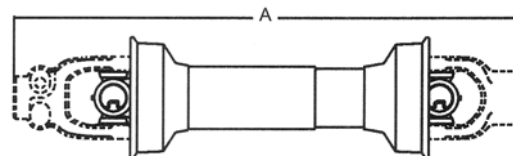
## DRIVELINE COMPONENTS

### Drivelines



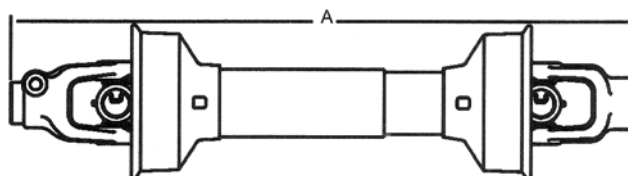
Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and Implement Yoke as required. When Cross & Bearing Kit and Implement Yoke are assembled, the overall compressed length of the driveline will be 31", 35", 48" or 60".

| PART NO.     | TRACTOR YOKE         | OVERALL COMPRESSED LENGTH DIM "A" |
|--------------|----------------------|-----------------------------------|
| PTO 14003531 | 1 3/8" x 6 Spl. Q.D. | 31"                               |
| PTO 14003535 | 1 3/8" x 6 Spl. Q.D. | 35"                               |
| PTO 14003548 | 1 3/8" x 6 Spl. Q.D. | 48"                               |
| PTO 14003560 | 1 3/8" x 6 Spl. Q.D. | 60"                               |



Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and Outboard Yokes as required. When Cross & Bearing Kit and Outboard Yokes are assembled, the overall compressed length of the driveline will be 39", 48" or 60".

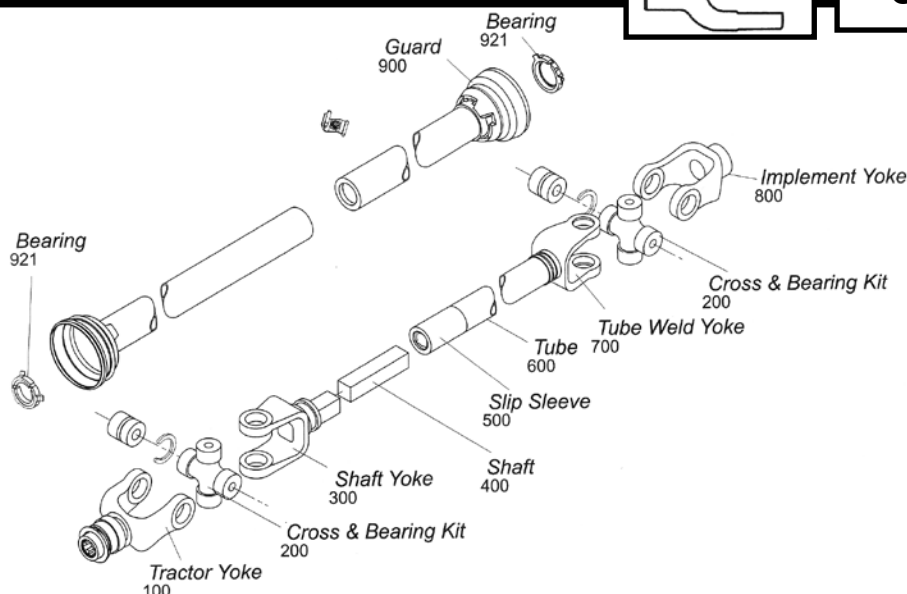
| PART NO.                              | OVERALL COMPRESSED LENGTH DIM "A" |
|---------------------------------------|-----------------------------------|
| PTO 14013548                          | 48"                               |
| PTO 14013560                          | 60"                               |
| PTO 14023539 (with crosses installed) | 39"                               |
| PTO 14023548 (with crosses installed) | 48"                               |



| PART NO.     | TRACTOR YOKE                      | IMPLEMENT YOKE                        | OVERALL COMPRESSED LENGTH DIM "A" | APPLICATION                   |
|--------------|-----------------------------------|---------------------------------------|-----------------------------------|-------------------------------|
| PTO 14003507 | 1 3/8" x 6 Spl. Q.D.              | 1 3/8" Round with 1/2" Shear Pin Hole | 64 7/8"                           | 7 ft. Pull Type Rotary Cutter |
| PTO 14003524 | 1 3/8" x 6 Spl. Q.D.              | 1 1/2" Round with 3/8" Keyway         | 48"                               | Pumps                         |
| PTO 14003536 | 1 3/8" x 6 Spl. Safety Slide Lock | 1 3/8" 6 Spl. Safety Slide Lock       | 36"                               | All Purpose                   |



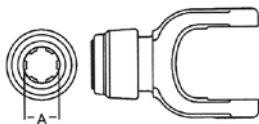
## 44 SERIES

DRIVELINE  
COMPONENTS

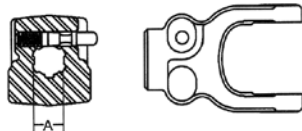
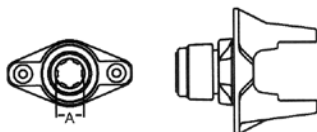
## Tractor Yoke

Safety Slide Lock  
Repair Kit - Page 49

| PART NO.    | DIM "A" BORE                |
|-------------|-----------------------------|
| PTO 1014406 | 1 $\frac{3}{8}$ " x 6 Spl.  |
| PTO 1014420 | 1 $\frac{3}{4}$ " x 20 Spl. |
| PTO 1014421 | 1 $\frac{3}{8}$ " x 21 Spl. |

Quick Disconnect  
Repair Kit - Page 49

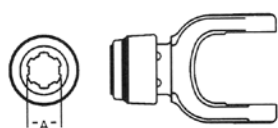
| PART NO.    | DIM "A" BORE                |
|-------------|-----------------------------|
| PTO 1024406 | 1 $\frac{3}{8}$ " x 6 Spl.  |
| PTO 1024420 | 1 $\frac{3}{4}$ " x 20 Spl. |
| PTO 1024421 | 1 $\frac{3}{8}$ " x 21 Spl. |

Ball Shear Device  
With Safety Slide Lock  
Repair Kit - Page 49

| PART NO.    | DIM "A" BORE                | SHEAR BOLT                     |
|-------------|-----------------------------|--------------------------------|
| PTO 1044406 | 1 $\frac{3}{8}$ " x 6 Spl.  | (2) $\frac{3}{8}$ " - 16 Gr. 5 |
| PTO 1044420 | 1 $\frac{3}{4}$ " x 20 Spl. | (2) $\frac{3}{8}$ " - 16 Gr. 5 |
| PTO 1044421 | 1 $\frac{3}{8}$ " x 21 Spl. | (2) $\frac{3}{8}$ " - 16 Gr. 5 |

Auto-Lok  
Repair Kit - Page 49

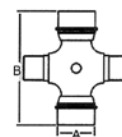
| PART NO.    | DIM "A" BORE                |
|-------------|-----------------------------|
| PTO 1104406 | 1 $\frac{3}{8}$ " x 6 Spl.  |
| PTO 1104420 | 1 $\frac{3}{4}$ " x 20 Spl. |
| PTO 1104421 | 1 $\frac{3}{8}$ " x 21 Spl. |



## Cross &amp; Bearing Kit (R-Kit)

Snap Ring Located in Bushing

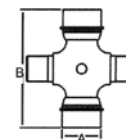
| PART NO.    | DIM "A"            | DIM "B" |
|-------------|--------------------|---------|
| PTO 2004400 | 1 $\frac{5}{16}$ " | 4"      |



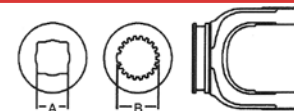
## Extended Lubrication Cross &amp; Bearing Kit (E-Kit)

Snap Ring Located in Bushing

| PART NO.    | DIM "A"            | DIM "B" |
|-------------|--------------------|---------|
| PTO 2014400 | 1 $\frac{5}{16}$ " | 4"      |



## Shaft Weld Yoke

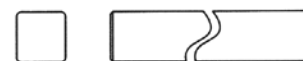
With Bearing Groove  
(Guard must rotate  
freely on yoke)

| PART NO.    | DIM "A" BORE           | DIM "B" BORE                  |
|-------------|------------------------|-------------------------------|
| PTO 3004400 | 1 $\frac{5}{16}$ " Sq. | -                             |
| PTO 3024400 | -                      | 1 $\frac{11}{16}$ " x 20 Spl. |

## Shaft

1  $\frac{5}{16}$ " Square

| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4000021 | 6'     |
| PTO 4010021 | 10'    |
| PTO 4040021 | 3'     |



Induction Hardened



| PART NO.    | DIM "A"                       | LENGTH |
|-------------|-------------------------------|--------|
| PTO 4042120 | 1 $\frac{5}{16}$ " x 20 Spl.  | 3'     |
| PTO 4042720 | 1 $\frac{11}{16}$ " x 20 Spl. | 3'     |

# 44 SERIES

## DRIVELINE COMPONENTS

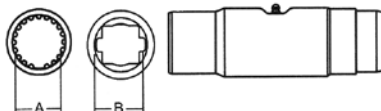
### Slip Sleeve

With Grease Groove



| PART NO.    | LENGTH | DIM "A"            | DIM "B"     | FITS TUBE SIZE     |
|-------------|--------|--------------------|-------------|--------------------|
| PTO 5004400 | 5"     | -                  | 1 5/16" Sq. | 2 1/2" (.120 Wall) |
| PTO 5053500 | 5"     | 1 11/16" x 20 Spl. |             | 2 1/2" (.120 Wall) |

With Grease Reservoir



| PART NO.    | DIM "A"            | DIM "B"     | LENGTH | FITS TUBE SIZE     |
|-------------|--------------------|-------------|--------|--------------------|
| PTO 5023500 | 1 5/16" x 20 Spl.  | -           | 8"     | 2 1/2" (.120 Wall) |
| PTO 5033500 | 1 11/16" x 20 Spl. | -           | 8"     | 2 1/2" (.120 Wall) |
| PTO 5043500 | -                  | 1 5/16" Sq. | 8"     | 2 1/2" (.120 Wall) |

### Tube

2 1/2" (.120 Wall)

| PART NO.    | LENGTH |
|-------------|--------|
| PTO 6024400 | 6'     |
| PTO 6034400 | 10'    |
| PTO 6044400 | 3'     |

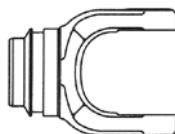


### Tube Weld Yoke

With Bearing Groove

(Guard must rotate freely on yoke)

| PART NO.                 | FITS TUBE SIZE     |
|--------------------------|--------------------|
| PTO 7014400              | 2 1/2" (.120 Wall) |
| *PTO 7024400 (with bore) | 2 1/2" (.120 Wall) |



\*Bore through for telescoping.

### Implement Yoke

Round Bore

With Keyway &amp; Set Screw



| PART NO.    | DIM "A" BORE | STANDARD KEYWAY |
|-------------|--------------|-----------------|
| PTO 8004420 | 1 1/4"       | 1/4"            |
| PTO 8004422 | 1 3/8"       | 5/16"           |
| PTO 8004423 | 1 7/16"      | 3/8"            |
| PTO 8004424 | 1 1/2"       | 3/8"            |
| PTO 8004426 | 1 5/8"       | 3/8"            |
| PTO 8004428 | 1 3/4"       | 3/8"            |
| PTO 8004432 | 2"           | 1/2"            |

### Implement Yoke

Spline Bore

With 21/64" Pin Hole

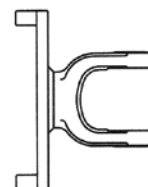
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 8014406 | 1 3/8" x 6 Spl.  |
| PTO 8014421 | 1 3/8" x 21 Spl. |



Torque Limiter Flange

(Interchanges with Great Lakes Clutch)

| PART NO.    |
|-------------|
| PTO 8034400 |



Square Bore

With Set Screw

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8044418 | 1 1/8"       |



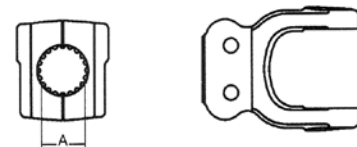
Round Bore

With Double Keyway &amp; Set Screw

| PART NO.    | DIM "A" BORE | DOUBLE KEYWAY |
|-------------|--------------|---------------|
| PTO 8064420 | 1 1/4"       | 5/16" & 1/4"  |
| PTO 8064422 | 1 3/8"       | 5/16" & 1/4"  |
| PTO 8064424 | 1 1/2"       | 5/16" & 3/8"  |



Clamp Yoke

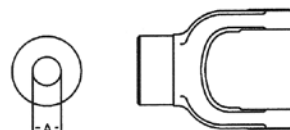


| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 8074406 | 1 3/8" x 6 Spl.  |
| PTO 8074420 | 1 3/4" x 20 Spl. |
| PTO 8074421 | 1 3/8" x 21 Spl. |
| PTO 8074427 | 1 3/4" x 27 Spl. |

Stock Bore

With Hub O.D. Turned

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8094416 | 1"           |



## 44 SERIES

DRIVELINE  
COMPONENTS

## Guard

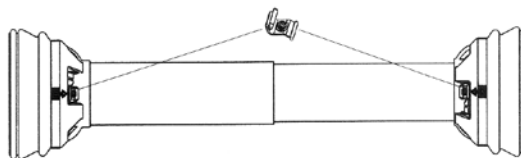
Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9023548 | 48"                      | PTO 9214400             |
| PTO 9023560 | 60"                      | PTO 9214400             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 10)
- 2) Guards must rotate freely on yokes.



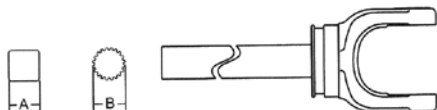
## Easy Lock™ Replacement Kit

PART NO.

PTO 13005000 (4 per kit)

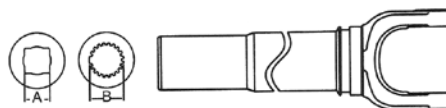


## Yoke &amp; Shaft Assembly



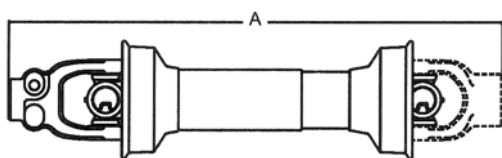
| PART NO.     | DIM "A"     | DIM "B"            | CENTERLINE TO END OF SHAFT DIMENSION |
|--------------|-------------|--------------------|--------------------------------------|
| PTO 10004448 | 1 5/16" Sq. | -                  | 33.12"                               |
| PTO 10004460 | 1 5/16" Sq. | -                  | 45.12"                               |
| PTO 10014448 | -           | 1 11/16" x 20 Spl. | 33.12"                               |

## Yoke, Tube &amp; Sleeve Assembly



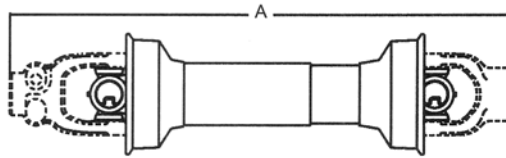
| PART NO.     | DIM "A" BORE | DIM "B" BORE       | CENTERLINE TO END OF TUBE DIMENSION |
|--------------|--------------|--------------------|-------------------------------------|
| PTO 11004448 | 1 5/16" Sq.  | -                  | 35.62"                              |
| PTO 11004460 | 1 5/16" Sq.  | -                  | 45.62"                              |
| PTO 11014448 | -            | 1 11/16" x 20 Spl. | 35.62"                              |

## Drivelines



Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and Implement Yoke as required. When Cross & Bearing Kit and Implement Yoke are assembled, the overall compressed length of the driveline will be 48" or 60".

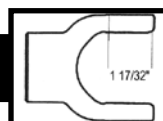
| PART NO.     | SHAFT SIZE         | TRACTOR YOKE         | OVERALL COMPRESSED LENGTH DIM "A" |
|--------------|--------------------|----------------------|-----------------------------------|
| PTO 14004448 | 1 5/16"            | 1 3/8" x 6 Spl. Q.D. | 48"                               |
| PTO 14004460 | 1 5/16"            | 1 3/8" x 6 Spl. Q.D. | 60"                               |
| PTO 14044448 | 1 11/16" x 20 Spl. | 1 3/8" x 6 Spl. Q.D. | 48"                               |



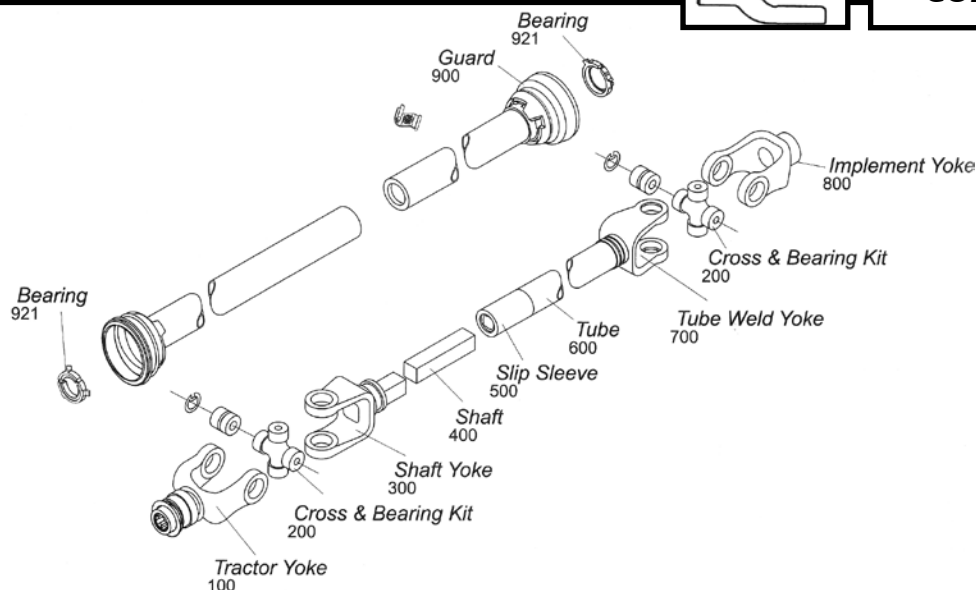
Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and Outboard Yokes as required. When Cross & Bearing Kit and Outboard Yokes are assembled, the overall compressed length of the driveline will be 48" or 60".

| PART NO.     | SHAFT SIZE         | OVERALL COMPRESSED LENGTH DIM "A" |
|--------------|--------------------|-----------------------------------|
| PTO 14014448 | 1 5/16"            | 48"                               |
| PTO 14014460 | 1 5/16"            | 60"                               |
| PTO 14054448 | 1 11/16" x 20 Spl. | 48"                               |

# 55 SERIES



## DRIVELINE COMPONENTS

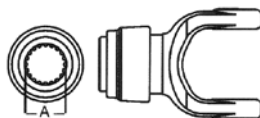


### Tractor Yoke

#### Safety Slide Lock

Repair Kit - Page 49

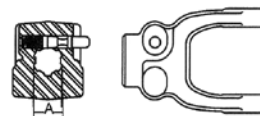
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1015506 | 1 3/8" x 6 Spl.  |
| PTO 1015520 | 1 3/4" x 20 Spl. |
| PTO 1015521 | 1 3/8" x 21 Spl. |



#### Quick Disconnect

Repair Kit - Page 49

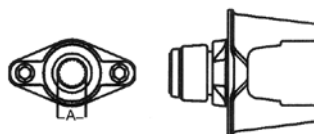
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1025506 | 1 3/8" x 6 Spl.  |
| PTO 1025521 | 1 3/8" x 21 Spl. |
| PTO 1025520 | 1 3/4" x 20 Spl. |
| PTO 1025528 | 1 3/4" x 6 Spl.  |



#### Ball Shear Device

With Safety Slide Lock

Repair Kit - Page 49



| PART NO.    | DIM "A" BORE     | SHEAR BOLT          |
|-------------|------------------|---------------------|
| PTO 1045506 | 1 3/8" x 6 Spl.  | (2) 3/8" - 16 Gr. 5 |
| PTO 1045520 | 1 3/4" x 20 Spl. | (2) 3/8" - 16 Gr. 5 |
| PTO 1045521 | 1 3/8" x 21 Spl. | (2) 3/8" - 16 Gr. 5 |

#### Auto-Lok

Repair Kit - Page 49

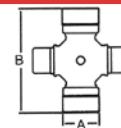
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1105506 | 1 3/8" x 6 Spl.  |
| PTO 1105520 | 1 3/4" x 20 Spl. |
| PTO 1105521 | 1 3/8" x 21 Spl. |



### Cross & Bearing Kit (R-Kit)

Snap Ring Located in Yoke

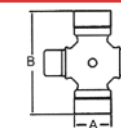
| PART NO.    | DIM "A"  | DIM "B" |
|-------------|----------|---------|
| PTO 2005500 | 1 17/32" | 4 5/16" |



### Extended Lubrication Cross & Bearing Kit (E-Kit)

Snap Ring Located in Yoke

| PART NO.    | DIM "A"  | DIM "B" |
|-------------|----------|---------|
| PTO 2015500 | 1 17/32" | 4 5/16" |



### Shaft Weld Yoke

With Bearing Groove

(Guard must rotate freely on yoke)

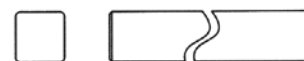


| PART NO.    | DIM "A" BORE | DIM "B" BORE       |
|-------------|--------------|--------------------|
| PTO 3005500 | 1 5/16" Sq.  | -                  |
| PTO 3015500 | 1 3/16" Sq.  | -                  |
| PTO 3025500 | -            | 1 11/16" x 20 Spl. |

### Shaft

#### 1 5/16" Square

| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4000021 | 6'     |
| PTO 4010021 | 10'    |
| PTO 4040021 | 3'     |



#### 1 11/16" x 20 Spline

Induction Hardened

| PART NO.    | DIM "A"            | LENGTH |
|-------------|--------------------|--------|
| PTO 4042120 | 1 5/16" x 20 Spl.  | 3'     |
| PTO 4042720 | 1 11/16" x 20 Spl. | 3'     |

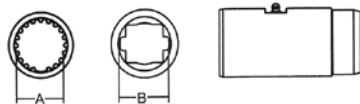


## 55 SERIES

DRIVELINE  
COMPONENTS

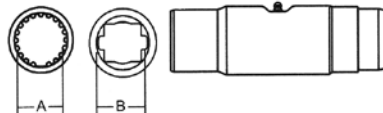
## Slip Sleeve

With Grease Groove



| PART NO.    | LENGTH | DIM "A" BORE       | DIM "B" BORE | FITS TUBE SIZE     |
|-------------|--------|--------------------|--------------|--------------------|
| PTO 5004400 | 5"     | -                  | 1 5/16" Sq.  | 2 1/2" (.120 Wall) |
| PTO 5053500 | 5"     | 1 11/16" x 20 Spl. |              | 2 1/2" (.120 Wall) |

With Grease Reservoir



| PART NO.    | DIM "A" BORE       | DIM "B" BORE | LENGTH | FITS TUBE SIZE     |
|-------------|--------------------|--------------|--------|--------------------|
| PTO 5023500 | 1 5/16" x 20 Spl.  | -            | 8"     | 2 1/2" (.120 Wall) |
| PTO 5033500 | 1 11/16" x 20 Spl. | -            | 8"     | 2 1/2" (.120 Wall) |
| PTO 5043500 | -                  | 1 5/16" Sq.  | 8"     | 2 1/2" (.120 Wall) |

## Tube

2 1/2" (.120 Wall)

| PART NO.    | LENGTH |
|-------------|--------|
| PTO 6024400 | 6'     |
| PTO 6034400 | 10'    |
| PTO 6044400 | 3'     |



## Tube Weld Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)

| PART NO.                 | FITS TUBE SIZE     |
|--------------------------|--------------------|
| PTO 7015500              | 2 1/2" (.120 Wall) |
| *PTO 7045500 (with bore) | 2 1/2" (.120 Wall) |

\*Bore through for telescoping.

## Implement Yoke

Round Bore

With Keyway &amp; Set Screw



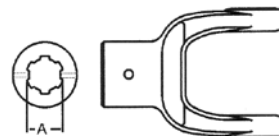
| PART NO.    | DIM "A" BORE | STANDARD KEYWAY |
|-------------|--------------|-----------------|
| PTO 8005522 | 1 3/8"       | 5/16"           |
| PTO 8005524 | 1 1/2"       | 3/8"            |
| PTO 8005526 | 1 5/8"       | 3/8"            |
| PTO 8005528 | 1 3/4"       | 3/8"            |
| PTO 8005532 | 2"           | 1/2"            |

## Implement Yoke

Spline Bore

With 21/64" Pin Hole

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 8015506 | 1 3/8" x 6 Spl.  |
| PTO 8015521 | 1 3/8" x 21 Spl. |



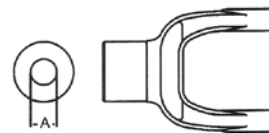
## Clamp Yoke



| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 8075506 | 1 3/8" x 6 Spl.  |
| PTO 8075520 | 1 3/4" x 20 Spl. |
| PTO 8075521 | 1 3/8" x 21 Spl. |
| PTO 8075527 | 1 3/4" x 27 Spl. |

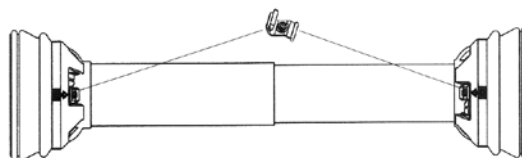
Stock Bore

With Hub O.D. Turned



| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8095516 | 1"           |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9023548 | 48"                      | PTO 9214400             |
| PTO 9023560 | 60"                      | PTO 9214400             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 10)
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

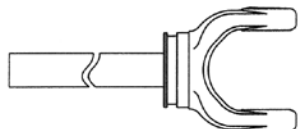
| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



# 55 SERIES

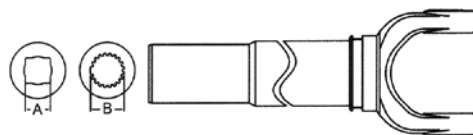
## DRIVELINE COMPONENTS

### Yoke & Shaft Assembly



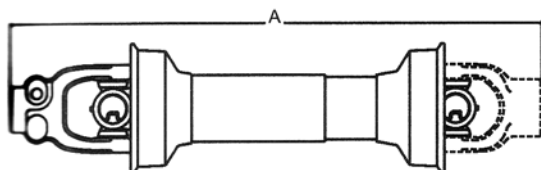
| PART NO.     | SHAFT SIZE         | CENTERLINE TO END OF SHAFT DIMENSION |
|--------------|--------------------|--------------------------------------|
| PTO 10005548 | 1 5/16"            | 32.75"                               |
| PTO 10005560 | 1 5/16"            | 44.88"                               |
| PTO 10015548 | 1 11/16" x 20 Spl. | 32.75"                               |

### Yoke, Tube & Sleeve Assembly



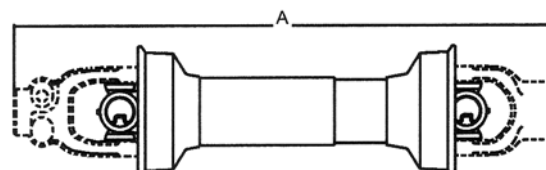
| PART NO.     | DIM "A" BORE | DIM "B" BORE       | CENTERLINE TO END OF TUBE DIMENSION |
|--------------|--------------|--------------------|-------------------------------------|
| PTO 11005548 | 1 5/16" Sq.  | -                  | 33.38"                              |
| PTO 11005560 | 1 5/16" Sq.  | -                  | 45.38"                              |
| PTO 11015548 | -            | 1 11/16" x 20 Spl. | 33.38"                              |

### Drivelines



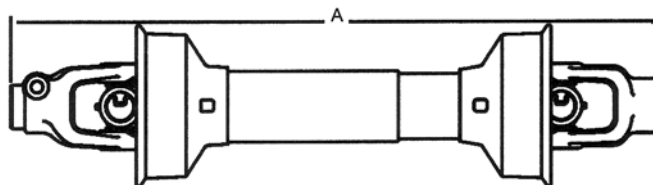
Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and Implement Yoke as required. When Cross & Bearing Kit and Implement Yoke are assembled, the overall compressed length of the driveline will be 48" or 60".

| PART NO.     | SHAFT SIZE         | TRACTOR YOKE         | OVERALL COMPRESSED LENGTH DIM "A" |
|--------------|--------------------|----------------------|-----------------------------------|
| PTO 14005548 | 1 5/16"            | 1 3/8" x 6 Spl. Q.D. | 48"                               |
| PTO 14005560 | 1 5/16"            | 1 3/8" x 6 Spl. Q.D. | 60"                               |
| PTO 14045548 | 1 11/16" x 20 Spl. | 1 3/8" x 6 Spl. Q.D. | 48"                               |



Drivelines are furnished without Cross & Bearing Kit and Outboard Yokes. Select kit and Outboard Yokes as required. When Cross & Bearing Kit and Outboard Yokes are assembled, the overall compressed length of the driveline will be 48", 58" or 60".

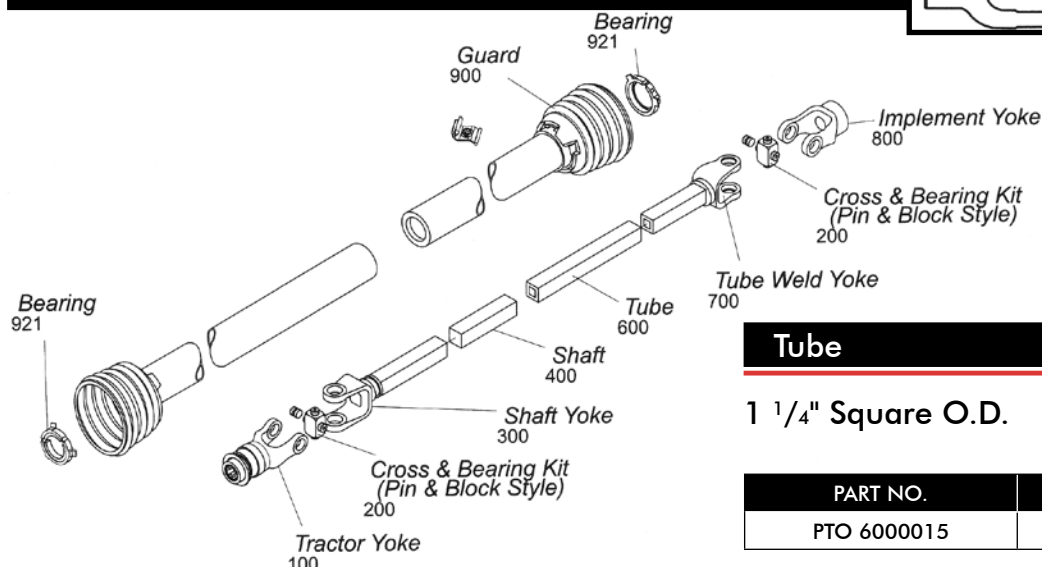
| PART NO.     | SHAFT SIZE         | OVERALL COMPRESSED LENGTH DIM "A" |
|--------------|--------------------|-----------------------------------|
| PTO 14015548 | 1 5/16" Sq.        | 48"                               |
| PTO 14015560 | 1 5/16" Sq.        | 60"                               |
| PTO 14055548 | 1 11/16" x 20 Spl. | 48"                               |
| PTO 14055558 | 1 11/16" x 20 Spl. | 58"                               |



| PART NO.     | TRACTOR YOKE                       | IMPLEMENT YOKE                          | OVERALL COMPRESSED LENGTH DIM "A" | APPLICATION | SHAFT SIZE         |
|--------------|------------------------------------|-----------------------------------------|-----------------------------------|-------------|--------------------|
| PTO 14005537 | 1 3/8" x 6 Spl. Safety Slide Lock  | 1 3/8" x 6 Spl. Safety Slide Lock       | 37"                               | All Purpose | 1 5/16" Sq.        |
| PTO 14005546 | 1 3/4" x 20 Spl. Safety Slide Lock | 1 3/8" Rd. w/ Keyway and (2) Set Screws | 46"                               | All Purpose | 1 11/16" x 20 Spl. |



## W SERIES

DRIVELINE  
COMPONENTS

## Tube

1 1/4" Square O.D.



| PART NO.    | LENGTH | FITS SHAFT  |
|-------------|--------|-------------|
| PTO 6000015 | 6'     | 1 5/16" Sq. |

## Tube Weld Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE | FITS TUBE SIZE |
|-------------|--------------|----------------|
| PTO 7000700 | 1 5/16" Sq.  | 1 1/4"         |

## Tractor Yoke

## Spring-Lok

Repair Kit - Page 49

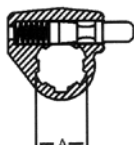
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1000721 | 1 3/8" x 21 Spl. |
| PTO 1000706 | 1 3/8" x 6 Spl.  |



## Quick Disconnect

Repair Kit - Page 49

| PART NO.    | DIM "A" BORE    |
|-------------|-----------------|
| PTO 1020706 | 1 3/8" x 6 Spl. |

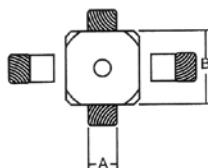


## Cross &amp; Bearing Kit

(Pin &amp; Block Style)

Zerk Located in Block

| PART NO.    | DIM "A" | DIM "B" |
|-------------|---------|---------|
| PTO 2000700 | 9/16"   | 1 1/2"  |



## Shaft Weld Yoke

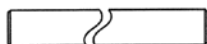
With Bearing Groove  
(Guard must rotate  
freely on yoke)

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 3000700 | 1 5/16" Sq.  |



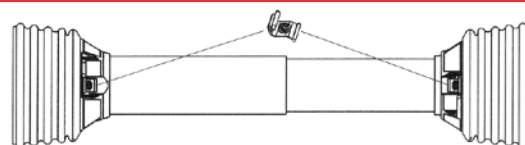
## Shaft

1 5/16" Square



| PART NO.    | LENGTH | FITS TUBE  |
|-------------|--------|------------|
| PTO 4000015 | 6'     | 1 1/4" Sq. |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9215170             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

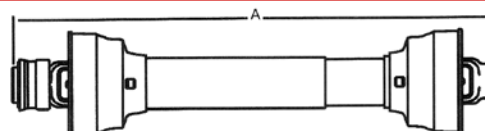
- 1) Install proper nylon bearing (See Page 10)
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



## Drivelines



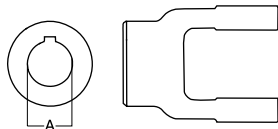
Use 12 Series driveline for all "W" Series replacement drivelines. See 12 Series (Page 26) for drivelines.



## W SERIES - DOMESTIC DRIVELINE COMPONENTS

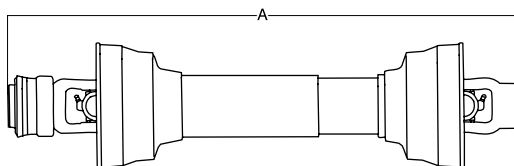
### Implement Yoke

**ROUND BORE**  
with Keyway & Set Screw



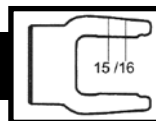
| PART NO.    | "A" BORE | STANDARD KEYWAY |
|-------------|----------|-----------------|
| PTO 8000710 | 5/8"     | 3/16"           |
| PTO 8000712 | 3/4"     | 3/16"           |
| PTO 8000713 | 13/16"   | 3/16"           |
| PTO 8000714 | 7/8"     | 3/16"           |
| PTO 8000715 | 15/16"   | 1/4"            |
| PTO 8000716 | 1"       | 1/4"            |
| PTO 8000718 | 1 1/8"   | 1/4"            |
| PTO 8000719 | 1 3/16"  | 1/4"            |
| PTO 8000720 | 1 1/4"   | 1/4"            |

### Driveline



| PART NO.     | TRACTOR YOKE          | IMPLEMENT YOKE           | OVERALL COMPRESSED LENGTH "A" | APPLICATION      |
|--------------|-----------------------|--------------------------|-------------------------------|------------------|
| PTO 14000700 | 1 3/8" x 6 Spring-Lok | 1 1/4" Round 1/4" Keyway | 48"                           | Post Hole Digger |

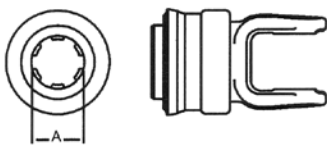
## 0675 SERIES

DRIVELINE  
COMPONENTS

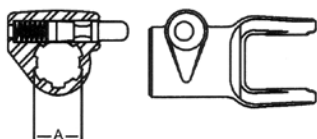
## Tractor Yoke

Spring-Lok  
Repair Kit - Page 49

| PART NO.    | DIM "A" BORE    |
|-------------|-----------------|
| PTO 1000506 | 1 3/8" x 6 Spl. |

Quick Disconnect  
Repair Kit - Page 49

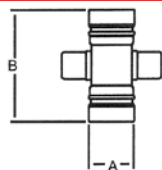
| PART NO.    | DIM "A" BORE    |
|-------------|-----------------|
| PTO 1020506 | 1 3/8" x 6 Spl. |



## Cross &amp; Bearing Kit

## Snap Ring Located in Bushing

| PART NO.    | DIM "A" | DIM "B" |
|-------------|---------|---------|
| PTO 2000675 | 15/16"  | 2 5/16" |



## Shaft Weld Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)

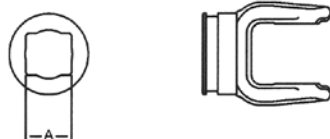
| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 3000500 | 3/4" x 7/8"  |



## Tube Weld Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)

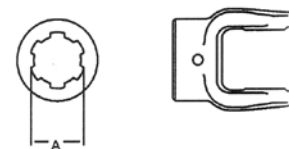
| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 7000500 | 1" x 1 1/8"  |



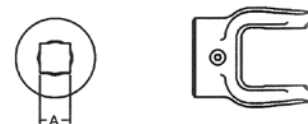
## Implement Yoke

Round Bore  
With Keyway & Set Screw

| PART NO.    | DIM "A" BORE | STANDARD KEYWAY |
|-------------|--------------|-----------------|
| PTO 8000510 | 5/8"         | 3/16"           |
| PTO 8000512 | 3/4"         | 3/16"           |

Splined Bore  
With 21/64" Pin Hole

| PART NO.    | DIM "A" BORE    |
|-------------|-----------------|
| PTO 8010506 | 1 3/8" x 6 Spl. |

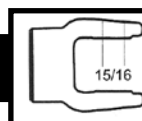
Square Bore  
With Set Screw

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8040512 | 3/4"         |
| PTO 8040514 | 7/8"         |
| PTO 8040516 | 1"           |

Round Bore  
With Double Keyway  
& Set Screw

| PART NO.    | DIM "A" BORE | DOUBLE KEYWAY |
|-------------|--------------|---------------|
| PTO 8060514 | 7/8"         | 3/16" x 1/4"  |
| PTO 8060516 | 1"           | 3/16" x 1/4"  |
| PTO 8060518 | 1 1/8"       | 1/4" x 5/16"  |
| PTO 8060520 | 1 1/4"       | 1/4" x 5/16"  |

# 1000 SERIES

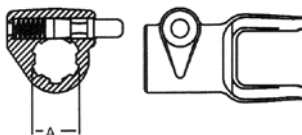


## DRIVELINE COMPONENTS

### Tractor Yoke

#### Quick Disconnect Repair Kit - Page 49

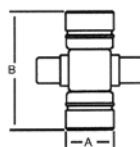
| PART NO.    | DIM "A" BORE    |
|-------------|-----------------|
| PTO 1021006 | 1 3/8" x 6 Spl. |



### Cross & Bearing Kit

#### Snap Ring Located in Bushing

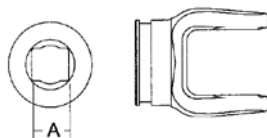
| PART NO.    | DIM "A" | DIM "B"  |
|-------------|---------|----------|
| PTO 2001000 | 15/16"  | 2 19/64" |



### Shaft Weld Yoke

#### With Bearing Groove (Guard must rotate freely on yoke)

| PART NO.    | DIM "A" BORE      |
|-------------|-------------------|
| PTO 3001000 | 3/4" x 7/8" Rect. |



### Tube Weld Yoke

#### With Bearing Groove (Guard must rotate freely on yoke)

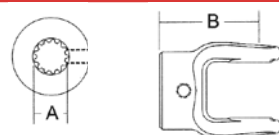
| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 7001000 | 1" x 1 1/8"  |



### Implement Yoke

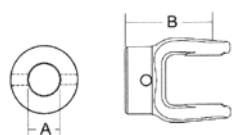
#### Spline Bore With Set Screw

| PART NO.    | DIM "A" BORE    | DIM "B" CENTERLINE |
|-------------|-----------------|--------------------|
| PTO 8011013 | .901" x 13 Spl. | 2 1/2" (2.50)      |
| PTO 8011018 | 1 1/8" x 6 Spl. | 2 1/2" (2.50)      |



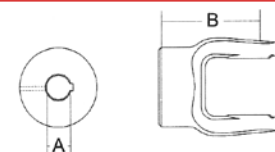
### Shear Pin

| PART NO.      | DIM "A" BORE | DIM "B" CENTERLINE | PIN HOLE SIZE |
|---------------|--------------|--------------------|---------------|
| PTO 8021015   | 15/16"       | 2 1/2" (2.50)      | 11/32" (.34)  |
| PTO 8021016   | 1"           | 2 1/2" (2.50)      | 1/4" (.25)    |
| PTO 100011059 | 1"           | 2 1/2" (2.50)      | 3/8" (.38)    |
| PTO 8021020   | 1 1/4"       | 2 1/2" (2.50)      | 5/16" (.31)   |
| PTO 8021024   | 1 1/2"       | 2 1/2" (2.50)      | 9/32" (.28)   |
| PTO 100011034 | 1 1/2"       | 2 1/2" (2.50)      | 17/64" (.27)  |



### Implement Yoke

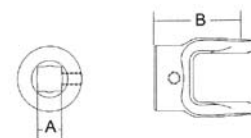
#### Round Bore With Keyway & Set Screw



| PART NO.      | DIM "A" BORE | KEYWAY      | DIM "B" CENTERLINE |
|---------------|--------------|-------------|--------------------|
| PTO 8001010   | 5/8"         | 3/16" (.19) | 2 1/2" (2.50)      |
| PTO 100011044 | 5/8"         | 3/16" (.19) | 1 11/16" (1.69)    |
| PTO 100011045 | 3/4"         | 3/16" (.19) | 2 1/2" (2.50)      |
| PTO 100011038 | 3/4"         | 3/16" (.19) | 1 11/16" (1.69)    |
| PTO 100011056 | 3/4"         | 1/4" (.25)  | 2 1/2" (2.50)      |
| PTO 8001013   | 13/16"       | 1/4" (.25)  | 2 1/2" (2.50)      |
| PTO 100011039 | 13/16"       | 1/4" (.25)  | 1 11/16" (1.69)    |
| PTO 100011057 | 7/8"         | 3/16" (.19) | 2 1/2" (2.50)      |
| PTO 100011049 | 7/8"         | 1/4" (.25)  | 2 1/2" (2.50)      |
| PTO 100011048 | 7/8"         | 1/4" (.25)  | 2 1/2" (2.50)      |
| PTO 100011040 | 7/8"         | 1/4" (.25)  | 1 11/16" (1.69)    |
| PTO 8001015   | 15/16"       | 1/4" (.25)  | 2 1/2" (2.50)      |
| PTO 8001016   | 1"           | 3/16" (.19) | 2 1/2" (2.50)      |
| PTO 100011051 | 1"           | 1/4" (.25)  | 2 1/2" (2.50)      |
| PTO 100011033 | 1"           | 1/4" (.25)  | 2 1/2" (2.50)      |
| PTO 100011041 | 1"           | 1/4" (.25)  | 1 11/16" (1.69)    |
| PTO 8001017   | 1 1/16"      | 1/4" (.25)  | 2 1/2" (2.50)      |
| PTO 100011053 | 1 1/8"       | 1/4" (.25)  | 2 1/2" (2.50)      |
| PTO 100011052 | 1 1/8"       | 5/16" (.31) | 2 1/2" (2.50)      |
| PTO 8001019   | 1 3/16"      | 5/16" (.31) | 2 1/2" (2.50)      |
| PTO 100011058 | 1 1/4"       | 1/4" (.25)  | 2 1/2" (2.50)      |
| PTO 100011055 | 1 1/4"       | 5/16" (.31) | 2 1/2" (2.50)      |
| PTO 100011054 | 1 1/4"       | 5/16" (.31) | 2 1/2" (2.50)      |
| PTO 100011060 | 1 3/8"       | 5/16" (.31) | 2 1/2" (2.50)      |
| PTO 8001022   | 1 3/8"       | 3/8"        | 2 1/2" (2.50)      |

#### Square Bore With Set Screw

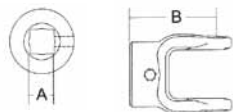
| PART NO.      | DIM "A" BORE | DIM "B" CENTERLINE |
|---------------|--------------|--------------------|
| PTO 8041012   | 3/4"         | 2 1/2" (2.50)      |
| PTO 100011042 | 3/4"         | 1 11/16" (1.69)    |
| PTO 8041014   | 7/8"         | 2 1/2" (2.50)      |
| PTO 100011043 | 7/8"         | 1 11/16" (1.69)    |
| PTO 8041016   | 1"           | 2 1/2" (2.50)      |
| PTO 8041018   | 1 1/8"       | 2 1/2" (2.50)      |
| PTO 100011037 | 1 1/8"       | 2 1/2" (2.50)      |



## 1000 SERIES

DRIVELINE  
COMPONENTS

## Implement Yoke

Square Bore  
With Pin Hole

| PART NO.      | DIM "A" BORE | DIM "B" CENTERLINE | PIN HOLE SIZE |
|---------------|--------------|--------------------|---------------|
| PTO 100011035 | 3/4"         | 2 1/2" (2.50)      | 5/16" (.312)  |
| PTO 100011036 | 1"           | 2 1/2" (2.50)      | 3/8" (3.75)   |

## Round Bore

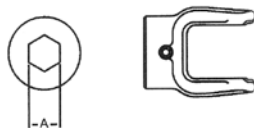
## Double Keyway &amp; Set Screw



| PART NO.      | DIM "A" BORE | DOUBLE KEYWAY | DIM "B" CENTERLINE |
|---------------|--------------|---------------|--------------------|
| PTO 8061012   | 3/4"         | 3/16" & 1/4"  | 2 1/2" (2.50)      |
| PTO 8061013   | 13/16"       | 3/16" & 1/4"  | 2 1/2" (2.50)      |
| PTO 8061014   | 7/8"         | 3/16" & 1/4"  | 2 1/2" (2.50)      |
| PTO 8061016   | 1"           | 3/16" & 1/4"  | 2 1/2" (2.50)      |
| PTO 8061018   | 1 1/8"       | 3/16" & 1/4"  | 2 1/2" (2.50)      |
| PTO 100011061 | 1 1/8"       | 1/4" & 5/16"  | 2 1/2" (2.50)      |
| PTO 8061020   | 1 1/4"       | 1/4" & 5/16"  | 2 1/2" (2.50)      |
| PTO 8061019   | 1 13/16"     | 1/4" & 5/16"  | 2 1/2" (2.50)      |

## Hexagon Bore

## With Set Screw



| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8051014 | 7/8"         |
| PTO 8051018 | 1 1/8"       |

## Slip Sleeve Yoke

## Square

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8081012 | 3/4"         |
| PTO 8081014 | 7/8"         |
| PTO 8081016 | 1"           |



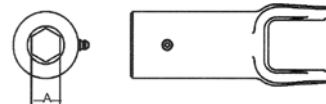
## Round

| PART NO.      | DIM "A" BORE | KEYWAY | DIM "B" CENTERLINE |
|---------------|--------------|--------|--------------------|
| PTO 8101012   | 3/4"         | 3/16"  | 5 1/2" (5.50)      |
| PTO 8101014   | 7/8"         | 1/4"   | 5 1/2" (5.50)      |
| PTO 8101013   | 13/16"       | 1/4"   | 5 1/2" (5.50)      |
| PTO 8101016   | 1"           | 1/4"   | 5 1/2" (5.50)      |
| PTO 100011007 | 1"           | 1/4"   | 5 1/2" (5.50)      |
| PTO 8101018   | 1 1/8"       | 1/4"   | 5 1/2" (5.50)      |
| PTO 100011062 | 1 1/8"       | 5/16"  | 5 1/2" (5.50)      |
| PTO 8101020   | 1 1/4"       | 1/4"   | 5 1/2" (5.50)      |
| PTO 100011013 | 1 1/4"       | 5/16"  | 5 1/2" (5.50)      |
| PTO 100011066 | 1 1/8"       | 1/4"   | 5 1/2" (5.50)      |

## Slip Sleeve Yoke

## Hex

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 8111014 | 7/8"         |
| PTO 8111018 | 1 1/8"       |

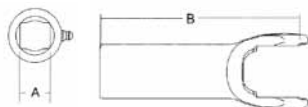


## Spline

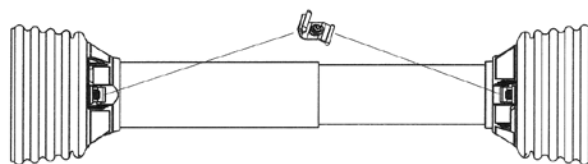
| PART NO.    | DIM "A" BORE     | DIM "B" CENTERLINE |
|-------------|------------------|--------------------|
| PTO 8121018 | 1 1/8" x 10 Spl. | 5 1/2" (5.50)      |
| PTO 8121020 | 1 1/4" x 6 Spl.  | 5 1/2" (5.50)      |



| PART NO.      | DIM "A" BORE | DIM "B" CENTERLINE |
|---------------|--------------|--------------------|
| PTO 8131012   | 3/4" x 7/8"  | 5 1/2" (5.50)      |
| PTO 100011014 | 7/8"         | 5 1/2" (5.50)      |
| PTO 100011015 | 1"           | 5 1/2" (5.50)      |



## Guard



## Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9210600             |
| PTO 9002560 | 60"                      | PTO 9210600             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 10)
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



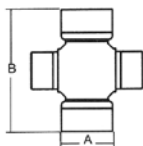
## 1800 SERIES

### DRIVELINE COMPONENTS

Interchanges with Neapco

#### Cross & Bearing Kit

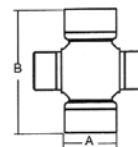
Snap Ring Located in Bushing



| PART NO.    | DIM "A" | DIM "B" |
|-------------|---------|---------|
| PTO 2001875 | 1"      | 3 1/4"  |

## VEHICULAR CROSS & BEARING KIT

Interchanges with Spicer

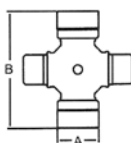


| PART NO.    | SPICER U-JOINT SERIES | DIM "A" | DIM "B" |
|-------------|-----------------------|---------|---------|
| PTO 2000310 | 1310                  | 1 1/16" | 3 7/32" |
| PTO 2000350 | 1350                  | 1 3/16" | 3 5/8"  |
| PTO 2000410 | 1410                  | 1 3/16" | 4 3/16" |

## 1 FR SERIES

#### Cross & Bearing Kit

Snap Ring Located in Yoke



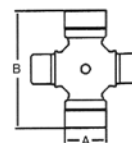
| PART NO.    | DIM "A" | DIM "B"  |
|-------------|---------|----------|
| PTO 2000100 | 7/8"    | 2 15/16" |

## 14 SERIES

Interchanges with Howse

#### Cross & Bearing Kit

Snap Ring Located in Bushing

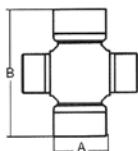


| PART NO.    | DIM "A" | DIM "B" |
|-------------|---------|---------|
| PTO 2001401 | 1 1/8"  | 2 5/8"  |

## 3 DR SERIES

#### Cross & Bearing Kit

Snap Ring Located in Yoke



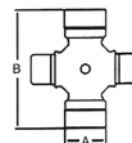
| PART NO.    | DIM "A" | DIM "B"  |
|-------------|---------|----------|
| PTO 2000300 | 1"      | 3 15/16" |

## 35 SERIES

Interchanges with Howse

#### Cross & Bearing Kit

Snap Ring Located in Bushing



| PART NO.    | DIM "A" | DIM "B" |
|-------------|---------|---------|
| PTO 2003501 | 1 1/4"  | 3 7/32" |

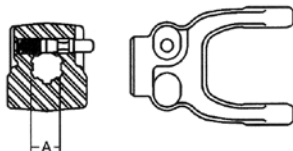
## 2600 SERIES

Interchanges with Neapco &amp; Walterscheid 1480

## Tractor Yoke

Quick Disconnect  
Repair Kit - Page 49

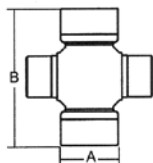
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1022606 | 1 3/8" x 6 Spl.  |
| PTO 1022620 | 1 3/4" x 20 Spl. |
| PTO 1022621 | 1 3/8" x 21 Spl. |



## Cross &amp; Bearing Kit

Snap Ring Located in Yoke

| PART NO.    | DIM "A" | DIM "B" |
|-------------|---------|---------|
| PTO 2002600 | 1 3/8"  | 4 3/16" |



## Shaft Weld Yoke

With Bearing Groove  
(Guard must rotate freely on yoke)

| PART NO.    | DIM "A" BORE |
|-------------|--------------|
| PTO 3002600 | 1 5/16" Sq.  |



## Shaft

1 5/16" Square

| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4000021 | 6'     |
| PTO 4010021 | 10'    |
| PTO 4040021 | 3'     |



## Slip Sleeve

1 5/16" Square  
With Grease Groove

| PART NO.    | LENGTH | FITS TUBE SIZE     |
|-------------|--------|--------------------|
| PTO 5002600 | 5"     | 2 3/4" (.109 Wall) |

## Tube

2 3/4" (.109 Wall)



| PART NO.    | LENGTH |
|-------------|--------|
| PTO 6022600 | 6'     |

## Tube Weld Yoke

With Bearing Groove  
(Guards must rotate freely on the yoke)

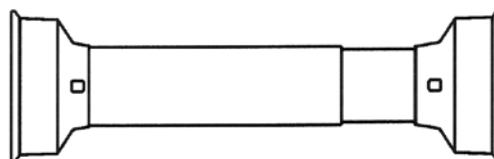
| PART NO.    | FITS TUBE SIZE     |
|-------------|--------------------|
| PTO 7012600 | 2 3/4" (.109 Wall) |

## Implement Yoke

Round Bore  
With Keyway & Set Screw

| PART NO.    | DIM "A" BORE | STANDARD KEYWAY |
|-------------|--------------|-----------------|
| PTO 8002622 | 1 3/8"       | 5/16"           |
| PTO 8002624 | 1 1/2"       | 3/8"            |
| PTO 8002628 | 1 3/4"       | 3/8"            |

## Guard



With Bearings (920-2600)

| PART NO.    | OVERALL DRIVELINE LENGTH |
|-------------|--------------------------|
| PTO 9002648 | 48"                      |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing and retainer (See Page 10)
- 2) Guards must rotate freely on yokes.

# SHAFTING & TUBING

## DRIVELINE COMPONENTS

### Shafting



| PART NO.     | SIZE                                    | LENGTH |
|--------------|-----------------------------------------|--------|
| PTO 4000012  | 3/4" Sq.                                | 6'     |
| PTO 4000014  | 7/8" Sq.                                | 6'     |
| PTO 4000015  | 15/16" Sq.                              | 6'     |
| PTO 4000016  | 1" Sq.                                  | 6'     |
| PTO 4000019  | 1 3/16" Sq.                             | 6'     |
| PTO 4000020  | 1 1/4" Sq.                              | 6'     |
| PTO 4000021  | 1 5/16" Sq.                             | 6'     |
| PTO 4001214  | 3/4" x 7/8" Rect.                       | 6'     |
| PTO 4001618  | 1" x 1 1/8" Rect.                       | 6'     |
| PTO 4010019  | 1 3/16" Sq.                             | 10'    |
| PTO 4010021  | 1 5/16" Sq.                             | 10'    |
| PTO 4011214  | 3/4" x 7/8" Rect.                       | 10'    |
| PTO 4011618  | 1" x 1 1/8" Rect.                       | 10'    |
| PTO 4020014  | 7/8" Hex                                | 6'     |
| PTO 4020016  | 1" Hex                                  | 6'     |
| PTO 4020018  | 1 1/8" Hex                              | 6'     |
| PTO 4020020  | 1 1/4" Hex                              | 6'     |
| PTO 4040019  | 1 3/16" Sq.                             | 3'     |
| PTO 4040021  | 1 5/16" Sq.                             | 3'     |
| PTO 4041214  | 3/4" x 7/8" Rect.                       | 3'     |
| PTO 4041615H | 1" x 15 Spl. (Induction Hardened)       | 3'     |
| PTO 4041618  | 1" x 1 1/8" Rect.                       | 3'     |
| PTO 4042120  | 1 5/16" x 20 Spl. (Induction Hardened)  | 3'     |
| PTO 4042720  | 1 11/16" x 20 Spl. (Induction Hardened) | 3'     |

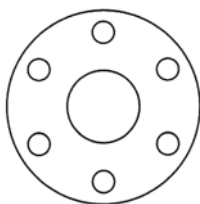
### Tubing



| PART NO.    | SIZE                   | LENGTH |
|-------------|------------------------|--------|
| PTO 6000012 | 1" Sq.                 | 6'     |
| PTO 6000015 | 1 1/4" Sq. (.120 Wall) | 6'     |
| PTO 6000016 | 1 1/4" Sq. (.109 Wall) | 6'     |
| PTO 6000020 | 1 5/8" Sq.             | 6'     |
| PTO 6001618 | 3/4" x 7/8" Rect.      | 6'     |
| PTO 6002022 | 1 1/4" x 1 3/8" Rect.  | 6'     |
| PTO 6011618 | 3/4" x 7/8" Rect.      | 10'    |
| PTO 6012022 | 1 1/4" x 1 3/8" Rect.  | 10'    |
| PTO 6020600 | 1 1/2" Rd.             | 6'     |
| PTO 6021400 | 2" Rd. (.083 Wall)     | 6'     |
| PTO 6022600 | 2 3/4" Rd. (.109 Wall) | 6'     |
| PTO 6023500 | 2 1/8" Rd. (.120 Wall) | 6'     |
| PTO 6023501 | 2 1/8" Rd. (.083 Wall) | 6'     |
| PTO 6024400 | 2 1/2" Rd. (.120 Wall) | 6'     |
| PTO 6031400 | 2" Rd. (.083 Wall)     | 10'    |
| PTO 6033500 | 2 1/8" Rd. (.120 Wall) | 10'    |
| PTO 6034400 | 2 1/2" Rd. (.120 Wall) | 10'    |
| PTO 6040600 | 1 1/2" Rd.             | 3'     |
| PTO 6041400 | 2" Rd. (.083 Wall)     | 3'     |
| PTO 6041618 | 3/4" x 7/8" Rect.      | 3'     |
| PTO 6042022 | 1 1/4" x 1 3/8" Rect.  | 3'     |
| PTO 6043500 | 2 1/8" Rd. (.120 Wall) | 3'     |
| PTO 6044400 | 2 1/2" Rd. (.120 Wall) | 3'     |

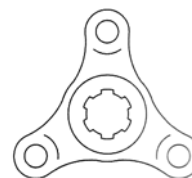
### Shock Absorbing Flexible Coupling Disc

6" O.D.



| PART NO.    | DESCRIPTION             |
|-------------|-------------------------|
| PTO 9702110 | Disc only w/ 5/8" holes |
| PTO 9702108 | Disc only w/ 1/2" holes |

### Spider



| PART NO.      | DESCRIPTION                                           |
|---------------|-------------------------------------------------------|
| PTO 810111016 | 1 3/8" x 6 Spl. with 5/8" bolt hole                   |
| PTO 810111053 | 1 3/8" x 6 Spl. with 21/64" pinholes & 5/8" bolt hole |
| PTO 810211097 | 1 3/4" Rd. with 3/8" keyway & 5/8" bolt hole          |



# NYLON BEARING REPAIR KIT

## DRIVELINE COMPONENTS

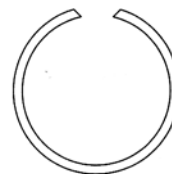
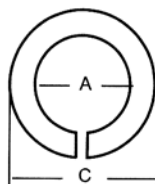
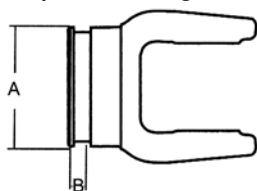
(Kit includes nylon bearing and retainer)

### NOTE!

Not all guard and bearing systems are interchangeable. When purchasing shaft weld and tube weld yokes or guards, make certain there is a proper fit between nylon bearing raceway in yoke and guard.

It is essential that the proper nylon bearing is identified and installed to insure proper performance and safety.

To assist in ordering the proper nylon bearing, listed below are part numbers and dimensions for our standard after-market and OEM nylon bearings.



| PART NO.    | DIM "A"<br>YOKE RACEWAY O.D.<br>NYLON BEARING I.D. | DIM "B"<br>YOKE RACEWAY WIDTH<br>NYLON BEARING WIDTH | DIM "C"<br>NYLON BEARING O.D. |
|-------------|----------------------------------------------------|------------------------------------------------------|-------------------------------|
| PTO 9200017 | 2 1/8" (2.125")                                    | 3/8" (.375")                                         | 2 3/4" (2.75")                |
| PTO 9200069 | 1 3/4" (1.75")                                     | 3/8" (.375")                                         | 2 3/4" (2.75")                |
| PTO 9200085 | 2" (2.0")                                          | 3/8" (.375")                                         | 2 3/4" (2.75")                |
| PTO 9200102 | 1 3/8" (1.375")                                    | 11/32" (.343")                                       | 2" (2.0")                     |
| PTO 9200141 | 1 5/8" (1.625")                                    | 11/32" (.343")                                       | 2 3/4" (2.75")                |
| PTO 9200165 | 2 1/8" (2.125")                                    | 3/8" (.375")                                         | 3 1/4" (3.25")                |
| PTO 9200195 | 1 3/4" (1.75")                                     | 3/8" (.375")                                         | 2 1/2" (2.50")                |
| PTO 9200254 | 1 5/8" (1.625")                                    | 11/32" (.343")                                       | 2 1/4" (2.25")                |
| PTO 9200259 | 2" (2.0")                                          | 3/8" (.375")                                         | 3 1/4" (3.25")                |
| PTO 9200260 | 2 17/32" (2.530")                                  | 33/64" (.358")                                       | 2 49/64" (2.770")             |
| PTO 9200600 | 1 13/16" (1.825")                                  | 9/32" (.2812")                                       | 2 3/4" (2.75")                |
| PTO 9201200 | 2 1/16" (2.0625")                                  | 11/32" (.343")                                       | 2 3/4" (2.75")                |
| PTO 9202600 | 2 7/8" (2.875")                                    | 11/32" (.343")                                       | 3 9/16" (3.5625")             |
| PTO 9203500 | 2 1/16" (2.0625")                                  | 11/32" (.343")                                       | 2 3/4" (2.75")                |
| PTO 9204400 | 2 5/8" (2.625")                                    | 3/8" (.375")                                         | 3 1/4" (3.25")                |
| PTO 9204P15 | 1 21/32" (1.646")                                  | 11/32" (.358")                                       | 2 3/4" (2.76")                |
| PTO 9204P16 | 1 25/32" (1.770")                                  | 11/32" (.358")                                       | 2 3/4" (2.76")                |
| PTO 9205071 | 2 1/32" (2.021")                                   | 11/32" (.358")                                       | 2 3/4" (2.76")                |
| PTO 9205084 | 2 5/32" (2.146")                                   | 11/32" (.358")                                       | 2 3/4" (2.76")                |
| PTO 9204N15 | 1 61/64" (1.947")                                  | 9/32" (.291")                                        | 2 1/4" (2.25")                |
| PTO 9204N16 | 2 1/8" (2.125")                                    | 21/64" (.341")                                       | 2 1/2" (2.50")                |

### NOTE!

All Series North American guards are provided without nylon bearings. To help assure the proper set of nylon bearings are installed, one nylon bearing set will be exactly the same (nylon bearing raceway dimensions) as has always been provided in our aftermarket guards. The other set will be dimensioned to retrofit the Weasler OEM raceway. Assembly instructions included with these nylon bearing kits.

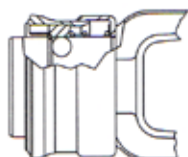
# LOCKING DEVICE

## DRIVELINE COMPONENTS



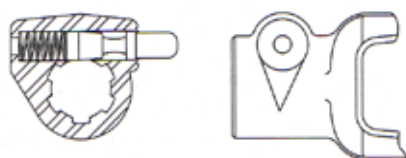
### Safety Slide Lock

An exclusive Weasler replacement component, the Safety Slide Lock\* yoke is locked in place by two hardened pawls with compound radii that conform to the groove in the shaft for full contact. The device is particularly applicable where there is appreciable end thrust.



### Spring-Lok

The collar is spring loaded for ease of installation and positive locking to tractor shaft.

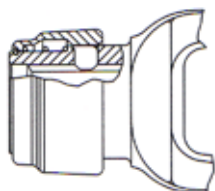


### Quick Disconnect

A smooth plunger eliminates sharp projections such as x-washers. Trails rather than leads rotation.

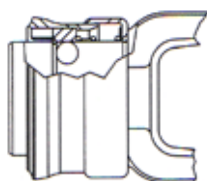
# LOCKING DEVICE REPAIR KIT

### \*Auto-Lok/Safety Slide Lock



| PART NO.     | DESCRIPTION                                                                |
|--------------|----------------------------------------------------------------------------|
| PTO 13004000 | Repair Kit for Weasler Auto-Lok and Safety Slide Lock 6 Spline & 21 Spline |
| PTO 13004020 | Repair Kit for Weasler Auto-Lok and Safety Slide Lock 20 Spline            |
| PTO 13004015 | Repair Kit for 1" x 15 Spline                                              |

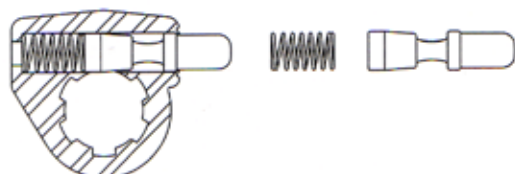
*\*This repair kit contains both balls & pawls. When repairing the "Safety Slide Lock" use the pawls only and discard the balls. When repairing the "Auto-Lok" use both the balls and the pawls.*



### Spring-Lok

| PART NO.     | DESCRIPTION                                             |
|--------------|---------------------------------------------------------|
| PTO 13003100 | Repair Kit for Weasler Spring-Lok, 6 Spline & 21 Spline |
| PTO 13003115 | 1" x 15 Spline                                          |

### Quick Disconnect



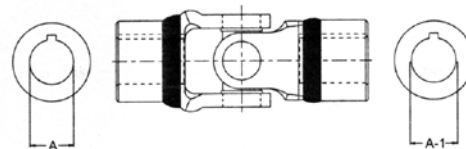
| PART NO.     | DESCRIPTION                                  |
|--------------|----------------------------------------------|
| PTO 13002006 | Repair Kit for Weasler and Rockwell 6 Spline |
| PTO 13002806 | Repair Kit for 1 3/4" x 6 Spl.               |
| PTO 13002021 | Weasler 21 Spline and Hex Quick Disconnect   |
| PTO 13002020 | Weasler 20 Spline                            |

## COMPLETE UNIVERSAL JOINTS

## Round to Round

| PART NO.    | SERIES NO. | BORE A    | BORE A-1  | WEIGHT LBS. |
|-------------|------------|-----------|-----------|-------------|
| PTO 1930416 | 4P         | 1 Round   | 1 Round   | 2.26        |
| PTO 1930612 | 6N         | 3/4 Round | 3/4 Round | 2.56        |
| PTO 1930616 | 6N         | 1 Round   | 1 Round   | 3.13        |

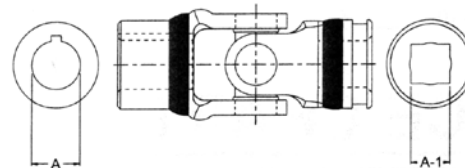
Round bore yokes are furnished with standard keyway and setscrew.



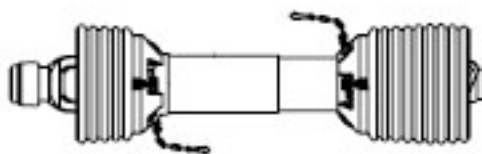
## Round to Tube Weld

| PART NO.    | SERIES NO. | BORE A  | BORE A-1        | WEIGHT LBS. |
|-------------|------------|---------|-----------------|-------------|
| PTO 1900616 | 6N         | 1 round | 1 x 1 1/8 Rect. | 2.94        |

Round bore yokes are furnished with standard keyway and setscrew.



## COMBINE HEADER DRIVELINES



## Metric

| PART NO.     | SERIES | COMBINE HOOK-UP                 | HEADER HOOK-UP   | OAL COMPRESSED | FITS                                                                                                                                                                                                                                                         |
|--------------|--------|---------------------------------|------------------|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| PTO 14007631 | 2400   | 1 3/8" x 21 Spline Slide Collar | 1 1/8" Hex Clamp | 31"            | <u>Cutting Platform Series:</u> 90, 600 & 900<br>Models: 615, 618, 620, 622, 625, 630, 918 & 920<br><u>Draper Platform Series:</u> 90 - 25', 30', 36'<br>Models: 606C, 608C & 612C (New)                                                                     |
| PTO 14007661 | 2400   | 1 3/8" x 21 Spline Slide Collar | 1 1/8" Hex Clamp | 61"            | 635 Flex Platform (2008 Models)                                                                                                                                                                                                                              |
| PTO 14007633 | 2400   | 1 1/8" Hex Slide Collar         | 1 1/8" Hex Clamp | 33"            | <u>Case-IH Combine</u><br>Models: 1420, 1440, 1460, 1470, 1480, 1482, 1620, 1640, 1644, 1660, 1666, 1670, 1680, 1682, 1688, 2144, 2166, 2188, 2344, 2366, 2377, 2388<br><u>John Deere Combine</u><br>Models: 1253A, 453A, 454A, 653A, 654A, 655A, 853A, 854A |

## North American

| PART NO.     | SERIES | COMBINE HOOK-UP                 | HEADER HOOK-UP   | OAL COMPRESSED | FITS                                                                                                                                                                                     |
|--------------|--------|---------------------------------|------------------|----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| PTO 14013531 | 35     | 1 3/8" x 21 Spline Slide Collar | 1 1/8" Hex Clamp | 31"            | <u>Cutting Platform Series:</u> 90, 600 & 900<br>Models: 615, 618, 620, 622, 625, 630, 918 & 920<br><u>Draper Platform Series:</u> 90 - 25', 30', 36'<br>Models: 606C, 608C & 612C (New) |
| PTO 14003561 | 35     | 1 3/8" x 21 Spline Slide Collar | 1 1/8" Hex Clamp | 61"            | 635 Flex Platform (2008 Models)                                                                                                                                                          |

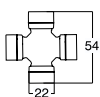
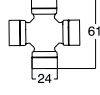
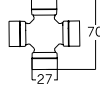
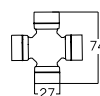
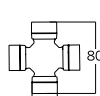
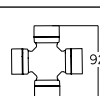
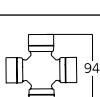
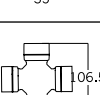
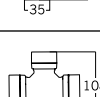
# COMPETITOR INTERCHANGEABILITY

|            | FM/TRW        | NEAPCO         | BONDIOLI & PAVESI | AGDRIVE       | WALTERSCHEID     | WEASLER |
|------------|---------------|----------------|-------------------|---------------|------------------|---------|
| Series Kit | 1<br>20425    | 1<br>1-0121    | 1<br>1.41         | AB1<br>AP100  |                  | 2006154 |
| Series Kit | 2100<br>20430 | 2100<br>1-1001 |                   | AW10<br>AP10  | 2100<br>10.01.00 | 2007155 |
| Series Kit | 2<br>20426    | 2<br>1-0221    | 2<br>2.41         | AB2<br>AP220  |                  | 2008261 |
| Series Kit | 2200<br>20426 | 2200<br>1-0221 |                   | AW20<br>AP220 | 2200<br>20.00.00 | 2008261 |
| Series Kit | 3<br>20330    | 3<br>1-0321    | 3<br>3.41         | AB3<br>AP311  |                  | 2008370 |
| Series Kit | I<br>20330    | I<br>1-0321    |                   | AW11<br>AP311 | I<br>11.03.00    | 2008370 |
| Series Kit | 2300<br>20331 | 2300<br>1-0421 |                   | AW21<br>AP421 | 2300<br>21.00.00 | 2008474 |
| Series Kit | 4<br>20331    | 4<br>1-0421    | 4<br>4.41         | AB4<br>AP421  |                  | 2008474 |
| Series Kit | 5<br>20427    | 5<br>2-0521    | 5<br>5.41         | AB5<br>AP500  |                  | 2006580 |
| Series Kit | 2400<br>20428 | 2400<br>2-2421 |                   | AW35<br>AP35  | 2400<br>35.00.00 | 2007676 |
| Series Kit | 6<br>20429    | 6<br>3-0621    | 6<br>6.41         | AB6<br>AP622  |                  | 2008692 |
| Series Kit | 2500<br>20434 | 2500<br>3-2521 |                   | AW36<br>AP36  | 2500<br>36.00.00 | 2007989 |
| Series Kit | 7<br>20432    | 7<br>3-0721    | 7<br>7.81         | AB7N<br>AP7N  |                  | 2006794 |
| Series Kit | 8<br>20431    | 8<br>3-0821    | 8<br>8.41         | AB8<br>AP824  |                  | 2006806 |
| Series Kit | 9<br>20433    | 9<br>3-0921    | 9<br>9.81         | AB9<br>AP900  |                  |         |
| Series Kit | 10<br>20439   | 10<br>3-1021   | 10<br>41210       |               |                  |         |

## METRIC PTO DRIVELINES, COMPONENTS & ACCESSORIES

NOW AVAILABLE - a complete line of European drivelines and accessories for replacement of complete drivelines in the field. Plus a complete inventory of reasonably priced replacement parts to fit existing Bondioli & Pavesi and Walterscheid drivelines.

### Bondioli & Pavesi Drivelines Covered

| B&P<br>SERIES | CROSS SIZE                                                                          | AG-<br>DRIVE<br>SERIES | HP         |              | IN. LB. TORQUE |              |
|---------------|-------------------------------------------------------------------------------------|------------------------|------------|--------------|----------------|--------------|
|               |                                                                                     |                        | 540<br>RPM | 1,000<br>RPM | 540<br>RPM     | 1,000<br>RPM |
| 1             |    | AB1                    | 16         | 25           | 1,850          | 1,500        |
| 2             |    | AB2                    | 21         | 31           | 2,400          | 1,950        |
| 3             |    | AB3                    | 30         | 47           | 3,450          | 2,900        |
| 4             |   | AB4                    | 35         | 55           | 4,050          | 3,350        |
| 5             |  | AB5                    | 47         | 74           | 5,500          | 4,600        |
| 6             |  | AB6                    | 64         | 100          | 7,350          | 6,259        |
| 7             |  | AB7N                   | 75         | 118          | 8,600          | 7,350        |
| 8             |  | AB8                    | 95         | 150          | 10,950         | 9,300        |
| 9             |  | AB9                    | 120        | 190          | 13,800         | 11,850       |

**Important Notice:** These drivelines, accessories and replacement parts are of quality European engineering and manufactured by a recognized OEM supplier and are not an imported copy from east bloc or pacific rim countries.

### Walterscheid Drivelines Covered

| WALTER-<br>SCHEID<br>SERIES | CROSS<br>SIZE                                                                        | AGDRIVE<br>SERIES | HP         |              | IN. LB. TORQUE |              |
|-----------------------------|--------------------------------------------------------------------------------------|-------------------|------------|--------------|----------------|--------------|
|                             |                                                                                      |                   | 540<br>RPM | 1,000<br>RPM | 540<br>RPM     | 1,000<br>RPM |
| 2100                        |    | AW10              | 16         | 24           | 1,860          | 1,550        |
|                             |    | AW10S             | 27         | 42           | 3,140          | 2,600        |
| 2200                        |    | AW20              | 27         | 42           | 3,140          | 2,600        |
|                             |   | AW20S             | 16         | 24           | 1,860          | 1,530        |
| 2300                        |  | AW21              | 38         | 60           | 4,420          | 3,675        |
|                             |  | AW21S             | 53         | 83           | 6,150          | 5,130        |
| 2400                        |  | AW35              | 53         | 83           | 6,150          | 5,130        |
|                             |  | AW35S             | 90         | 139          | 10,400         | 8,630        |
| 2500                        |  | AW36              | 120        | 190          | 13,800         | 11,850       |
|                             |  | AW36S             | 98         | 145          | 16,580         | 13,800       |
|                             |  | AW26              | 107        | 166          | 12,390         | 10,310       |

# TRANSPARENCY IDENTIFICATION SYSTEM

## METRIC DRIVELINES & COMPONENTS

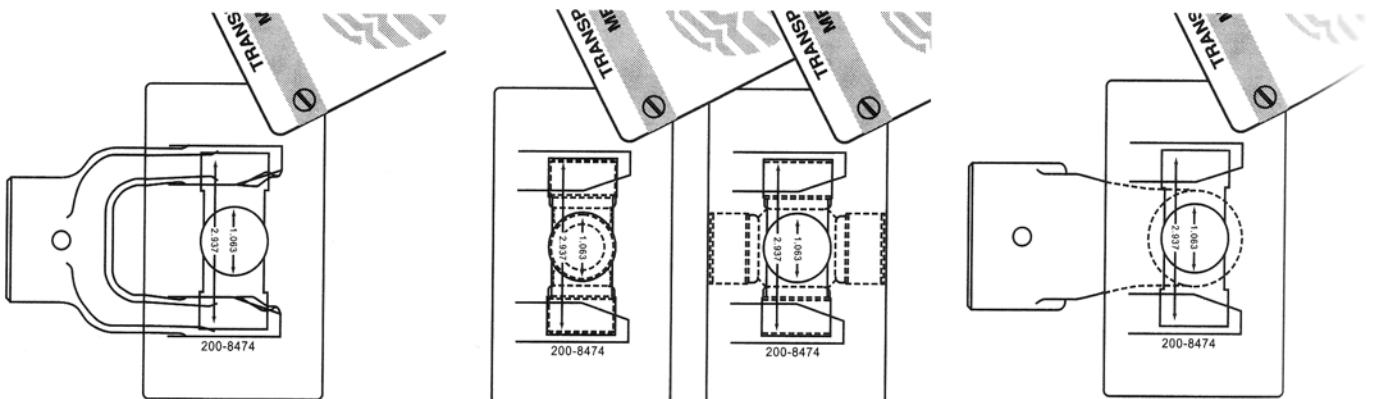
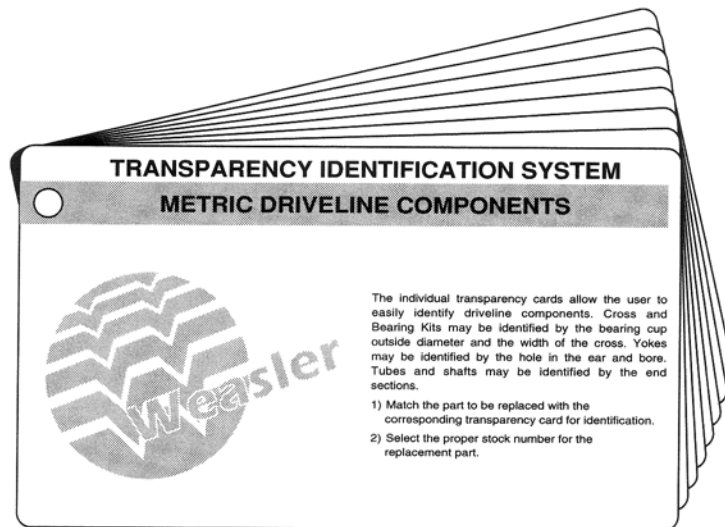
### For Metric Driveline Components

The individual transparency cards will allow the user to easily identify driveline components. Cross and Bearing Kits may be identified by the bearing cap outside diameter and the width of the cross. Yokes may be identified by the hole in the ear and profile. Tubes and shafts may be identified by the end sections.

How to use the Transparency Identification System:

1. Match the part to be replaced with the corresponding transparency card for identification.
2. Select the proper stock number for the replacement part.

| PART NO.     |
|--------------|
| PTO 12008500 |



## PART NUMBER EXPLANATION

## METRIC DRIVELINES & COMPONENTS

Each series has an exploded view for identification purposes. The drawing illustrates the components in the same sequence as an implement input driveline transmitting power from tractor to implement. Each component of the exploded view is identified by an eight-digit stock number to insure correct identification of each component.

Example: For metric components the 102 prefix denotes a Quick Disconnect Tractor Yoke on the exploded view.

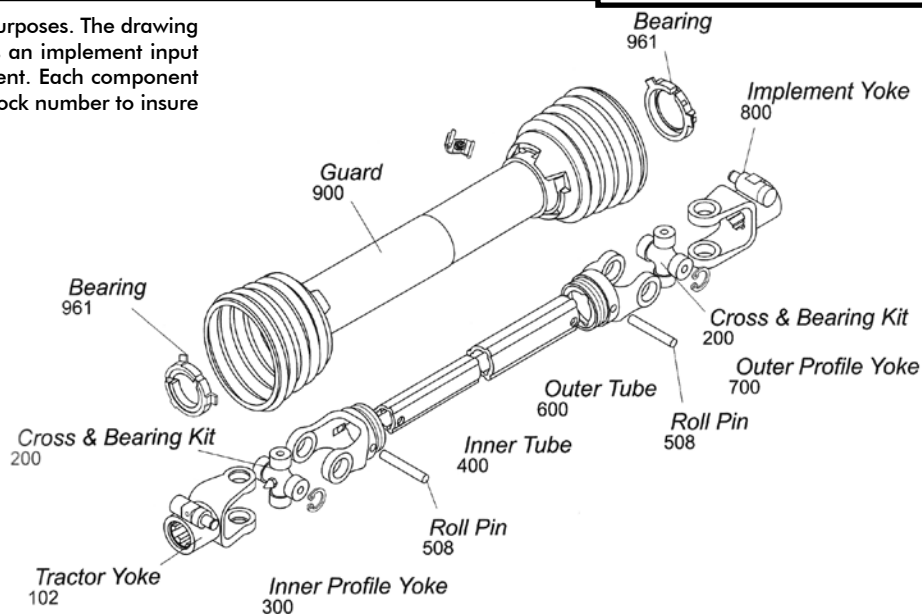
When ordering any component in the exploded view (for any series), be sure the part number begins with the appropriate three-digit prefix.

The digit immediately following the dash (-) will be a 6, 7 or 8.

- A 6 indicates the item is interchangeable with Bondioli & Pavesi ONLY.
- A 7 indicates the item is interchangeable with Walterscheid ONLY.
- An 8 indicates the item is interchangeable with BOTH Bondioli & Pavesi AND Walterscheid.

This interchangeability designation is used for all components EXCEPT roll pins, guards and guard bearings.

The following chart lists the approximate size replacement for Metric Drivelines. These are not an exact interchange, and should be used as a general replacement guide only.



### Cross & Bearing Kit Cross Reference Chart for Metric Components

| CROSS & BEARING R-KIT PART NO. | CROSS & BEARING E-KIT PART NO. | INTERCHANGES WITH BONDIOLI & PAVESI SERIES | INTERCHANGES WITH WALTERScheid SERIES |
|--------------------------------|--------------------------------|--------------------------------------------|---------------------------------------|
| PTO 2006154                    | PTO 2016154                    | 1                                          | N/A                                   |
| PTO 2006580                    | PTO 2016580                    | 5                                          | N/A                                   |
| PTO 2006794                    | PTO 2016794                    | 7N                                         | N/A                                   |
| PTO 2006806                    | PTO 2016806                    | 8                                          | N/A                                   |
| PTO 2006908                    | PTO 2016908                    | 9                                          | N/A                                   |
| PTO 2007004                    | PTO 2017004                    | N/A                                        | 2600                                  |
| PTO 2007155                    | PTO 2017155                    | N/A                                        | 2100                                  |
| PTO 2007676                    | PTO 2017676                    | N/A                                        | 2400                                  |
| PTO 2007890                    | N/A                            | II                                         | N/A                                   |
| PTO 2007989                    | PTO 2017989                    | N/A                                        | 2500                                  |
| PTO 2008261                    | PTO 2018261                    | 2                                          | 2200                                  |
| PTO 2008370                    | PTO 2018370                    | 3                                          | I                                     |
| PTO 2008474                    | PTO 2018474                    | 4                                          | 2300                                  |
| PTO 2008692                    | PTO 2018692                    | 6                                          | 220                                   |
| PTO 2008706                    | PTO 2018706                    | 7 (Old Series)                             | 230                                   |
| PTO 2007276                    | PTO 2017276                    | N/A                                        | 2280                                  |
| PTO 2007491                    | PTO 2017491                    | N/A                                        | 2380                                  |
| PTO 2007694                    | PTO 2017694                    | N/A                                        | 2480                                  |
| PTO 2007906                    | PTO 2017906                    | N/A                                        | 2580                                  |

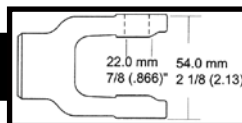
### Driveline Replacement Chart

| WEASLER SERIES | REPLACEMENT FOR:                                                  | WEASLER SERIES | REPLACEMENT FOR:                                                  |
|----------------|-------------------------------------------------------------------|----------------|-------------------------------------------------------------------|
| 6              | Bondioli & Pavesi 1 & 2 Series<br>Walterscheid 2100 & 2200 Series | 35             | Bondioli & Pavesi 5 Series<br>Walterscheid 220 & 2400 Series      |
| 12             | Bondioli & Pavesi 3 Series<br>Walterscheid I Series               | 44             | Bondioli & Pavesi 6 & 7 Series<br>Walterscheid II Series          |
| 14             | Bondioli & Pavesi 4 Series<br>Walterscheid 2300 Series            | 55             | Bondioli & Pavesi 8 & 9 Series<br>Walterscheid 2500 & 2600 Series |

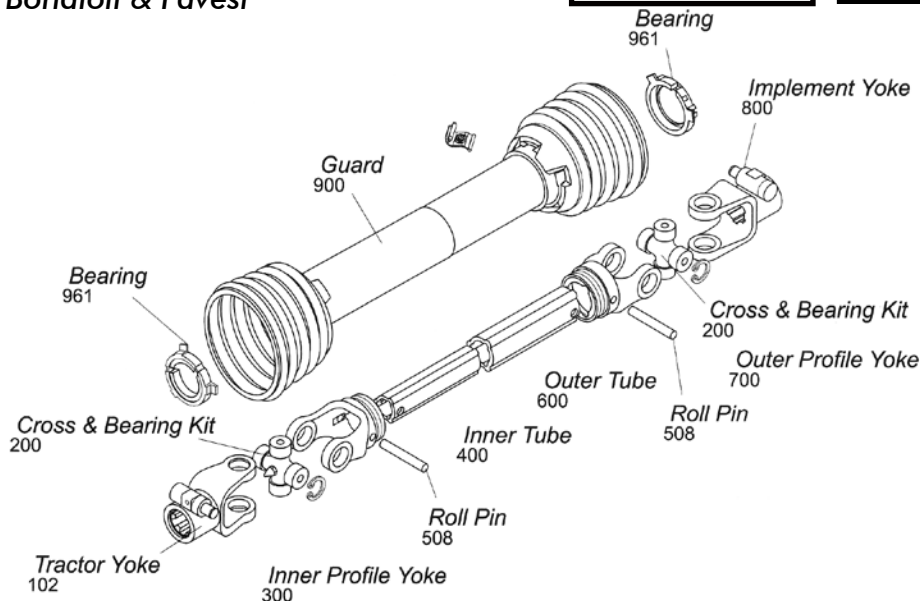


# 1 SERIES

Interchanges with Bondioli &amp; Pavesi



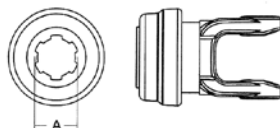
## METRIC DRIVELINES & COMPONENTS

**AB1**


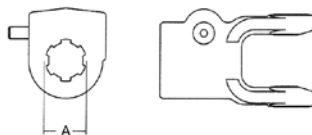
### Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1016106 | 1 3/8" x 6 Spl.  |
| PTO 1016121 | 1 3/8" x 21 Spl. |


 Quick Disconnect  
 Repair Kit - Page 106

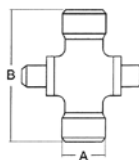
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1026118 | 1 1/8" x 6 Spl.  |
| PTO 1026106 | 1 3/8" x 6 Spl.  |
| PTO 1026121 | 1 3/8" x 21 Spl. |



### Cross & Bearing Kit (R-Kit)

Snap Ring Located in Yoke

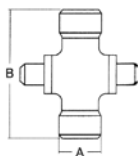
| PART NO.    | DIM "A" |            | DIM "B" |               |
|-------------|---------|------------|---------|---------------|
|             | mm      | inches     | mm      | inches        |
| PTO 2006154 | 22.0    | 7/8" (.87) | 54.0    | 2 1/8" (2.13) |



### Extended Lubrication Cross & Bearing Kit (E-Kit)

Snap Ring Located in Yoke

| PART NO.    | DIM "A" |            | DIM "B" |               |
|-------------|---------|------------|---------|---------------|
|             | mm      | inches     | mm      | inches        |
| PTO 2016154 | 22.0    | 7/8" (.87) | 54.0    | 2 1/8" (2.13) |



### Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate  
 freely on yoke)

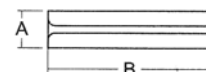

| PART NO.    | DIM "A" BORE |                |
|-------------|--------------|----------------|
|             | mm           | inches         |
| PTO 3006126 | 27.5         | 1 5/64" (1.08) |

### Inner Tube

 26.5 (3.4 Wall) mm  
 1.024" (.138" Wall)


| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 4006126 | 1.5    | 59 1/16" (59.06)  |
| PTO 4016126 | 3.0    | 118 1/8" (118.11) |
| PTO 4046126 | 1.0    | 39 3/8" (39.37)   |

### Roll Pin



| PART NO.    | DIM "A" |             | DIM "B" |                 |
|-------------|---------|-------------|---------|-----------------|
|             | mm      | inches      | mm      | inches          |
| PTO 5080850 | 8.0     | 5/16" (.31) | 50.0    | 1 31/32" (1.97) |

## 1 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Outer Tube

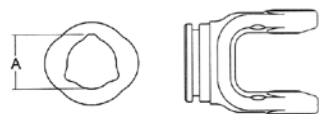
32.5 (2.6 Wall) mm  
1.299" (.102" Wall)



| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6006133 | 1.5    | 59 1/16" (59.06)  |
| PTO 6016133 | 3.0    | 118 1/8" (118.11) |
| PTO 6046133 | 1.0    | 39 3/8" (39.37)   |

## Outer Profile Yoke

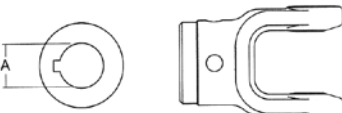
With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE |                |
|-------------|--------------|----------------|
|             | mm           | inches         |
| PTO 7006133 | 33.0         | 1 5/16" (1.30) |

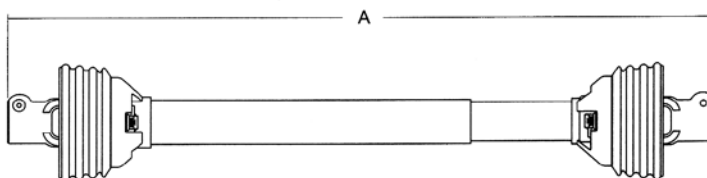
## Implement Yoke

Round Bore  
With Keyway & Set Screw



| PART NO.    | DIM "A" |                | STANDARD KEYWAY |               |
|-------------|---------|----------------|-----------------|---------------|
|             | mm      | inches         | mm              | inches        |
| AE 100322   | 22.22   | 7/8" (.875)    | 10.0            | 3/16" (.1875) |
| PTO 8006108 | 25.4    | 1" (1.0)       | 6.35            | 1/4" (.25)    |
| PTO 8006110 | 31.75   | 1 1/4" (1.25)  | 6.35            | 1/4" (.25)    |
| PTO 8006130 | 30.0    | 1 3/16" (1.18) | 10.0            | 25/64" (.39)  |

## Drivelines

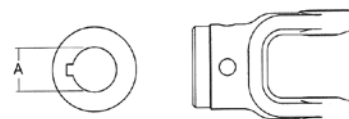


| PART NO.     | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE     |
|--------------|------------------------------|--------------------|--------------------|
| PTO 14006127 | 27"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| PTO 14006135 | 35"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| PTO 14006137 | 37"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| PTO 14046148 | 48"                          | 1 3/8" x 6 Spl. QD | *                  |

\*Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.

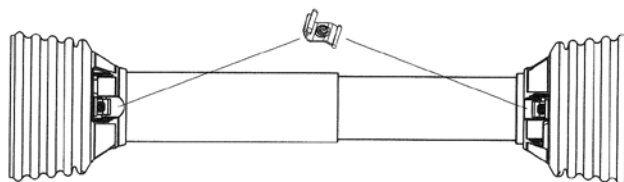
## Implement Yoke

Shear Pin  
With Pin Hole



| PART NO.     | DIM "A" |               |
|--------------|---------|---------------|
|              | mm      | inches        |
| PTO 8026110  | 31.75   | 1 1/4" (1.25) |
| PTO AE100022 | 22.22   | 7/8"          |
| PTO AE100028 | 28.57   | 1 1/8"        |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9615029             |
| PTO 9002560 | 60"                      | PTO 9615029             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

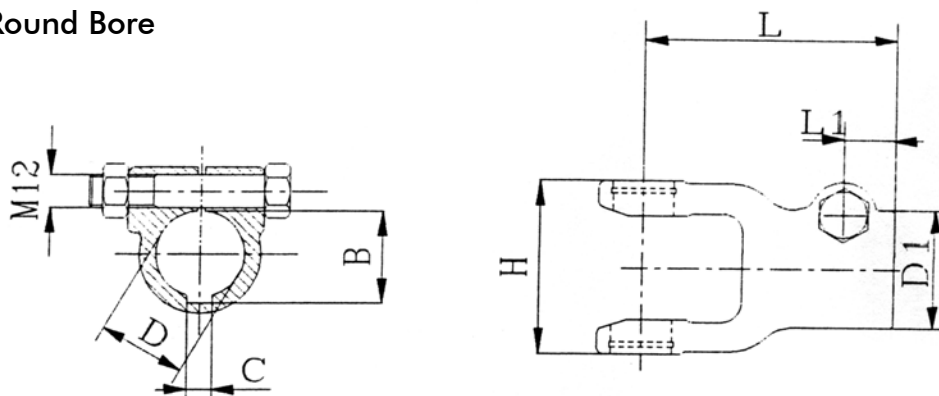
| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



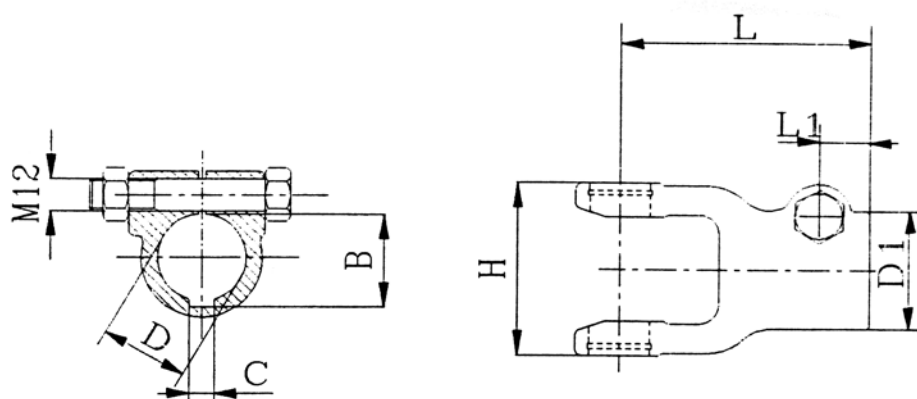
# 1 SERIES

## Clamp Yokes

### Round Bore



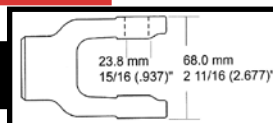
| PART NO.     | SIZE (MM) |   |      | SERIES AB1 |    |    |    |
|--------------|-----------|---|------|------------|----|----|----|
|              | D         | C | B    | L          | L1 | D1 | H  |
| PTO AP100520 | 20        | 6 | 22.8 | 92         | 16 | 46 | 63 |
| PTO AP100530 | 30        | 8 | 33.3 | 92         | 16 | 46 | 63 |



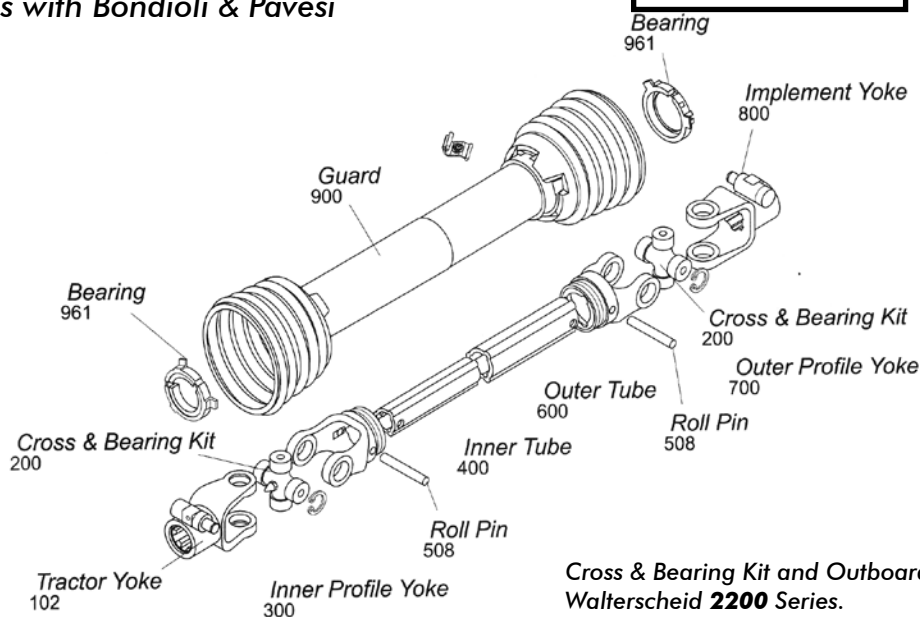
| PART NO.     | SIZE   |              |                 | SERIES AB1 |    |    |    |
|--------------|--------|--------------|-----------------|------------|----|----|----|
|              | D      | C            | B               | L          | L1 | D1 | H  |
| PTO AE100531 | 1 1/4" | 1/4" (5/16") | 35.1<br>(36.72) | 92         | 16 | 46 | 63 |

## 2 SERIES

Interchanges with Bondioli &amp; Pavesi

METRIC DRIVELINES  
& COMPONENTS

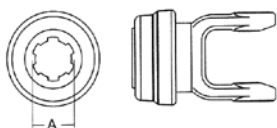
AB2

Cross & Bearing Kit and Outboard Yokes interchange with Walterscheid **2200** Series.

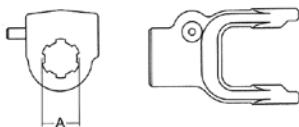
## Tractor Yoke

Safety Slide Lock  
Repair Kit - Page 88

| PART NO.    | DIM "A" BORE                              |
|-------------|-------------------------------------------|
| PTO 1018206 | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  |
| PTO 1018221 | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. |

Quick Disconnect  
Repair Kit - Page 88

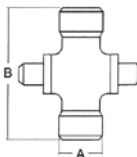
| PART NO.    | DIM "A" BORE                              |
|-------------|-------------------------------------------|
| PTO 1028218 | 1 <sup>1</sup> / <sub>8</sub> " x 6 Spl.  |
| PTO 1028206 | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  |
| PTO 1028221 | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. |



## Cross &amp; Bearing Kit (R-Kit)

Snap Ring Located in Yoke

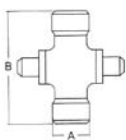
| PART NO.    | DIM "A" |                                       | DIM "B" |                                          |
|-------------|---------|---------------------------------------|---------|------------------------------------------|
|             | mm      | inches                                | mm      | inches                                   |
| PTO 2008261 | 23.8    | <sup>15</sup> / <sub>16</sub> " (.94) | 61.2    | 2 <sup>13</sup> / <sub>32</sub> " (2.41) |



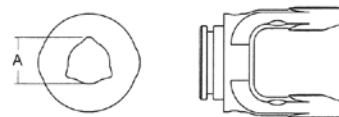
## Extended Lubrication Cross &amp; Bearing Kit (E-Kit)

Snap Ring Located in Yoke

| PART NO.    | DIM "A" |                                       | DIM "B" |                                          |
|-------------|---------|---------------------------------------|---------|------------------------------------------|
|             | mm      | inches                                | mm      | inches                                   |
| PTO 2018261 | 23.8    | <sup>15</sup> / <sub>16</sub> " (.94) | 61.2    | 2 <sup>13</sup> / <sub>32</sub> " (2.41) |

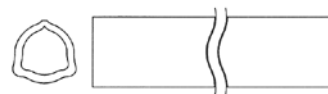


## Inner Profile Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)

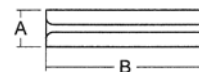
| PART NO.    | DIM "A" BORE |                                          |
|-------------|--------------|------------------------------------------|
|             | mm           | inches                                   |
| PTO 3006229 | 29.8         | 1 <sup>11</sup> / <sub>64</sub> " (1.17) |

## Inner Tube

29.0 (4.1 Wall) mm  
1.142" (.134" Wall)

| PART NO.    | LENGTH |                                            |
|-------------|--------|--------------------------------------------|
|             | m      | inches                                     |
| PTO 4006229 | 1.5    | 59 <sup>1</sup> / <sub>16</sub> " (59.06)  |
| PTO 4016229 | 3.0    | 118 <sup>1</sup> / <sub>8</sub> " (118.11) |
| PTO 4046229 | 1.0    | 39 <sup>3</sup> / <sub>8</sub> " (39.37)   |

## Roll Pin



| PART NO.    | DIM "A" |                                      | DIM "B" |                                          |
|-------------|---------|--------------------------------------|---------|------------------------------------------|
|             | mm      | inches                               | mm      | inches                                   |
| PTO 5080860 | 8.0     | <sup>5</sup> / <sub>16</sub> " (.31) | 60.0    | 2 <sup>23</sup> / <sub>64</sub> " (2.36) |

## 2 SERIES

## METRIC DRIVELINES & COMPONENTS

### Outer Tube

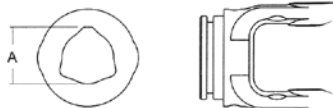
36.0 (3.2 Wall) mm  
1.417" (.134" Wall)



| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6006236 | 1.5    | 59 1/16" (59.06)  |
| PTO 6016236 | 3.0    | 118 1/8" (118.11) |
| PTO 6046236 | 1.0    | 39 3/8" (39.37)   |

### Outer Profile Yoke

With Bearing Groove  
(Guard must rotate freely on yoke)



| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 7006236 | 36.8         | 1 29/64" (1.45) |

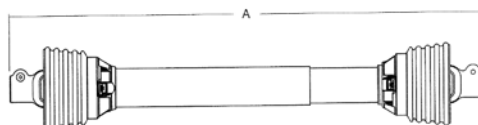
### Implement Yoke

Round Bore  
With Keyway & Set Screw



| PART NO.     | DIM "A" |                | STANDARD KEYWAY |             |
|--------------|---------|----------------|-----------------|-------------|
|              | mm      | inches         | mm              | inches      |
| PTO AE220319 | 19.05   | 3/4"           | -               | -           |
| PTO 8008225  | 25.0    | 63/64" (.98)   | 8.0             | 5/16" (.31) |
| PTO 8008208  | 25.0    | 1" (1.0)       | 8.0             | 1/4" (.25)  |
| PTO 8008218  | 28.6    | 1 1/8" (1.13)  | 8.0             | 1/4" (.25)  |
| PTO 8008230  | 30.0    | 1 3/16" (1.18) | 8.0             | 5/16" (.31) |
| PTO 8008210  | 31.8    | 1 1/4" (1.25)  | 6.4             | 1/4" (.25)  |
| PTO 8008211  | 34.9    | 1 3/8" (1.38)  | 8.0             | 5/16" (.31) |

### Drivelines

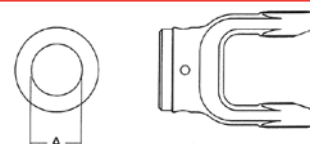


| PART NO.     | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE                      |
|--------------|------------------------------|--------------------|-------------------------------------|
| PTO 14006247 | 47"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD                  |
| PTO 14006251 | 51"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole                |
| PTO 14006252 | 52"                          | 1 3/8" x 6 Spl. QD | 1 1/4" Rd. w/Pinhole                |
| PTO 14046248 | 48"                          | 1 3/8" x 6 Spl. QD | *                                   |
| PTO 14046260 | 60"                          | 1 3/8" x 6 Spl. QD | *                                   |
| PTO 14106233 | 33"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Friction Clutch   |
| PTO 14206252 | 52"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Radial Pin Clutch |

\*Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.

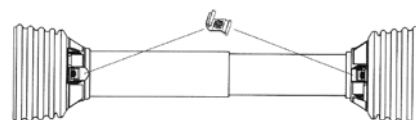
### Shear Pin Yoke

With Pin Hole



| PART NO.     | DIM "A" BORE |                   |
|--------------|--------------|-------------------|
|              | mm           | inches            |
| PTO 8028220  | 31.8         | 1 1/4" Rd. (1.25) |
| PTO 8028222  | 34.9         | 1 3/8" Rd. (1.38) |
| PTO AE220019 | 19.05        | 3/4"              |
| PTO AE220025 | 25.40        | 1"                |
| PTO AP220025 | 25.0         | -                 |
| PTO AP220030 | 30.0         | -                 |

### Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9612502             |
| PTO 9002560 | 60"                      | PTO 9612502             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

### Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |

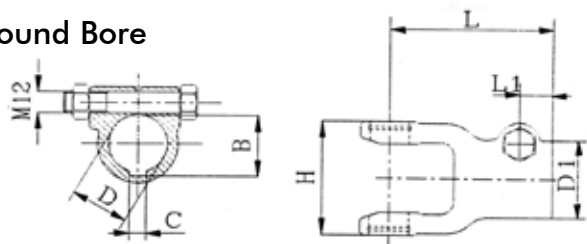


## 2 SERIES

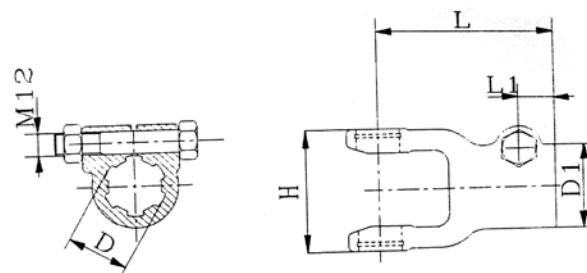
METRIC DRIVELINES  
& COMPONENTS

## Clamp Yokes

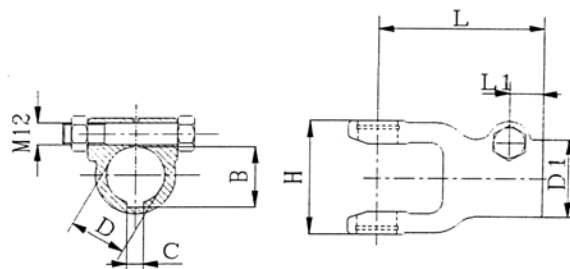
## Round Bore



| PART NO.     | SIZE            |       |       | SERIES AB2/AW20 |    |    |    |
|--------------|-----------------|-------|-------|-----------------|----|----|----|
|              | D               | C     | B     | L               | L1 | D1 | H  |
| PTO AE220522 | 22.22<br>(7/8") | 3/16" | 24.75 | 98              | 20 | 48 | 70 |



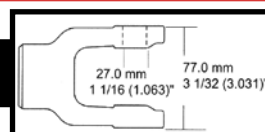
| PART NO.      | SIZE   |        | SERIES AB2/AW20 |    |    |    |
|---------------|--------|--------|-----------------|----|----|----|
|               | D      | Spline | L               | L1 | D1 | H  |
| PTO AP2205138 | 1 3/8" | 6      | 98              | 20 | 48 | 70 |



| PART NO.     | SIZE (MM) |   |      | SERIES AB2/AW20 |    |    |    |
|--------------|-----------|---|------|-----------------|----|----|----|
|              | D         | C | B    | L               | L1 | D1 | H  |
| PTO AP220525 | 25        | 8 | 28.3 | 98              | 20 | 48 | 70 |
| PTO AP220530 | 30        | 8 | 33.3 | 98              | 20 | 48 | 70 |

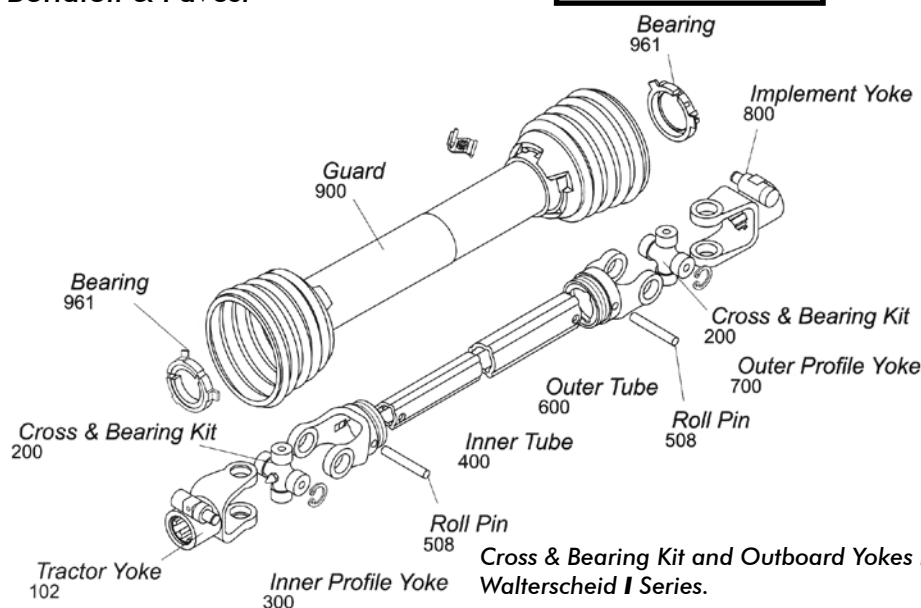
# 3 SERIES

Interchanges with Bondioli &amp; Pavesi



## METRIC DRIVELINES & COMPONENTS

### AB3

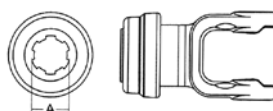


Cross &amp; Bearing Kit and Outboard Yokes interchange with Walterscheid I Series.

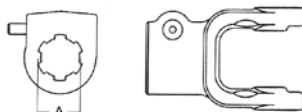
#### Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1018306 | 1 3/8" x 6 Spl.  |
| PTO 1018321 | 1 3/8" x 21 Spl. |

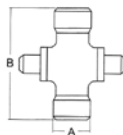

 Quick Disconnect  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1028306 | 1 3/8" x 6 Spl.  |
| PTO 1028321 | 1 3/8" x 21 Spl. |



#### Cross & Bearing Kit (R-Kit)

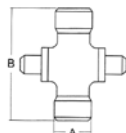
Snap Ring Located in Yoke



| PART NO.    | DIM "A" |                | DIM "B" |               |
|-------------|---------|----------------|---------|---------------|
|             | mm      | inches         | mm      | inches        |
| PTO 2008370 | 27.0    | 1 1/16" (1.06) | 70.0    | 2 3/4" (2.76) |

#### Extended Lubrication Cross & Bearing Kit (E-Kit)

Snap Ring Located in Yoke



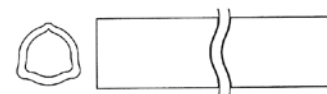
| PART NO.    | DIM "A" |                | DIM "B" |               |
|-------------|---------|----------------|---------|---------------|
|             | mm      | inches         | mm      | inches        |
| PTO 2018370 | 27.0    | 1 1/16" (1.06) | 70.0    | 2 3/4" (2.76) |

#### Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate  
 freely on yoke)

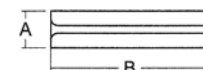

| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 3006336 | 36.8         | 1 29/64" (1.45) |

#### Inner Tube

 36.0 (3.2 Wall) mm  
 1.417" (1.134" Wall)


| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6006236 | 1.5    | 59 1/16" (59.06)  |
| PTO 6016236 | 3.0    | 118 1/8" (118.11) |
| PTO 6046236 | 1.0    | 39 3/8" (39.37)   |

#### Roll Pin



| PART NO.    | DIM "A" |             | DIM "B" |                 |
|-------------|---------|-------------|---------|-----------------|
|             | mm      | inches      | mm      | inches          |
| PTO 5080860 | 8.0     | 5/16" (.31) | 60.0    | 2 23/64" (2.36) |



## 3 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Outer Tube

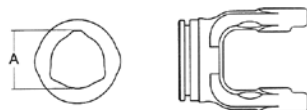
43.5 (3.4 Wall) mm  
1.693" (.118" Wall)



| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6006343 | 1.5    | 59 1/16" (59.06)  |
| PTO 6016343 | 3.0    | 118 1/8" (118.11) |
| PTO 6046343 | 1.0    | 39 3/8" (39.37)   |

## Outer Profile Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)

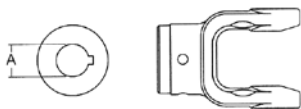


| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 7006343 | 44.0         | 1 47/64" (1.73) |

## Implement Yoke

## Round Bore

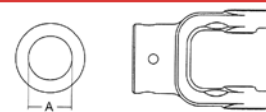
With Keyway & Set Screw



| PART NO.     | DIM "A" |                | STANDARD KEYWAY |             |
|--------------|---------|----------------|-----------------|-------------|
|              | mm      | inches         | mm              | inches      |
| PTO 8008325  | 25.0    | 63/64" (.98)   | 8.0             | 5/16" (.31) |
| PTO AE311325 | 25.40   | 1"             | -               | -           |
| PTO 8008330  | 30.0    | 1 3/16" (1.18) | 8.0             | 5/16" (.31) |
| PTO 8008310  | 31.8    | 1 1/4" (1.25)  | 6.4             | 1/4" (.25)  |
| PTO 8008311  | 34.9    | 1 3/8" (1.38)  | 8.0             | 5/16" (.31) |

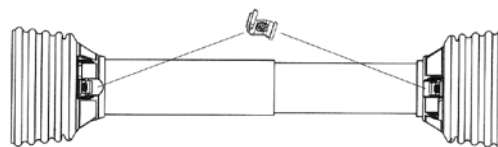
## Implement Yoke

Shear Pin  
With Pin Hole



| PART NO.     | DIM "A" BORE |                |
|--------------|--------------|----------------|
|              | mm           | inches         |
| PTO AE311025 | 25.40        | 1"             |
| PTO AP311025 | 25.0         | Bore           |
| PTO 8028310  | 31.8         | 1 1/4" (1.25)  |
| PTO 8028325  | 25.0         | 63/64" (.98)   |
| PTO 8028330  | 30.0         | 1 3/16" (1.18) |
| PTO 8028335  | 35.0         | -              |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9612534             |
| PTO 9002560 | 60"                      | PTO 9612534             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

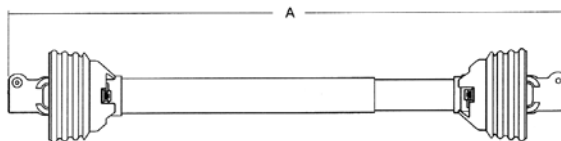
- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



## Drivelines



| PART NO.     | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE     |
|--------------|------------------------------|--------------------|--------------------|
| PTO 14006340 | 40"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| PTO 14046348 | 48"                          | 1 3/8" x 6 Spl. QD | *                  |
| PTO 14046360 | 60"                          | 1 3/8" x 6 Spl. QD | *                  |

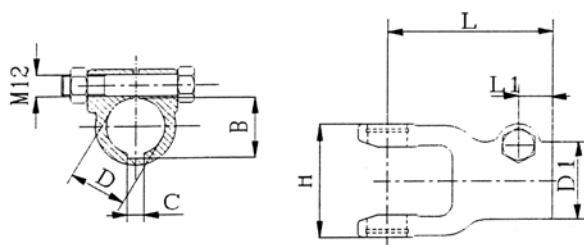
\*Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.

## 3 SERIES

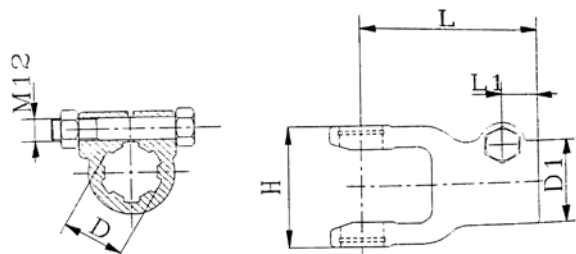
## METRIC DRIVELINES & COMPONENTS

### Clamp Yokes

#### Round Bore



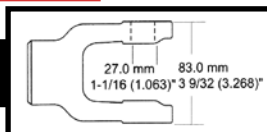
| PART NO.     | SIZE (MM) |    |      | SERIES AB3/AW11 |    |    |    |
|--------------|-----------|----|------|-----------------|----|----|----|
|              | D         | C  | B    | L               | L1 | D1 | H  |
| PTO AP311525 | 25        | 8  | 28.3 | 102             | 20 | 50 | 80 |
| PTO AP311530 | 30        | 8  | 33.3 | 102             | 20 | 50 | 80 |
| PTO AP311535 | 35        | 10 | 38.3 | 102             | 20 | 50 | 80 |



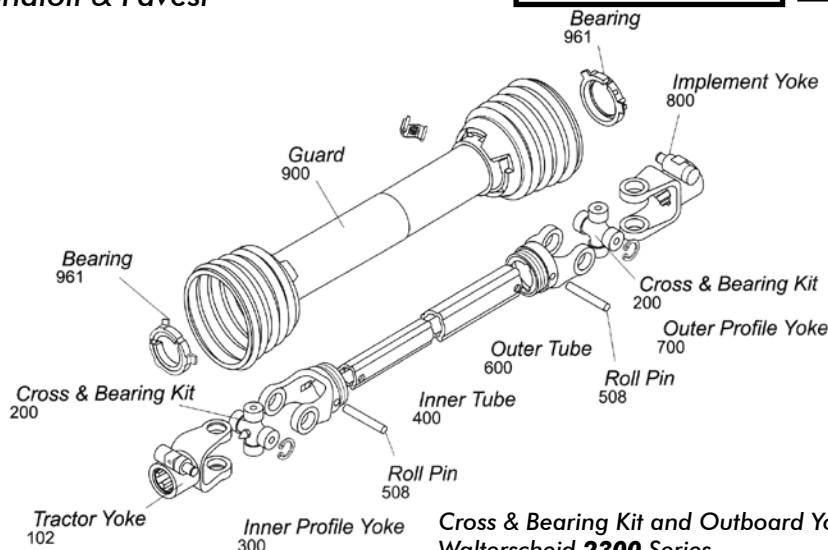
| PART NO.      | SIZE (MM) |        | SERIES AB3/AW11 |    |    |    |
|---------------|-----------|--------|-----------------|----|----|----|
|               | D         | SPLINE | L               | L1 | D1 | H  |
| PTO AP3115121 | 1 3/8"    | 21     | 102             | 20 | 50 | 80 |

## 4 SERIES

Interchanges with Bondioli &amp; Pavesi

METRIC DRIVELINES  
& COMPONENTS

AB4

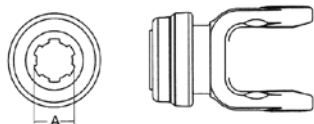
Cross & Bearing Kit and Outboard Yokes interchange with Walterscheid **2300** Series.

## Tractor Yoke

## Safety Slide Lock

Repair Kit - Page 106

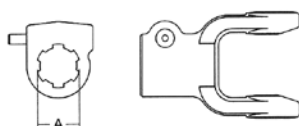
| PART NO.    | DIM "A" BORE                              |
|-------------|-------------------------------------------|
| PTO 1018406 | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  |
| PTO 1018421 | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. |



## Quick Disconnect

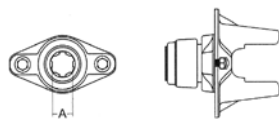
Repair Kit - Page 106

| PART NO.     | DIM "A" BORE                              |
|--------------|-------------------------------------------|
| PTO 1028406  | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  |
| PTO 1028418  | 1 <sup>1</sup> / <sub>8</sub> " Hex       |
| PTO 1028421  | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. |
| PTO AP421120 | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. |
| PTO AP421134 | 1 <sup>3</sup> / <sub>4</sub> " x 6 Spl.  |



## Ball Shear

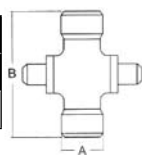
| PART NO.    | DIM "A" BORE                              |
|-------------|-------------------------------------------|
| PTO 1048406 | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  |
| PTO 1048420 | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. |
| PTO 1048421 | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. |



## Cross &amp; Bearing Kit (R-Kit)

Snap Ring Located in Yoke

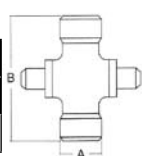
| PART NO.    | DIM "A" |                                         | DIM "B" |                                          |
|-------------|---------|-----------------------------------------|---------|------------------------------------------|
|             | mm      | inches                                  | mm      | inches                                   |
| PTO 2008474 | 27.0    | 1 <sup>1</sup> / <sub>16</sub> " (1.06) | 74.6    | 2 <sup>15</sup> / <sub>16</sub> " (2.94) |



## Extended Lubrication Cross &amp; Bearing Kit (E-Kit)

Snap Ring Located in Yoke

| PART NO.    | DIM "A" |                                         | DIM "B" |                                          |
|-------------|---------|-----------------------------------------|---------|------------------------------------------|
|             | mm      | inches                                  | mm      | inches                                   |
| PTO 2018474 | 27.0    | 1 <sup>1</sup> / <sub>16</sub> " (1.06) | 74.6    | 2 <sup>15</sup> / <sub>16</sub> " (2.94) |



## Inner Profile Yoke

With Bearing Groove

(Guard must rotate freely on yoke)

| PART NO.    | DIM "A" BORE |                                          |
|-------------|--------------|------------------------------------------|
|             | mm           | inches                                   |
| PTO 3006436 | 36.8         | 1 <sup>29</sup> / <sub>64</sub> " (1.45) |

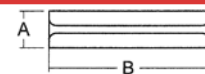


## Inner Tube

36.0 (3.9 Wall) mm  
1.417" (.157" Wall)

| PART NO.    | LENGTH |                                            |
|-------------|--------|--------------------------------------------|
|             | m      | inches                                     |
| PTO 4006436 | 1.5    | 59 <sup>1</sup> / <sub>16</sub> " (59.06)  |
| PTO 4016436 | 3.0    | 118 <sup>1</sup> / <sub>8</sub> " (118.11) |
| PTO 4046436 | 1.0    | 39 <sup>3</sup> / <sub>8</sub> " (39.37)   |

## Roll Pin



| PART NO.    | DIM "A" |                                      | DIM "B" |                                        |
|-------------|---------|--------------------------------------|---------|----------------------------------------|
|             | mm      | inches                               | mm      | inches                                 |
| PTO 5080860 | 8.0     | <sup>5</sup> / <sub>16</sub> " (.31) | 60.0    | 2 <sup>3</sup> / <sub>8</sub> " (2.36) |

## Outer Tube

43.5 (3.4 Wall) mm  
1.713" (.138" Wall)

| PART NO.    | LENGTH |                                            |
|-------------|--------|--------------------------------------------|
|             | m      | inches                                     |
| PTO 6006343 | 1.5    | 59 <sup>1</sup> / <sub>16</sub> " (59.06)  |
| PTO 6016343 | 3.0    | 118 <sup>1</sup> / <sub>8</sub> " (118.11) |
| PTO 6046343 | 1.0    | 39 <sup>3</sup> / <sub>8</sub> " (39.37)   |

## 4 SERIES

## METRIC DRIVELINES & COMPONENTS

### Outer Profile Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 7006443 | 44.0         | 1 47/64" (1.73) |

### Implement Yoke

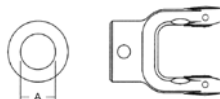
Round Bore  
With Keyway & Set Screw



| PART NO.    | DIM "A" |                | STANDARD KEYWAY |              |
|-------------|---------|----------------|-----------------|--------------|
|             | mm      | inches         | mm              | inches       |
| PTO 8008430 | 30.0    | 1 3/16" (1.18) | 8.0             | 5/16" (.31)  |
| PTO 8008410 | 31.8    | 1 1/4" (1.25)  | 6.4             | 1/4" (.25)   |
| PTO 8008411 | 34.9    | 1 3/8" (1.38)  | 8.0             | 5/16" (.31)  |
| PTO 8008424 | 38.1    | 1 1/2" (1.50)  | 9.5             | 3/8" (.38)   |
| PTO 8008435 | 35.0    | 1 3/8" (1.38)  | 10.0            | 25/64" (.39) |

Shear Pin  
With Pin Hole

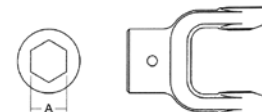
| PART NO.     | DIM "A" BORE |                |
|--------------|--------------|----------------|
|              | mm           | inches         |
| PTO AE421028 | 28.57        | 1 1/8" (1.125) |
| PTO 8028410  | 31.8         | 1 1/4" (1.25)  |
| PTO 8028430  | 30.0         | 1 3/16" (1.18) |
| PTO 8028435  | 35.0         | 1 3/8" (1.38)  |



### Implement Yoke

Hex Bore

| PART NO.    | DIM "A" BORE |                |
|-------------|--------------|----------------|
|             | mm           | inches         |
| PTO 8058418 | 28.9         | 1 9/64" (1.14) |

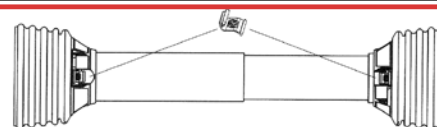


Clamp Yoke

| PART NO.    | DIM "A" BORE    |
|-------------|-----------------|
| PTO 8078406 | 1 3/8" x 6 Spl. |
| PTO 8078420 | 1 1/4" Rd.      |



### Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9612534             |
| PTO 9002560 | 60"                      | PTO 9612534             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

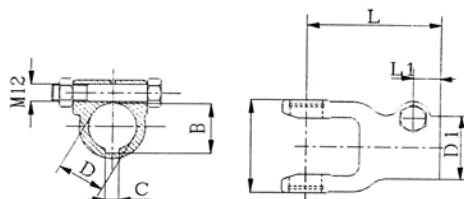
### Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



### Clamp Yokes

Round Bore



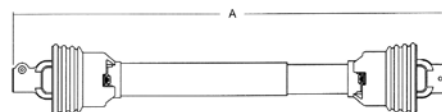
| PART NO.     | SIZE              |       |      | SERIES AB4/AW21 |    |    |    |
|--------------|-------------------|-------|------|-----------------|----|----|----|
|              | D                 | C     | B    | L               | L1 | D1 | H  |
| PTO AP421535 | 1 3/8" (34.92 mm) | 5/16" | 39.9 | 107             | 20 | 50 | 84 |
| PTO AE421528 | 1 1/8" (28.57 mm) | 1/4"  | 31.9 | 107             | 20 | 50 | 84 |

## 4 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Drivelines

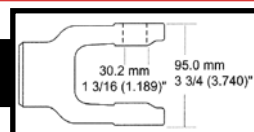
| PART NO.     | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE                      |
|--------------|------------------------------|--------------------|-------------------------------------|
| PTO 14006424 | 48"                          | 1 3/8" x 6 Spl. QD | 1 1/2" Rd.                          |
| PTO 14006430 | 30"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd.                          |
| PTO 14006432 | 32"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole                |
| PTO 14006436 | 36"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole                |
| PTO 14006437 | 37"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd.                          |
| PTO 14006438 | 38"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD                  |
| PTO 14006442 | 42"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole                |
| PTO 14006446 | 46"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD                  |
| PTO 14006448 | 48"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD                  |
| PTO 14006451 | 51"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole                |
| PTO 14006453 | 53"                          | 1 3/8" x 6 Spl. QD | 1 1/4" Rd. w/Pinhole                |
| PTO 14006455 | 55"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD                  |
| PTO 14046448 | 48"                          | 1 3/8" x 6 Spl. QD | *                                   |
| PTO 14046460 | 60"                          | 1 3/8" x 6 Spl. QD | *                                   |
| PTO 14106436 | 36"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Friction Clutch   |
| PTO 14106438 | 38"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Friction Clutch   |
| PTO 14206454 | 54"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Radial Pin Clutch |



*\*Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.*

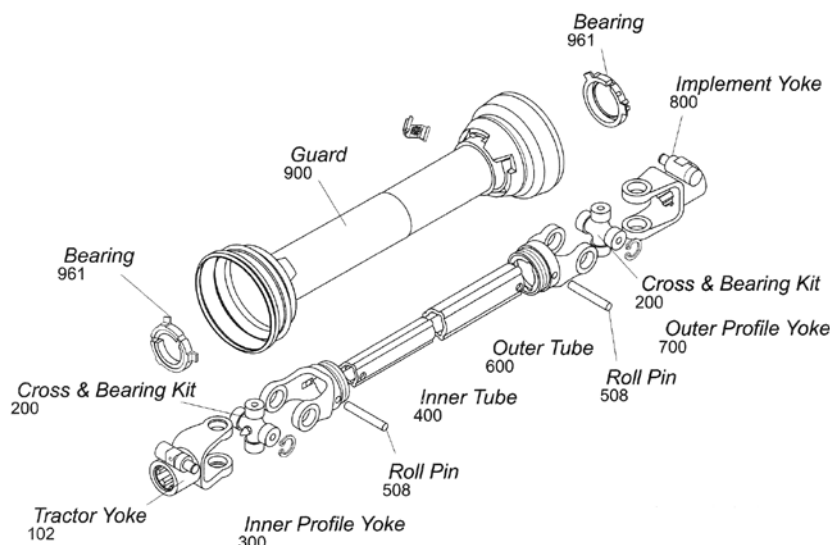
# 5 SERIES

Interchanges with Bondioli &amp; Pavesi



## METRIC DRIVELINES & COMPONENTS

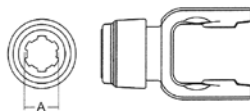
### AB5



#### Tractor Yoke

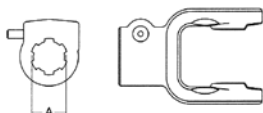
##### Safety Slide Lock Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1016506 | 1 3/8" x 6 Spl.  |
| PTO 1016521 | 1 3/8" x 21 Spl. |



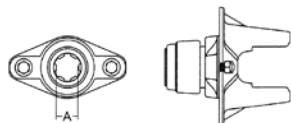
##### Quick Disconnect Repair Kit - Page 106

| PART NO.     | DIM "A" BORE     |
|--------------|------------------|
| PTO 1026506  | 1 3/8" x 6 Spl.  |
| PTO 1026520  | 1 3/4" x 20 Spl. |
| PTO 1026521  | 1 3/8" x 21 Spl. |
| PTO AP500134 | 1 3/4" x 6 Spl.  |



#### Ball Shear

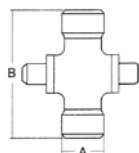
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1046506 | 1 3/8" x 6 Spl.  |
| PTO 1046520 | 1 3/4" x 20 Spl. |
| PTO 1046521 | 1 3/8" x 21 Spl. |



#### Cross & Bearing Kit (R-Kit)

##### Snap Ring Located in Yoke

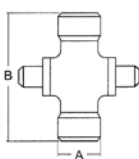
| PART NO.    | DIM "A" |                | DIM "B" |               |
|-------------|---------|----------------|---------|---------------|
|             | mm      | inches         | mm      | inches        |
| PTO 2006580 | 30.2    | 1 3/16" (1.19) | 79.4    | 3 1/8" (3.13) |



#### Extended Lubrication Cross & Bearing Kit (E-Kit)

##### Snap Ring Located in Yoke

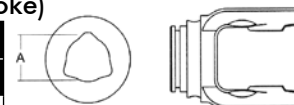
| PART NO.    | DIM "A" |                | DIM "B" |               |
|-------------|---------|----------------|---------|---------------|
|             | mm      | inches         | mm      | inches        |
| PTO 2016580 | 30.2    | 1 3/16" (1.19) | 79.4    | 3 1/8" (3.13) |



#### Inner Profile Yoke

 With Bearing Groove  
(Guard must rotate freely on yoke)

| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 3006545 | 45.2         | 1 25/32" (1.78) |

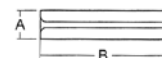


#### Inner Tube

 45.0 (3.9 Wall) mm  
1.77" (.15" Wall)


| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 4006545 | 1.5    | 59 1/16" (59.06)  |
| PTO 4016545 | 3.0    | 118 1/8" (118.11) |
| PTO 4046545 | 1.0    | 39 3/8" (39.37)   |

#### Roll Pin



| PART NO.    | DIM "A" |               | DIM "B" |                 |
|-------------|---------|---------------|---------|-----------------|
|             | mm      | inches        | mm      | inches          |
| PTO 5081075 | 10.0    | 25/64" (.394) | 75.0    | 2 61/64" (2.95) |

#### Outer Tube

 51.5 (3.0 Wall) mm  
2.03" (.12" Wall)

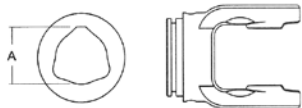

| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6006552 | 1.5    | 59 1/16" (59.06)  |
| PTO 6016552 | 3.0    | 118 1/8" (118.11) |
| PTO 6046552 | 1.0    | 39 3/8" (39.37)   |

## 5 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Outer Profile Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)

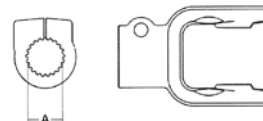


| PART NO.    | DIM "A" BORE |                |
|-------------|--------------|----------------|
|             | mm           | inches         |
| PTO 7006552 | 51.7         | 2 3/64" (2.04) |

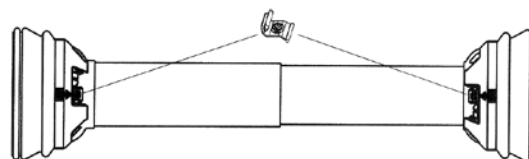
## Implement Yoke

## Clamp Yoke

| PART NO.    | DIM "A" BORE            |
|-------------|-------------------------|
| PTO 8076521 | 1 3/8" x 21 Spl. (1.38) |



## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9023548 | 48"                      | PTO 9613505             |
| PTO 9023560 | 60"                      | PTO 9613505             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



## Implement Yoke

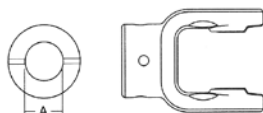
Round Bore  
With Keyway & Set Screw



| PART NO.     | DIM "A" |                | STANDARD KEYWAY |              |
|--------------|---------|----------------|-----------------|--------------|
|              | mm      | inches         | mm              | inches       |
| PTO AP500330 | 30.0    | -              | -               | -            |
| PTO 8006510  | 31.8    | 1 1/4" (1.25)  | 6.4             | 1/4" (.25)   |
| PTO 8006511  | 34.9    | 1 3/8" (1.38)  | 8.0             | 5/16" (.31)  |
| PTO 8006522  | 35.0    | 1 3/8" (1.38)  | 13.0            | 33/64" (.51) |
| PTO 8006524  | 38.1    | 1 1/2" (1.50)  | 9.5             | 3/8" (.38)   |
| PTO 8006535  | 35.0    | 1 3/8" (1.378) | 8.0             | 5/16" (.31)  |

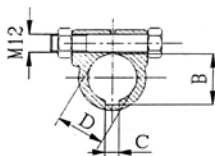
Shear Pin  
With Pin Hole

| PART NO.    | DIM "A" BORE |               |
|-------------|--------------|---------------|
|             | mm           | inches        |
| PTO 8026535 | 34.9         | 1 3/8" (1.38) |



## Clamp Yokes

Round Bore



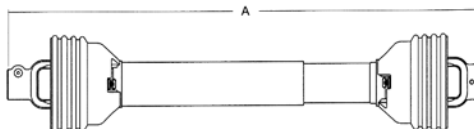
| PART NO.     | SIZE |   |      |
|--------------|------|---|------|
|              | D    | C | B    |
| PTO AP500530 | 30   | 8 | 33.3 |



# 5 SERIES

## METRIC DRIVELINES & COMPONENTS

### Drivelines



| PART NO.     | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE        | IMPLEMENT YOKE                       |
|--------------|------------------------------|---------------------|--------------------------------------|
| PTO 14006524 | 48"                          | 1 3/8" x 6 Spl. QD  | 1 1/2" Rd.                           |
| PTO 14006542 | 42"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" Rd. w/Pinhole                 |
| PTO 14006543 | 43"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD                   |
| PTO 14006546 | 46"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" Rd.                           |
| PTO 14006551 | 51"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" Rd.                           |
| PTO 14006555 | 55"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD                   |
| PTO 14016524 | 48"                          | 1 3/8" x 21 Spl. QD | 1 1/2" Rd.                           |
| PTO 14016536 | 36"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD                   |
| PTO 14016542 | 42"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD                   |
| PTO 14046548 | 48"                          | 1 3/8" x 6 Spl. QD  | *                                    |
| PTO 14046560 | 60"                          | 1 3/8" x 6 Spl. QD  | *                                    |
| PTO 14106546 | 46"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. w/Friction Clutch    |
| PTO 14306538 | 38"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. w/Overrunning Clutch |

\*Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.

## 6 SERIES

Interchanges with Bondioli &amp; Pavesi

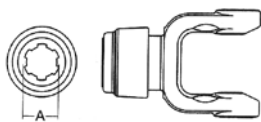
Cross & Bearing Kit and Outboard  
Yokes interchange with Walterscheid  
220 Series.

## Tractor Yoke

## Safety Slide Lock

Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1018606 | 1 3/8" x 6 Spl.  |
| PTO 1018620 | 1 3/4" x 20 Spl. |
| PTO 1018621 | 1 3/8" x 21 Spl. |



## Quick Disconnect

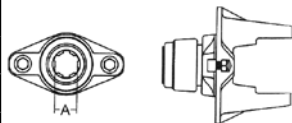
Repair Kit - Page 106

| PART NO.     | DIM "A" BORE     |
|--------------|------------------|
| PTO 1028606  | 1 3/8" x 6 Spl.  |
| PTO 1028621  | 1 3/8" x 21 Spl. |
| PTO 1028618  | 1 1/8" x Hex     |
| PTO 1028620  | 1 3/4" x 20 Spl. |
| PTO AP622134 | 1 3/4" x 6 Spl.  |



## Ball Shear

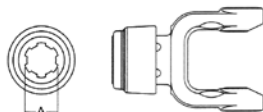
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1048606 | 1 3/8" x 6 Spl.  |
| PTO 1048620 | 1 3/4" x 20 Spl. |
| PTO 1048621 | 1 3/8" x 21 Spl. |



## Auto-Lok

Repair Kit - Page 106

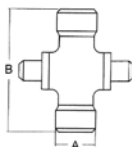
| PART NO.    | DIM "A" BORE    |
|-------------|-----------------|
| PTO 1108606 | 1 3/8" x 6 Spl. |



## Cross &amp; Bearing Kit (R-Kit)

Snap Ring Located in Yoke

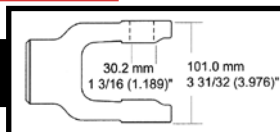
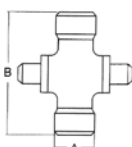
| PART NO.    | DIM "A" |                | DIM "B" |               |
|-------------|---------|----------------|---------|---------------|
|             | mm      | inches         | mm      | inches        |
| PTO 2008692 | 30.2    | 1 3/16" (1.19) | 92.0    | 3 5/8" (3.62) |



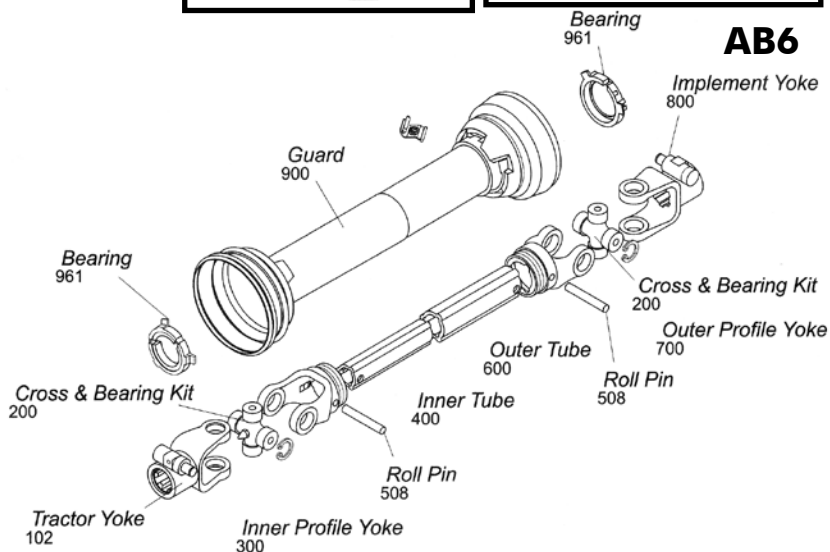
## Extended Lubrication Cross &amp; Bearing Kit (E-Kit)

Snap Ring Located in Yoke

| PART NO.    | DIM "A" |                | DIM "B" |               |
|-------------|---------|----------------|---------|---------------|
|             | mm      | inches         | mm      | inches        |
| PTO 2018692 | 30.2    | 1 3/16" (1.19) | 92.0    | 3 5/8" (3.62) |

METRIC DRIVELINES  
& COMPONENTS

## AB6



## Inner Profile Yoke

With Bearing Groove

(Guard must rotate freely on yoke)

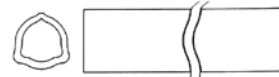
| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 3006645 | 45.2         | 1 25/32" (1.78) |



## Inner Tube

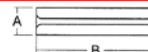
45.0 (3.9 Wall) mm

1.77" (.154" Wall)



| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 4006545 | 1.5    | 59 1/16" (59.06)  |
| PTO 4016545 | 3.0    | 118 1/8" (118.11) |
| PTO 4046545 | 1.0    | 39 3/8" (39.37)   |

## Roll Pin



| PART NO.    | DIM "A" |              | DIM "B" |                |
|-------------|---------|--------------|---------|----------------|
|             | mm      | inches       | mm      | inches         |
| PTO 5081080 | 10.0    | 25/64" (.39) | 80.0    | 3 5/32" (3.15) |

## Outer Tube

54.0 (4.5 Wall) mm

2.13" (.18" Wall)



| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6006654 | 1.5    | 59 1/16" (59.06)  |
| PTO 6016654 | 3.0    | 118 1/8" (118.11) |
| PTO 6046654 | 1.0    | 39 3/8" (39.37)   |

# 6 SERIES

## METRIC DRIVELINES & COMPONENTS

### Outer Profile Yoke

With Bearing Groove  
(Guard must rotate freely on yoke)



| PART NO.    | DIM "A" BORE |               |
|-------------|--------------|---------------|
|             | mm           | inches        |
| PTO 7006654 | 54.2         | 2 1/8" (2.13) |

### Implement Yoke

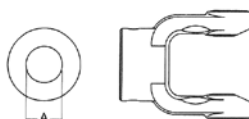
Round Bore  
With Keyway & Set Screw



| PART NO.     | DIM "A" |                 | STANDARD KEYWAY |              |
|--------------|---------|-----------------|-----------------|--------------|
|              | mm      | inches          | mm              | inches       |
| PTO 8008610  | 31.8    | 1 1/4" (1.25)   | 6.4             | 1/4" (.25)   |
| PTO 8008611  | 34.9    | 1 3/8" (1.38)   | 8.0             | 5/16" (.31)  |
| PTO 8008624  | 38.1    | 1 1/2" (1.50)   | 9.5             | 3/8" (.38)   |
| PTO 8008628  | 44.5    | 1 3/4" (1.75)   | 9.5             | 3/8" (.38)   |
| PTO 8008635  | 35.0    | 1 3/8" (1.38)   | 10.0            | 25/64" (.39) |
| PTO 8008640  | 40.0    | 1 37/64" (1.57) | 12.0            | 15/32" (.47) |
| PTO AE622341 | 41.27   | 1 5/8" (1.625)  | -               | -            |

Shear Pin  
With Pin Hole

| PART NO.    | DIM "A" BORE |               |
|-------------|--------------|---------------|
|             | mm           | inches        |
| PTO 8028611 | 34.9         | 1 3/8" (1.38) |
| PTO 8028620 | 31.8         | 1 1/4" (1.25) |



### Implement Yoke

Hex Bore

| PART NO.    | DIM "A" BORE                |
|-------------|-----------------------------|
| PTO 8058618 | 1 9/64" Hex (1.14), 28.9 mm |

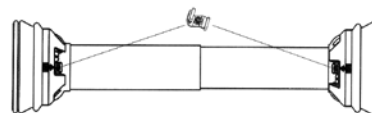


Clamp Yoke

| PART NO.     | DIM "A" BORE     |
|--------------|------------------|
| PTO 8078606  | 1 3/8" x 6 Spl.  |
| PTO 8078620  | 1 3/4" x 20 Spl. |
| PTO 8078621  | 1 3/8" x 21 Spl. |
| PTO AE622528 | 1 1/8" Rd & Kw   |
| PTO AE622531 | 1 1/4" Rd & Kw   |
| PTO AE622535 | 1 3/8" Rd & Kw   |



### Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9023548 | 48"                      | PTO 9613567             |
| PTO 9023560 | 60"                      | PTO 9613567             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

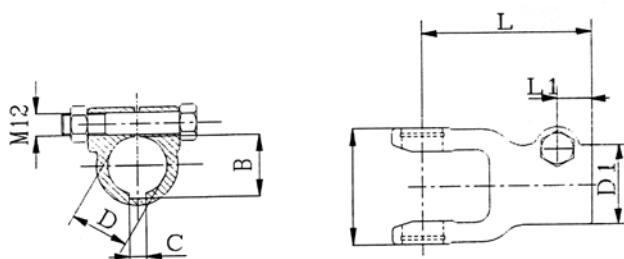
### Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



### Clamp Yokes

Round Bore



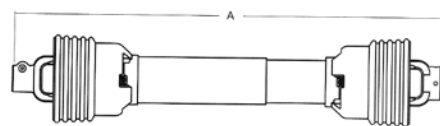
| PART NO.     | SIZE |    |      |
|--------------|------|----|------|
|              | D    | C  | B    |
| PTO AP622330 | 30   | 12 | 43.3 |
| PTO AP622340 | 40   | 12 | 43.3 |
| PTO AP622530 | 30   | 8  | 33.3 |

## 6 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Drivelines

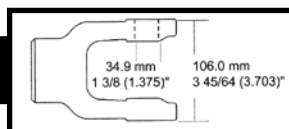
| PART NO.     | OVERALL COMP.<br>LENGTH DIM "A" | TRACTOR YOKE        | IMPLEMENT YOKE                       |
|--------------|---------------------------------|---------------------|--------------------------------------|
| PTO 14006624 | 48"                             | 1 3/8" x 6 Spl. QD  | 1 1/2" Rd.                           |
| PTO 14006628 | 48"                             | 1 3/8" x 6 Spl. QD  | 1 3/4" Rd.                           |
| PTO 14006637 | 37"                             | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD                   |
| PTO 14006642 | 42"                             | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD                   |
| PTO 14006644 | 44"                             | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD                   |
| PTO 14006652 | 52"                             | 1 3/8" x 6 Spl. QD  | 1 3/8" Rd. w/Pinhole                 |
| PTO 14006655 | 55"                             | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD                   |
| PTO 14006657 | 57"                             | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD                   |
| PTO 14016624 | 48"                             | 1 3/8" x 21 Spl. QD | 1 1/2" Rd.                           |
| PTO 14016666 | 66"                             | 1 3/8" x 21 Spl. QD | 1 1/2" Rd.                           |
| PTO 14046648 | 48"                             | 1 3/8" x 6 Spl. QD  | *                                    |
| PTO 14046660 | 60"                             | 1 3/8" x 6 Spl. QD  | *                                    |
| PTO 14066644 | 44"                             | 1 3/8" x 21 Spl. QD | 1 3/8" x 21 Spl. QD                  |
| PTO 14106654 | 54"                             | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. w/Friction Clutch    |
| PTO 14106660 | 60"                             | 1 3/8" x 6 Spl. QD  | 1 3/4" x 20 Spl. w/Friction Clutch   |
| PTO 14106661 | 61"                             | 1 3/4" x 20 Spl. QD | 1 3/4" x 20 Spl. w/Friction Clutch   |
| PTO 14306639 | 39"                             | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. w/Overrunning Clutch |



\*Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.

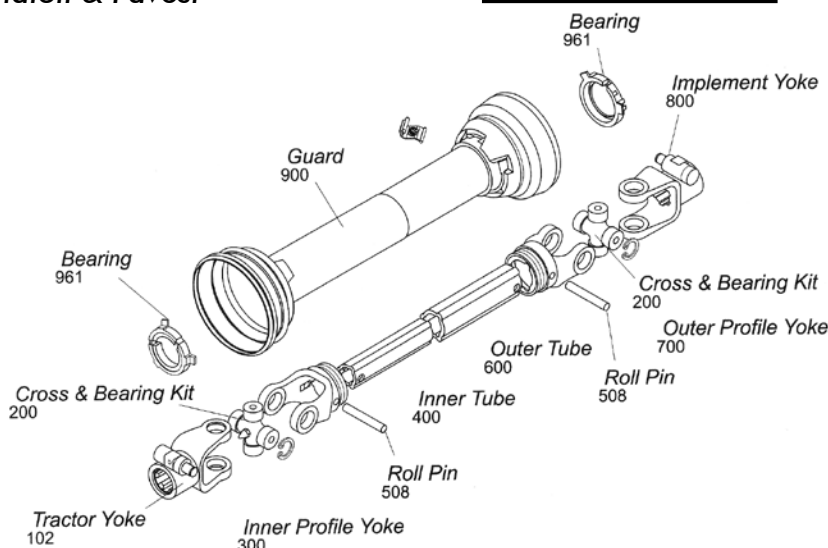
# 7N SERIES

Interchanges with Bondioli &amp; Pavesi



## METRIC DRIVELINES & COMPONENTS

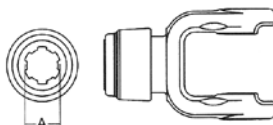
### AB7N



## Tractor Yoke

### Safety Slide Lock Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1016706 | 1 3/8" x 6 Spl.  |
| PTO 1016720 | 1 3/4" x 20 Spl. |
| PTO 1016721 | 1 3/8" x 21 Spl. |



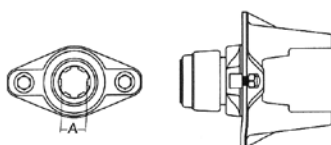
### Quick Disconnect Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1026706 | 1 3/8" x 6 Spl.  |
| PTO 1026720 | 1 3/4" x 20 Spl. |
| PTO 1026721 | 1 3/8" x 21 Spl. |
| PTO 1026728 | 1 3/4" x 6 Spl.  |



## Ball Shear

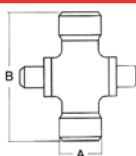
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1046706 | 1 3/8" x 6 Spl.  |
| PTO 1046721 | 1 3/8" x 21 Spl. |



## Cross & Bearing Kit (R-Kit)

### Snap Ring Located in Yoke

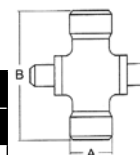
| PART NO.    | DIM "A" |               | DIM "B" |                 |
|-------------|---------|---------------|---------|-----------------|
|             | mm      | inches        | mm      | inches          |
| PTO 2006794 | 34.9    | 1 3/8" (1.37) | 94.0    | 3 45/64" (3.70) |



## Extended Lubrication Cross & Bearing Kit (E-Kit)

### Snap Ring Located in Yoke

| PART NO.    | DIM "A" |               | DIM "B" |                 |
|-------------|---------|---------------|---------|-----------------|
|             | mm      | inches        | mm      | inches          |
| PTO 2016794 | 34.9    | 1 3/8" (1.37) | 94.0    | 3 45/64" (3.70) |



### AB7\*

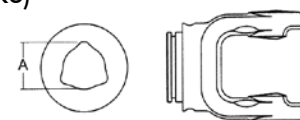
| PART NO.    | DIM "A" |                | DIM "B" |                |
|-------------|---------|----------------|---------|----------------|
|             | mm      | inches         | mm      | inches         |
| PTO 2008706 | 30.2    | 1 3/16" (1.19) | 106.5   | 4 3/16" (4.19) |
| PTO 2018706 | 30.2    | 1 3/16" (1.19) | 106.5   | 4 3/16" (4.19) |

\*Old Bondioli & Pavesi 7 Series is interchangeable with Walterscheid 230 Series. Original part identification begins with 23.

## Inner Profile Yoke

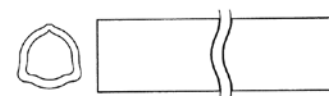
### With Bearing Groove (Guard must rotate freely on yoke)

| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 3006745 | 45.2         | 1 25/32" (1.78) |



## Inner Tube

45.0 (5.4 Wall) mm  
1.77" (.21" Wall)

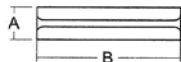


| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 4006745 | 1.5    | 59 1/16" (59.06)  |
| PTO 4016745 | 3.0    | 118 1/8" (118.11) |
| PTO 4046745 | 1.0    | 39 3/8" (39.37)   |

## 7N SERIES

METRIC DRIVELINES  
& COMPONENTS

## Roll Pin



| PART NO.    | DIM "A" |              | DIM "B" |                |
|-------------|---------|--------------|---------|----------------|
|             | mm      | inches       | mm      | inches         |
| PTO 5081080 | 10.0    | 13/32" (.39) | 80.0    | 3 5/32" (3.15) |

## Outer Tube

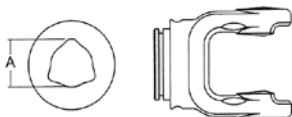
54.0 (4.5 Wall) mm  
2.13" (.18" Wall)



| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6006654 | 1.5    | 59 1/16" (59.06)  |
| PTO 6016654 | 3.0    | 118 1/8" (118.11) |
| PTO 6046654 | 1.0    | 39 3/8" (39.37)   |

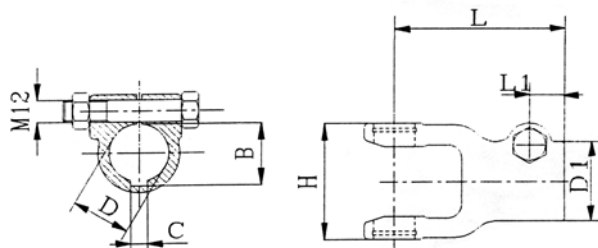
## Outer Profile Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE |               |
|-------------|--------------|---------------|
|             | mm           | inches        |
| PTO 7006754 | 54.2         | 2 1/8" (2.13) |

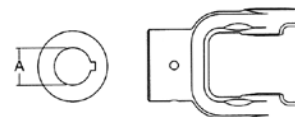
## Clamp Yokes



| PART NO.    | SIZE |    |      |
|-------------|------|----|------|
|             | D    | C  | B    |
| PTO AP7N535 | 35   | 10 | 38.3 |

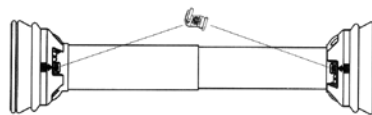
## Implement Yoke

Round Bore  
With Keyway & Set Screw



| PART NO.    | DIM "A" |                 | STANDARD KEYWAY |             |
|-------------|---------|-----------------|-----------------|-------------|
|             | mm      | inches          | mm              | inches      |
| PTO 8006722 | 35.0    | 1 3/8" (1.38)   | 8.0             | 5/16" (.31) |
| PTO 8006728 | 44.5    | 1 3/4" (1.75)   | 9.5             | 3/8" (.38)  |
| PTO 8006740 | 40.0    | 1 37/64" (1.57) | 12.7            | 1/2" (.50)  |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9023548 | 48"                      | PTO 9613567             |
| PTO 9023560 | 60"                      | PTO 9613567             |

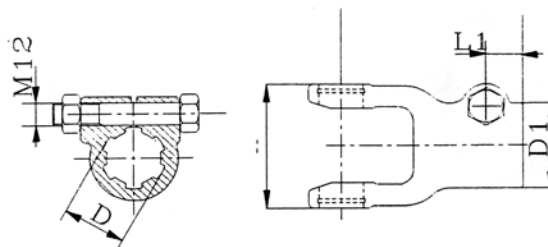
Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |

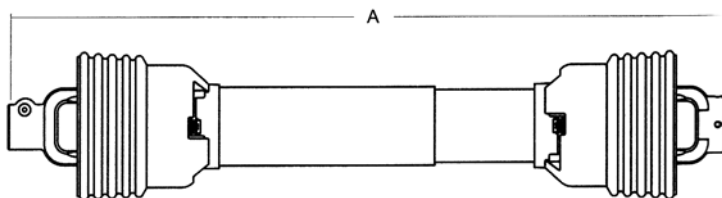


| PART NO.     | SIZE   |        |
|--------------|--------|--------|
|              | D      | SPLINE |
| PTO AP7N5138 | 1 3/8" | 6      |

## 7N SERIES

### METRIC DRIVELINES & COMPONENTS

#### Drivelines



| PART NO.     | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE |
|--------------|------------------------------|--------------------|----------------|
| PTO 14006748 | 48"                          | 1 3/8" x 6 Spl. QD | 1 3/4" Rd.     |
| PTO 14046748 | 48"                          | 1 3/8" x 6 Spl. QD | *              |
| PTO 14046760 | 60"                          | 1 3/8" x 6 Spl. QD | *              |

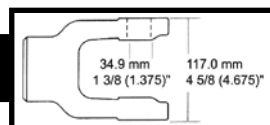
\*Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.

For a selection of  
3 point hitch parts,  
see Section 22  
of this catalogue.

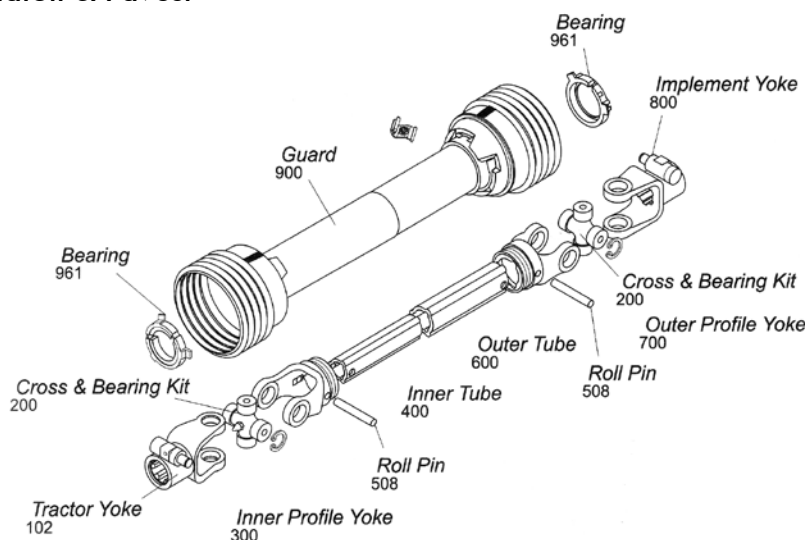


## 8 SERIES

Interchanges with Bondioli &amp; Pavesi

METRIC DRIVELINES  
& COMPONENTS

AB8

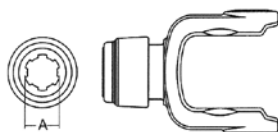


## Tractor Yoke

## Safety Slide Lock

Repair Kit - Page 106

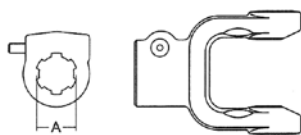
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1016806 | 1 3/8" x 6 Spl.  |
| PTO 1016820 | 1 3/4" x 20 Spl. |
| PTO 1016821 | 1 3/8" x 21 Spl. |



## Quick Disconnect

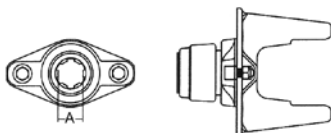
Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1026806 | 1 3/8" x 6 Spl.  |
| PTO 1026820 | 1 3/4" x 20 Spl. |
| PTO 1026821 | 1 3/8" x 21 Spl. |
| PTO 1026828 | 1 3/4" x 6 Spl.  |



## Ball Shear

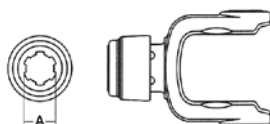
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1046806 | 1 3/8" x 6 Spl.  |
| PTO 1046820 | 1 3/4" x 20 Spl. |
| PTO 1046821 | 1 3/8" x 21 Spl. |



## Auto-Lok

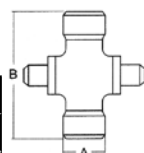
Repair Kit - Page 88

| PART NO.    | DIM "A" BORE    |
|-------------|-----------------|
| PTO 1106806 | 1 3/8" x 6 Spl. |



## Cross &amp; Bearing Kit (R-Kit)

Snap Ring Located in Yoke

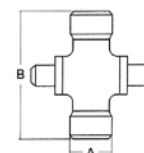


| PART NO.    | DIM "A" |               | DIM "B" |                |
|-------------|---------|---------------|---------|----------------|
|             | mm      | inches        | mm      | inches         |
| PTO 2006806 | 34.9    | 1 3/8" (1.38) | 106.5   | 4 3/16" (4.19) |

## Extended Lubrication Cross &amp; Bearing Kit (E-Kit)

Snap Ring Located in Yoke

| PART NO.    | DIM "A" |               | DIM "B" |                |
|-------------|---------|---------------|---------|----------------|
|             | mm      | inches        | mm      | inches         |
| PTO 2016806 | 34.9    | 1 3/8" (1.38) | 106.5   | 4 3/16" (4.19) |

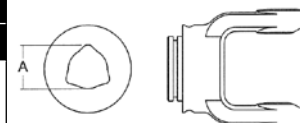


## Inner Profile Yoke

With Bearing Groove

(Guard must rotate freely on yoke)

| PART NO.                      | DIM "A" BORE |                 |
|-------------------------------|--------------|-----------------|
|                               | mm           | inches          |
| PTO 3006845<br>(Old Series 8) | 45.2         | 1 25/32" (1.78) |
| PTO 3006854                   | 54.2         | 2 1/8" (2.13)   |



## Inner Tube

54.0 (4.5 Wall) mm  
2.13" (.177" Wall)

| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6006854 | 1.5    | 59 1/16" (59.06)  |
| PTO 6016854 | 3.0    | 118 1/8" (118.11) |
| PTO 6046854 | 1.0    | 39 3/8" (39.37)   |

## Roll Pin



| PART NO.    | DIM "A" |              | DIM "B" |                |
|-------------|---------|--------------|---------|----------------|
|             | mm      | inches       | mm      | inches         |
| PTO 5080880 | 8.0     | 5/16" (.31)  | 80.0    | 3 5/32" (3.15) |
| PTO 5081280 | 12.0    | 15/32" (.47) | 80.0    | 3 5/32" (3.15) |

## 8 SERIES

## METRIC DRIVELINES & COMPONENTS

### Outer Tube

63.0 (4.1 Wall) mm  
2.48" (.161" Wall)



| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6006863 | 1.5    | 59 1/16" (59.06)  |
| PTO 6016863 | 3.0    | 118 1/8" (118.11) |
| PTO 6046863 | 1.0    | 39 3/8" (39.37)   |

### Outer Profile Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 7006863 | 63.0         | 2 31/64" (2.48) |

### Implement Yoke

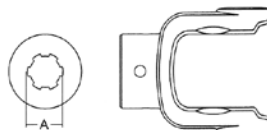
Round Bore  
With Keyway & Set Screw



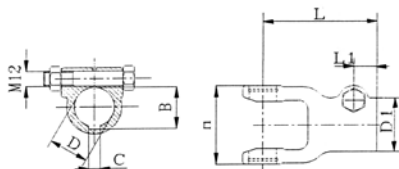
| PART NO.     | DIM "A" |                | STANDARD KEYWAY |             |
|--------------|---------|----------------|-----------------|-------------|
|              | mm      | inches         | mm              | inches      |
| PTO 8006822  | 35.0    | 1 3/8" (1.38)  | 8.0             | 5/16" (.31) |
| PTO 8006824  | 38.1    | 1 1/2" (1.50)  | 8.0             | 5/16" (.31) |
| PTO 8006828  | 44.5    | 1 3/4" (1.75)  | 9.5             | 3/8" (.38)  |
| PTO 8006832  | 50.8    | 2" (2.00)      | 12.7            | 1/2" (.50)  |
| PTO AP824340 | 40      | -              | -               | -           |
| PTO AE824341 | 41.27   | 1 5/8" (1.625) | -               | -           |

Spline Bore  
With Pinhole

| PART NO.    | DIM "A" BORE    |
|-------------|-----------------|
| PTO 8016806 | 1 3/8" x 6 Spl. |



### Clamp Yokes



| PART NO.     | SIZE |    |      |
|--------------|------|----|------|
|              | D    | C  | B    |
| PTO AP824535 | 35   | 10 | 38.3 |

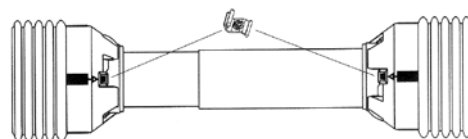
### Implement Yoke

#### Clamp Yoke

| PART NO.      | DIM "A" BORE                  |
|---------------|-------------------------------|
| PTO 8076806   | 1 3/8" x 6 Spl.               |
| PTO 8076820   | 1 3/4" x 20 Spl.              |
| PTO 8076821   | 1 3/8" x 21 Spl.              |
| PTO AP824534  | 1 3/4" x 6 Spl.               |
| PTO 509080455 | 1 3/4" x 6 Spl.<br>(Bondioli) |



### Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9004548 | 48"                      | PTO 9614589             |
| PTO 9004560 | 60"                      | PTO 9614589             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

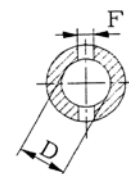
### Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |

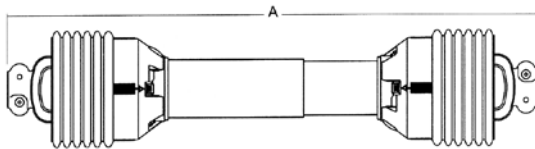


### Hub Yokes

With Spring Pin Hole



| PART NO.     | SIZE |    |
|--------------|------|----|
|              | D    | F  |
| PTO AP824040 | 40   | 13 |

**8 SERIES****METRIC DRIVELINES  
& COMPONENTS****Drivelines**

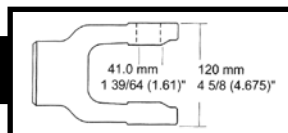
| PART NO.     | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE                                 | IMPLEMENT YOKE                               |
|--------------|------------------------------|----------------------------------------------|----------------------------------------------|
| PTO 14006828 | 57"                          | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl. QD  | 1 <sup>3</sup> / <sub>4</sub> " Rd.          |
| PTO 14006846 | 46"                          | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl. QD  | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl. QD  |
| PTO 14006857 | 57"                          | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl. QD  | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl. QD  |
| PTO 14046848 | 48"                          | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl. QD  | *                                            |
| PTO 14046860 | 60"                          | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl. QD  | *                                            |
| PTO 14066846 | 46"                          | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. QD | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. QD |

\*Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.

For a wide selection  
of combine repair parts,  
visit Section 16.

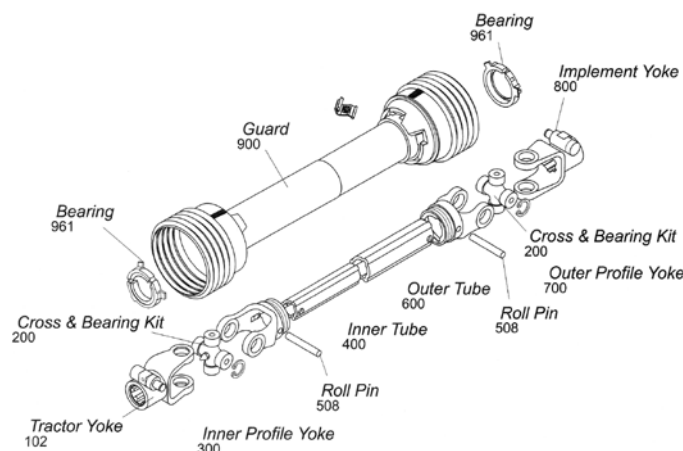
# 9 SERIES

Interchanges with Bondioli &amp; Pavesi



## METRIC DRIVELINES & COMPONENTS

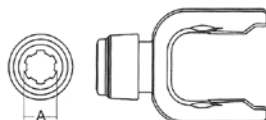
### AB9



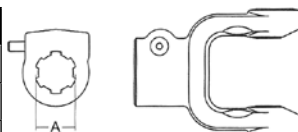
#### Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1016906 | 1 3/8" x 6 Spl.  |
| PTO 1016920 | 1 3/4" x 20 Spl. |
| PTO 1016921 | 1 3/8" x 21 Spl. |


 Quick Disconnect  
 Repair Kit - Page 106

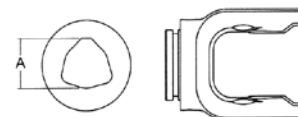
| PART NO.     | DIM "A" BORE     |
|--------------|------------------|
| PTO 1026906  | 1 3/8" x 6 Spl.  |
| PTO 1026920  | 1 3/4" x 20 Spl. |
| PTO 1026921  | 1 3/8" x 21 Spl. |
| PTO AP900134 | 1 3/4" x 6 Spl.  |



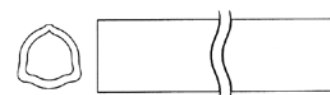
#### Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate freely on yoke)

| PART NO.    | DIM "A" BORE |               |
|-------------|--------------|---------------|
|             | mm           | inches        |
| PTO 3006954 | 54.2         | 2 1/8" (2.13) |

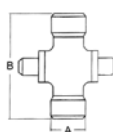


#### Inner Profile Tube

 54.0 (4.9 Wall) mm  
 2.13" (.19" Wall)


#### Cross & Bearing Kit (R-Kit)

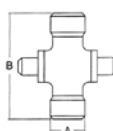
Snap Ring Located in Yoke



| PART NO.    | DIM "A" |                 | DIM "B" |               |
|-------------|---------|-----------------|---------|---------------|
|             | mm      | inches          | mm      | inches        |
| PTO 2006908 | 41.0    | 1 39/64" (1.61) | 108     | 4 1/4" (4.25) |

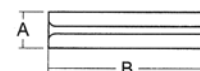
#### Extended Lubrication Cross & Bearing Kit (E-Kit)

Snap Ring Located in Yoke



| PART NO.    | DIM "A" |                 | DIM "B" |               |
|-------------|---------|-----------------|---------|---------------|
|             | mm      | inches          | mm      | inches        |
| PTO 2016908 | 41.0    | 1 39/64" (1.61) | 108     | 4 1/4" (4.25) |

#### Roll Pin



| PART NO.    | DIM "A" |              | DIM "B" |                |
|-------------|---------|--------------|---------|----------------|
|             | mm      | inches       | mm      | inches         |
| PTO 5081080 | 10.0    | 25/64" (.39) | 80.0    | 3 5/32" (3.15) |
| PTO 5081280 | 12.0    | 15/32" (.47) | 80.0    | 3 5/32" (3.15) |

## 9 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Outer Tube

63.0 (4.1 Wall) mm  
2.48" (.16" Wall)



| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6006863 | 1.5    | 59 1/16" (59.06)  |
| PTO 6016863 | 3.0    | 118 1/8" (118.11) |
| PTO 6046863 | 1.0    | 39 3/8" (39.37)   |

## Outer Profile Yoke

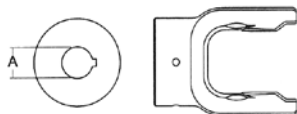
With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 7006963 | 63.0         | 2 31/64" (2.48) |

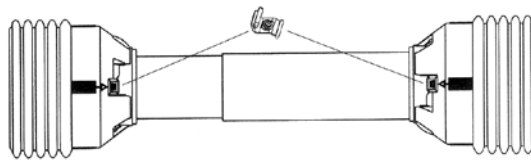
## Implement Yoke

Round Bore  
With Keyway & Set Screw



| PART NO.    | DIM "A" BORE  | STANDARD KEYWAY |
|-------------|---------------|-----------------|
| PTO 8006922 | 1 3/8" (1.38) | 5/16" (.31)     |
| PTO 8006924 | 1 1/2" (1.50) | 3/8" (.38)      |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9004548 | 48"                      | PTO 9614589             |
| PTO 9004560 | 60"                      | PTO 9614589             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

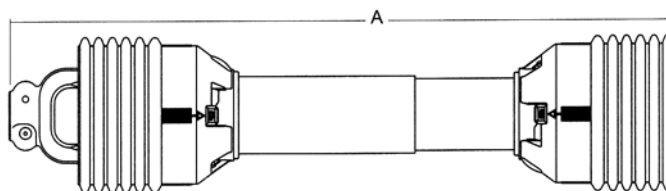
## Easy Lock™ Replacement Kit

PART NO.

PTO 13005000 (4 per kit)



## Drivelines

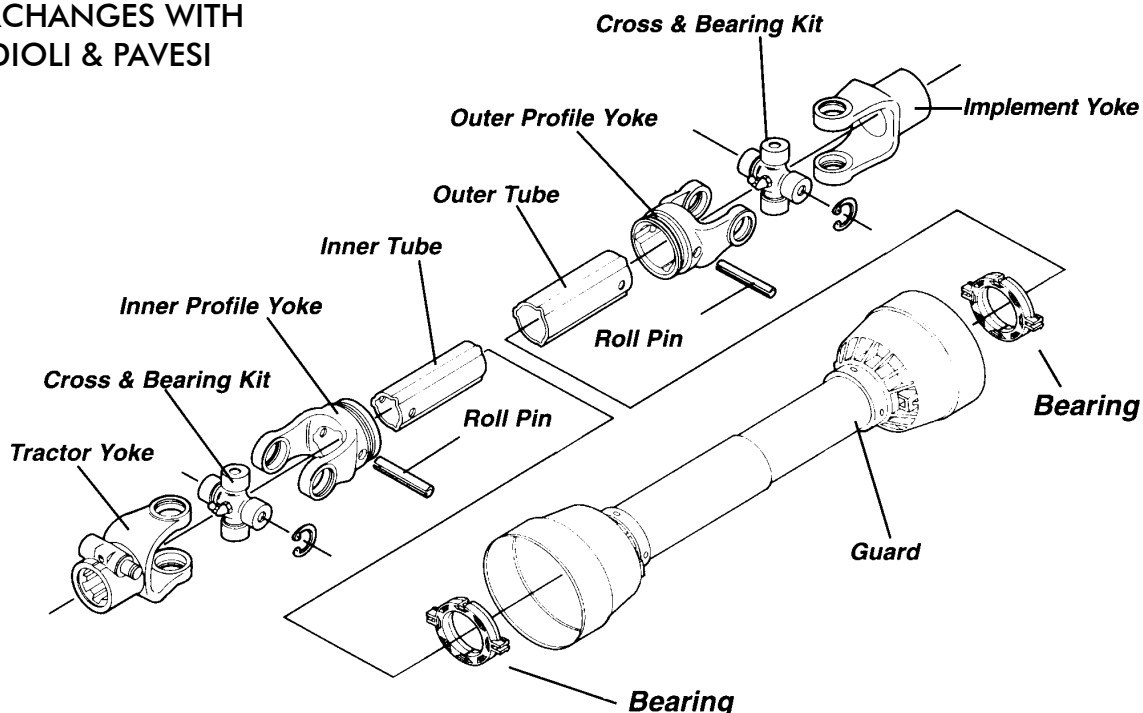


| PART NO.     | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE |
|--------------|------------------------------|--------------------|----------------|
| PTO 14046948 | 48"                          | 1 3/8" x 6 Spl. QD | *              |
| PTO 14046960 | 60"                          | 1 3/8" x 6 Spl. QD | *              |

\*Drivelines are furnished without Cross & Bearing Kit and Implement Yoke. Select kit and yoke as required.

# 10 SERIES - METRIC DRIVELINE COMPONENTS

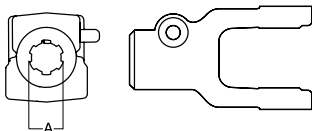
INTERCHANGES WITH  
BONDIOLI & PAVESI



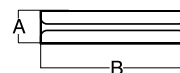
## Tractor Yoke

### QUICK DISCONNECT

| PART NO.      | DIM. "A" BORE      |
|---------------|--------------------|
| PTO 572100351 | 1 3/8" x 6 spline  |
| PTO 572100451 | 1 3/4" x 6 spline  |
| PTO 572103851 | 1 3/4" x 20 spline |
| PTO 572103751 | 1 3/8" x 21 spline |



## Roll Pin

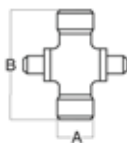


| PART NO.    | DIM. "A" | DIM. "B" |
|-------------|----------|----------|
| PTO 5081280 | 12 mm    | 80 mm    |

## Cross & Bearing Kit

Snap Ring Located in Yoke

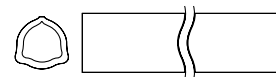
| PART NO.  | DIM. "A" BORE | DIM. "B" BORE |
|-----------|---------------|---------------|
| PTO 41210 | 41 mm         | 118 mm        |



## Outer Tube

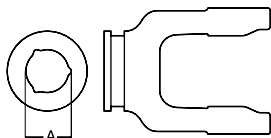
63.0 mm (4.0 wall)

| PART NO.      | LENGTH  |
|---------------|---------|
| PTO 125151500 | 1500 mm |



## Inner Profile Yoke

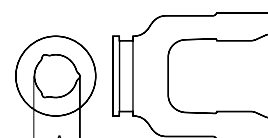
| PART NO.      | DIM. "A" BORE |
|---------------|---------------|
| PTO 204106852 | 54 mm         |



## Outer Profile Yoke

With Bearing Groove

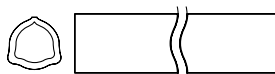
| PART NO.      | DIM. "A" BORE |
|---------------|---------------|
| PTO 204106851 | 66 mm         |



## Inner Tube

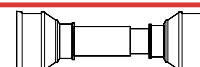
54.0 mm (6.0 wall)

| PART NO.      | LENGTH  |
|---------------|---------|
| PTO 125141500 | 1500 mm |



## Plastic Guard

Without Bearings

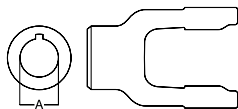


| PART NO.    | OVERALL DRIVELINE LENGTH | BEARINGS |
|-------------|--------------------------|----------|
| PTO 9004548 | 1210 mm (48")            | CALL     |

## 10 SERIES - METRIC DRIVELINE COMPONENTS

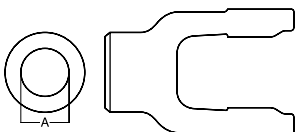
### Implement Yoke

**ROUND BORE**  
With Keyway & Pin Hole



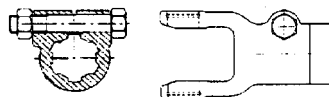
| PART NO.      | DIM "A" BORE | PIN HOLE SIZE |
|---------------|--------------|---------------|
| PTO 211106751 | 1 1/2"       | 3/8"          |
| PTO 211108851 | 1 3/4"       | 3/8"          |
| PTO 211106752 | 1 15/16"     | 1/2"          |
| PTO 211106753 | 2"           | 1/2"          |

**ROUND BORE**  
With Keyway & Set Screw



| PART NO.      | BORE   | STD. KEYWAY |
|---------------|--------|-------------|
| PTO 212108751 | 1 3/8" | 5/16"       |

### Clamp Yoke



| PART NO.      | DESCRIPTION        |
|---------------|--------------------|
| PTO 509100455 | 1 3/4" x 6 spline  |
| PTO 509103853 | 1 3/4" x 20 spline |

## SHEAVES!!!

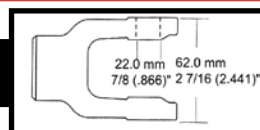
Westward Parts has available a full line of both QD and taper lok style sheaves.

Contact your nearest branch  
for price & availability.

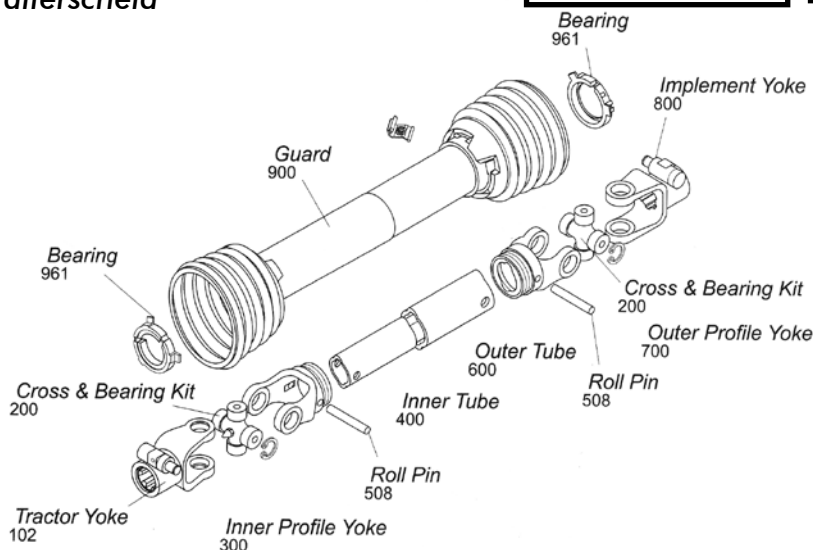


# 2100/100 SERIES

Interchanges with Walterscheid



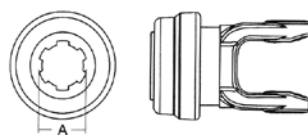
## METRIC DRIVELINES & COMPONENTS

**AW10**


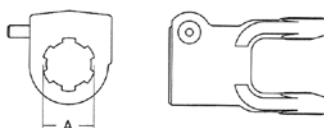
### Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1017106 | 1 3/8" x 6 Spl.  |
| PTO 1017121 | 1 3/8" x 21 Spl. |

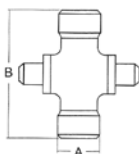

 Quick Disconnect  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1027106 | 1 3/8" x 6 Spl.  |
| PTO 1027121 | 1 3/8" x 21 Spl. |



### Cross & Bearing Kit (R-Kit)

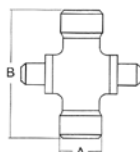
Snap Ring Located in Yoke



| PART NO.    | DIM "A" |           | DIM "B" |                |
|-------------|---------|-----------|---------|----------------|
|             | mm      | inches    | mm      | inches         |
| PTO 2007155 | 22.0    | 7/8 (.87) | 55.2    | 2 11/64 (2.17) |

### Extended Lubrication Cross & Bearing Kit (E-Kit)

Snap Ring Located in Yoke

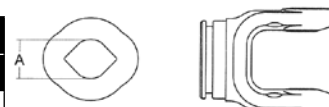


| PART NO.    | DIM "A" |           | DIM "B" |                |
|-------------|---------|-----------|---------|----------------|
|             | mm      | inches    | mm      | inches         |
| PTO 2017155 | 22.0    | 7/8 (.87) | 55.2    | 2 11/64 (2.17) |

### Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate freely on yoke)

| PART NO.    | DIM "A" BORE |              |
|-------------|--------------|--------------|
|             | mm           | inches       |
| PTO 3007123 | 23.8         | 15/16" (.94) |

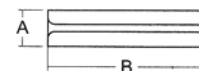


### Inner Tube (Solid)

 23.5 mm  
 .93"


| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 4007123 | 1.5    | 59 1/16" (59.06)  |
| PTO 4017123 | 3.0    | 118 1/8" (118.11) |
| PTO 4047123 | 1.0    | 39 3/8" (39.37)   |

### Roll Pin



| PART NO.    | DIM "A" |            | DIM "B" |                |
|-------------|---------|------------|---------|----------------|
|             | mm      | inches     | mm      | inches         |
| PTO 5080850 | 8.0     | 5/16 (.31) | 50.0    | 1 31/32 (1.97) |

## 2100/100 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Outer Tube

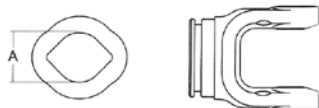
30.0 (2.9 Wall) mm  
1 <sup>3</sup>/<sub>16</sub>" (1.19" Wall)



| PART NO.    | LENGTH |                                            |
|-------------|--------|--------------------------------------------|
|             | m      | inches                                     |
| PTO 6007130 | 1.5    | 59 <sup>1</sup> / <sub>16</sub> " (59.06)  |
| PTO 6017130 | 3.0    | 118 <sup>1</sup> / <sub>8</sub> " (118.11) |
| PTO 6047130 | 1.0    | 39 <sup>3</sup> / <sub>8</sub> " (39.37)   |

## Outer Profile Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE |                                         |
|-------------|--------------|-----------------------------------------|
|             | mm           | inches                                  |
| PTO 7007130 | 30.0         | 1 <sup>3</sup> / <sub>16</sub> " (1.18) |

## Implement Yoke

## Round Bore

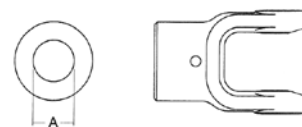
With Keyway & Set Screw



| PART NO.     | DIM "A" BORE |                                         | STANDARD KEYWAY |                                      |
|--------------|--------------|-----------------------------------------|-----------------|--------------------------------------|
|              | mm           | inches                                  | mm              | inches                               |
| PTO 8007125  | 25.0         | <sup>63</sup> / <sub>64</sub> " (.98)   | 8.0             | <sup>5</sup> / <sub>16</sub> " (.31) |
| PTO 8007130  | 30.0         | 1 <sup>3</sup> / <sub>16</sub> " (1.18) | 8.0             | <sup>5</sup> / <sub>16</sub> " (.31) |
| PTO AE110328 | 28.57        | 1 <sup>1</sup> / <sub>8</sub> " (1.125) | 8.0             | <sup>5</sup> / <sub>16</sub> " (.31) |

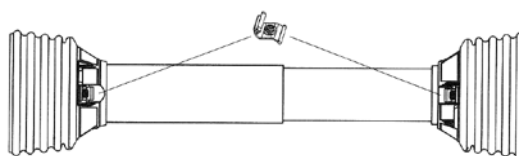
## Implement Yoke

Shear Pin  
With Pin Hole



| PART NO.     | DIM "A" BORE |                                         |
|--------------|--------------|-----------------------------------------|
|              | mm           | inches                                  |
| PTO 8027108  | 25.4         | 1" (1.0)                                |
| PTO 8027110  | 31.8         | 1 <sup>1</sup> / <sub>4</sub> " (1.25)  |
| PTO 8027125  | 25.0         | <sup>63</sup> / <sub>64</sub> " (.98)   |
| PTO 8027130  | 30.0         | 1 <sup>3</sup> / <sub>16</sub> " (1.18) |
| PTO AE110019 | 19.05        | <sup>3</sup> / <sub>4</sub> " (.75)     |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9615005             |
| PTO 9002560 | 60"                      | PTO 9615005             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

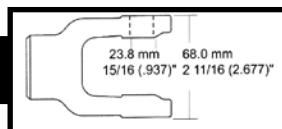
PART NO.

PTO 13005000 (4 per kit)

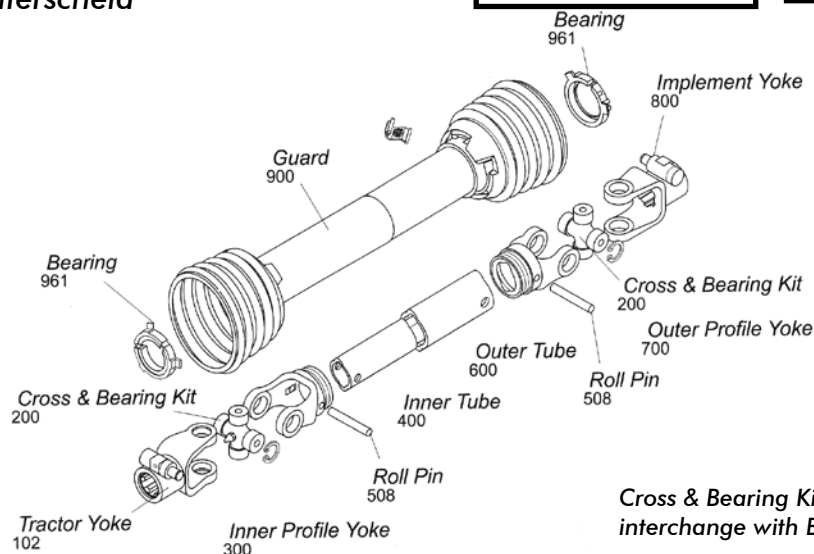


# 2200/200 SERIES

Interchanges with Walterscheid



## METRIC DRIVELINES & COMPONENTS

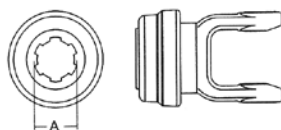
**AW20**


Cross &amp; Bearing Kit and Outboard Yokes interchange with Bondioli 2 Series.

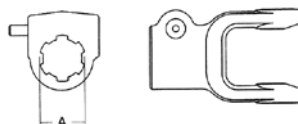
### Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

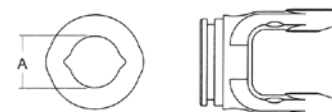
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1018206 | 1 3/8" x 6 Spl.  |
| PTO 1018221 | 1 3/8" x 21 Spl. |


 Quick Disconnect  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1028206 | 1 3/8" x 6 Spl.  |
| PTO 1028218 | 1 1/8" x 6 Spl.  |
| PTO 1028221 | 1 3/8" x 21 Spl. |



### Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate  
 freely on yoke)


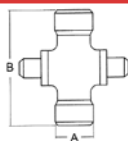
| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 3007234 | 34.5         | 1 23/64" (1.36) |

### Inner Tube

 34.5 (4.0 Wall) mm  
 1.36" (.16 Wall)


### Cross & Bearing Kit (R-Kit)

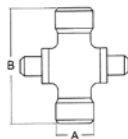
Snap Ring Located in Yoke



| PART NO.    | DIM "A" |              | DIM "B" |                 |
|-------------|---------|--------------|---------|-----------------|
|             | mm      | inches       | mm      | inches          |
| PTO 2008261 | 23.8    | 15/16" (.94) | 61.2    | 2 13/32" (2.41) |

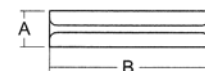
### Extended Lubrication Cross & Bearing Kit (E-Kit)

Snap Ring Located in Yoke



| PART NO.    | DIM "A" |              | DIM "B" |                 |
|-------------|---------|--------------|---------|-----------------|
|             | mm      | inches       | mm      | inches          |
| PTO 2018261 | 23.8    | 15/16" (.94) | 61.2    | 2 13/32" (2.41) |

### Roll Pin

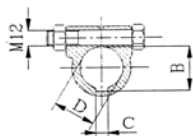


| PART NO.    | DIM "A" |              | DIM "B" |                 |
|-------------|---------|--------------|---------|-----------------|
|             | mm      | inches       | mm      | inches          |
| PTO 5081060 | 10.0    | 25/64" (.39) | 60.0    | 2 23/64" (2.36) |

## 2200/200 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Clamp Yokes



| PART NO.     | SIZE   |         |              |       |
|--------------|--------|---------|--------------|-------|
|              | D      |         | C            | B     |
|              | inches | mm      |              |       |
| PTO AE110525 | 1"     | 25.4mm  | 1/4"         | 28.70 |
| PTO AE110531 | 1 1/4" | 31.75mm | 1/4" (5/16") | 35.1  |

## Outer Tube

41.0 (2.9 Wall) mm

1.61" (.11" Wall)

With Bearing Groove

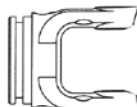
(Guard must rotate

freely on yoke)



| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6007241 | 1.5    | 59 1/16" (59.06)  |
| PTO 6017241 | 3.0    | 118 1/8" (118.11) |
| PTO 6047241 | 1.0    | 39 3/8" (39.37)   |

## Outer Profile Yoke

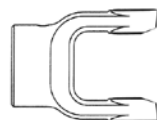


| PART NO.    | DIM "A" BORE |               |
|-------------|--------------|---------------|
|             | mm           | inches        |
| PTO 7007241 | 41.3         | 1 5/8" (1.63) |

## Implement Yoke

Round Bore

With Keyway &amp; Set Screw



| PART NO.    | DIM "A" BORE |                | STANDARD KEYWAY |             |
|-------------|--------------|----------------|-----------------|-------------|
|             | mm           | inches         | mm              | inches      |
| PTO 8008225 | 25.0         | 63/64" (.98)   | 8.0             | 5/16" (.31) |
| PTO 8008208 | 25.4         | 1" (1.0)       | 6.4             | 1/4" (.25)  |
| PTO 8008230 | 30.0         | 1 3/16" (1.18) | 8.0             | 5/16" (.31) |
| PTO 8008210 | 31.8         | 1 1/4" (1.25)  | 6.4             | 1/4" (.25)  |
| PTO 8008211 | 34.9         | 1 3/8" (1.38)  | 8.0             | 5/16" (.31) |
| PTO 8008218 | 28.6         | 1 1/8" (1.13)  | 6.4             | 1/4" (.25)  |
| PTO 8008220 | 31.8         | 1 1/4" (1.25)  | 8.0             | 5/16" (.31) |

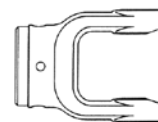
## Profile Yokes



| PART NO.    | SIZE |    |   |
|-------------|------|----|---|
|             | D    | B  | F |
| PTO AP20223 | 23.5 | 47 | 8 |
| PTO AP20230 | 30.0 | 47 | 8 |

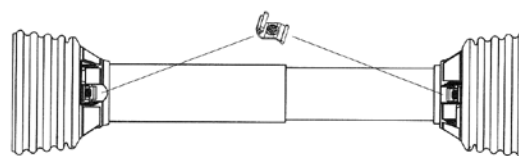
## Implement Yoke

Shear Pin



| PART NO.                          | DIM "A" BORE |                |
|-----------------------------------|--------------|----------------|
|                                   | mm           | inches         |
| PTO 8028220 (with 3/8" Pinhole)   | 31.8         | 1 1/4" (1.25)  |
| PTO 8028222 (with 1/2" Pinhole)   | 35.0         | 1 3/8" (1.38)  |
| PTO 8028225 (with 5/16" Pinhole)  | 25.0         | 63/64" (.98)   |
| PTO 8028230 (with 25/64" Pinhole) | 30.0         | 1 3/16" (1.18) |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9610251             |
| PTO 9002560 | 60"                      | PTO 9610251             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

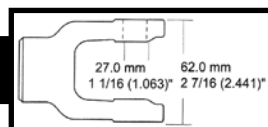
## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |

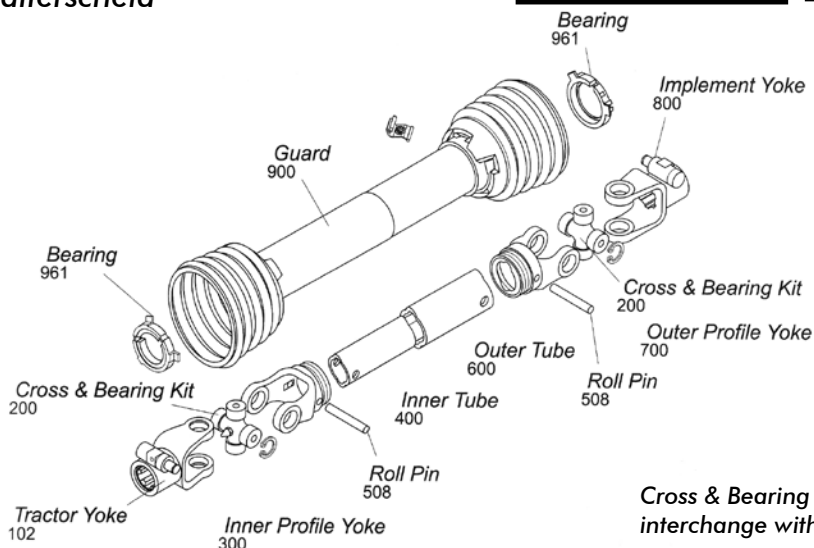


# I SERIES

Interchanges with Walterscheid



## METRIC DRIVELINES & COMPONENTS

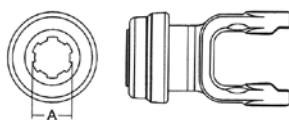
**AW11**


Cross &amp; Bearing Kit and Outboard Yokes interchange with Bondioli 3 Series.

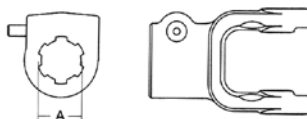
### Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1018306 | 1 3/8" x 6 Spl.  |
| PTO 1018321 | 1 3/8" x 21 Spl. |

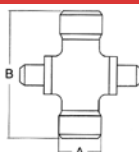

 Quick Disconnect  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1028306 | 1 3/8" x 6 Spl.  |
| PTO 1028321 | 1 3/8" x 21 Spl. |



### Cross & Bearing Kit (R-Kit)

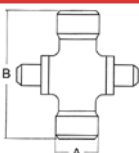
Snap Ring Located in Yoke



| PART NO.    | DIM "A" |                | DIM "B" |               |
|-------------|---------|----------------|---------|---------------|
|             | mm      | inches         | mm      | inches        |
| PTO 2008370 | 27.0    | 1 1/16" (1.06) | 70.0    | 2 3/4" (2.76) |

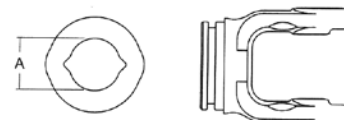
### Extended Lubrication Cross & Bearing Kit (E-Kit)

Snap Ring Located in Yoke



| PART NO.    | DIM "A" |                | DIM "B" |               |
|-------------|---------|----------------|---------|---------------|
|             | mm      | inches         | mm      | inches        |
| PTO 2018370 | 27.0    | 1 1/16" (1.06) | 70.0    | 2 3/4" (2.76) |

### Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate  
 freely on yoke)


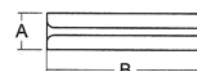
| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 3007334 | 34.5         | 1 23/64" (1.36) |

### Inner Tube

 34.5 (4.0 Wall) mm  
 1.36" (.16 Wall)


| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 4007234 | 1.5    | 59 1/16" (59.06)  |
| PTO 4017234 | 3.0    | 118 1/8" (118.11) |
| PTO 4047234 | 1.0    | 39 3/8" (39.37)   |

### Roll Pin



| PART NO.    | DIM "A" |              | DIM "B" |                |
|-------------|---------|--------------|---------|----------------|
|             | mm      | inches       | mm      | inches         |
| PTO 5081065 | 10.0    | 25/64" (.39) | 65.0    | 2 9/16" (2.56) |

## I SERIES

METRIC DRIVELINES  
& COMPONENTS

## Outer Tube

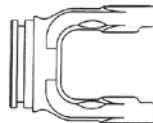
41.0 (2.9 Wall) mm  
1.61" (.11" Wall)



| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6007241 | 1.5    | 59 1/16" (59.06)  |
| PTO 6017241 | 3.0    | 118 1/8" (118.11) |
| PTO 6047241 | 1.0    | 39 3/8" (39.37)   |

## Outer Profile Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)

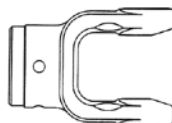


| PART NO.    | DIM "A" BORE |               |
|-------------|--------------|---------------|
|             | mm           | inches        |
| PTO 7007341 | 41.3         | 1 5/8" (1.63) |

## Implement Yoke

Round Bore

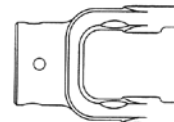
With Keyway & Set Screw



| PART NO.    | DIM "A" BORE |                | STANDARD KEYWAY |             |
|-------------|--------------|----------------|-----------------|-------------|
|             | mm           | inches         | mm              | inches      |
| PTO 8008325 | 25.0         | 63/64" (.98)   | 8.0             | 5/16" (.31) |
| PTO 8008330 | 30.0         | 1 3/16" (1.18) | 8.0             | 5/16" (.31) |
| PTO 8008310 | 31.8         | 1 1/4" (1.25)) | 6.4             | 1/4" (.25)  |
| PTO 8008311 | 34.9         | 1 3/8" (1.37)  | 8.0             | 5/16" (.31) |

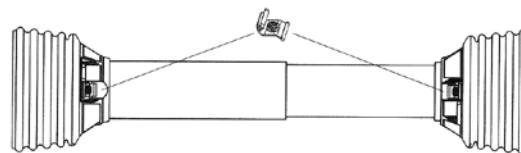
## Implement Yoke

Shear Pin  
With Pin Hole



| PART NO.    | DIM "A" BORE |                |
|-------------|--------------|----------------|
|             | mm           | inches         |
| PTO 8028310 | 31.8         | 1 1/4" (1.25)  |
| PTO 8028325 | 25.0         | 63/64" (.98)   |
| PTO 8028330 | 30.0         | 1 3/16" (1.18) |
| PTO 8028335 | 35.0         | 1 3/8" (1.38)  |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9002548 | 48"                      | PTO 9610251             |
| PTO 9002560 | 60"                      | PTO 9610251             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

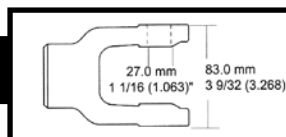
## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |

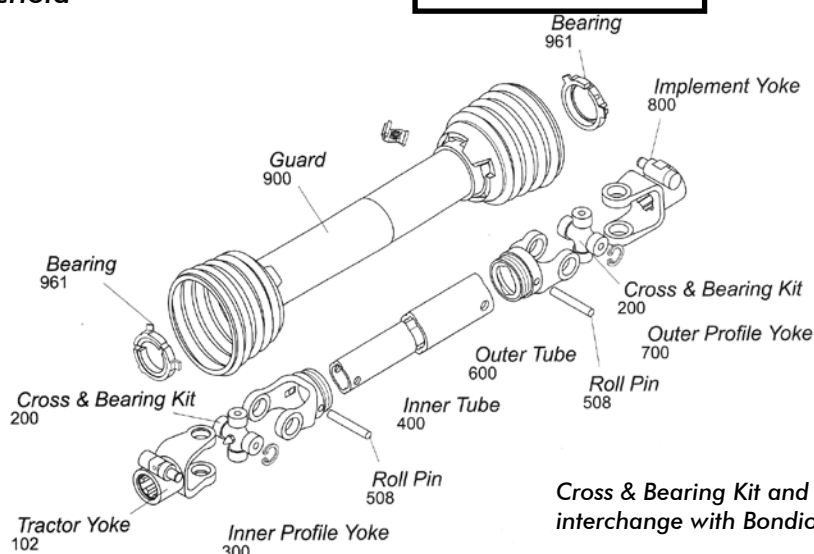


# 2300/210 SERIES

Interchanges with Walterscheid



## METRIC DRIVELINES & COMPONENTS

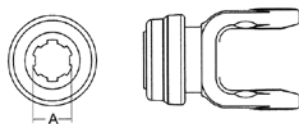
**AW21**


Cross &amp; Bearing Kit and Outboard Yokes interchange with Bondioli 4 Series.

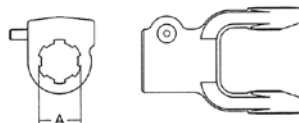
### Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1018406 | 1 3/8" x 6 Spl.  |
| PTO 1018421 | 1 3/8" x 21 Spl. |

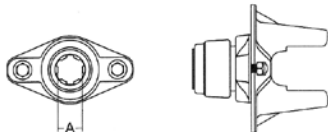

 Quick Disconnect  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1028406 | 1 3/8" x 6 Spl.  |
| PTO 1028418 | 1 1/8" Hex       |
| PTO 1028421 | 1 3/8" x 21 Spl. |



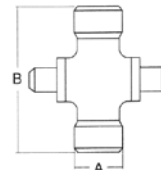
### Ball Shear

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1048406 | 1 3/8" x 6 Spl.  |
| PTO 1048420 | 1 3/4" x 20 Spl. |
| PTO 1048421 | 1 3/8" x 21 Spl. |



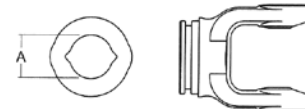
### Extended Lubrication Cross & Bearing Kit (E-Kit)

Snap Ring Located in Yoke



| PART NO.    | DIM "A" |                | DIM "B" |                 |
|-------------|---------|----------------|---------|-----------------|
|             | mm      | inches         | mm      | inches          |
| PTO 2018474 | 27.0    | 1 1/16" (1.06) | 74.6    | 2 15/16" (2.94) |

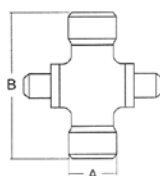
### Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate  
 freely on yoke)


| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 3007434 | 34.5         | 1 11/32" (1.36) |
| PTO 3017439 | 39.5         | 1 9/16" (1.56)  |

### Cross & Bearing Kit (R-Kit)

Snap Ring Located in Yoke



| PART NO.    | DIM "A" |                | DIM "B" |                 |
|-------------|---------|----------------|---------|-----------------|
|             | mm      | inches         | mm      | inches          |
| PTO 2008474 | 27.0    | 1 1/16" (1.06) | 74.6    | 2 15/16" (2.94) |

### Inner Tube

 34.5 (4.0 Wall) mm  
 1.36" (.16 Wall)

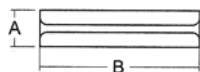

| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 4007234 | 1.5    | 59 1/16" (59.06)  |
| PTO 4017234 | 3.0    | 118 1/8" (118.11) |
| PTO 4047234 | 1.0    | 39 3/8" (39.37)   |



## 2300/210 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Roll Pin



| PART NO.    | DIM "A" |                | DIM "B" |                   |
|-------------|---------|----------------|---------|-------------------|
|             | mm      | inches         | mm      | inches            |
| PTO 5081065 | 10.0    | $25/64"$ (.39) | 65.0    | $2\ 9/16"$ (2.56) |

## Outer Tube

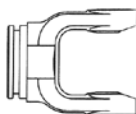
41.0 (2.9 Wall) mm  
1.61" (.11" Wall)



| PART NO.    | DIM "A"         | LENGTH |                      |
|-------------|-----------------|--------|----------------------|
|             | mm              | m      | inches               |
| PTO 6007241 | 41.0 (3.0 Wall) | 1.5    | $59\ 1/16"$ (59.06)  |
| PTO 6017241 | 41.0 (3.0 Wall) | 3.0    | $118\ 1/8"$ (118.11) |
| PTO 6047241 | 41.0 (3.0 Wall) | 1.0    | $39\ 3/8"$ (39.37)   |

## Outer Profile Yoke

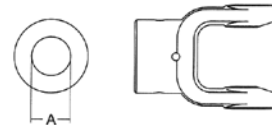
With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE |                    |
|-------------|--------------|--------------------|
|             | mm           | inches             |
| PTO 7007441 | 41.3         | $1\ 5/8"$ (1.63)   |
| PTO 7017448 | 48.0         | $1\ 57/64"$ (1.89) |

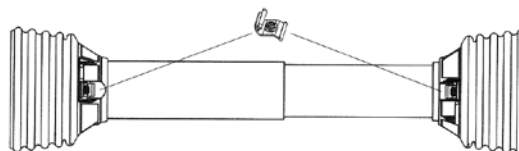
## Implement Yoke

Shear Pin  
With Pin Hole



| PART NO.    | DIM "A" BORE |                   |
|-------------|--------------|-------------------|
|             | mm           | inches            |
| PTO 8028420 | 31.8         | $1\ 1/4"$ (1.25)  |
| PTO 8028430 | 30.0         | $1\ 3/16"$ (1.18) |
| PTO 8028435 | 35.0         | $1\ 3/8"$ (1.38)  |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9023548 | 48"                      | PTO 9610251             |
| PTO 9023560 | 60"                      | PTO 9610251             |

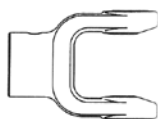
Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

## Implement Yoke

Round Bore  
With Keyway & Set Screw



| PART NO.    | DIM "A" BORE |                   | STANDARD KEYWAY |                |
|-------------|--------------|-------------------|-----------------|----------------|
|             | mm           | inches            | mm              | inches         |
| PTO 8008430 | 30.0         | $1\ 3/16"$ (1.18) | 8.0             | $5/16"$ (.31)  |
| PTO 8008410 | 31.8         | $1\ 1/4"$ (1.25)  | 6.4             | $1/4"$ (.25)   |
| PTO 8008411 | 34.9         | $1\ 3/8"$ (1.38)  | 8.0             | $5/16"$ (.31)  |
| PTO 8008424 | 38.1         | $1\ 1/2"$ (1.50)  | 9.5             | $3/8"$ (.38)   |
| PTO 8008435 | 35.0         | $1\ 3/8"$ (1.38)  | 10.0            | $25/64"$ (.39) |

## Easy Lock™ Replacement Kit

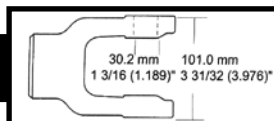
PART NO.

PTO 13005000 (4 per kit)

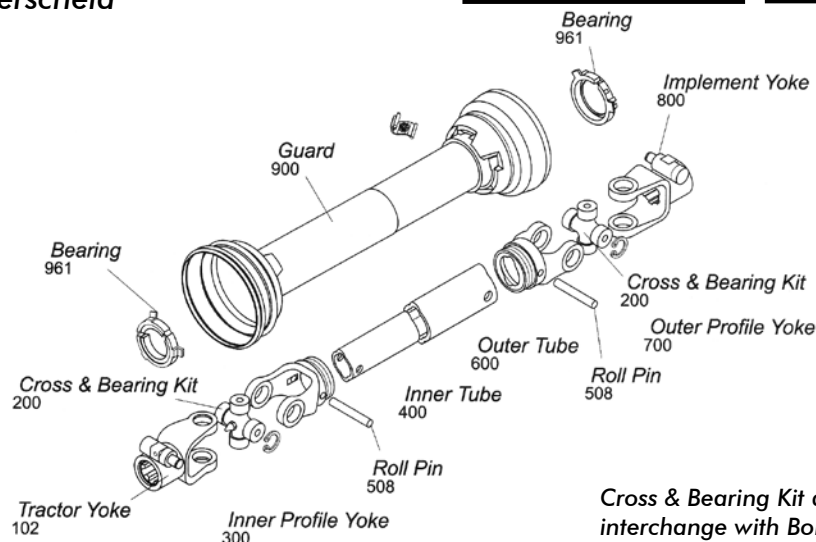


# 220/720 SERIES

Interchanges with Walterscheid



## METRIC DRIVELINES & COMPONENTS

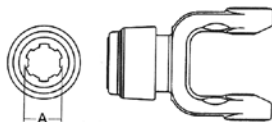
**AW22**


Cross &amp; Bearing Kit and Outboard Yokes interchange with Bondioli 6 Series.

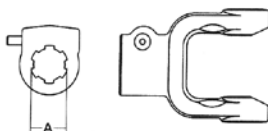
### Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1018606 | 1 3/8" x 6 Spl.  |
| PTO 1018620 | 1 3/4" x 20 Spl. |
| PTO 1018621 | 1 3/8" x 21 Spl. |

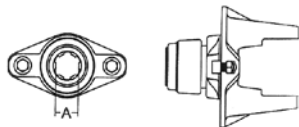

 Quick Disconnect  
 Repair Kit - Page 88106

| PART NO.    | DIM "A" BORE         |
|-------------|----------------------|
| PTO 1028606 | 1 3/8" x 6 Spl.      |
| PTO 1028618 | 1 1/8" Hex           |
| PTO 1028620 | 1 3/4" x 20 Spl.     |
| PTO 1028621 | 1 3/8" x 21 Spl.     |
| PTO AP35134 | 1 3/4" x 6 Spl. Bore |



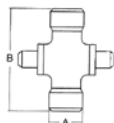
### Ball Shear

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1048606 | 1 3/8" x 6 Spl.  |
| PTO 1048620 | 1 3/4" x 20 Spl. |
| PTO 1048621 | 1 3/8" x 21 Spl. |



### Cross & Bearing Kit (R-Kit)

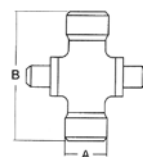
Snap Ring Located in Yoke



| PART NO.    | DIM "A" |                | DIM "B" |               |
|-------------|---------|----------------|---------|---------------|
|             | mm      | inches         | mm      | inches        |
| PTO 2008692 | 30.2    | 1 3/16" (1.19) | 92.0    | 3 5/8" (3.62) |

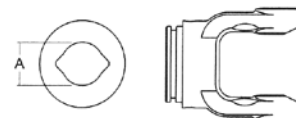
### Extended Lubrication Cross & Bearing Kit (E-Kit)

Snap Ring Located in Yoke



| PART NO.    | DIM "A" |                | DIM "B" |               |
|-------------|---------|----------------|---------|---------------|
|             | mm      | inches         | mm      | inches        |
| PTO 2018692 | 30.2    | 1 3/16" (1.19) | 92.0    | 3 5/8" (3.62) |

### Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate  
 freely on yoke)


| PART NO.    | DIM "A" BORE |                |
|-------------|--------------|----------------|
|             | mm           | inches         |
| PTO 3007539 | 39.5         | 1 9/16" (1.56) |

### Inner Tube

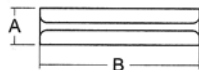
 39.5 (4.5 Wall) mm  
 1.56" (.18 Wall)


| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 4007539 | 1.5    | 59 1/16" (59.06)  |
| PTO 4017539 | 3.0    | 118 1/8" (118.11) |
| PTO 4047539 | 1.0    | 39 3/8" (39.37)   |

## 220/720 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Roll Pin



| PART NO.    | DIM "A" |                | DIM "B" |                   |
|-------------|---------|----------------|---------|-------------------|
|             | mm      | inches         | mm      | inches            |
| PTO 5081080 | 10.0    | $25/64"$ (.39) | 80.0    | $3\ 5/32"$ (3.10) |

## Outer Tube

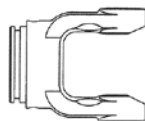
48.0 (3.8 Wall) mm  
1.89" (.15" Wall)



| PART NO.    | LENGTH |                      |
|-------------|--------|----------------------|
|             | m      | inches               |
| PTO 6007248 | 1.5    | $59\ 1/16"$ (59.06)  |
| PTO 6017248 | 3.0    | $118\ 1/8"$ (118.11) |
| PTO 6047248 | 1.0    | $39\ 3/8"$ (39.37)   |

## Outer Profile Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE |                    |
|-------------|--------------|--------------------|
|             | mm           | inches             |
| PTO 7007548 | 48.0         | $1\ 57/64"$ (1.89) |

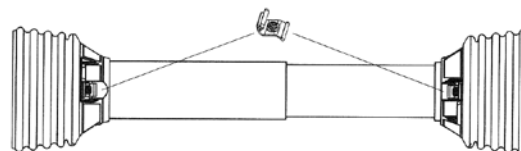
## Implement Yoke

Shear Pin  
With Pin Hole



| PART NO.    | DIM "A" BORE |                  |
|-------------|--------------|------------------|
|             | mm           | inches           |
| PTO 8028611 | 35.0         | $1\ 3/8"$ (1.38) |
| PTO 8028620 | 31.8         | $1\ 1/4"$ (1.25) |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9023548 | 48"                      | PTO 9613525             |
| PTO 9023560 | 60"                      | PTO 9613525             |

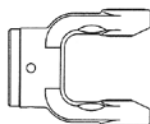
Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

## Implement Yoke

Round Bore  
With Keyway & Set Screw



| PART NO.    | DIM "A" BORE |                    | STANDARD KEYWAY |                |
|-------------|--------------|--------------------|-----------------|----------------|
|             | mm           | inches             | mm              | inches         |
| PTO 8008610 | 31.8         | $1\ 1/4"$ (1.25)   | 6.4             | $1/4"$ (.25)   |
| PTO 8008611 | 34.9         | $1\ 3/8"$ (1.38)   | 8.0             | $5/16"$ (.31)  |
| PTO 8008624 | 38.1         | $1\ 1/2"$ (1.50)   | 9.5             | $3/8"$ (.38)   |
| PTO 8008628 | 44.5         | $1\ 3/4"$ (1.75)   | 9.5             | $3/8"$ (.38)   |
| PTO 8008635 | 35.0         | $1\ 3/8"$ (1.38)   | 10.0            | $25/64"$ (.39) |
| PTO 8008640 | 40.0         | $1\ 37/64"$ (1.57) | 12.0            | $15/32"$ (.47) |

## Easy Lock™ Replacement Kit

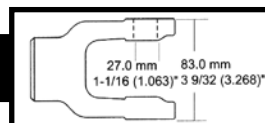
PART NO.

PTO 13005000 (4 per kit)



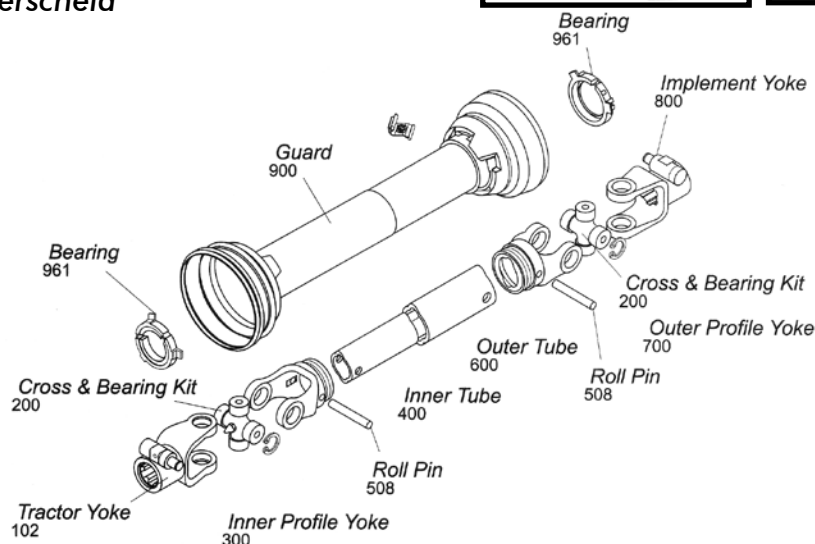
## 2400 SERIES

Interchanges with Walterscheid



## METRIC DRIVELINES & COMPONENTS

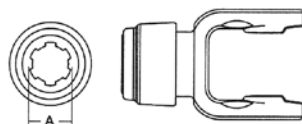
**AW35**



### Tractor Yoke

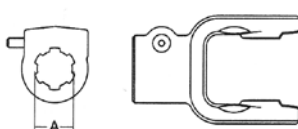
**Safety Slide Lock**  
Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1017606 | 1 3/8" x 6 Spl.  |
| PTO 1017620 | 1 3/4" x 20 Spl. |
| PTO 1017621 | 1 3/8" x 21 Spl. |



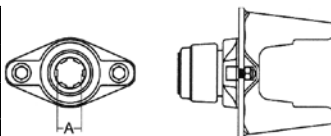
**Quick Disconnect**  
Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1027606 | 1 3/8" x 6 Spl.  |
| PTO 1027620 | 1 3/4" x 20 Spl. |
| PTO 1027621 | 1 3/8" x 21 Spl. |
| PTO AP35134 | 1 3/4" x 6 Spl.  |



### Ball Shear

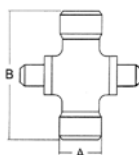
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1047606 | 1 3/8" x 6 Spl.  |
| PTO 1047620 | 1 3/4" x 20 Spl. |
| PTO 1047621 | 1 3/8" x 21 Spl. |



### Cross & Bearing Kit (R-Kit)

Snap Ring Located in Yoke

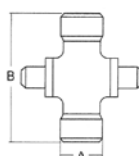
| PART NO.    | DIM "A" |               | DIM "B" |           |
|-------------|---------|---------------|---------|-----------|
|             | mm      | inches        | mm      | inches    |
| PTO 2007676 | 32.0    | 1 1/4" (1.26) | 76.0    | 3" (3.00) |



### Extended Lubrication Cross & Bearing Kit (E-Kit)

Snap Ring Located in Yoke

| PART NO.    | DIM "A" |               | DIM "B" |           |
|-------------|---------|---------------|---------|-----------|
|             | mm      | inches        | mm      | inches    |
| PTO 2017676 | 32.0    | 1 1/4" (1.26) | 76.0    | 3" (3.00) |



### Inner Profile Yoke



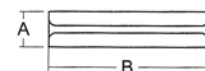
| PART NO.            | DIM "A" PROFILE |                | DIM "B" PROFILE |                |
|---------------------|-----------------|----------------|-----------------|----------------|
|                     | mm              | inches         | mm              | inches         |
| PTO 3007639 (Lemon) | 39.5            | 1 9/16" (1.56) | -               | -              |
| PTO 3007651 (Star)  | -               | -              | 51.4            | 2 1/64" (2.02) |

### Inner Tube



| PART NO.    | DIM "A"         | DIM "B"         | LENGTH |                   |
|-------------|-----------------|-----------------|--------|-------------------|
|             |                 |                 | m      | inches            |
| PTO 4007539 | 39.5 (4.5 wall) | -               | 1.5    | 59 1/16" (59.06)  |
| PTO 4007651 | -               | 51.0 (6.0 wall) | 1.5    | 59 1/16" (59.06)  |
| PTO 4017539 | 39.5 (4.5 wall) | -               | 3.0    | 118 1/8" (118.11) |
| PTO 4017651 | -               | 51.0 (6.0 wall) | 3.0    | 118 1/8" (118.11) |
| PTO 4047539 | 39.5 (4.5 wall) | -               | 1.0    | 39 3/8" (39.37)   |
| PTO 4047651 | -               | 51.0 (6.0 wall) | 1.0    | 39 3/8" (39.37)   |

### Roll Pin



| PART NO.    | DIM "A" |              | DIM "B" |                 |
|-------------|---------|--------------|---------|-----------------|
|             | mm      | inches       | mm      | inches          |
| PTO 5081075 | 10.0    | 25/64" (.39) | 75.0    | 2 61/64" (2.95) |

## 2400 SERIES

METRIC DRIVELINES  
& COMPONENTS

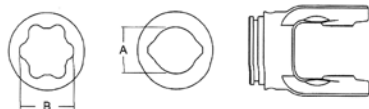
## Outer Tube



| PART NO.    | DIM "A"         | DIM "B"         | LENGTH |                   |
|-------------|-----------------|-----------------|--------|-------------------|
|             |                 |                 | m      | inches            |
| PTO 6007548 | 48.0 (4.0 Wall) | -               | 1.5    | 59 1/16" (59.06)  |
| PTO 6007661 | -               | 61.0 (4.0 Wall) | 1.5    | 59 1/16" (59.06)  |
| PTO 6017548 | 48.0 (4.0 Wall) | -               | 3.0    | 118 1/8" (118.11) |
| PTO 6017661 | -               | 61.0 (4.0 Wall) | 3.0    | 118 1/8" (118.11) |
| PTO 6047548 | 48.0 (4.0 Wall) | -               | 1.0    | 39 3/8" (39.37)   |
| PTO 6047661 | -               | 61.0 (4.0 Wall) | 1.0    | 39 3/8" (39.37)   |

## Outer Profile Yoke

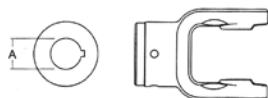
With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE |               | DIM "B" BORE |                 |
|-------------|--------------|---------------|--------------|-----------------|
|             | mm           | inches        | mm           | inches          |
| PTO 7007648 | 48.0         | 1 7/8" (1.89) | -            | -               |
| PTO 7007661 | -            | -             | 61.0         | 2 13/32" (2.40) |

## Implement Yoke

Round Bore  
With Keyway & Set Screw



| PART NO.    | DIM "A" BORE |                 | STANDARD KEYWAY |              |
|-------------|--------------|-----------------|-----------------|--------------|
|             | mm           | inches          | mm              | inches       |
| PTO AP35330 | 30.0         | -               | -               | -            |
| PTO 8007610 | 31.8         | 1 1/4" (1.25)   | 6.4             | 1/4" (.25)   |
| PTO 8007611 | 34.9         | 1 3/8" (1.38)   | 8.0             | 5/16" (.31)  |
| PTO 8007635 | 35.0         | 1 3/8" (1.38)   | 10.0            | 25/64" (.39) |
| PTO 8007640 | 40.0         | 1 37/64" (1.57) | 12.0            | 15/32" (.47) |
| PTO AP35342 | 42.0         | -               | -               | -            |

## Implement Yoke

Shear Pin  
With Pin Hole



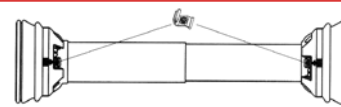
| PART NO.                          | DIM "A" BORE |                 |
|-----------------------------------|--------------|-----------------|
|                                   | mm           | inches          |
| PTO AP35030                       | 30.0         |                 |
| PTO AE35031                       | 31.75        | 1 1/4"          |
| PTO 8027611                       | 35.0         | 1 3/8" (1.38)   |
| PTO 8027622                       | 35.0         | 1 3/8" (1.38)   |
| PTO 8027630 (with 13 mm Pin Hole) | 35.0         | 1 3/8" (1.38)   |
| PTO 8027640 (with 13 mm Pin Hole) | 40.0         | 1 37/64" (1.57) |
| PTO AP35040                       | 40.0         |                 |

## Clamp Yoke



| PART NO.     | DIM "A" BORE            |
|--------------|-------------------------|
| PTO 8077620  | 1 3/4" x 20 Spl. (1.75) |
| PTO 8077621  | 1 3/8" x 21 Spl. (1.38) |
| PTO 8077622  | 1 3/8" x 6 Spl. (1.38)  |
| PTO AP110525 | 25mm -Rd. & Kw          |
| PTO AP110530 | 30mm -Rd. & Kw          |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9023548 | 48"                      | PTO 9613525             |
| PTO 9023560 | 60"                      | PTO 9613525             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

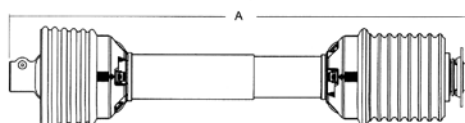
- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



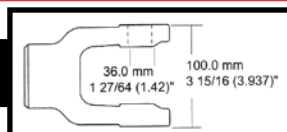
## Drivelines



| PART NO.     | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE                          |
|--------------|------------------------------|--------------------|-----------------------------------------|
| PTO 14007640 | 40"                          | 1 3/8" x 6 Spl.    | 1 3/8" x 6 Spl.                         |
| PTO 14307645 | 45"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. with Overrunning Clutch |

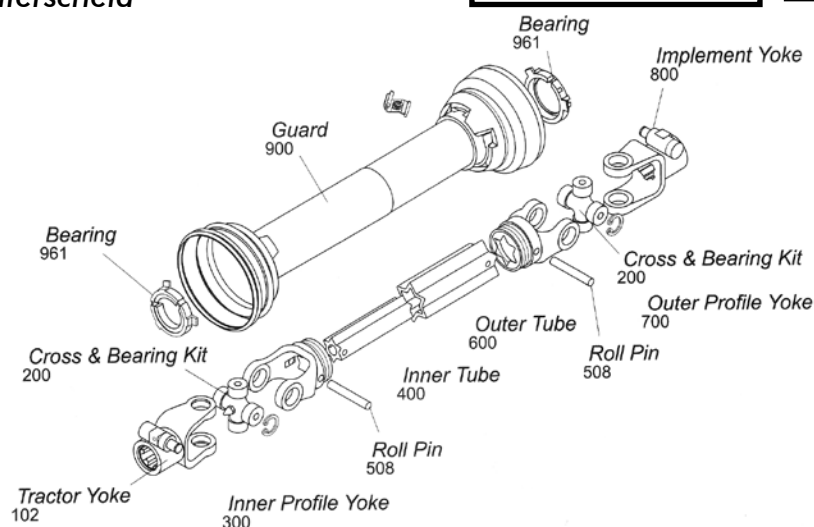
# 2500 SERIES

Interchanges with Walterscheid



## METRIC DRIVELINES & COMPONENTS

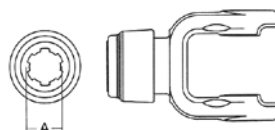
### AW36



### Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1017906 | 1 3/8" x 6 Spl.  |
| PTO 1017920 | 1 3/4" x 20 Spl. |
| PTO 1017921 | 1 3/8" x 21 Spl. |


 Quick Disconnect  
 Repair Kit - Page 106

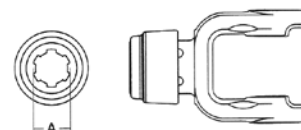
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1027906 | 1 3/8" x 6 Spl.  |
| PTO 1027920 | 1 3/4" x 20 Spl. |
| PTO 1027921 | 1 3/8" x 21 Spl. |



### Auto-Lok Tractor Yoke

 Auto-Lok  
 Repair Kit - Page 106

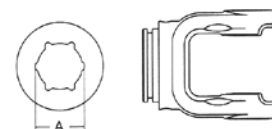
| PART NO.    | DIM "A" BORE    |
|-------------|-----------------|
| PTO 1107906 | 1 3/8" x 6 Spl. |



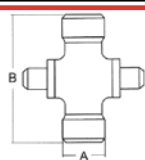
### Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate  
 freely on yoke)

| PART NO.    | DIM "A" BORE |                |
|-------------|--------------|----------------|
|             | mm           | inches         |
| PTO 3007951 | 51.4         | 2 1/64" (2.02) |



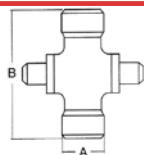
### Cross & Bearing Kit (R-Kit)



Snap Ring Located in Yoke

| PART NO.    | DIM "A" |                 | DIM "B" |               |
|-------------|---------|-----------------|---------|---------------|
|             | mm      | inches          | mm      | inches        |
| PTO 2007989 | 36.0    | 1 27/64" (1.42) | 88.8    | 3 1/2" (3.50) |

### Extended Lubrication Cross & Bearing Kit (E-Kit)



Snap Ring Located in Yoke

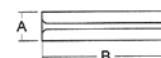
| PART NO.    | DIM "A" |                 | DIM "B" |               |
|-------------|---------|-----------------|---------|---------------|
|             | mm      | inches          | mm      | inches        |
| PTO 2017989 | 36.0    | 1 27/64" (1.42) | 88.8    | 3 1/2" (3.50) |

### Inner Tube

 51.0 mm (6.0 Wall) mm  
 2.00" (.24" Wall)


| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 4007651 | 1.5    | 59 1/16" (59.06)  |
| PTO 4017651 | 3.0    | 118 1/8" (118.11) |
| PTO 4047651 | 1.0    | 39 3/8" (39.37)   |

### Roll Pin



| PART NO.    | DIM "A" |              | DIM "B" |                 |
|-------------|---------|--------------|---------|-----------------|
|             | mm      | inches       | mm      | inches          |
| PTO 5081090 | 10.0    | 25/64" (.39) | 90.00   | 3 35/64" (3.54) |



## 2500 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Outer Tube

61.0 (4.3 Wall) mm  
2.40" (.17" Wall)

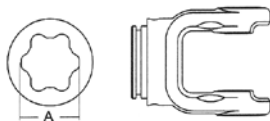


| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6007961 | 1.5    | 59 1/16" (59.06)  |
| PTO 6017961 | 3.0    | 118 1/8" (118.11) |
| PTO 6047961 | 1.0    | 39 3/8" (39.37)   |

## Outer Profile Yoke

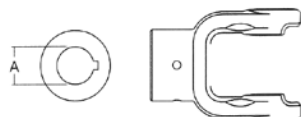
With Bearing Groove  
(Guard must rotate freely on yoke)

| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 7007961 | 61.0         | 2 13/32" (2.40) |



## Implement Yoke

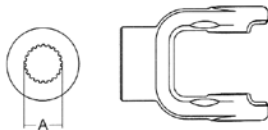
Round Bore  
With Keyway & Set Screw



| PART NO.    | DIM "A" BORE |               | STANDARD KEYWAY |              |
|-------------|--------------|---------------|-----------------|--------------|
|             | mm           | inches        | mm              | inches       |
| PTO 8007922 | 35.0         | 1 3/8" (1.38) | 8.0             | 5/16" (.31)  |
| PTO 8007924 | 38.1         | 1 1/2" (1.50) | 9.5             | 3/8" (.37)   |
| PTO 8007935 | 35.0         | 1 3/8" (1.38) | 10.0            | 25/64" (.39) |

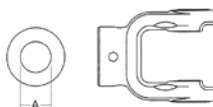
Spline Bore  
With Pin Hole

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 8017921 | 1 3/8" x 21 Spl. |

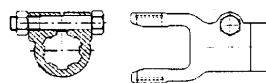


## Implement Yoke

Shear Pin  
With Pin Hole



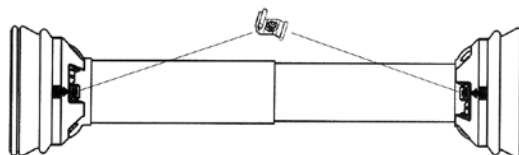
## Clamp Yoke



| PART NO.    | DIM "A" BORE |               |
|-------------|--------------|---------------|
|             | mm           | inches        |
| PTO 8027922 | 35.0         | 1 3/8" (1.38) |
| PTO 8027924 | 38.1         | 1 1/2" (1.50) |
| PTO AP36040 | 40.0         |               |
| PTO AP36045 | 45.0         |               |

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 8077906 | 1 3/8" x 6 Spl.  |
| PTO 8077918 | 1 3/4" x 6 Spl.  |
| PTO 8077920 | 1 3/4" x 20 Spl. |
| PTO 8077921 | 1 3/8" x 21 Spl. |
| PTO AP36535 | 35 mm Bore       |

## Guard



Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9023548 | 48"                      | PTO 9613525             |
| PTO 9023560 | 60"                      | PTO 9613525             |

Assembly instructions included with guard.

Note: When installing Guards observe the following:

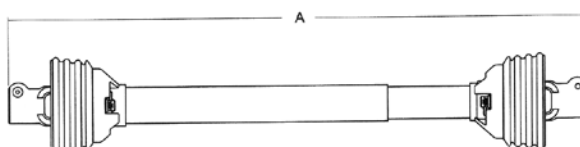
- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



## Drivelines

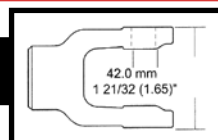


| PART NO.                   | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE        | IMPLEMENT YOKE                        |
|----------------------------|------------------------------|---------------------|---------------------------------------|
| PTO 14007955 (Star Tubing) | 55"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 21 Spl. with Pinhole         |
| PTO 14207939               | 30"                          | 1 3/4" x 20 Spl. QD | 1 3/8" x 21 Spl. with Friction Clutch |
| PTO 14217939               | 39"                          | 1 3/8" x 21 Spl.    | 1 3/8" x 6 Spl. with Friction Clutch  |



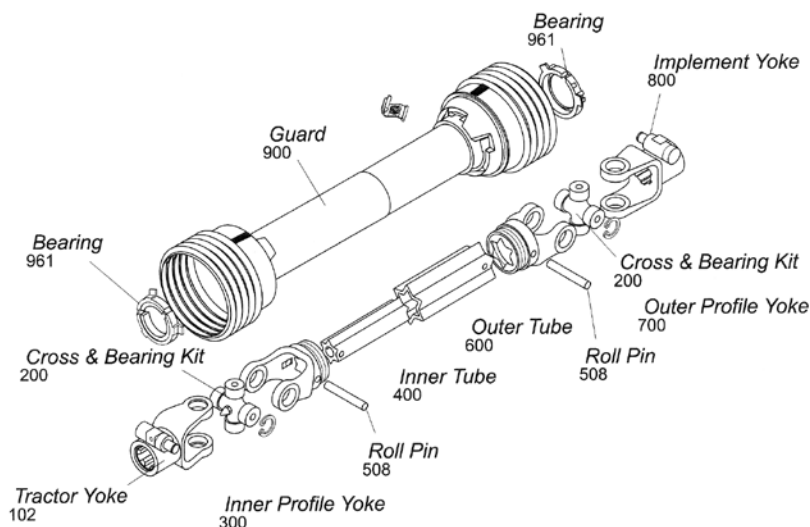
# 2600 SERIES

Interchanges with Walterscheid



## METRIC DRIVELINES & COMPONENTS

### AW26



#### Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

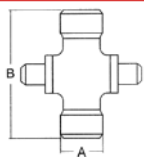
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1017006 | 1 3/8" x 6 Spl.  |
| PTO 1017020 | 1 3/4" x 20 Spl. |
| PTO 1017021 | 1 3/8" x 21 Spl. |


 Quick Disconnect  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1027006 | 1 3/8" x 6 Spl.  |
| PTO 1027020 | 1 3/4" x 20 Spl. |
| PTO 1027021 | 1 3/8" x 21 Spl. |



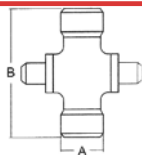
#### Cross & Bearing Kit (R-Kit)



Snap Ring Located in Yoke

| PART NO.    | DIM "A" |                 | DIM "B" |                |
|-------------|---------|-----------------|---------|----------------|
|             | mm      | inches          | mm      | inches         |
| PTO 2007004 | 42.0    | 1 21/32" (1.65) | 104.0   | 4 3/32" (4.09) |

#### Extended Lubrication Cross & Bearing Kit (E-Kit)



Snap Ring Located in Yoke

| PART NO.    | DIM "A" |                 | DIM "B" |                |
|-------------|---------|-----------------|---------|----------------|
|             | mm      | inches          | mm      | inches         |
| PTO 2017004 | 42.0    | 1 21/32" (1.65) | 104.0   | 4 3/32" (4.09) |

#### Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate  
 freely on yoke)

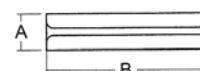

| PART NO.    | DIM "A" PROFILE |                 |
|-------------|-----------------|-----------------|
|             | mm              | inches          |
| PTO 3007061 | 61.0            | 2 13/32" (2.40) |

#### Inner Tube

 61.0 mm (4.3 Wall) mm  
 2.40" (.17" Wall)


| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6007961 | 1.5    | 59 1/16" (59.06)  |
| PTO 6017961 | 3.0    | 118 1/8" (118.11) |
| PTO 6047961 | 1.0    | 39 3/8" (39.37)   |

#### Roll Pin



| PART NO.    | DIM "A" |              | DIM "B" |                 |
|-------------|---------|--------------|---------|-----------------|
|             | mm      | inches       | mm      | inches          |
| PTO 5081090 | 10.0    | 25/64" (.39) | 90.00   | 3 35/64" (3.54) |

## 2600 SERIES

METRIC DRIVELINES  
& COMPONENTS

## Outer Tube

71.5 (4.9 Wall) mm  
2.81" (.19" Wall)



| PART NO.    | LENGTH |                   |
|-------------|--------|-------------------|
|             | m      | inches            |
| PTO 6007071 | 1.5    | 59 1/16" (59.06)  |
| PTO 6017071 | 3.0    | 118 1/8" (118.11) |
| PTO 6047071 | 1.0    | 39 3/8" (39.37)   |

## Outer Profile Yoke

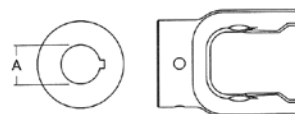
With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" BORE |                 |
|-------------|--------------|-----------------|
|             | mm           | inches          |
| PTO 7007071 | 71.7         | 2 53/64" (2.82) |

## Implement Yoke

Round Bore  
With Keyway & Set Screw



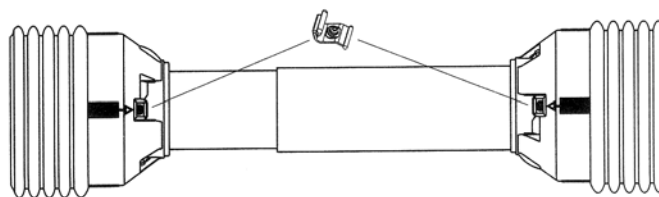
| PART NO.    | DIM "A" BORE |               | STANDARD KEYWAY |            |
|-------------|--------------|---------------|-----------------|------------|
|             | mm           | inches        | mm              | inches     |
| PTO 8007024 | 38.1         | 1 1/2" (1.50) | 9.5             | 3/8" (.37) |
| PTO 8007026 | 41.3         | 1 5/8" (1.63) | 9.5             | 3/8" (.37) |
| PTO 8007028 | 44.5         | 1 3/4" (1.75) | 9.5             | 3/8" (.37) |
| PTO 8007032 | 50.8         | 2" (2.00)     | 12.7            | 1/2" (.50) |

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



## Guard



## Order Bearings as required

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9004548 | 48"                      | PTO 9614535             |
| PTO 9004560 | 60"                      | PTO 9614535             |

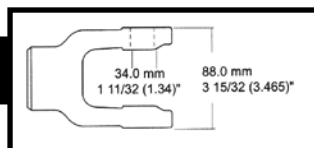
Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 11)
- 2) Guards must rotate freely on yokes.

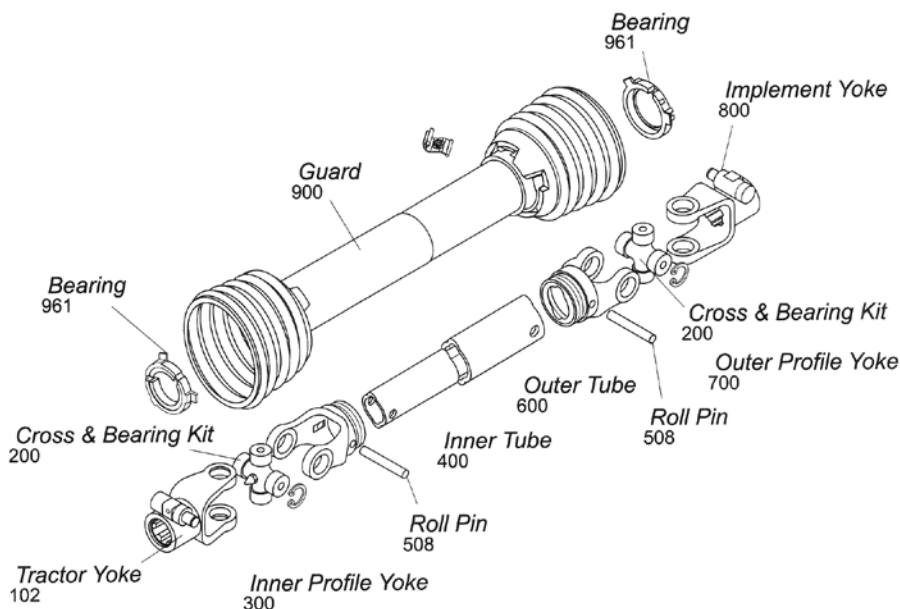
## II SERIES

Interchanges with Walterscheid



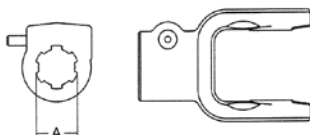
## METRIC DRIVELINES & COMPONENTS

**AW12**



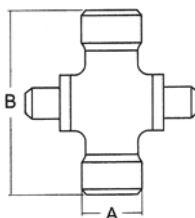
### Tractor Yoke

Quick Disconnect  
Repair Kit - Page 106



| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1027806 | 1 3/8" x 6 Spl.  |
| PTO 1027821 | 1 3/8" x 21 Spl. |
| PTO AP12134 | 1 3/4" x 6 Spl.  |
| PTO AP12120 | 1 3/4" x 20 Spl. |

### Cross & Bearing Kit



Snap Ring Located in Bushing

| PART NO.    | DIM "A" |                | DIM "B" |                |
|-------------|---------|----------------|---------|----------------|
|             | mm      | inches         | mm      | inches         |
| PTO 2007890 | 34.0    | 1 11/32 (1.34) | 90.2    | 3 35/64 (3.55) |

### Inner Profile Yoke

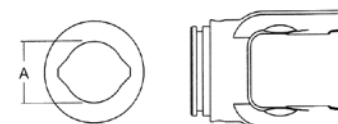
With Bearing Groove  
(Guard must rotate  
freely on yoke)



| PART NO.    | DIM "A" PROFILE |               |
|-------------|-----------------|---------------|
|             | mm              | inches        |
| PTO 3007839 | 39.5            | 1 9/16 (1.56) |

### Outer Profile Yoke

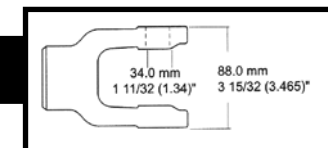
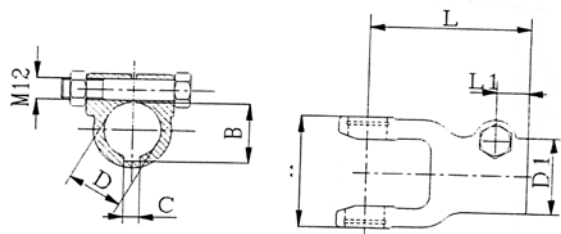
With Bearing Groove  
(Guard must rotate  
freely on yoke)



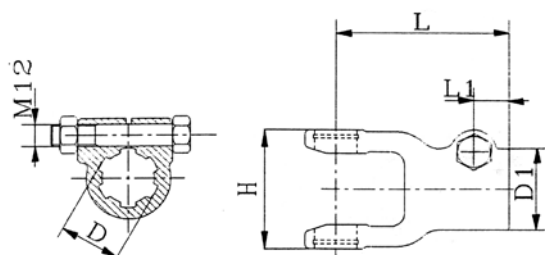
| PART NO.    | DIM "A" PROFILE |              |
|-------------|-----------------|--------------|
|             | mm              | inches       |
| PTO 7007848 | 48.0            | 1 7/8 (1.89) |

## II SERIES

## Clamp Yokes

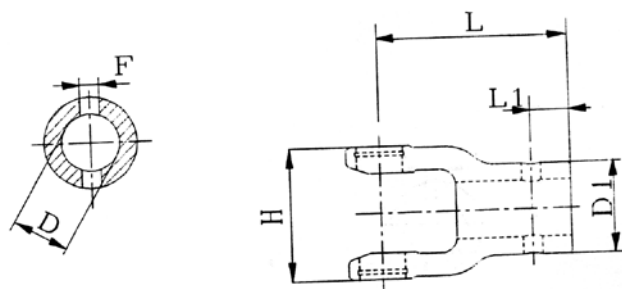
METRIC DRIVELINES  
& COMPONENTS

| PART NO.    | SIZE |    |      |
|-------------|------|----|------|
|             | D    | C  | B    |
| PTO AP12535 | 35   | 10 | 38.3 |
| PTO AP12538 | 40   | 12 | 43.3 |



| PART NO.     | SIZE   |        |
|--------------|--------|--------|
|              | D      | SPLINE |
| PTO AP125121 | 1 3/8" | 21     |

## Hub Yokes

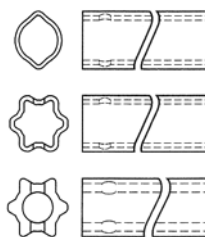


| PART NO.    | SIZE |    |
|-------------|------|----|
|             | D    | F  |
| PTO AP12035 | 35   | 13 |

**PROFILE SHAFTING AND TUBING**
**METRIC DRIVELINES  
& COMPONENTS**

| SERIES         | PART NO.    | METERS | INCHES    | USE AS |
|----------------|-------------|--------|-----------|--------|
| ByPy 1         | PTO 4006126 | 1.5    | 59 1/16"  | Inner  |
| ByPy 1         | PTO 4016126 | 3.0    | 118 5/16" | Inner  |
| ByPy 1         | PTO 4046126 | 1.0    | 39 3/8"   | Inner  |
| ByPy 1         | PTO 6006133 | 1.5    | 59 1/16"  | Outer  |
| ByPy 1         | PTO 6016133 | 3.0    | 118 5/16" | Outer  |
| ByPy 1         | PTO 6046133 | 1.0    | 39 3/8"   | Outer  |
| ByPy 2         | PTO 4006229 | 1.5    | 59 1/16"  | Inner  |
| ByPy 2         | PTO 4016229 | 3.0    | 118 5/16" | Inner  |
| ByPy 2         | PTO 4046229 | 1.0    | 39 3/8"   | Inner  |
| ByPy 2         | PTO 6006236 | 1.5    | 59 1/16"  | Outer  |
| ByPy 2         | PTO 6016236 | 3.0    | 118 5/16" | Outer  |
| ByPy 2         | PTO 6046236 | 1.0    | 39 3/8"   | Outer  |
| ByPy 3         | PTO 6006236 | 1.5    | 59 1/16"  | Inner  |
| ByPy 3         | PTO 6016236 | 3.0    | 118 5/16" | Inner  |
| ByPy 3         | PTO 6046236 | 1.0    | 39 3/8"   | Inner  |
| ByPy 3 & 4     | PTO 6006343 | 1.5    | 59 1/16"  | Outer  |
| ByPy 3 & 4     | PTO 6016343 | 3.0    | 118 5/16" | Outer  |
| ByPy 3 & 4     | PTO 6046343 | 1.0    | 39 3/8"   | Outer  |
| ByPy 4         | PTO 4006436 | 1.5    | 59 1/16"  | Inner  |
| ByPy 4         | PTO 4016436 | 3.0    | 118 5/16" | Inner  |
| ByPy 4         | PTO 4046436 | 1.0    | 39 3/8"   | Inner  |
| ByPy 5 & 6     | PTO 4006545 | 1.5    | 59 1/16"  | Inner  |
| ByPy 5 & 6     | PTO 4016545 | 3.0    | 118 5/16" | Inner  |
| ByPy 5 & 6     | PTO 4046545 | 1.0    | 39 3/8"   | Inner  |
| ByPy 5         | PTO 6006552 | 1.5    | 59 1/16"  | Outer  |
| ByPy 5         | PTO 6016552 | 3.0    | 118 5/16" | Outer  |
| ByPy 5         | PTO 6046552 | 1.0    | 39 3/8"   | Outer  |
| ByPy 6, 7N & 8 | PTO 6006654 | 1.5    | 59 1/16"  | Outer  |
| ByPy 6, 7N & 8 | PTO 6016654 | 3.0    | 118 5/16" | Outer  |
| ByPy 6, 7N & 8 | PTO 6046654 | 1.0    | 39 3/8"   | Outer  |
| ByPy 7N        | PTO 4006745 | 1.5    | 59 1/16"  | Inner  |
| ByPy 7N        | PTO 4016745 | 3.0    | 118 5/16" | Inner  |
| ByPy 7N        | PTO 4046745 | 1.0    | 39 3/8"   | Inner  |
| ByPy 9         | PTO 4006954 | 1.5    | 59 1/16"  | Inner  |
| ByPy 9         | PTO 4016954 | 3.0    | 118 5/16" | Inner  |
| ByPy 9         | PTO 4046954 | 1.0    | 39 3/8"   | Inner  |
| ByPy 8 & 9     | PTO 6006863 | 1.5    | 59 1/16"  | Outer  |
| ByPy 8 & 9     | PTO 6016863 | 3.0    | 118 5/16" | Outer  |
| ByPy 8 & 9     | PTO 6046863 | 1.0    | 39 3/8"   | Outer  |
| AW10           | PTO 4007123 | 1.5    | 59 1/16"  | Inner  |
| AW10           | PTO 4017123 | 3.0    | 118 5/16" | Inner  |
| AW10           | PTO 4047123 | 1.0    | 39 3/8"   | Inner  |
| AW10           | PTO 6007130 | 1.5    | 59 1/16"  | Outer  |
| AW10           | PTO 6017130 | 3.0    | 118 5/16" | Outer  |
| AW10           | PTO 6047130 | 1.0    | 39 3/8"   | Outer  |
| AW11 & 21      | PTO 4007234 | 1.5    | 59 1/16"  | Inner  |
| AW11 & 21      | PTO 4017234 | 3.0    | 118 5/16" | Inner  |
| AW11 & 21      | PTO 4047234 | 1.0    | 39 3/8"   | Inner  |
| AW11 & 21      | PTO 6007241 | 1.5    | 59 1/16"  | Outer  |

| SERIES           | PART NO.    | METERS | INCHES    | USE AS |
|------------------|-------------|--------|-----------|--------|
| AW11 & 21        | PTO 6017241 | 3.0    | 118 5/16" | Outer  |
| AW11 & 21        | PTO 6047241 | 1.0    | 39 3/8"   | Outer  |
| AW35 (Lemon)     | PTO 4007539 | 1.5    | 59 1/16"  | Inner  |
| AW35 (Lemon)     | PTO 4017539 | 3.0    | 118 5/16" | Inner  |
| AW35 (Lemon)     | PTO 4047539 | 1.0    | 39 3/8"   | Inner  |
| AW35 (Lemon)     | PTO 6007548 | 1.5    | 59 1/16"  | Outer  |
| AW35 (Lemon)     | PTO 6017548 | 3.0    | 118 5/16" | Outer  |
| AW35 (Lemon)     | PTO 6047548 | 1.0    | 39 3/8"   | Outer  |
| AW35 & 36 (Star) | PTO 4007651 | 1.5    | 59 1/16"  | Inner  |
| AW35 & 36 (Star) | PTO 4017651 | 3.0    | 118 5/16" | Inner  |
| AW35 & 36 (Star) | PTO 4047651 | 1.0    | 39 3/8"   | Inner  |
| AW36 (Star)      | PTO 6007961 | 1.5    | 59 1/16"  | Outer  |
| AW36 (Star)      | PTO 6017961 | 3.0    | 118 5/16" | Outer  |
| AW36 (Star)      | PTO 6047961 | 1.0    | 39 3/8"   | Outer  |
| AW26             | PTO 4007961 | 1.5    | 59 1/16"  | Inner  |
| AW26             | PTO 4017961 | 3.0    | 118 5/16" | Inner  |
| AW26             | PTO 4047961 | 1.0    | 39 3/8"   | Inner  |
| AW26             | PTO 6007071 | 1.5    | 59 1/16"  | Outer  |
| AW26             | PTO 6017071 | 3.0    | 118 5/16" | Outer  |
| AW26             | PTO 6047071 | 1.0    | 39 3/8"   | Outer  |

**German-Style Shafting & Tubing**


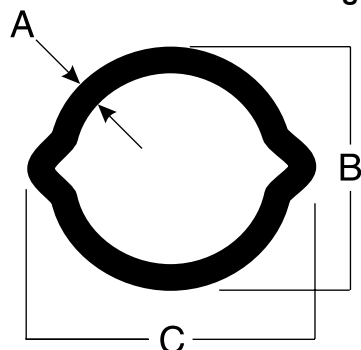
Lemon &amp; Star Profile

**Italian-Style Shafting & Tubing**


Tri-Lobe Profile

## LEMON TUBES (Fits Walterscheid & Agdrive)

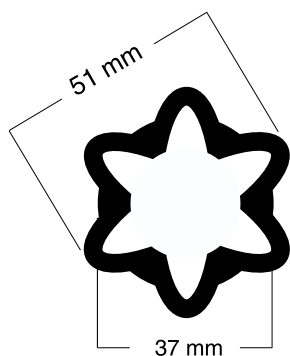
All tubes are 150 cm long.



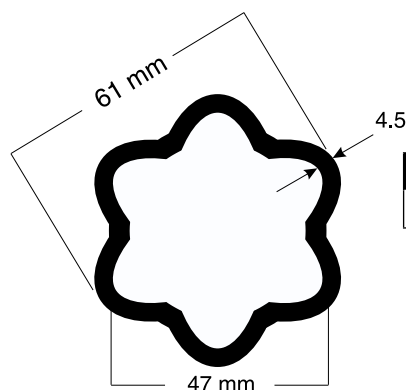
| PART NO.     | A     | B       | C       |
|--------------|-------|---------|---------|
| PTO AP230150 | Solid | 23.5 mm | 31 mm   |
| PTO 4007123  | 4     | 23.5 mm | 31 mm   |
| PTO 6007130  | 2.8   | 30 mm   | 39 mm   |
| PTO 4007234  | 4     | 34.5 mm | 40 mm   |
| PTO 6007241  | 3     | 41 mm   | 48 mm   |
| PTO 4007539  | 4.5   | 39.5 mm | 49 mm   |
| PTO 6007548  | 4     | 48 mm   | 57.5 mm |

## STAR PROFILE TUBES

All tubes are 150 cm long.



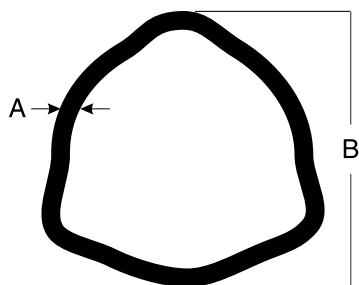
| PART NO.    |
|-------------|
| PTO 4007951 |



| PART NO.    |
|-------------|
| PTO 6007961 |

## TRIANGLE TUBES (Fits Bondioli & Pavesi)

All tubes are 150 cm long.



| PART NO.    | A   | B     |
|-------------|-----|-------|
| PTO 4006126 | 3.5 | 26 mm |
| PTO 6006133 | 2.6 | 33 mm |
| PTO 4006229 | 4   | 29 mm |
| PTO 4006336 | 3.4 | 36 mm |
| PTO 6006343 | 3   | 43 mm |
| PTO 4006436 | 4   | 36 mm |
| PTO 6006343 | 3   | 43 mm |
| PTO 4006545 | 4   | 45 mm |
| PTO 6006552 | 3   | 52 mm |

| PART NO.    | A   | B     |
|-------------|-----|-------|
| PTO 4006745 | 5   | 45 mm |
| PTO 6006654 | 4.5 | 54 mm |
| PTO 6006863 | 4   | 63 mm |
| PTO 4000954 | 5   | 54 mm |
| PTO 6006863 | 4   | 63 mm |
| PTO 666150  | 6   | 66 mm |

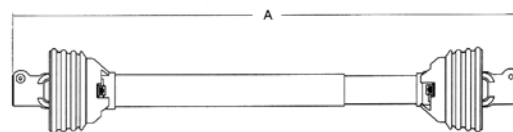
# **METRIC REPLACEMENT DRIVELINES**

## **METRIC DRIVELINES & COMPONENTS**

*Interchanges with Bondioli & Pavesi and Walterscheid*

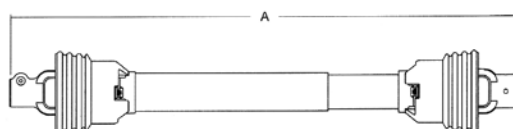
### **Fertilizer Spreader**

| PART NO.     | SERIES | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE     |
|--------------|--------|------------------------------|--------------------|--------------------|
| PTO 14006127 | ByPy 1 | 27"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| PTO 14006135 | ByPy 1 | 35"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |



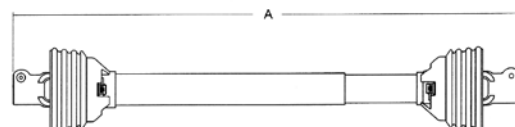
### **Post Hole Digger**

| PART NO.     | SERIES              | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE          |
|--------------|---------------------|------------------------------|--------------------|-------------------------|
| PTO 14006252 | ByPy 2 (Light Duty) | 52"                          | 1 3/8" x 6 Spl. QD | 1 1/4" Rd. with Pinhole |
| PTO 14006453 | ByPy 4 (Heavy Duty) | 53"                          | 1 3/8" x 6 Spl. QD | 1 1/4" Rd. with Pinhole |



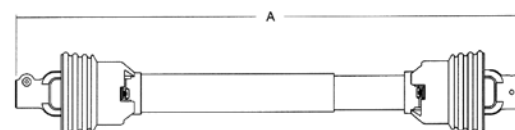
### **Finishing Mower**

| PART NO.     | SERIES | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE     |
|--------------|--------|------------------------------|--------------------|--------------------|
| PTO 14006340 | ByPy 3 | 40"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| PTO 14006446 | ByPy 4 | 46"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |
| PTO 14006637 | ByPy 6 | 37"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD |



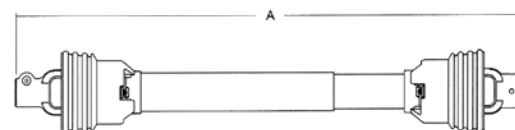
### **Catfish Pond Driveline**

| PART NO.     | SERIES | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE        | IMPLEMENT YOKE |
|--------------|--------|------------------------------|---------------------|----------------|
| PTO 14006424 | ByPy 4 | 48"                          | 1 3/8" x 6 Spl. QD  | 1 1/2" Rd.     |
| PTO 14006524 | ByPy 5 | 48"                          | 1 3/8" x 6 Spl. QD  | 1 1/2" Rd.     |
| PTO 14006624 | ByPy 6 | 48"                          | 1 3/8" x 6 Spl. QD  | 1 1/2" Rd.     |
| PTO 14016524 | ByPy 5 | 48"                          | 1 3/8" x 21 Spl. QD | 1 1/2" Rd.     |
| PTO 14016624 | ByPy 6 | 48"                          | 1 3/8" x 21 Spl. QD | 1 1/2" Rd.     |



### **Hammer Mill**

| PART NO.     | SERIES | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE |
|--------------|--------|------------------------------|--------------------|----------------|
| PTO 14006628 | ByPy 6 | 48"                          | 1 3/8" x 6 Spl. QD | 1 3/4" Rd.     |
| PTO 14006748 | ByPy 7 | 48"                          | 1 3/8" x 6 Spl. QD | 1 3/4" Rd.     |



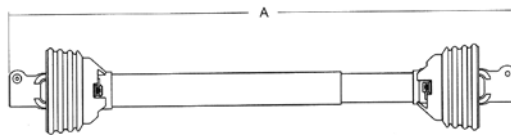


## METRIC REPLACEMENT DRIVELINES

METRIC DRIVELINES  
& COMPONENTS

Interchanges with Bondioli &amp; Pavesi and Walterscheid

## All Purpose Drivelines

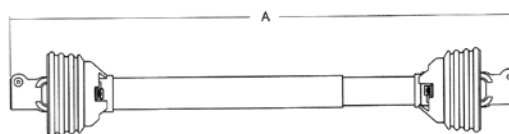


| PART NO.     | SERIES   | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE        | IMPLEMENT YOKE        |
|--------------|----------|------------------------------|---------------------|-----------------------|
| PTO 14006137 | ByPy 1   | 37"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006247 | ByPy 2   | 47"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006438 | ByPy 4   | 38"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006455 | ByPy 4   | 55"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006448 | ByPy 4   | 48"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006543 | ByPy 5   | 43"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006555 | ByPy 5   | 55"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006642 | ByPy 6   | 42"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006644 | ByPy 6   | 44"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006655 | ByPy 6   | 55"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006657 | ByPy 6   | 57"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006846 | ByPy 8   | 46"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14006857 | ByPy 8   | 57"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14016542 | ByPy 5   | 42"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. QD    |
| PTO 14016666 | ByPy 6   | 66"                          | 1 3/8" x 21 Spl. QD | 1 1/2" Rd.            |
| PTO 14046148 | ByPy 1   | 48"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046248 | ByPy 2   | 48"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046260 | ByPy 2   | 60"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046348 | ByPy 3   | 48"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046360 | ByPy 3   | 60"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046448 | ByPy 4   | 48"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046460 | ByPy 4   | 60"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046548 | ByPy 5   | 48"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046560 | ByPy 5   | 60"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046648 | ByPy 6   | 48"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046660 | ByPy 6   | 60"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046748 | ByPy 7   | 48"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046760 | ByPy 7   | 60"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046848 | ByPy 8   | 48"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046860 | ByPy 8   | 60"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046948 | ByPy 9   | 48"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14046960 | ByPy 9   | 60"                          | 1 3/8" x 6 Spl. QD  | *                     |
| PTO 14066644 | ByPy 6   | 44"                          | 1 3/8" x 21 Spl. QD | 1 3/8" x 21 Spl. QD   |
| PTO 14066846 | ByPy 8   | 46"                          | 1 3/8" x 21 Spl. QD | 1 3/8" x 21 Spl. QD   |
| PTO 14107155 | W/S 2100 | 55"                          | 1 3/8" x 6 Spl. QD  | 30-mm Friction Clutch |
| PTO 14217939 | W/S 2500 | 39"                          | 1 3/8" x 6 Spl. QD  | 30-mm Friction Clutch |

\*Drivelines are furnished without Cross &amp; Bearing Kit and Implement Yoke. Select kit and yoke as required.

## Peanut Harvester Non-CV

| PART NO.               | SERIES      | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE        | IMPLEMENT YOKE      |
|------------------------|-------------|------------------------------|---------------------|---------------------|
| PTO 14007955<br>(Star) | W/S<br>2500 | 55"                          | 1 3/4" x 20 Spl. QD | 1 3/8" x 21 Spl. QD |

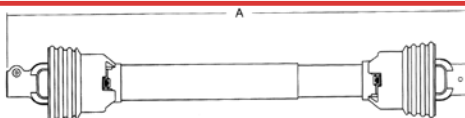


# METRIC REPLACEMENT DRIVELINES

## METRIC DRIVELINES & COMPONENTS

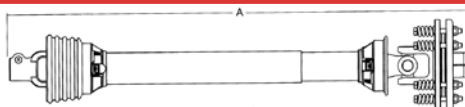
*Interchanges with Bondioli & Pavesi and Walterscheid*

### Rotary Cutter



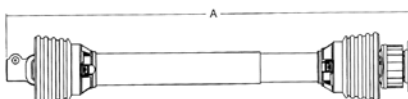
| PART NO.     | SERIES | TYPE                    | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE       |
|--------------|--------|-------------------------|------------------------------|--------------------|----------------------|
| PTO 14006251 | ByPy 2 | Pull (Towed)            | 51"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| PTO 14006432 | ByPy 4 | 4 ft. Lift (3-pt Hitch) | 32"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| PTO 14006436 | ByPy 4 | 5 ft. Lift (3-pt Hitch) | 36"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| PTO 14006442 | ByPy 4 | 6 ft. Lift (3-pt Hitch) | 42"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| PTO 14006451 | ByPy 4 | Pull (Towed)            | 51"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| PTO 14006542 | ByPy 5 | 6 ft. Lift (3-pt Hitch) | 42"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |
| PTO 14006546 | ByPy 5 | 6 ft. Heavy Duty        | 46"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD   |
| PTO 14006551 | ByPy 5 | 6 ft. Lift (3-pt Hitch) | 51"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd.           |
| PTO 14006652 | ByPy 6 | 7 ft. Lift (3-pt Hitch) | 52"                          | 1 3/8" x 6 Spl. QD | 1 3/8" Rd. w/Pinhole |

### Rotary Cutter/Tiller



| PART NO.     | SERIES | TYPE                    | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE                     |
|--------------|--------|-------------------------|------------------------------|--------------------|------------------------------------|
| PTO 14106438 | ByPy 4 | Pull (Towed)            | 38"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Friction Clutch  |
| PTO 14106546 | ByPy 5 | Pull (Towed)            | 46"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Friction Clutch  |
| PTO 14106654 | ByPy 6 | 7 ft. Lift (3-pt Hitch) | 54"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Friction Clutch  |
| PTO 14106233 | ByPy 2 | Pull (Towed)            | 33"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Friction Clutch  |
| PTO 14106436 | ByPy 4 | Pull (Towed)            | 36"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. w/Friction Clutch  |
| PTO 14106660 | ByPy 6 | 7 ft. Lift (3-pt Hitch) | 60"                          | 1 3/8" x 6 Spl. QD | 1 3/4" x 20 Spl. w/Friction Clutch |
| PTO 14106661 | ByPy 6 | 7 ft. Lift (3-pt Hitch) | 61"                          | 1 3/8" x 6 Spl. QD | 1 3/4" x 20 Spl. w/Friction Clutch |

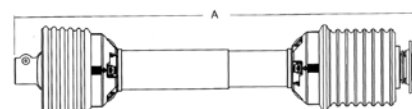
### Hay Tedder

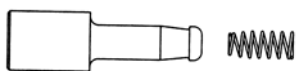


| PART NO.     | SERIES   | TYPE    | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE        | IMPLEMENT YOKE                        |
|--------------|----------|---------|------------------------------|---------------------|---------------------------------------|
| PTO 14206252 | ByPy 2*  | 2-Rotor | 52"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. Radial Pin Clutch     |
| PTO 14206454 | ByPy 4** | 4-Rotor | 54"                          | 1 3/8" x 6 Spl. QD  | 1 3/8" x 6 Spl. Radial Pin Clutch     |
| PTO 14207939 | W/S 2500 | -       | 39"                          | 1 3/4" x 20 Spl. QD | 1 3/4" x 21 Spl. QD Radial Pin Clutch |

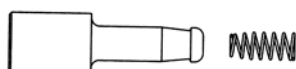
### Disc Mower

| PART NO.     | SERIES   | OVERALL COMP. LENGTH DIM "A" | TRACTOR YOKE       | IMPLEMENT YOKE                          |
|--------------|----------|------------------------------|--------------------|-----------------------------------------|
| PTO 14306538 | ByPy 5   | 38"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD w/Overrunning Clutch |
| PTO 14306639 | ByPy 6   | 39"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD w/Overrunning Clutch |
| PTO 14307645 | W/S 2400 | 45"                          | 1 3/8" x 6 Spl. QD | 1 3/8" x 6 Spl. QD w/Overrunning Clutch |



**Q.D. REPAIR KIT****METRIC DRIVELINES  
& COMPONENTS**

| PART NO.     | DESCRIPTION                                                                                                 |
|--------------|-------------------------------------------------------------------------------------------------------------|
| PTO 13006121 | Repair kit for 1 3/8" x 6 Spl. & 1 3/8" x 21 Spl.<br>Bondioli & Pavesi Series 1, 2, 3, 4, 5, 6, 7N, 8 and 9 |



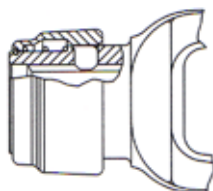
| PART NO.     | DESCRIPTION              |
|--------------|--------------------------|
| PTO 13006720 | Repair kit for 7N Series |
| PTO 13006721 | 1 3/4" x 20 Spl.         |



| PART NO.     | DESCRIPTION                                                                           |
|--------------|---------------------------------------------------------------------------------------|
| PTO 13007120 | Repair kit for 1 3/4" x 20 Spl.<br>All Walterscheid Series<br>Spring Internal to Yoke |



| PART NO.     | DESCRIPTION                                                                  |
|--------------|------------------------------------------------------------------------------|
| PTO 13007138 | Repair kit for 1 3/8" x 6 Spl. & 1 3/8" x 21 Spl.<br>All Walterscheid Series |

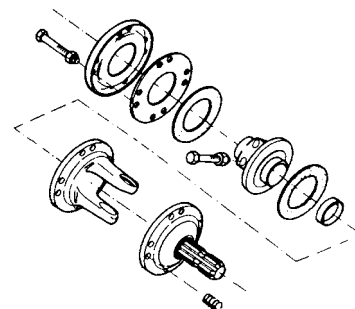
**LOCKING DEVICE REPAIR KIT****\*Auto-Lok/Safety Slide Lock**

| PART NO.     | DESCRIPTION                                                                   |
|--------------|-------------------------------------------------------------------------------|
| PTO 13004000 | Repair Kit for Weasler Auto-Lok and Safety Slide Lock<br>6 Spline & 21 Spline |

*\*This repair kit contains both balls & pawls. When repairing the "Safety Slide Lock" use the pawls only and discard the balls. When repairing the "Auto-Lok" use both the balls and the pawls.*

## PARTS FOR FRICTION CLUTCHES

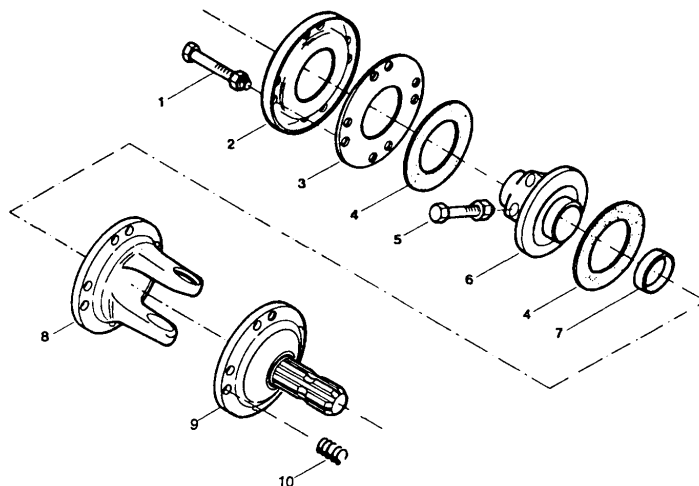
| CLUTCH<br>PART NO. | DISC. DIA.<br>(MM) | DISC PART NO. | QTY<br>REQ. | SPRING PART NO. | QTY<br>REQ. |
|--------------------|--------------------|---------------|-------------|-----------------|-------------|
| PTO AK421075       | 140                | PTO AB2004140 | 2           | PTO AB20116     | 8           |
| PTO AK622090       | 140                | PTO AB2004140 | 2           | PTO AB20117     | 8           |
| PTO AK500090       | 140                | PTO AB2004140 | 2           | PTO AB20117     | 8           |
| PTO AK723125       | 160                | PTO AB2004160 | 2           | PTO AB20117     | 8           |
| PTO AK35125        | 160                | PTO AB2004160 | 2           | PTO AB20117     | 8           |
| PTO AK7N200        | 160                | PTO AB2004160 | 4           | PTO AB20117     | 8           |
| PTO AK824125       | 160                | PTO AB2004160 | 2           | PTO AB20117     | 8           |
| PTO AK36200        | 160                | PTO AB2004160 | 4           | PTO AB20117     | 8           |
| PTO AK13875        | 140                | PTO AB2004140 | 2           | PTO AB20116     | 8           |
| PTO AK13890        | 140                | PTO AB2004140 | 2           | PTO AB20117     | 8           |
| PTO AK138125       | 160                | PTO AB2004160 | 2           | PTO AB20117     | 8           |



## FLANGE YOKES FOR FRICTION CLUTCHES

Item #8 in diagram

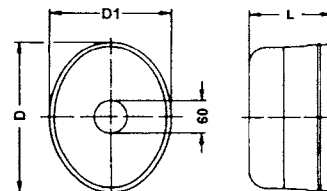
| PART NO.     | SERIES   | DESCRIPTION |
|--------------|----------|-------------|
| PTO AB200814 | AB4/AW21 | 8 holes     |
| PTO AB200815 | AB5      | 8 holes     |
| PTO AB200816 | AB6/AW22 | 8 holes     |



## SAFETY CONES

Replace that bent metal shield for complete safety!

| PART NO.       | L   | D   | D1  | MACHINE SIZE (MM) |
|----------------|-----|-----|-----|-------------------|
| PTO AS22286    | 195 | 294 | 210 | 166               |
| PTO AS1515190  | 150 | 208 |     | 150               |
| PTO AS8209     | 150 | 257 | 200 |                   |
| PTO AS3180L190 | 190 | 220 |     | 160               |



## COMPLETE DRIVE LINES

- Units are complete with 1 3/8" - 6 spline tractor QD yoke but do not include implement yoke.
- Shielding is included.
- Units are Waltersheld (lemon tube) style of profiles.

| PART NO.    | HP @ 540 RPM | FOR IMPLEMENT YOKES SEE PAGE # |
|-------------|--------------|--------------------------------|
| PTO AW10121 | 16           | 68                             |
| PTO AB1051  | 16           | -                              |

*\*This unit is 28" overall length collapsed and is complete with 1 3/8 - 6 spline yoke on both ends.  
Unit is well suited for fertilizer spreader.*

## SPIRAL PINS

- Bulk - sold in quantities of 10
- See Section 4 for pricing.

| PART NO. | A x B          | PART NO. | A x B          |
|----------|----------------|----------|----------------|
| HAR 2788 | 1/8" x 1"      | HAR 2796 | 5/16" x 2 3/4" |
| HAR 2789 | 3/16" x 1"     | HAR 2797 | 3/8" x 1 1/2"  |
| HAR 2790 | 3/16" x 2"     | HAR 2798 | 3/8" x 2"      |
| HAR 2791 | 1/4" x 1"      | HAR 2799 | 3/8" x 3"      |
| HAR 2792 | 1/4" x 1 1/2"  | HAR 2800 | 7/16" x 1 1/2" |
| HAR 2793 | 1/4" x 2"      | HAR 2801 | 7/16" x 2"     |
| HAR 2794 | 5/16" x 1 1/2" | HAR 2802 | 7/16" x 3"     |
| HAR 2795 | 5/16" x 2"     | HAR 2803 | 1/2" x 2"      |
|          |                | HAR 2804 | 1/2" x 3"      |

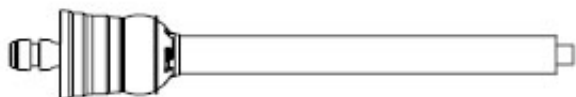
| PART NO. |
|----------|
| HAR 2805 |

Package contains:

|                     |                    |
|---------------------|--------------------|
| 10 of 1/8" x 1"     | 10 of 3/16" x 1"   |
| 10 of 3/16" x 2"    | 10 of 1/4" x 1"    |
| 10 of 1/4" x 1 1/2" | 10 of 1/4" x 2"    |
| 9 of 5/16" x 1 1/2" | 6 of 5/16" x 2"    |
| 5 of 5/16" x 2 3/4" | 7 of 3/8" x 1 1/2" |
| 5 of 3/8" x 2"      | 5 of 3/8" x 3"     |
| 5 of 7/16" x 1 1/2" | 5 of 7/16" x 2"    |
| 5 of 7/16" x 3"     | 4 of 1/4" x 2"     |
| 4 of 1/2" x 3"      |                    |

## 80° C.V. ROUND BALER DRIVELINES

### Driveline Tractor Shaft Half Assembly



| PART NO.     | SERIES | TRACTOR YOKE      | SHAFT HALF           | FITS                                                |
|--------------|--------|-------------------|----------------------|-----------------------------------------------------|
| PTO 19503506 | 35R    | 1 3/8" x 6 Spline | 1 11/16" x 21 Spline | Gehl, John Deere, Case, Vermeer, Hesston and others |

### C.V. Female Tractor Half

Produced 2005 - 2007 for John Deere Round Balers.



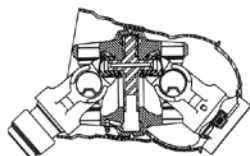
| PART NO.       | SERIES | TRACTOR YOKE       | TUBE HALF   |
|----------------|--------|--------------------|-------------|
| PTO 9214503559 | 35R    | 1 3/8" x 6 Spline  | 2 1/2" O.D. |
| PTO 9214603559 | 35R    | 1 3/8" x 21 Spline | 2 1/2" O.D. |

## 80° CONSTANT VELOCITY DRIVELINE

### CONSTANT VELOCITY

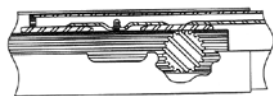
*With innovative and patented features exclusive to Weasler for North American-style Drivelines.*

#### Features



##### ARTICULATED GUARD SYSTEM

CV center housing accommodates a bell that fits within minimum ASAE tractor master shield. Bell is articulated to allow a full 80°. The plastic guard over the CV joint is supported by a bearing that rides on the center housing.



##### TELESCOPING DRIVELINE

The Weasler CV driveline utilizes shafts that telescope into a hardened sleeve with a large grease reservoir. Reduced friction means low thrust, for minimal wear throughout CV life. Tested in contaminated environments.

##### LONG LIFE

Compact, heavy duty center housing has a large capacity grease cavity and unique lubrication system. Patented grease system insures positive one shot lubrication of hardened and ground centering balls and sockets. Unique center slider support plates greatly increases life by retaining lubrication and sealing out contaminants. Full surface contact means reduced wear on all components, minimizing vibration.

##### HIGH TORSIONAL STRENGTH

The exclusive ball and socket of the Weasler CV is integral with the yoke. Trunnions on the center plate are supported directly in the yoke by the ball and socket, providing strength for heavy-duty applications. Forged yokes and center housing are engineered for high torque.

#### Benefits

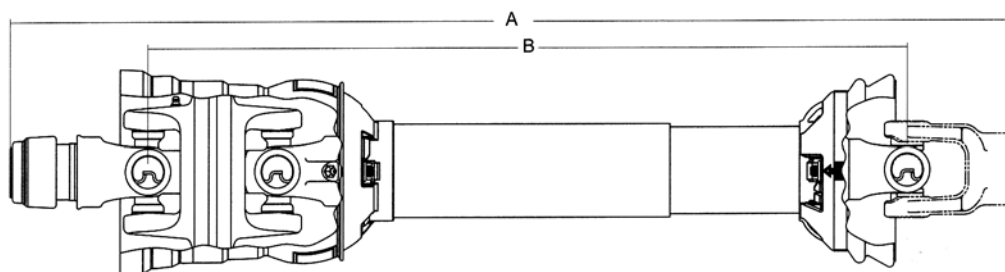
Constant Velocity Drivelines allow turns at high angles under full power without damaging the driveline or other components. When using conventional drivelines, the vibrations increase as the angle increases. A CV driveline will substantially reduce vibrations due to its operating at a constant speed. The reduction in vibration will result in fewer breakdowns and lower cost of implement maintenance.

#### Applications

Listed are some applications of 80° CV drivelines that Weasler currently produces for Original Equipment Manufacturers.

Round Balers  
Square Balers  
Orchard Sprayers  
Flexwing Mowers  
Manure Pumps  
Beet Toppers

Rock Pickers  
Stalk Choppers  
Box-type Manure Spreaders  
Tank-type Manure Spreaders  
Mower Conditioners  
Peanut Harvesters

**80° CONSTANT VELOCITY DRIVELINE****CONSTANT  
VELOCITY**

A = Overall Length

B = Centerline Length

**Constant Velocity Driveline Replacement Chart**

| ASAE CATEGORY | WEASLER SERIES | REPLACEMENT FOR                                                      |
|---------------|----------------|----------------------------------------------------------------------|
| 3             | 14             | Bondioli & Pavesi 4 Series<br>Walterscheid 2380 Series               |
| 4             | 35             | Bondioli & Pavesi 5 Series                                           |
| 5             | 35/44          | Bondioli & Pavesi 6 Series<br>Walterscheid 2480 Series               |
| 6             | 55             | Bondioli & Pavesi 8 Series<br>Walterscheid 2580 Series & 2680 Series |

The above chart lists the approximate size replacement for Constant Velocity Drivelines. These are not an exact interchange, and should be used as a general replacement guide only.

**NOTE:** 35/44 refers to CV Series. When CV is assembled with 44 Series tube end driveline becomes a 44 Series. When CV is assembled with a 35 Series tube end driveline is a 35 Series.

**Instructions for Ordering a CV Driveline**

To determine the series of a Weasler driveline, reference the dimension of the Cross & Bearing as illustrated on page 5. To determine the series as a replacement for a competitive driveline, reference the above chart.

Determine the overall length of the driveline in a closed position (DIM "A") in the illustration. Next, select the part number which closely corresponds with the appropriate series and length.

- Some drivelines are furnished without Cross & Bearing Kit and Implement Yoke. For implement yoke selection, refer to the appropriate Weasler Aftermarket Driveline Component section.
- **GUARDS MUST ROTATE FREELY ON YOKES.**



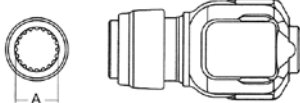
# NORTH AMERICAN SECTION 80° CV CATEGORY 3/14 SERIES

## NORTH AMERICAN CONSTANT VELOCITY

### Tractor Yoke

#### Safety Slide Lock Repair Kit - Page 49

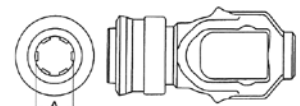
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1071406 | 1 3/8" x 6 Spl.  |
| PTO 1071420 | 1 3/4" x 20 Spl. |
| PTO 1071421 | 1 3/8" x 21 Spl. |



#### Spring-Lok

#### Repair Kit - Page 49

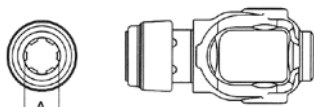
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1081406 | 1 3/8" x 6 Spl.  |
| PTO 1081421 | 1 3/8" x 21 Spl. |



#### Auto-Lok

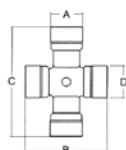
#### Repair Kit - Page 49

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1111406 | 1 3/8" x 6 Spl.  |
| PTO 1111420 | 1 3/4" x 20 Spl. |
| PTO 1111421 | 1 3/8" x 21 Spl. |



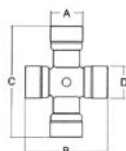
### Cross & Bearing Kit (R-Kit)

| PART NO.    | DIM "A" | DIM "B" | DIM "C" | DIM "D" |
|-------------|---------|---------|---------|---------|
| PTO 2001430 | 1 1/8"  | 2 5/8"  | 4 1/4"  | 1 1/8"  |



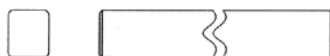
### Extended Lubrication Cross & Bearing Kit (E-Kit)

| PART NO.    | DIM "A" | DIM "B" | DIM "C" | DIM "D" |
|-------------|---------|---------|---------|---------|
| PTO 2011430 | 1 1/8"  | 2 5/8"  | 4 1/4"  | 1 1/8"  |



### Shaft

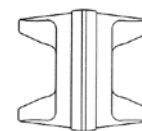
1" x 1 1/8" Rectangular



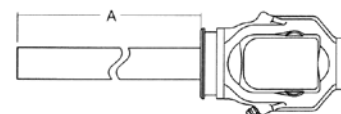
| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4001618 | 6'     |
| PTO 4011618 | 10'    |
| PTO 4041618 | 3'     |

### Center Housing

| PART NO.    |
|-------------|
| PTO 5501430 |

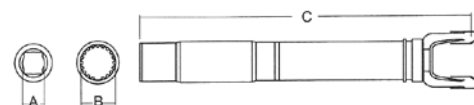


### Yoke & Shaft



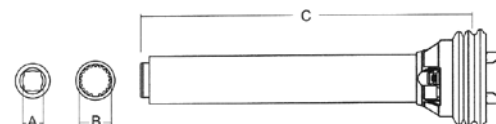
| PART NO.     | SHAFT SIZE        | DIM "A" SHAFT LENGTH |
|--------------|-------------------|----------------------|
| PTO 10101400 | 1" x 1 1/8" Rect. | 27 1/4"              |

### Yoke, Tube & Sleeve Assembly



| PART NO.     | DIM "A" BORE      | DIM "B" BORE | OVERALL DRIVELINE LENGTH | DIM "C" CL TO END OF SLEEVE |
|--------------|-------------------|--------------|--------------------------|-----------------------------|
| PTO 11101448 | 1" x 1 1/8" Rect. | N/A          | 48"                      | 31.62"                      |
| PTO 11101458 | 1" x 1 1/8" Rect. | N/A          | 58"                      | 41.62"                      |
| PTO 11101467 | 1" x 1 1/8" Rect. | N/A          | 67"                      | 50.62"                      |

### Yoke, Tube & Sleeve Assembly w/Guard

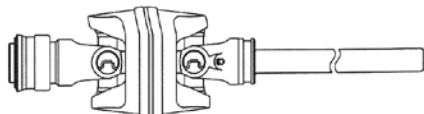


| PART NO.     | DIM "A" BORE      | DIM "B" BORE | OVERALL DRIVELINE LENGTH | DIM "C" CL TO END OF SLEEVE |
|--------------|-------------------|--------------|--------------------------|-----------------------------|
| PTO 17501448 | 1" x 1 1/8" Rect. | N/A          | 48"                      | 31.62"                      |
| PTO 17501458 | 1" x 1 1/8" Rect. | N/A          | 58"                      | 41.62"                      |
| PTO 17501467 | 1" x 1 1/8" Rect. | N/A          | 67"                      | 50.62"                      |

## 80° CV CATEGORY 3/14 SERIES

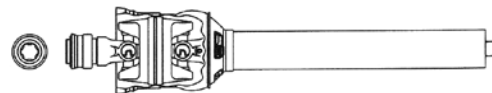
NORTH AMERICAN  
CONSTANT VELOCITY

## Joint &amp; Shaft



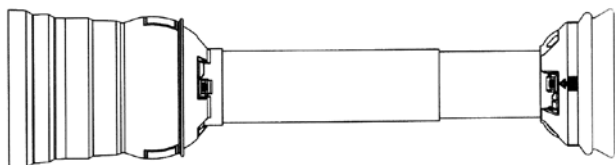
| PART NO.     | SHAFT SIZE        | SHAFT LENGTH | TRACTOR YOKE     |
|--------------|-------------------|--------------|------------------|
| PTO 15501406 | 1" x 1 1/8" Rect. | 27 1/4"      | 1 3/8" x 6 Spl.  |
| PTO 15601421 | 1" x 1 1/8" Rect. | 27 1/4"      | 1 3/8" x 21 Spl. |

## Joint &amp; Shaft w/Guard



| PART NO.     | SHAFT SIZE        | SHAFT LENGTH | TRACTOR YOKE     |
|--------------|-------------------|--------------|------------------|
| PTO 19501406 | 1" x 1 1/8" Rect. | 27 1/4"      | 1 3/8" x 6 Spl.  |
| PTO 19601421 | 1" x 1 1/8" Rect. | 27 1/4"      | 1 3/8" x 21 Spl. |

## Guard



Assembly instructions included with guard.

Note: When installing Guards observe the following:

- 1) Install proper nylon bearing (See Page 10)
- 2) Guards must rotate freely on yokes.

| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING KIT (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9121448 | 48"                      | PTO 9211400             |
| PTO 9121458 | 58"                      | PTO 9211400             |
| PTO 9121467 | 67"                      | PTO 9211400             |

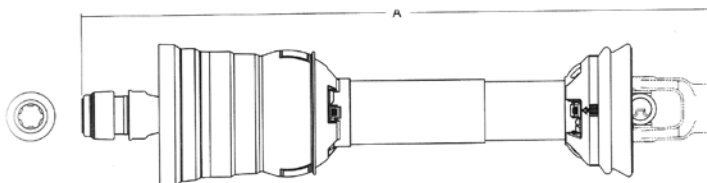
## Easy Lock™ Replacement Kit

PART NO.

PTO 13005000 (4 per kit)



## Drivelines



| PART NO.     | SHAFT SIZE  | DIM "A" OVERALL COMPRESSED LENGTH | MAXIMUM OVERALL EXTENDED OPERATING LENGTH | TRACTOR YOKE     |
|--------------|-------------|-----------------------------------|-------------------------------------------|------------------|
| PTO 14501448 | 1" x 1 1/8" | 48"                               | 67"                                       | 1 3/8" x 6 Spl.  |
| PTO 14601448 | 1" x 1 1/8" | 48"                               | 67"                                       | 1 3/8" x 21 Spl. |
| PTO 14501458 | 1" x 1 1/8" | 58"                               | 77"                                       | 1 3/8" x 6 Spl.  |
| PTO 14601458 | 1" x 1 1/8" | 58"                               | 77"                                       | 1 3/8" x 21 Spl. |
| PTO 14501467 | 1" x 1 1/8" | 67"                               | 86"                                       | 1 3/8" x 6 Spl.  |
| PTO 14601467 | 1" x 1 1/8" | 67"                               | 86"                                       | 1 3/8" x 21 Spl. |

(Order implement yoke and cross & bearing kit separately as required.)

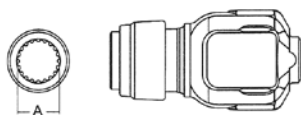
# 80° CV CATEGORY 4/35 SERIES

## NORTH AMERICAN CONSTANT VELOCITY

### Tractor Yoke

#### Safety Slide Lock Repair Kit - Page 49

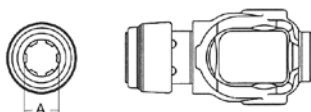
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1123506 | 1 3/8" x 6 Spl.  |
| PTO 1123520 | 1 3/4" x 20 Spl. |
| PTO 1123521 | 1 3/8" x 21 Spl. |



#### Auto-Lok

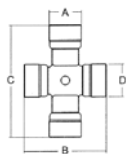
#### Repair Kit - Page 49

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1133506 | 1 3/8" x 6 Spl.  |
| PTO 1133520 | 1 3/4" x 20 Spl. |
| PTO 1133521 | 1 3/8" x 21 Spl. |



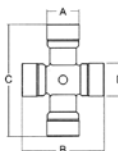
### Cross & Bearing Kit (R-Kit)

| PART NO.    | DIM "A" | DIM "B" | DIM "C" | DIM "D" |
|-------------|---------|---------|---------|---------|
| PTO 2003540 | 1 1/8"  | 3 7/32" | 4 1/4"  | 1 1/4"  |



### Extended Lubrication Cross & Bearing Kit (E-Kit)

| PART NO.    | DIM "A" | DIM "B" | DIM "C" | DIM "D" |
|-------------|---------|---------|---------|---------|
| PTO 2013540 | 1 1/8"  | 3 7/32" | 4 1/4"  | 1 1/4"  |



### Shaft

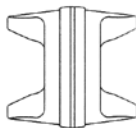
#### 1 5/16" x 20 Spline Induction Hardened



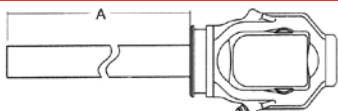
| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4042120 | 3'     |

### Center Housing

| PART NO.    |
|-------------|
| PTO 5503540 |

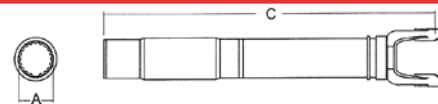


### Yoke & Shaft



| PART NO.     | SHAFT SIZE        | DIM "A" SHAFT LENGTH |
|--------------|-------------------|----------------------|
| PTO 10103501 | 1 5/16" x 20 Spl. | 27"                  |

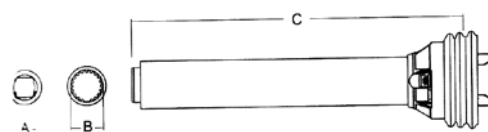
### Yoke, Tube & Sleeve Assembly



| PART NO.     | DIM "A" BORE      | OVERALL DRIVELINE LENGTH | DIM "C" CL* TO END OF SLEEVE |
|--------------|-------------------|--------------------------|------------------------------|
| PTO 11113548 | 1 5/16" x 20 Spl. | 48"                      | 29.25"                       |
| PTO 11113558 | 1 5/16" x 20 Spl. | 58"                      | 39.38"                       |
| PTO 11113567 | 1 5/16" x 20 Spl. | 67"                      | 48.25"                       |

\*CL=Centerline

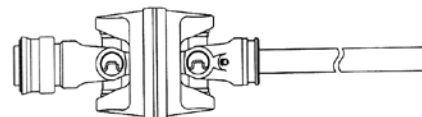
### Yoke, Tube & Sleeve Assembly w/Guard



| PART NO.     | DIM "A" BORE | DIM "B" BORE      | OVERALL DRIVELINE LENGTH | DIM "C" CL* TO END OF SLEEVE |
|--------------|--------------|-------------------|--------------------------|------------------------------|
| PTO 17513548 | N/A          | 1 5/16" x 20 Spl. | 48"                      | 29.25"                       |
| PTO 17513558 | N/A          | 1 5/16" x 20 Spl. | 58"                      | 39.37"                       |
| PTO 17513567 | N/A          | 1 5/16" x 20 Spl. | 67"                      | 48.25"                       |
| PTO 17513573 | N/A          | 1 5/16" x 20 Spl. | 73"                      | 54.37"                       |
| PTO 17513579 | N/A          | 1 5/16" x 20 Spl. | 79"                      | 58.25"                       |

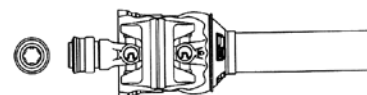
\*CL=Centerline

### Joint & Shaft



| PART NO.     | SHAFT SIZE        | SHAFT LENGTH | TRACTOR YOKE     |
|--------------|-------------------|--------------|------------------|
| PTO 15503540 | 1 5/16" x 20 Spl. | 27"          | 1 3/8" x 6 Spl.  |
| PTO 15603540 | 1 5/16" x 20 Spl. | 27"          | 1 3/8" x 21 Spl. |
| PTO 15703540 | 1 5/16" x 20 Spl. | 27"          | 1 3/4" x 20 Spl. |

### Joint & Shaft w/Guard

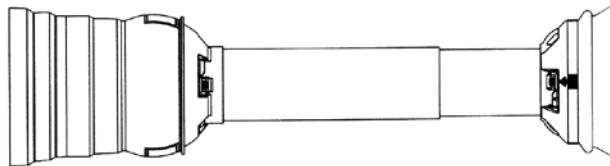


| PART NO.     | SHAFT SIZE        | SHAFT LENGTH | TRACTOR YOKE     |
|--------------|-------------------|--------------|------------------|
| PTO 19503540 | 1 5/16" x 20 Spl. | 27"          | 1 3/8" x 6 Spl.  |
| PTO 19603540 | 1 5/16" x 20 Spl. | 27"          | 1 3/8" x 21 Spl. |
| PTO 19703540 | 1 5/16" x 20 Spl. | 27"          | 1 3/4" x 20 Spl. |

## 80° CV CATEGORY 4/35 SERIES

NORTH AMERICAN  
CONSTANT VELOCITY

## Guard



| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING SET |
|-------------|--------------------------|-------------|
| PTO 9121448 | 48"                      | PTO 9211400 |
| PTO 9121458 | 58"                      | PTO 9211400 |
| PTO 9121467 | 67"                      | PTO 9211400 |

Assembly instructions included with guard.

NOTE: When installing Guards observe the following:

- 1) Install proper nylon bearing (See page 10).
- 2) Guards must rotate freely on yokes.

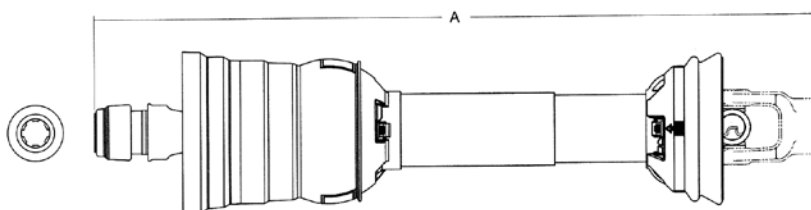
## Easy Lock™ Replacement Kit

PART NO.

PTO 13005000 (4 per kit)



## Drivelines



| PART NO.      | SHAFT SIZE        | DIM "A" OVERALL COMPRESSED LENGTH | EXTENDED OPERATING LENGTH | TRACTOR YOKE     |
|---------------|-------------------|-----------------------------------|---------------------------|------------------|
| PTO 14513548* | 1 5/16" x 20 Spl. | 48"                               | 67"                       | 1 3/8" x 6 Spl.  |
| PTO 14613548* | 1 5/16" x 20 Spl. | 48"                               | 67"                       | 1 3/8" x 21 Spl. |
| PTO 14713548* | 1 5/16" x 20 Spl. | 48"                               | 67"                       | 1 3/4" x 20 Spl. |
| PTO 14513558* | 1 5/16" x 20 Spl. | 58"                               | 77"                       | 1 3/8" x 6 Spl.  |
| PTO 14613558* | 1 5/16" x 20 Spl. | 58"                               | 77"                       | 1 3/8" x 21 Spl. |
| PTO 14713558* | 1 5/16" x 20 Spl. | 58"                               | 77"                       | 1 3/4" x 20 Spl. |
| PTO 14513567* | 1 5/16" x 20 Spl. | 67"                               | 84"                       | 1 3/8" x 6 Spl.  |
| PTO 14613567* | 1 5/16" x 20 Spl. | 67"                               | 84"                       | 1 3/8" x 21 Spl. |
| PTO 14713567* | 1 5/16" x 20 Spl. | 67"                               | 84"                       | 1 3/4" x 20 Spl. |
| PTO 14513573* | 1 5/16" x 20 Spl. | 73"                               | 92"                       | 1 3/8" x 6 Spl.  |
| PTO 14613573* | 1 5/16" x 20 Spl. | 73"                               | 92"                       | 1 3/8" x 21 Spl. |
| PTO 14713573* | 1 5/16" x 20 Spl. | 73"                               | 92"                       | 1 3/4" x 20 Spl. |

\*(Order implement yoke and cross & bearing kit separately as required.)

# 80° CV CATEGORY 5/35/44 SERIES

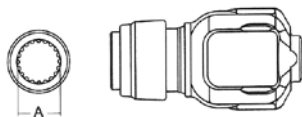
## NORTH AMERICAN CONSTANT VELOCITY

### Tractor Yoke

#### Safety Slide Lock

Repair Kit - Page 49

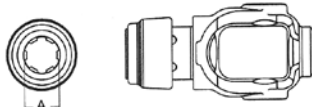
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1073506 | 1 3/8" x 6 Spl.  |
| PTO 1073520 | 1 3/4" x 20 Spl. |
| PTO 1073521 | 1 3/8" x 21 Spl. |



#### Auto-Lok

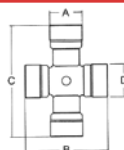
Repair Kit - Page 49

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1113506 | 1 3/8" x 6 Spl.  |
| PTO 1113520 | 1 3/4" x 20 Spl. |
| PTO 1113521 | 1 3/8" x 21 Spl. |



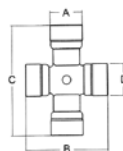
### Cross & Bearing Kit (R-Kit)

| PART NO.    | DIM "A" | DIM "B" | DIM "C" | DIM "D" |
|-------------|---------|---------|---------|---------|
| PTO 2003545 | 1 1/4"  | 3 7/32" | 4 5/16" | 1 1/4"  |

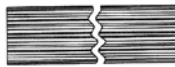


### Extended Lubrication Cross & Bearing Kit (E-Kit)

| PART NO.    | DIM "A" | DIM "B" | DIM "C" | DIM "D" |
|-------------|---------|---------|---------|---------|
| PTO 2013545 | 1 1/4"  | 3 7/32" | 4 5/16" | 1 1/4"  |



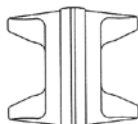
### Shaft

 1 11/16" x 20 Spline  
 Induction Hardened


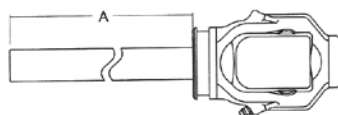
| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4042720 | 3'     |

### Center Housing

| PART NO.    |
|-------------|
| PTO 5503545 |

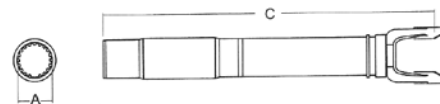


### Yoke & Shaft



| PART NO.     | SHAFT SIZE         | DIM "A" SHAFT LENGTH |
|--------------|--------------------|----------------------|
| PTO 10103500 | 1 11/16" x 20 Spl. | 27"                  |

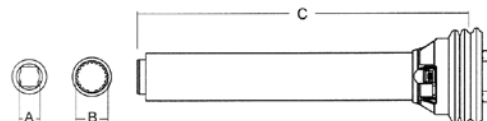
### Yoke, Tube & Sleeve Assembly



| PART NO.     | DIM "A" BORE       | OVERALL DRIVELINE LENGTH | DIM "B" CL* TO END OF SLEEVE |
|--------------|--------------------|--------------------------|------------------------------|
| PTO 11103548 | 1 11/16" x 20 Spl. | 48"                      | 29.25"                       |
| PTO 11103558 | 1 11/16" x 20 Spl. | 58"                      | 39.38"                       |
| PTO 11103567 | 1 11/16" x 20 Spl. | 67"                      | 48.25"                       |
| PTO 11103573 | 1 11/16" x 20 Spl. | 73"                      | 54.38"                       |
| PTO 11103579 | 1 11/16" x 20 Spl. | 79"                      | 58.25"                       |
| PTO 11104448 | 1 11/16" x 20 Spl. | 48"                      | 29.88"                       |
| PTO 11104458 | 1 11/16" x 20 Spl. | 58"                      | 38.88"                       |
| PTO 11104467 | 1 11/16" x 20 Spl. | 67"                      | 47.88"                       |
| PTO 11104473 | 1 11/16" x 20 Spl. | 73"                      | 53.88"                       |
| PTO 11104479 | 1 11/16" x 20 Spl. | 79"                      | 59.88"                       |

\*CL=Centerline

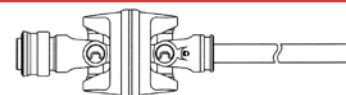
### Yoke, Tube & Sleeve Assembly w/Guard



| PART NO.     | DIM "A" BORE | DIM "B" BORE       | OVERALL DRIVELINE LENGTH | DIM "C" CL* TO END OF SLEEVE |
|--------------|--------------|--------------------|--------------------------|------------------------------|
| PTO 17503548 | N/A          | 1 11/16" x 20 Spl. | 48"                      | 29.25"                       |
| PTO 17503558 | N/A          | 1 11/16" x 20 Spl. | 58"                      | 39.37"                       |
| PTO 17503567 | N/A          | 1 11/16" x 20 Spl. | 67"                      | 48.25"                       |
| PTO 17503573 | N/A          | 1 11/16" x 20 Spl. | 73"                      | 54.37"                       |
| PTO 17503579 | N/A          | 1 11/16" x 20 Spl. | 79"                      | 58.25"                       |
| PTO 17503548 | N/A          | 1 11/16" x 20 Spl. | 48"                      | 28.87"                       |
| PTO 17504458 | N/A          | 1 11/16" x 20 Spl. | 58"                      | 38.87"                       |
| PTO 17504467 | N/A          | 1 11/16" x 20 Spl. | 67"                      | 47.87"                       |
| PTO 17504473 | N/A          | 1 11/16" x 20 Spl. | 73"                      | 53.87"                       |
| PTO 17504479 | N/A          | 1 11/16" x 20 Spl. | 79"                      | 59.87"                       |

\*CL=Centerline

### Joint & Shaft

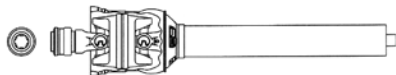


| PART NO.     | SHAFT SIZE         | SHAFT LENGTH | TRACTOR YOKE     |
|--------------|--------------------|--------------|------------------|
| PTO 15503506 | 1 11/16" x 20 Spl. | 27"          | 1 3/8" x 6 Spl.  |
| PTO 15603521 | 1 11/16" x 20 Spl. | 27"          | 1 3/8" x 21 Spl. |
| PTO 15703520 | 1 11/16" x 20 Spl. | 27"          | 1 3/4" x 20 Spl. |

## 80° CV CATEGORY 5/35/44 SERIES

NORTH AMERICAN  
CONSTANT VELOCITY

## Joint &amp; Shaft w/Guard



| PART NO.     | SHAFT SIZE         | SHAFT LENGTH | TRACTOR YOKE     |
|--------------|--------------------|--------------|------------------|
| PTO 19503506 | 1 11/16" x 20 Spl. | 27 1/4"      | 1 3/8" x 6 Spl.  |
| PTO 19603521 | 1 11/16" x 20 Spl. | 27 1/4"      | 1 3/8" x 21 Spl. |
| PTO 19703520 | 1 11/16" x 20 Spl. | 27 1/4"      | 1 3/4" x 20 Spl. |

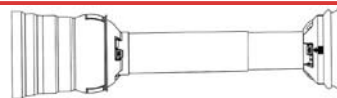
## Easy Lock™ Replacement Kit

PART NO.

PTO 13005000 (4 per kit)



## Guard



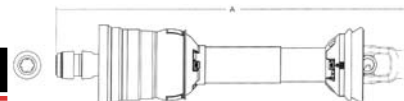
| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING SET (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9123548 | 48"                      | PTO 9213500             |
| PTO 9123558 | 58"                      | PTO 9213500             |
| PTO 9123567 | 67"                      | PTO 9213500             |
| PTO 9123573 | 73"                      | PTO 9213500             |
| PTO 9123579 | 79"                      | PTO 9213500             |

Assembly instructions included with guard.

NOTE: When installing Guards observe the following:

- 1) Install proper nylon bearing (See page 10).
- 2) Guards must rotate freely on yokes.

## Drivelines



| PART NO.     | SHAFT SIZE         | DIM "A" OVERALL COMPRESSED LENGTH | MAX. OVERALL EXTENDED OPERATING LENGTH | TRACTOR YOKE     | IMPLEMENT YOKE                     |
|--------------|--------------------|-----------------------------------|----------------------------------------|------------------|------------------------------------|
| PTO 14503500 | 1 11/16" x 20 Spl. | 58"                               | 79"                                    | 1 3/8" x 6 Spl.  | 1 3/8" x 6 Spl. w/Friction Clutch  |
| PTO 14503501 | 1 11/16" x 20 Spl. | 67"                               | 88"                                    | 1 3/8" x 6 Spl.  | 1 3/8" x 21 Spl. w/Friction Clutch |
| PTO 14603500 | 1 11/16" x 20 Spl. | 58"                               | 79"                                    | 1 3/8" x 21 Spl. | 1 3/8" x 6 Spl. w/Friction Clutch  |
| PTO 14503502 | 1 11/16" x 20 Spl. | 58"                               | 79"                                    | 1 3/8" x 20 Spl. | 1 3/8" x 6 Spl. w/Friction Clutch  |
| PTO 14503548 | 1 11/16" x 20 Spl. | 48"                               | 67"                                    | 1 3/8" x 6 Spl.  | N/A*                               |
| PTO 14603548 | 1 11/16" x 20 Spl. | 48"                               | 67"                                    | 1 3/8" x 21 Spl. | N/A*                               |
| PTO 14703548 | 1 11/16" x 20 Spl. | 48"                               | 67"                                    | 1 3/4" x 20 Spl. | N/A*                               |
| PTO 14503558 | 1 11/16" x 20 Spl. | 58"                               | 77"                                    | 1 3/8" x 6 Spl.  | N/A*                               |
| PTO 14603558 | 1 11/16" x 20 Spl. | 58"                               | 77"                                    | 1 3/8" x 21 Spl. | N/A*                               |
| PTO 14703558 | 1 11/16" x 20 Spl. | 58"                               | 77"                                    | 1 3/4" x 20 Spl. | N/A*                               |
| PTO 14503567 | 1 11/16" x 20 Spl. | 67"                               | 84"                                    | 1 3/8" x 6 Spl.  | N/A*                               |
| PTO 14603567 | 1 11/16" x 20 Spl. | 67"                               | 84"                                    | 1 3/8" x 21 Spl. | N/A*                               |
| PTO 14703567 | 1 11/16" x 20 Spl. | 67"                               | 84"                                    | 1 3/4" x 20 Spl. | N/A*                               |
| PTO 14503573 | 1 11/16" x 20 Spl. | 73"                               | 92"                                    | 1 3/8" x 6 Spl.  | N/A*                               |
| PTO 14603573 | 1 11/16" x 20 Spl. | 73"                               | 92"                                    | 1 3/8" x 21 Spl. | N/A*                               |
| PTO 14703573 | 1 11/16" x 20 Spl. | 73"                               | 92"                                    | 1 3/4" x 20 Spl. | N/A*                               |
| PTO 14503579 | 1 11/16" x 20 Spl. | 79"                               | 96"                                    | 1 3/8" x 6 Spl.  | N/A*                               |
| PTO 14603579 | 1 11/16" x 20 Spl. | 79"                               | 96"                                    | 1 3/8" x 21 Spl. | N/A*                               |
| PTO 14703579 | 1 11/16" x 20 Spl. | 79"                               | 96"                                    | 1 3/4" x 20 Spl. | N/A*                               |
| PTO 14504448 | 1 11/16" x 20 Spl. | 48"                               | 67"                                    | 1 3/8" x 6 Spl.  | N/A*                               |
| PTO 14604448 | 1 11/16" x 20 Spl. | 48"                               | 67"                                    | 1 3/8" x 21 Spl. | N/A*                               |
| PTO 14704448 | 1 11/16" x 20 Spl. | 48"                               | 67"                                    | 1 3/4" x 20 Spl. | N/A*                               |
| PTO 14504458 | 1 11/16" x 20 Spl. | 58"                               | 77"                                    | 1 3/8" x 6 Spl.  | N/A*                               |
| PTO 14604458 | 1 11/16" x 20 Spl. | 58"                               | 77"                                    | 1 3/8" x 21 Spl. | N/A*                               |
| PTO 14704458 | 1 11/16" x 20 Spl. | 58"                               | 77"                                    | 1 3/4" x 20 Spl. | N/A*                               |
| PTO 14504467 | 1 11/16" x 20 Spl. | 67"                               | 84"                                    | 1 3/8" x 6 Spl.  | N/A*                               |
| PTO 14604467 | 1 11/16" x 20 Spl. | 67"                               | 84"                                    | 1 3/8" x 21 Spl. | N/A*                               |
| PTO 14704467 | 1 11/16" x 20 Spl. | 67"                               | 84"                                    | 1 3/4" x 20 Spl. | N/A*                               |
| PTO 14504473 | 1 11/16" x 20 Spl. | 73"                               | 92"                                    | 1 3/8" x 6 Spl.  | N/A*                               |
| PTO 14604473 | 1 11/16" x 20 Spl. | 73"                               | 92"                                    | 1 3/8" x 21 Spl. | N/A*                               |
| PTO 14704473 | 1 11/16" x 20 Spl. | 73"                               | 92"                                    | 1 3/4" x 20 Spl. | N/A*                               |
| PTO 14504479 | 1 11/16" x 20 Spl. | 79"                               | 96"                                    | 1 3/8" x 6 Spl.  | N/A*                               |
| PTO 14604479 | 1 11/16" x 20 Spl. | 79"                               | 96"                                    | 1 3/8" x 21 Spl. | N/A*                               |
| PTO 14704479 | 1 11/16" x 20 Spl. | 79"                               | 96"                                    | 1 3/4" x 20 Spl. | N/A*                               |

\*(Order implement yoke and cross &amp; bearing kit separately as required.)

# 80° CV CATEGORY 6/55 SERIES

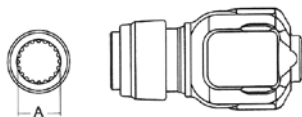
## NORTH AMERICAN CONSTANT VELOCITY

### Tractor Yoke

#### Safety Slide Lock

Repair Kit - Page 49

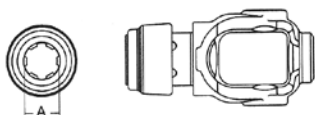
| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1075506 | 1 3/8" x 6 Spl.  |
| PTO 1075520 | 1 3/4" x 20 Spl. |
| PTO 1075521 | 1 3/8" x 21 Spl. |



#### Auto-Lok

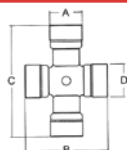
Repair Kit - Page 49

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1115506 | 1 3/8" x 6 Spl.  |
| PTO 1115520 | 1 3/4" x 20 Spl. |
| PTO 1115521 | 1 3/8" x 21 Spl. |



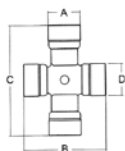
### Cross & Bearing Kit (R-Kit)

| PART NO.    | DIM "A" | DIM "B"  | DIM "C" | DIM "D"  |
|-------------|---------|----------|---------|----------|
| PTO 2005556 | 1 5/16" | 3 23/32" | 4 5/16" | 1 17/32" |

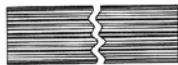


### Extended Lubrication Cross & Bearing Kit (E-Kit)

| PART NO.    | DIM "A" | DIM "B"  | DIM "C" | DIM "D"  |
|-------------|---------|----------|---------|----------|
| PTO 2015556 | 1 5/16" | 3 23/32" | 4 5/16" | 1 17/32" |



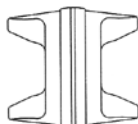
### Shaft

 1 11/16" x 20 Spline  
 Induction Hardened


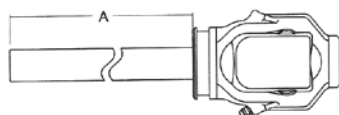
| PART NO.    | LENGTH |
|-------------|--------|
| PTO 4042720 | 3'     |

### Center Housing

| PART NO.    |
|-------------|
| PTO 5505556 |

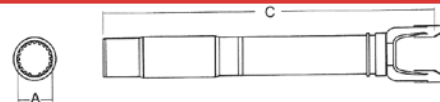


### Yoke & Shaft



| PART NO.     | SHAFT SIZE         | DIM "A" SHAFT LENGTH |
|--------------|--------------------|----------------------|
| PTO 10105500 | 1 11/16" x 20 Spl. | 27"                  |

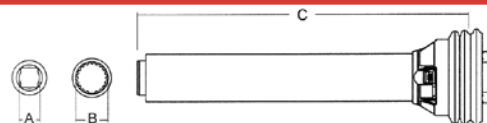
### Yoke, Tube & Sleeve Assembly



| PART NO.     | DIM "A" BORE       | OVERALL DRIVELINE LENGTH | DIM "C" CL* TO END OF SLEEVE |
|--------------|--------------------|--------------------------|------------------------------|
| PTO 11105548 | 1 11/16" x 20 Spl. | 48"                      | 28.88"                       |
| PTO 11105558 | 1 11/16" x 20 Spl. | 58"                      | 38.88"                       |
| PTO 11105567 | 1 11/16" x 20 Spl. | 67"                      | 47.88"                       |
| PTO 11105573 | 1 11/16" x 20 Spl. | 73"                      | 53.88"                       |
| PTO 11105579 | 1 11/16" x 20 Spl. | 79"                      | 59.88"                       |

\*CL=Centerline

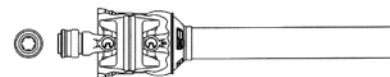
### Yoke, Tube & Sleeve Assembly w/Guard



| PART NO.       | DIM "A" BORE | DIM "B" BORE       | OVERALL DRIVELINE LENGTH | DIM "C" CL* TO END OF SLEEVE | IMPLEMENT YOKE   |
|----------------|--------------|--------------------|--------------------------|------------------------------|------------------|
| PTO 17505548   | N/A          | 1 11/16" x 20 Spl. | 48"                      | 29.25"                       | -                |
| PTO 17505558   | N/A          | 1 11/16" x 20 Spl. | 58"                      | 39.37"                       | -                |
| PTO 17505567   | N/A          | 1 11/16" x 20 Spl. | 67"                      | 48.25"                       | -                |
| PTO 17505573   | N/A          | 1 11/16" x 20 Spl. | 73"                      | 54.37"                       | -                |
| PTO 17505579   | N/A          | 1 11/16" x 20 Spl. | 79"                      | 58.25"                       | -                |
| PTO 9214505551 | N/A          | 1 11/16" x 20 Spl. | 51"                      | 28.87"                       | 1 3/4" x 20 Spl. |
| PTO 9214505555 | N/A          | 1 11/16" x 20 Spl. | 55"                      | 38.87"                       | 1 3/8" x 6 Spl.  |
| PTO 9214515555 | N/A          | 1 11/16" x 20 Spl. | 55"                      | 47.87"                       | 1 3/4" x 20 Spl. |

\*CL=Centerline

### Joint & Shaft w/Guard



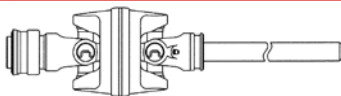
| PART NO.       | SHAFT SIZE         | SHAFT LENGTH | TRACTOR YOKE     |
|----------------|--------------------|--------------|------------------|
| PTO 19505506   | 1 11/16" x 20 Spl. | 27 1/4"      | 1 3/8" x 6 Spl.  |
| PTO 19605521   | 1 11/16" x 20 Spl. | 27 1/4"      | 1 3/8" x 21 Spl. |
| PTO 19705520   | 1 11/16" x 20 Spl. | 27 1/4"      | 1 3/4" x 20 Spl. |
| PTO 9314505555 | 1 11/16" x 20 Spl. | 27 1/4"      | 1 3/8" x 6 Spl.  |
| PTO 9314605555 | 1 11/16" x 20 Spl. | 27 1/4"      | 1 3/8" x 21 Spl. |
| PTO 9314705555 | 1 11/16" x 20 Spl. | 27 1/4"      | 1 3/4" x 20 Spl. |



## 80° CV CATEGORY 6/55 SERIES

NORTH AMERICAN  
CONSTANT VELOCITY

## Joint &amp; Shaft



| PART NO.     | SHAFT SIZE         | SHAFT LENGTH | TRACTOR YOKE     |
|--------------|--------------------|--------------|------------------|
| PTO 15505506 | 1 11/16" x 20 Spl. | 27"          | 1 3/8" x 6 Spl.  |
| PTO 15605521 | 1 11/16" x 20 Spl. | 27"          | 1 3/8" x 21 Spl. |
| PTO 15705520 | 1 11/16" x 20 Spl. | 27"          | 1 3/4" x 20 Spl. |

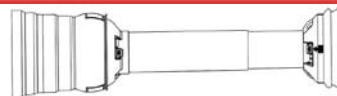
## Easy Lock™ Replacement Kit

PART NO.

PTO 13005000 (4 per kit)



## Guard



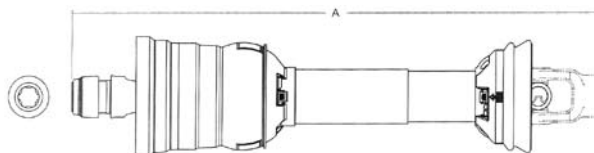
| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING SET (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9125548 | 48"                      | PTO 9215500             |
| PTO 9125558 | 58"                      | PTO 9215500             |
| PTO 9125567 | 67"                      | PTO 9215500             |
| PTO 9125573 | 73"                      | PTO 9215500             |
| PTO 9125579 | 79"                      | PTO 9215500             |

Assembly instructions included with guard.

NOTE: When installing Guards observe the following:

- 1) Install proper nylon bearing (See page 10).
- 2) Guards must rotate freely on yokes.

## Drivelines



| PART NO.     | SHAFT SIZE         | DIM "A" OVERALL COMPRESSED LENGTH | EXTENDED OPERATING LENGTH | TRACTOR YOKE     | IMPLEMENT YOKE             |
|--------------|--------------------|-----------------------------------|---------------------------|------------------|----------------------------|
| PTO 14505548 | 1 11/16" x 20 Spl. | 48"                               | 67"                       | 1 3/8" x 6 Spl.  | *                          |
| PTO 14505551 | 1 11/16" x 20 Spl. | 51"                               | 68"                       | 1 3/8" x 6 Spl.  | 1 3/4" x 20 Spl. w/Clamp   |
| PTO 14505555 | 1 11/16" x 20 Spl. | 55"                               | 77"                       | 1 3/8" x 6 Spl.  | 1 3/8" x 6 Spl. w/Clamp    |
| PTO 14505558 | 1 11/16" x 20 Spl. | 58"                               | 80"                       | 1 3/8" x 6 Spl.  | *                          |
| PTO 14505567 | 1 11/16" x 20 Spl. | 67"                               | 84"                       | 1 3/8" x 6 Spl.  | *                          |
| PTO 14505573 | 1 11/16" x 20 Spl. | 73"                               | 92"                       | 1 3/8" x 6 Spl.  | *                          |
| PTO 14505579 | 1 11/16" x 20 Spl. | 79"                               | 96"                       | 1 3/8" x 6 Spl.  | *                          |
| PTO 14515555 | 1 11/16" x 20 Spl. | 55"                               | 77"                       | 1 3/8" x 6 Spl.  | 1 3/4" x 20 Spl. w/Clamp   |
| PTO 14605548 | 1 11/16" x 20 Spl. | 48"                               | 67"                       | 1 3/8" x 21 Spl. | *                          |
| PTO 14605551 | 1 11/16" x 20 Spl. | 51"                               | 68"                       | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl. w/Clamp   |
| PTO 14605555 | 1 11/16" x 20 Spl. | 55"                               | 77"                       | 1 3/8" x 21 Spl. | 1 3/8" x 6 Spl. w/Clamp    |
| PTO 14605558 | 1 11/16" x 20 Spl. | 58"                               | 80"                       | 1 3/8" x 21 Spl. | *                          |
| PTO 14605567 | 1 11/16" x 20 Spl. | 67"                               | 84"                       | 1 3/8" x 21 Spl. | *                          |
| PTO 14605573 | 1 11/16" x 20 Spl. | 73"                               | 92"                       | 1 3/8" x 21 Spl. | *                          |
| PTO 14605579 | 1 11/16" x 20 Spl. | 79"                               | 96"                       | 1 3/8" x 21 Spl. | *                          |
| PTO 14615555 | 1 11/16" x 20 Spl. | 55"                               | 77"                       | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl. w/Clamp   |
| PTO 14625555 | 1 11/16" x 20 Spl. | 55"                               | 77"                       | 1 3/8" x 21 Spl. | 1 3/8" x 21 Spl. w/Clamp   |
| PTO 14635555 | 1 11/16" x 20 Spl. | 55"                               | 77"                       | 1 3/8" x 21 Spl. | 1 3/8" x 21 Spl. w/Pinhole |
| PTO 14705548 | 1 11/16" x 20 Spl. | 48"                               | 67"                       | 1 3/4" x 20 Spl. | *                          |
| PTO 14705551 | 1 11/16" x 20 Spl. | 51"                               | 68"                       | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl. w/Clamp   |
| PTO 14705555 | 1 11/16" x 20 Spl. | 55"                               | 77"                       | 1 3/4" x 20 Spl. | 1 3/8" x 6 Spl. w/Clamp    |
| PTO 14705558 | 1 11/16" x 20 Spl. | 58"                               | 80"                       | 1 3/4" x 20 Spl. | *                          |
| PTO 14705567 | 1 11/16" x 20 Spl. | 67"                               | 84"                       | 1 3/4" x 20 Spl. | *                          |
| PTO 14705573 | 1 11/16" x 20 Spl. | 73"                               | 92"                       | 1 3/4" x 20 Spl. | *                          |
| PTO 14705579 | 1 11/16" x 20 Spl. | 79"                               | 96"                       | 1 3/4" x 20 Spl. | *                          |
| PTO 14715555 | 1 11/16" x 20 Spl. | 55"                               | 77"                       | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl. w/Clamp   |
| PTO 14725555 | 1 11/16" x 20 Spl. | 55"                               | 77"                       | 1 3/4" x 20 Spl. | 1 3/8" x 21 Spl. w/Clamp   |
| PTO 14735555 | 1 11/16" x 20 Spl. | 55"                               | 77"                       | 1 3/4" x 20 Spl. | 1 3/8" x 21 Spl. w/Pinhole |

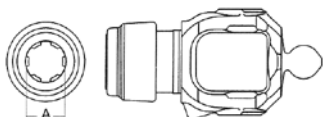
\*(Order implement yoke and cross &amp; bearing kit separately as required.)

# 50° CV DRIVELINE COMPONENTS

## NORTH AMERICAN CONSTANT VELOCITY

### Tractor Yoke

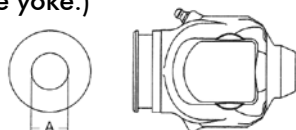
Repair Kit - Page 49



| PART NO.    | SERIES | DIM "A" BORE     |
|-------------|--------|------------------|
| PTO 1501406 | 14     | 1 3/8" x 6 Spl.  |
| PTO 1501421 | 14     | 1 3/8" x 21 Spl. |
| PTO 1513506 | 35     | 1 3/8" x 6 Spl.  |
| PTO 1513521 | 35     | 1 3/8" x 21 Spl. |

### Shaft Weld Yoke

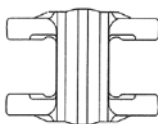
(Guard must rotate freely on the yoke.)



| PART NO.    | SERIES | DIM "A" BORE |
|-------------|--------|--------------|
| PTO 3501400 | 14     | 1" Rd.       |

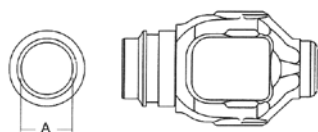
### Center Housing

| PART NO.    | SERIES |
|-------------|--------|
| PTO 5551400 | 14     |
| PTO 5553500 | 35     |



### Tube Yoke

(Guard must rotate freely on the yoke.)



| PART NO.    | SERIES | DIM "A" BORE |
|-------------|--------|--------------|
| PTO 7503500 | 35     | 1 5/8"       |

### Implement Yoke

#### Round Bore

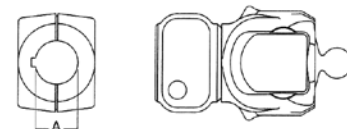
With Keyway &amp; Pinhole



| PART NO.    | SERIES                              | DIM "A" BORE |
|-------------|-------------------------------------|--------------|
| PTO 8501420 | 14 (w/ 1/4" keyway & 2 set screws)  | 1 1/4"       |
| PTO 8511420 | 14 (w/ 1/4" keyway & 3/8" pinhole)  | 1 1/4"       |
| PTO 8501422 | 14 (w/ 5/16" keyway & 1/4" pinhole) | 1 3/8"       |
| PTO 8503522 | 35 (w/ 5/16" keyway & 1/4" pinhole) | 1 3/8"       |

### Clamp Yoke

With Keyway



| PART NO.    | SERIES | DIM "A" BORE |
|-------------|--------|--------------|
| PTO 8571420 | 14     | 1 1/4"       |
| PTO 8573520 | 35     | 1 1/4"       |
| PTO 8573524 | 35     | 1 1/2"       |

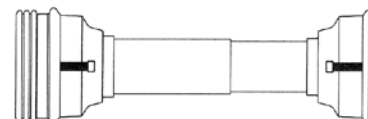
### Stock Bore



| PART NO.    | SERIES | DIM "A" BORE |
|-------------|--------|--------------|
| PTO 8591400 | 14     | 1"           |
| PTO 8593500 | 35     | 1"           |

### Guard

| PART NO.    |
|-------------|
| PTO 9501430 |

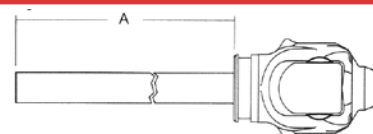


(Guard must rotate freely on yokes.)

NOTE:

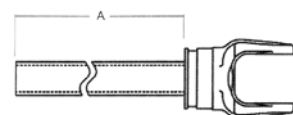
\*Outer Guard is larger in order to shield CV half of the driveline.  
 \*50° CV joint and shaft half most commonly connects to the implement...  
 ie. grain auger. Also, ball shear connects to the tractor PTO, which is the tube half.

### Yoke & Shaft



| PART NO.     | SERIES | SHAFT SIZE        | DIM "A" |
|--------------|--------|-------------------|---------|
| PTO 10501400 | 14     | 1" x 1 1/8" Rect. | 29.38"  |

### Yoke & Tube



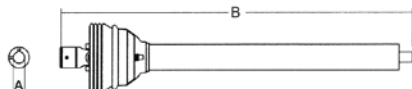
| PART NO.     | SERIES | SHAFT SIZE            | DIM "A" |
|--------------|--------|-----------------------|---------|
| PTO 11501400 | 14     | 1 1/4" x 1 3/8" Rect. | 34"     |

## 50° CV DRIVELINE COMPONENTS

NORTH AMERICAN  
CONSTANT VELOCITY

## Joint &amp; Shaft Half with Guard

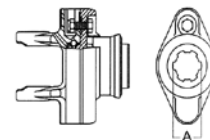
With Keyway, (2) Set Screws &amp; Pinhole



| PART NO.     | SERIES | DIM "A" BORE | DIM "B" |
|--------------|--------|--------------|---------|
| PTO 19501420 | 14     | 1 1/4" Rd.   | 39.63"  |

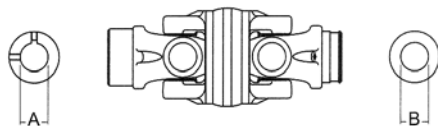
## Ball Shear Device

With Spring-Lok



| PART NO.    | DIM "A" BORE    | SHEAR BOLT           |
|-------------|-----------------|----------------------|
| PTO 1041406 | 1 3/8" x 6 Spl. | (1) 5/16" - 18 Gr. 5 |

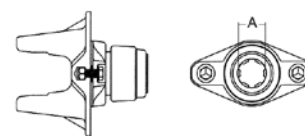
## Constant Velocity Joint



| PART NO.     | SERIES | DIM "A" BORE  | DIM "B" BORE |
|--------------|--------|---------------|--------------|
| PTO 18501420 | 14     | 1 1/4" Rd. *  | 1"           |
| PTO 18511420 | 14     | 1 1/4" Rd. ** | 1"           |

\*(with 1/4" keyway &amp; 2 set screws)

\*\*(with keyway and pinhole)



| PART NO.    | DIM "A" BORE    | SHEAR BOLT          |
|-------------|-----------------|---------------------|
| PTO 1043506 | 1 3/8" x 6 Spl. | (2) 3/8" - 16 Gr. 5 |

## Applications of 50° CV

Grain Augers  
Compost Turners  
Front-Mount Riding Mowers

Mower Conditioners  
Potato Harvesters  
Tub Grinders

# METRIC SECTION

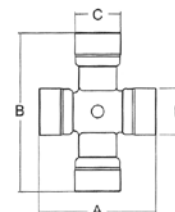
## 2380 SERIES

**METRIC  
CONSTANT VELOCITY**
*Interchanges with Walterscheid (AW21)*

### Cross & Bearing Kit (R-Kit)

Snap Ring Located in Yoke

| PART NO.    | DIM "A" |                | DIM "B" |                | DIM "C" |             | DIM "D" |               |
|-------------|---------|----------------|---------|----------------|---------|-------------|---------|---------------|
|             | mm      | inches         | mm      | inches         | mm      | inches      | mm      | inches        |
| PTO 2007491 | 74.6    | 2 15/16 (2.93) | 91.0    | 3 37/64 (3.58) | 23.8    | 15/16 (.93) | 27.0    | 1 1/16 (1.06) |



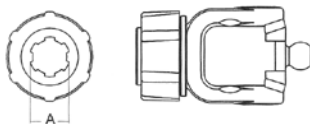
### Cross & Bearing Kit (E-Kit)

| PART NO.    | DIM "A" |                | DIM "B" |                | DIM "C" |             | DIM "D" |               |
|-------------|---------|----------------|---------|----------------|---------|-------------|---------|---------------|
|             | mm      | inches         | mm      | inches         | mm      | inches      | mm      | inches        |
| PTO 2017491 | 74.6    | 2 15/16 (2.93) | 91.0    | 3 37/64 (3.58) | 23.8    | 15/16 (.93) | 27.0    | 1 1/16 (1.06) |

### Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106  
 Ring Groove

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1078406 | 1 3/8" x 6 Spl.  |
| PTO 1078421 | 1 3/8" x 21 Spl. |

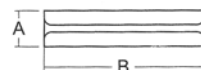


### Inner Tube

 34.5 (4.0 Wall)  
 1.358 (.158 Wall)"  
 Rilsan Coating


| PART NO.    | LENGTH |                |
|-------------|--------|----------------|
|             | mm     | inches         |
| PTO 4067234 | 1000   | 39 3/8 (39.37) |

### Roll Pin


 Quick Disconnect  
 Repair Kit - Page 106

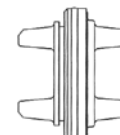
| PART NO.    | DIM "A" BORE    |
|-------------|-----------------|
| PTO 1098406 | 1 3/8" x 6 Spl. |



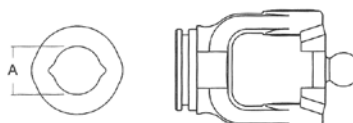
| PART NO.    | DIM "A" |              | DIM "B" |               |
|-------------|---------|--------------|---------|---------------|
|             | mm      | inches       | mm      | inches        |
| PTO 5081065 | 10.0    | 25/64 (.393) | 65.0    | 2 9/16 (2.56) |

### Center Housing

| PART NO.    |
|-------------|
| PTO 5507400 |



### Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate freely on yoke.)


| PART NO.    | DIM "A" BORE |                |
|-------------|--------------|----------------|
|             | mm           | inches         |
| PTO 3017434 | 34.5         | 1 23/64 (1.36) |

### Outer Tube

 41.0 (3.0 Wall)  
 Special

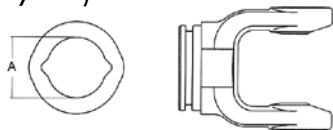

| PART NO.    | LENGTH |                |
|-------------|--------|----------------|
|             | mm     | inches         |
| PTO 6067241 | 1000   | 39 3/8 (39.37) |

## 2380 SERIES

**METRIC**  
CONSTANT VELOCITY

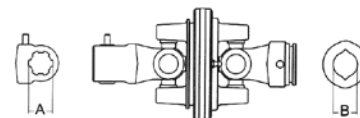
## Outer Profile Yoke

With Bearing Groove  
(Guard must rotate freely on yoke.)



| PART NO.    | DIM "A" BORE |        |
|-------------|--------------|--------|
|             | mm           | inches |
| PTO 7007441 | 41.0         | 1.614  |

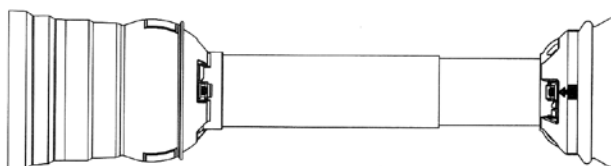
## 80° C.V. Joint



| PART NO.     | DIM "A" BORE    | DIM "B" BORE     |
|--------------|-----------------|------------------|
| PTO 15507406 | 1 3/8" x 6 Spl. | 34.5 mm (1.358") |

## Guard

Order bearings as required.



| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING SET (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9127448 | 48"                      | PTO 9610021             |

Assembly instructions included with guard.

NOTE: When installing Guards observe the following:

- 1) Install proper nylon bearing (See page 11).
- 2) Guards must rotate freely on yokes.

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



# 2480 SERIES

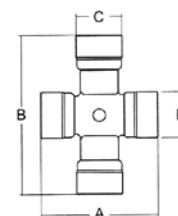
Interchanges with Walterscheid (AW35)

**METRIC  
CONSTANT VELOCITY**

## Cross & Bearing Kit (R-Kit)

Snap Ring Located in Yoke

| PART NO.    | DIM "A" |                                        | DIM "B" |                                        | DIM "C" |                                       | DIM "D" |                                       |
|-------------|---------|----------------------------------------|---------|----------------------------------------|---------|---------------------------------------|---------|---------------------------------------|
|             | mm      | inches                                 | mm      | inches                                 | mm      | inches                                | mm      | inches                                |
| PTO 2007694 | 76      | 2 <sup>63</sup> / <sub>64</sub> (2.99) | 94.0    | 3 <sup>45</sup> / <sub>64</sub> (3.70) | 27      | 1 <sup>1</sup> / <sub>16</sub> (1.06) | 32.0    | 1 <sup>7</sup> / <sub>64</sub> (1.26) |



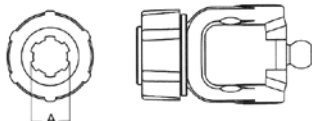
## Cross & Bearing Kit (E-Kit)

| PART NO.    | DIM "A" |                                        | DIM "B" |                                        | DIM "C" |                                       | DIM "D" |                                       |
|-------------|---------|----------------------------------------|---------|----------------------------------------|---------|---------------------------------------|---------|---------------------------------------|
|             | mm      | inches                                 | mm      | inches                                 | mm      | inches                                | mm      | inches                                |
| PTO 2017694 | 76      | 2 <sup>63</sup> / <sub>64</sub> (2.99) | 94.0    | 3 <sup>45</sup> / <sub>64</sub> (3.70) | 27      | 1 <sup>1</sup> / <sub>16</sub> (1.06) | 32.0    | 1 <sup>7</sup> / <sub>64</sub> (1.26) |

## Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE                              |
|-------------|-------------------------------------------|
| PTO 1077606 | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  |
| PTO 1077620 | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. |
| PTO 1077621 | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. |



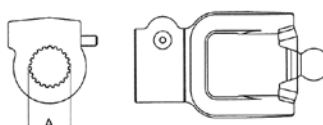
## Inner Tube

 40.0 (4.8 Wall)  
 Rilsan Coating

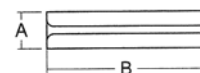

| PART NO.    | DIM "A" |                                       | LENGTH |                                        |
|-------------|---------|---------------------------------------|--------|----------------------------------------|
|             | mm      | inches                                | mm     | inches                                 |
| PTO 4027639 | 40.0    | 1 <sup>9</sup> / <sub>16</sub> (1.56) | 1000   | 39 <sup>3</sup> / <sub>8</sub> (39.37) |

 Quick Disconnect  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE                              |
|-------------|-------------------------------------------|
| PTO 1097606 | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  |
| PTO 1097620 | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. |
| PTO 1097621 | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. |

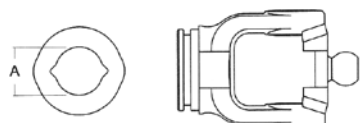


## Roll Pin



| PART NO.    | DIM "A" |                                      | DIM "B" |                                        |
|-------------|---------|--------------------------------------|---------|----------------------------------------|
|             | mm      | inches                               | mm      | inches                                 |
| PTO 5081080 | 10.0    | <sup>13</sup> / <sub>32</sub> (.406) | 80.0    | 3 <sup>5</sup> / <sub>32</sub> (3.156) |

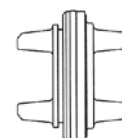
## Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate  
 freely on yoke.)


| PART NO.    | DIM "A" BORE |                                       |
|-------------|--------------|---------------------------------------|
|             | mm           | inches                                |
| PTO 3017639 | 40.0         | 1 <sup>9</sup> / <sub>16</sub> (1.56) |

## Center Housing

| PART NO.    |
|-------------|
| PTO 5507600 |



## 2480 SERIES

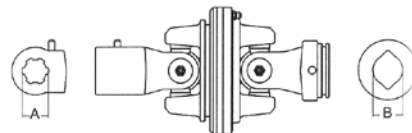
**METRIC**  
CONSTANT VELOCITY

## Outer Tube

48.0 (4.0 Wall)  
4.0 Wall (Special)

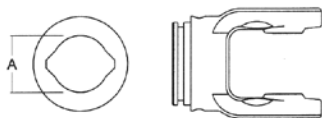
| PART NO.    | LENGTH |                |
|-------------|--------|----------------|
|             | mm     | inches         |
| PTO 6067648 | 1000   | 39 3/8 (39.37) |

## 80° C.V. Joint



| PART NO.     | DIM "A" BORE    | DIM "B" BORE     |
|--------------|-----------------|------------------|
| PTO 15507640 | 1 3/8" x 6 Spl. | 40.0 mm (1.562") |

## Outer Profile Yoke

With Bearing Groove  
(Guard must rotate  
freely on yoke.)

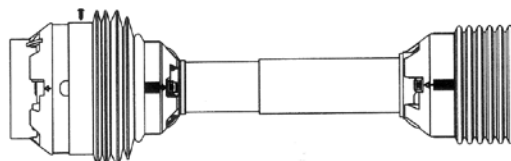
| PART NO.    | DIM "A" BORE |               |
|-------------|--------------|---------------|
|             | mm           | inches        |
| PTO 7007648 | 48.0         | 1 7/8 (1.890) |

## Easy Lock™ Replacement Kit

| PART NO.                 |
|--------------------------|
| PTO 13005000 (4 per kit) |



## Guard



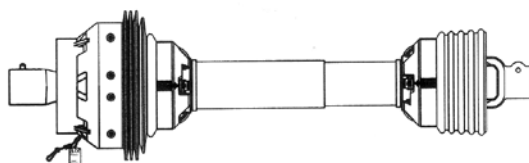
| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING SET (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9127648 | 48"                      | PTO 9610035             |
| PTO 9127660 | 60"                      | PTO 9610035             |

Assembly instructions included with guard.

NOTE: When installing Guards observe the following:

- 1) Install proper nylon bearing (See page 11).
- 2) Guards must rotate freely on yokes.

## Drivelines



| PART NO.     | TRACTOR YOKE     | IMPLEMENT YOKE  | OVERALL DRIVELINE LENGTH |
|--------------|------------------|-----------------|--------------------------|
| PTO 14507648 | 1 3/8" x 6 Spl.  | 1 3/8" x 6 Spl. | 48"                      |
| PTO 14507660 | 1 3/8" x 6 Spl.  | 1 3/8" x 6 Spl. | 60"                      |
| PTO 14607648 | 1 3/8" x 21 Spl. | 1 3/8" x 6 Spl. | 48"                      |
| PTO 14607660 | 1 3/8" x 21 Spl. | 1 3/8" x 6 Spl. | 60"                      |
| PTO 14517660 | 1 3/8" x 6 Spl.  | 1 3/8" x 6 Spl. | 60"                      |
| PTO 14617660 | 1 3/8" x 21 Spl. | 1 3/8" x 6 Spl. | 60"                      |
| PTO 14717660 | 1 3/4" x 20 Spl. | 1 3/8" x 6 Spl. | 60"                      |

(Order implement yoke and cross &amp; bearing kit separately as required.)



# 2580 SERIES

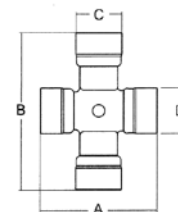
Interchanges with Walterscheid (AW36)

**METRIC  
CONSTANT VELOCITY**

## Cross & Bearing Kit (R-Kit)

Snap Ring Located in Yoke

| PART NO.    | DIM "A" |        | DIM "B" |        | DIM "C" |        | DIM "D" |        |
|-------------|---------|--------|---------|--------|---------|--------|---------|--------|
|             | mm      | inches | mm      | inches | mm      | inches | mm      | inches |
| PTO 2007906 | 88.8    | 3.49   | 106.0   | 4.17   | 32.0    | 1.26   | 36.0    | 1.42   |



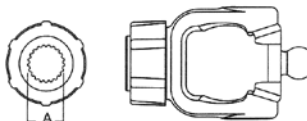
## Cross & Bearing Kit (E-Kit)

| PART NO.    | DIM "A" |        | DIM "B" |        | DIM "C" |        | DIM "D" |        |
|-------------|---------|--------|---------|--------|---------|--------|---------|--------|
|             | mm      | inches | mm      | inches | mm      | inches | mm      | inches |
| PTO 2017906 | 88.8    | 3.49   | 106.0   | 4.17   | 32.0    | 1.26   | 36.0    | 1.42   |

## Tractor Yoke

 Safety Slide Lock  
 Repair Kit - Page 106

| PART NO.    | DIM "A" BORE     |
|-------------|------------------|
| PTO 1077906 | 1 3/8" x 6 Spl.  |
| PTO 1077920 | 1 3/4" x 20 Spl. |
| PTO 1077921 | 1 3/8" x 21 Spl. |



## Outer Tube

 61.0 x 4.0  
 (Special)


| PART NO.    | LENGTH |                |
|-------------|--------|----------------|
|             | mm     | inches         |
| PTO 6007961 | 1500   | 59 1/16 (59.0) |
| PTO 6047961 | 1500   | 59 1/16 (59.0) |

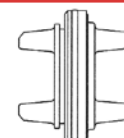
## Inner Profile Yoke

 With Bearing Groove  
 (Guard must rotate  
 freely on yoke.)


| PART NO.    | DIM "A" BORE |        |
|-------------|--------------|--------|
|             | mm           | inches |
| PTO 3027951 | 51.0         | 2      |

## Center Housing

| PART NO.    |
|-------------|
| PTO 5507900 |



## Inner Tube

Rilsan Coating



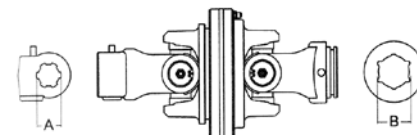
| PART NO.    | DIM "A" |        | LENGTH |                |
|-------------|---------|--------|--------|----------------|
|             | mm      | inches | mm     | inches         |
| PTO 4067951 | 51.0    | 2.01   | 1000   | 39 3/8 (39.37) |

## Outer Profile Yoke

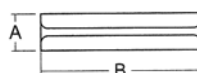
 With Bearing Groove  
 (Guard must rotate  
 freely on yoke.)


| PART NO.    | DIM "A" BORE |               |
|-------------|--------------|---------------|
|             | mm           | inches        |
| PTO 7007961 | 61.0         | 2 3/8 (2.402) |

## 80° C.V. Joint



## Roll Pin



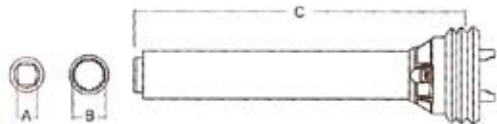
| PART NO.    | DIM "A" |              | DIM "B" |              |
|-------------|---------|--------------|---------|--------------|
|             | mm      | inches       | mm      | inches       |
| PTO 5081090 | 10.0    | 13/32 (.406) | 90.0    | 3 1/2 (3.54) |

| PART NO.     | DIM "A" BORE     | DIM "B" BORE     |
|--------------|------------------|------------------|
| PTO 15507951 | 1 3/8" x 6 Spl.  | 51.0 mm (2.000") |
| PTO 15607951 | 1 3/8" x 21 Spl. | 51.0 mm (2.000") |
| PTO 15707951 | 1 3/4" x 20 Spl. | 51.0 mm (2.000") |

## 2580 SERIES

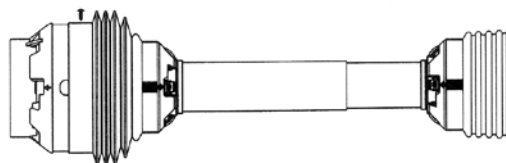
**METRIC**  
CONSTANT VELOCITY

## Yoke, Tube &amp; Sleeve Assembly with Guard



| PART NO.       | FITS PROFILE TUBE | IMPLEMENT YOKE             |
|----------------|-------------------|----------------------------|
| PTO 9214507951 | 51.0 (Star)       | 1 3/4" x 20 Spl. w/Clamp   |
| PTO 9214507955 | 51.0 (Star)       | 1 3/8" x 6 Spl. w/Clamp    |
| PTO 9214517955 | 51.0 (Star)       | 1 3/4" x 20 Spl. w/Clamp   |
| PTO 9214627955 | 51.0 (Star)       | 1 3/8" x 21 Spl. w/Clamp   |
| PTO 9214637955 | 51.0 (Star)       | 1 3/8" x 21 Spl. w/Pinhole |

## Guard



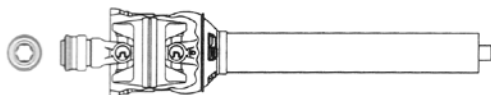
| PART NO.    | OVERALL DRIVELINE LENGTH | BEARING SET (2 PER KIT) |
|-------------|--------------------------|-------------------------|
| PTO 9127948 | 48"                      | PTO 9610036             |
| PTO 9127960 | 60"                      | PTO 9610036             |

Assembly instructions included with guard.

NOTE: When installing Guards observe the following:

- 1) Install proper nylon bearing (See page 11).
- 2) Guards must rotate freely on yokes.

## Joint &amp; Shaft with Guard



| PART NO.       | FITS PROFILE TUBE | IMPLEMENT YOKE   |
|----------------|-------------------|------------------|
| PTO 9314517955 | 51.0 (Star)       | 1 3/8" x 6 Spl.  |
| PTO 9314717955 | 51.0 (Star)       | 1 3/4" x 20 Spl. |
| PTO 9314507951 | 51.0 (Star)       | 1 3/8" x 6 Spl.  |
| PTO 9314607951 | 51.0 (Star)       | 1 3/8" x 6 Spl.  |
| PTO 9314707951 | 51.0 (Star)       | 1 3/8" x 21 Spl. |

## Easy Lock™ Replacement Kit

PART NO.  
PTO 13005000 (4 per kit)



## Drivelines

| PART NO.     | TRACTOR YOKE     | IMPLEMENT YOKE            | OVERALL DRIVELINE LENGTH |
|--------------|------------------|---------------------------|--------------------------|
| PTO 14507948 | 1 3/8" x 6 Spl.  | 1 3/8" x 6 Spl.           | 48"                      |
| PTO 14507951 | 1 3/8" x 6 Spl.  | 1 3/4" x 20 Spl.w/Clamp   | 51"                      |
| PTO 14507955 | 1 3/8" x 6 Spl.  | 1 3/8" x 6 Spl. w/Clamp   | 55"                      |
| PTO 14507960 | 1 3/8" x 6 Spl.  | 1 3/8" x 6 Spl.           | 60"                      |
| PTO 14517955 | 1 3/8" x 6 Spl.  | 1 3/4" x 20 Spl.w/Clamp   | 55"                      |
| PTO 14607948 | 1 3/8" x 21 Spl. | 1 3/8" x 6 Spl.           | 48"                      |
| PTO 14607951 | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl.w/Clamp   | 51"                      |
| PTO 14607955 | 1 3/8" x 21 Spl. | 1 3/8" x 6 Spl. w/Clamp   | 55"                      |
| PTO 14607960 | 1 3/8" x 21 Spl. | 1 3/8" x 21 Spl.          | 60"                      |
| PTO 14617955 | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl.w/Clamp   | 55"                      |
| PTO 14627955 | 1 3/8" x 21 Spl. | 1 3/8" x 21 Spl.w/Clamp   | 55"                      |
| PTO 14637955 | 1 3/8" x 21 Spl. | 1 3/8" x 21 Spl.w/Pinhole | 55"                      |
| PTO 14707951 | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl.w/Clamp   | 51"                      |
| PTO 14707955 | 1 3/4" x 20 Spl. | 1 3/4" x 6 Spl.w/Clamp    | 55"                      |
| PTO 14717955 | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl.w/Clamp   | 55"                      |
| PTO 14727955 | 1 3/4" x 20 Spl. | 1 3/8" x 21 Spl.w/Clamp   | 55"                      |
| PTO 14737955 | 1 3/4" x 20 Spl. | 1 3/4" x 21 Spl.w/Pinhole | 55"                      |

(Order implement yoke and cross & bearing kit separately as required.)

# APPLICATIONS

## NORTH AMERICAN REPLACEMENT DRIVELINES

**CONSTANT  
VELOCITY**

### Flexwing Mower Replacement Drivelines

| PART NO.     | SERIES | CATEGORY | TRACTOR YOKE     | CLAMP-STYLE<br>IMPLEMENT YOKE | OVERALL COMPRESSED<br>DRIVELINE LENGTH |
|--------------|--------|----------|------------------|-------------------------------|----------------------------------------|
| PTO 14505551 | 55     | 6        | 1 3/8" x 6 Spl.  | 1 3/4" x 20 Spl.              | 51"                                    |
| PTO 14605551 | 55     | 6        | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl.              | 51"                                    |
| PTO 14705551 | 55     | 6        | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl.              | 51"                                    |
| PTO 14505555 | 55     | 6        | 1 3/8" x 6 Spl.  | 1 3/8" x 6 Spl.               | 55"                                    |
| PTO 14605555 | 55     | 6        | 1 3/8" x 21 Spl. | 1 3/8" x 6 Spl.               | 55"                                    |
| PTO 14705555 | 55     | 6        | 1 3/4" x 20 Spl. | 1 3/8" x 6 Spl.               | 55"                                    |
| PTO 14515555 | 55     | 6        | 1 3/8" x 6 Spl.  | 1 3/4" x 20 Spl.              | 55"                                    |
| PTO 14615555 | 55     | 6        | 1 3/8" x 21 Spl. | 1 3/4" x 20 Spl.              | 55"                                    |
| PTO 14715555 | 55     | 6        | 1 3/4" x 20 Spl. | 1 3/4" x 20 Spl.              | 55"                                    |

### Round Baler Drivelines

| PART NO.     | SERIES | CATEGORY | TRACTOR YOKE     | IMPLEMENT YOKE                                         | OVERALL COMPRESSED<br>DRIVELINE LENGTH |
|--------------|--------|----------|------------------|--------------------------------------------------------|----------------------------------------|
| PTO 14503500 | 35     | 5        | 1 3/8" x 6 Spl.  | 1 3/8" x 6 Spl.<br>with 18,000 in-lb. Friction Clutch  | 58"                                    |
| PTO 14603500 | 35     | 5        | 1 3/8" x 21 Spl. | 1 3/8" x 6 Spl.<br>with 10,000 in-lb. Friction Clutch  | 58"                                    |
| PTO 14503501 | 35     | 5        | 1 3/8" x 6 Spl.  | 1 3/8" x 21 Spl.<br>with 15,000 in-lb. Friction Clutch | 67"                                    |
| PTO 14503502 | 35     | 5        | 1 3/8" x 6 Spl.  | 1 3/8" x 6 Spl.<br>with 15,000 in-lb. Friction Clutch  | 58"                                    |

### Peanut Harvester Replacement Drivelines

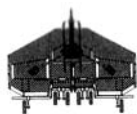
| PART NO.     | SERIES | CATEGORY | TRACTOR YOKE     | CLAMP-STYLE<br>IMPLEMENT YOKE | OVERALL COMPRESSED<br>DRIVELINE LENGTH |
|--------------|--------|----------|------------------|-------------------------------|----------------------------------------|
| PTO 14625555 | 55     | 6        | 1 3/8" x 21 Spl. | 1 3/8" x 21 Spl.              | 55"                                    |
| PTO 14725555 | 55     | 6        | 1 3/4" x 20 Spl. | 1 3/8" x 21 Spl.              | 55"                                    |
| PTO 14635555 | 55     | 6        | 1 3/8" x 21 Spl. | 1 3/8" x 21 Spl.              | 55"                                    |
| PTO 14735555 | 55     | 6        | 1 3/4" x 20 Spl. | 1 3/8" x 21 Spl.              | 55"                                    |

**METRIC REPLACEMENT DRIVELINES****CONSTANT  
VELOCITY****Flexwing Mower Replacement Drivelines**

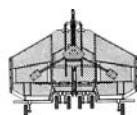
| PART NO.     | SERIES | TRACTOR YOKE                              | CLAMP-STYLE<br>IMPLEMENT YOKE             | OVERALL COMPRESSED<br>DRIVELINE LENGTH |
|--------------|--------|-------------------------------------------|-------------------------------------------|----------------------------------------|
| PTO 14507951 | 2580   | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | 51"                                    |
| PTO 14607951 | 2580   | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | 51"                                    |
| PTO 14707951 | 2580   | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | 51"                                    |
| PTO 14507955 | 2580   | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  | 55"                                    |
| PTO 14607955 | 2580   | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  | 55"                                    |
| PTO 14707955 | 2580   | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  | 55"                                    |
| PTO 14517955 | 2580   | 1 <sup>3</sup> / <sub>8</sub> " x 6 Spl.  | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | 55"                                    |
| PTO 14617955 | 2580   | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | 55"                                    |
| PTO 14717955 | 2580   | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | 55"                                    |

**Peanut Harvesters**

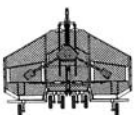
| PART NO.     | SERIES | TRACTOR YOKE                              | CLAMP-STYLE<br>IMPLEMENT YOKE             | OVERALL COMPRESSED<br>DRIVELINE LENGTH |
|--------------|--------|-------------------------------------------|-------------------------------------------|----------------------------------------|
| PTO 14627955 | 2580   | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. | 55"                                    |
| PTO 14727955 | 2580   | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. | 55"                                    |
| PTO 14637955 | 2580   | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. | 55"                                    |
| PTO 14737955 | 2580   | 1 <sup>3</sup> / <sub>4</sub> " x 20 Spl. | 1 <sup>3</sup> / <sub>8</sub> " x 21 Spl. | 55"                                    |

**80° CV'S FOR FLEX-WING CUTTERS - DOMESTIC & METRIC**
**CONSTANT  
VELOCITY**
**Interchanges with BUSH HOG® - Model #: 2615, 3615**

*Also fits other competitive models.*

|          | CV PART NO.  | OVERALL<br>TRACTOR YOKE | IMPLEMENT<br>COMPRESSED LENGTH | CLAMP YOKE        | SERIES       |
|----------|--------------|-------------------------|--------------------------------|-------------------|--------------|
| DOMESTIC | PTO 14505555 | 1 3/8" x 6 Spline       | 55"                            | 1 3/8" x 6 Spline | 55           |
|          | PTO 14605555 | 1 3/8" x 21 Spline      | 55"                            | 1 3/8" x 6 Spline | 55           |
|          | PTO 14705555 | 1 3/4" x 20 Spline      | 55"                            | 1 3/8" x 6 Spline | 55           |
| METRIC   | PTO 14507955 | 1 3/8" x 6 Spline       | 55"                            | 1 3/8" x 6 Spline | BP 8/WS 2580 |
|          | PTO 14607955 | 1 3/8" x 21 Spline      | 55"                            | 1 3/8" x 6 Spline | BP 8/WS 2580 |
|          | PTO 14707955 | 1 3/4" x 20 Spline      | 55"                            | 1 3/8" x 6 Spline | BP 8/WS 2580 |

**Interchanges with RHINO® - Model #: SR-15, SE-15**


|          | CV PART NO.  | OVERALL<br>TRACTOR YOKE | IMPLEMENT<br>COMPRESSED LENGTH | CLAMP YOKE         | SERIES       |
|----------|--------------|-------------------------|--------------------------------|--------------------|--------------|
| DOMESTIC | PTO 14505551 | 1 3/8" x 6 Spline       | 51"                            | 1 3/4" x 20 Spline | 55           |
|          | PTO 14605551 | 1 3/8" x 21 Spline      | 51"                            | 1 3/4" x 20 Spline | 55           |
|          | PTO 14705551 | 1 3/4" x 20 Spline      | 51"                            | 1 3/4" x 20 Spline | 55           |
| METRIC   | PTO 14507951 | 1 3/8" x 6 Spline       | 51"                            | 1 3/4" x 20 Spline | BP 8/WS 2580 |
|          | PTO 14607951 | 1 3/8" x 21 Spline      | 51"                            | 1 3/4" x 20 Spline | BP 8/WS 2580 |
|          | PTO 14707951 | 1 3/4" x 20 Spline      | 51"                            | 1 3/4" x 20 Spline | BP 8/WS 2580 |

**Interchanges with DEERE® - Model #: 1517, 1518, 2018**

*Also fits other competitive models.*

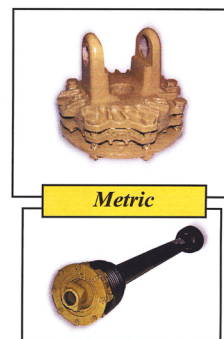
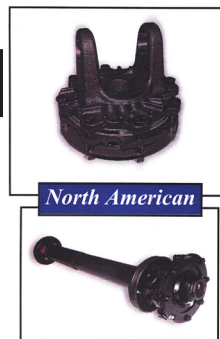
|          | CV PART NO.  | OVERALL<br>TRACTOR YOKE | IMPLEMENT<br>COMPRESSED LENGTH | CLAMP YOKE         | SERIES       |
|----------|--------------|-------------------------|--------------------------------|--------------------|--------------|
| DOMESTIC | PTO 14515555 | 1 3/8" x 6 Spline       | 55"                            | 1 3/4" x 20 Spline | 55           |
|          | PTO 14615555 | 1 3/8" x 21 Spline      | 55"                            | 1 3/4" x 20 Spline | 55           |
|          | PTO 14715555 | 1 3/4" x 20 Spline      | 55"                            | 1 3/4" x 20 Spline | 55           |
| METRIC   | PTO 14517955 | 1 3/8" x 6 Spline       | 55"                            | 1 3/4" x 20 Spline | BP 8/WS 2580 |
|          | PTO 14617955 | 1 3/8" x 21 Spline      | 55"                            | 1 3/4" x 20 Spline | BP 8/WS 2580 |
|          | PTO 14717955 | 1 3/4" x 20 Spline      | 55"                            | 1 3/4" x 20 Spline | BP 8/WS 2580 |

## WING DRIVE FRICTION CLUTCH

The Wing Drive Friction Clutch is indispensable in certain agricultural implement applications. The friction clutch is the only torque limiter to continuously transmit power while overloaded. This is valuable during start up of high inertia machines, as well as for leveling out torsional fluctuations due to high cyclic loads. During overload the clutch limits transmitted power. The patented design dissipates heat quickly, improving durability while protecting the machine.

### Performance Benefits

- Implement overload protection.
- Dissipates heat minimizing downtime for higher productivity.
- Corrosion resistant friction discs.
- Optimized design affords more reliable torque setting.
- Minimal maintenance.
- Smooth operation, no damaging torque spikes.
- Torque transmission while slipping aids in dislodging plugs for increased productivity



## REPLACEMENT WING DRIVE SHAFTS

### Machine Specific Shafts for:

Schulte, Woods, John Deere, Bush Hog,  
Rhino/M&W, Kodiak, Land Pride, Bush-Whacker



### MACHINE SPECIFIC SHAFTS –INTERCHANGES WITH BONDIOLI & PAVESI

| PART NO.     | SERIES | DESCRIPTION                                     | TORQUE RATING  | COMP. OAL | APPLICATION                                                                                                                             |
|--------------|--------|-------------------------------------------------|----------------|-----------|-----------------------------------------------------------------------------------------------------------------------------------------|
| PTO 14106656 | ByPy 6 | 1 3/4" x 20 Clamp x 1 3/4" x 20 Clamp Fric. Cl. | 15,000 in•lbs. | 56.11"    | M&W-A415; AGI 15 ft. Flexwing; Rhino - FR15, SR15 15 ft. Rotary Cutter; Landpride - RC5515, RC6515 15 ft. Mower; Woods - BW180 Flexwing |
| PTO 14106664 | ByPy 6 | 1 3/4" x 20 Clamp x 1 3/4" x 20 Clamp Fric. Cl. | 15,000 in•lbs  | 64.11"    | Schulte - XH1500 Flexwing; Bush Hog - 2515, 2720 Flexwing; Deere - HX15; Kodiak - Ol' Grizz 15 ft                                       |
| PTO 14116664 | ByPy 6 | 1 3/8" x 21 Clamp x 1 3/8" x 21 Clamp Fric. Cl. | 15,000 in•lbs  | 64.11"    | Schulte - FX26; Deere - 1518, 2018                                                                                                      |
| PTO 14126664 | ByPy 6 | 1 3/4" x 20 Clamp x 1 3/8" x 6 Clamp Fric. Cl.  | 15,000 in•lbs  | 64.11"    | Bush-Whacker -T-180                                                                                                                     |

For inner profile tube replacement for all of the above order PTO 4006745 – 45.0mm (5.4 Wall) mm

### REPLACEMENT FRICTION CLUTCH

| PART NO.                          | USED ON DRIVELINE |
|-----------------------------------|-------------------|
| PTO 5668620                       | 14106656          |
| PTO 5668620                       | 14106664          |
| PTO 5668621                       | 14116664          |
| PTO 5668606                       | 14126664          |
| FRICTION CLUTCH REPLACEMENT PARTS |                   |
| PTO 98715000                      | Spring            |
| PTO 9701700                       | Disc              |

High Performance Friction Clutch specially developed for demanding field conditions for wing drives on flex wing and multiple disc mowers.



## REPLACEMENT WING DRIVE SHAFTS

### ALL PURPOSE SHAFTS



- Check outboard yokes for correct hook-up.
- Verify overall compressed length.
- Utilizes standard open spring friction clutch.



### ALL PURPOSE SHAFTS –INTERCHANGES WITH BONDIOLI & PAVESI

| PART NO.     | SERIES | DESCRIPTION                                       | TORQUE RATING | COMP. OAL | APPLICATION               |
|--------------|--------|---------------------------------------------------|---------------|-----------|---------------------------|
| PTO 14106660 | ByPy 6 | 1 3/8" x 6 Q.D. x 1 3/4" x 20<br>Clamp Fric. Cl.  | 13,200 in•lbs | 61.15"    | Bush Hog - Various Models |
| PTO 14106661 | ByPy 6 | 1 3/4" x 20 Q.D. x 1 3/4" x 20<br>Clamp Fric. Cl. | 13,200 in•lbs | 63.18"    | Bush Hog - Various Models |
| PTO 14116660 | ByPy 6 | 1 3/8" x 6 Q.D. x 1 3/8" x 21<br>Clamp Fric. Cl.  | 13,200 in•lbs | 61.15"    | Bush Hog - Various Models |

NOTE: Replacement shafts may differ from original equipment shafts.  
 15,000 in•lbs = 1700 Nm & 13,200 in•lb = 1500 Nm

### REPLACEMENT SPRING FRICTION CLUTCH

| PART NO.                       | USED ON DRIVELINE |
|--------------------------------|-------------------|
| PTO 5608620                    | 14106660          |
| PTO 5608620                    | 14106661          |
| PTO 5608621                    | 14116660          |
| REPLACEMENT PART AVAILABILITY: |                   |
| PTO 9704160                    | Disc              |

## REPLACEMENT WING DRIVE SHAFTS

### MACHINE SPECIFIC SHAFTS



**North American**

Machine Specific Shafts for:  
 Shulte, Woods, John Deere, Bush Hog,  
 Rhino/M&W, Kodiak, Land Pride, Bush-Whacker

### ALL PURPOSE SHAFTS –INTERCHANGES WITH BONDIOLI & PAVESI

| PART NO.     | SERIES | DESCRIPTION                                        | TORQUE RATING  | COMP. OAL | APPLICATION                                                                                                                                       |
|--------------|--------|----------------------------------------------------|----------------|-----------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| PTO 14104456 | 44     | 1 3/4" x 20 Clamp x 1 3/4" x 20<br>Clamp Fric. Cl. | 15,000 in•lbs. | 56.11"    | M&W -A415, AGI 15 ft. Flexwing;<br>Rhino - FR15, SR15 15 ft.<br>Rotary Cutter; Landpride<br>RC5515, RC6515 15 ft. Mower;<br>Woods -BW180 Flexwing |
| PTO 14104464 | 44     | 1 3/4" x 20 Clamp x 1 3/4" x 20<br>Clamp Fric. Cl. | 15,000 in•lbs  | 64.11"    | Schulte - XH1500 Flexwing;<br>Bush Hog - 2515, 2726 Flexwing;<br>Deere - HX15; Kodiak<br>- Ol' Grizz 15 ft                                        |
| PTO 14114464 | 44     | 1 3/8" x 21 Clamp x 1 3/8" x 21<br>Clamp Fric. Cl. | 15,000 in•lbs  | 64.11"    | Schulte - FX26; Deere<br>- 1518, 2018                                                                                                             |
| PTO 14124464 | 44     | 1 3/4" x 20 Clamp x 1 3/8" x 6<br>Clamp Fric. Cl.  | 15,000 in•lbs. | 64.11"    | Bush-Whacker - T-180                                                                                                                              |

NOTE: Replacement shafts may differ from original equipment shafts.  
 15,000 in•lbs = 1700 Nm & 13,200 in•lb = 1500 Nm

### REPLACEMENT FRICTION CLUTCH

| PART NO.                          | USED ON DRIVELINE |
|-----------------------------------|-------------------|
| PTO 5664420                       | 14104456          |
| PTO 5664420                       | 14104464          |
| PTO 5664421                       | 14114464          |
| PTO 5664406                       | 14124464          |
| FRICTION CLUTCH REPLACEMENT PARTS |                   |
| PTO 98715000                      | Spring            |
| PTO 9701700                       | Disc              |

High Performance Friction Clutch  
 specially developed for  
 demanding field conditions for  
 wing drives on flex wing and  
 multiple disc mowers.





## 80° CV ROUND BALER DRIVELINES

CONSTANT  
VELOCITY

## Gehl Deluxe - Model # 2880

PTO 14503567 - 80° CV D/L 1-3/8 x 6 Tractor Yoke  
 PTO 57015000 - 7" Clutch Pak  
 PTO 8173521 - 1-3/8 x 21 Clutch Yoke  
 PTO 2003500 - 35 Series Cross Kit

COMPLETE D/L PART NO.

PTO 14503501



## Deere - Model # 467 &amp; 466

PTO 14503558 - 80° CV D/L 1-3/8 x 6 Tractor Yoke  
 PTO 59018000 - 9" Clutch Pak  
 PTO 8173506 - 1-3/8 x 6 Clutch Yoke  
 PTO 2003500 - 35 Series Cross Kit

COMPLETE D/L PART NO.

PTO 14503500



## Deere - Model # 567 &amp; 566 (1000 RPM)

PTO 14603558 - 80° CV D/L 1-3/8 x 21 Tractor Yoke  
 PTO 59010000 - 9" Clutch Pak  
 PTO 8173506 - 1-3/8 x 6 Clutch Yoke  
 PTO 2003500 - 35 Series Cross Kit

COMPLETE D/L PART NO.

PTO 14603500

## PARTS FOR TORQMASTER CLUTCH

## SPRING

## 7" CLUTCH PART NO.

PTO 9879000  
 PTO 98712000  
 PTO 98715000  
 PTO 98718000

## 9" CLUTCH PART NO.

PTO 98910000  
 PTO 98915000  
 PTO 98918000

## SEPARATOR PLATE

## 7" CLUTCH PART NO.

PTO 9907000

## 9" CLUTCH PART NO.

PTO 9909000

## DISC

## 7" CLUTCH PART NO.

PTO 9707000

## 9" CLUTCH PART NO.

PTO 9709000

## Case - Model # 8455S &amp; 8455T - (540 RPM)

## (1000 RPM)

PTO 14503558 - 80° CV D/L 1-3/8 x 6 Tractor Yoke  
 PTO 57015000 - 7" Clutch Pak  
 PTO 8173506 - 1-3/8 x 6 Clutch Yoke  
 PTO 2003500 - 35 Series Cross Kit

COMPLETE D/L PART NO.

PTO 14503502



PTO 14603558 - 80° CV D/L 1-3/8 x 21 Tractor Yoke  
 PTO 57015000 - 7" Clutch Pak  
 PTO 8173506 - 1-3/8 x 6 Clutch Yoke  
 PTO 2003500 - 35 Series Cross Kit

COMPLETE D/L PART NO.

PTO 14603502

## Vermeer - Model # 604K - (540 RPM)

## (1000 RPM)

PTO 14503558 - 80° CV D/L 1-3/8 x 6 Tractor Yoke  
 PTO 57015000 - 7" Clutch Pak  
 PTO 8173506 - 1-3/8 x 6 Clutch Yoke  
 PTO 2003500 - 35 Series Cross Kit

COMPLETE D/L PART NO.

PTO 14503502



PTO 14603558 - 80° CV D/L 1-3/8 x 21 Tractor Yoke  
 PTO 57015000 - 7" Clutch Pak  
 PTO 8173506 - 1-3/8 x 6 Clutch Yoke  
 PTO 2003500 - 35 Series Cross Kit

COMPLETE D/L PART NO.

PTO 14603502

## Hesston - Model # 555S &amp; 555T - (540 RPM)

## (1000 RPM)

PTO 14503558 - 80° CV D/L 1-3/8 x 6 Tractor Yoke  
 PTO 57015000 - 7" Clutch Pak  
 PTO 8173506 - 1-3/8 x 6 Clutch Yoke  
 PTO 2003500 - 35 Series Cross Kit

COMPLETE D/L PART NO.

PTO 14503502



PTO 14603558 - 80° CV D/L 1-3/8 x 21 Tractor Yoke  
 PTO 57015000 - 7" Clutch Pak  
 PTO 8173506 - 1-3/8 x 6 Clutch Yoke  
 PTO 2003500 - 35 Series Cross Kit

COMPLETE D/L PART NO.

PTO 14603502

## DEALER STARTER KITS

### North American Starter Kit

| PART NO.     |
|--------------|
| PTO 12006000 |

Contains 1 of each of the following:

| PART NO.     | DESCRIPTION                                               |
|--------------|-----------------------------------------------------------|
| PTO 5506000  | Domestic 5" Clutch Pak (6,000 in. lbs.)                   |
| PTO 5709000  | Domestic 7" Clutch Pak (9,000 in. lbs.)                   |
| PTO 57012000 | Domestic 7" Clutch Pak (12,000 in. lbs.)                  |
| PTO 8173506  | Domestic 35 Series 1 3/8" x 6 Spl. Clamp Yoke             |
| PTO 8171406  | Domestic 14 Series 1 1/8" x 6 Spl. Clamp Yoke             |
| PTO 8253522  | Domestic 35 Series 1 3/8" Round with keyway & 2 setscrews |
|              | TORQMASTER Promotional Poster                             |

### North American & Metric Starter Kit

| PART NO.     |
|--------------|
| PTO 12006100 |

Contains 1 of each of the following:

| PART NO.     | DESCRIPTION                                                                |
|--------------|----------------------------------------------------------------------------|
| PTO 5506000  | Domestic 5" Clutch Pak (6,000 in. lbs.)                                    |
| PTO 5709000  | Domestic 7" Clutch Pak (9,000 in. lbs.)                                    |
| PTO 57012000 | Domestic 7" Clutch Pak (12,000 in. lbs.)                                   |
| PTO 8173506  | Domestic 35 Series 1 3/8" x 6 Spl. Clamp Yoke                              |
| PTO 8171406  | Domestic 14 Series 1 1/8" x 6 Spl. Clamp Yoke                              |
| PTO 8253522  | Domestic 35 Series 1 3/8" Round with keyway & 2 setscrews                  |
| PTO 8178406  | Metric ByPy 4 Series/Walterscheid 2300 Series 1 3/8" x 6 Spline Clamp Yoke |
| PTO 8256522  | Metric ByPy 5 Series 1 3/8" Round with keyway & 2 setscrews                |
|              | TORQMASTER Promotional Poster                                              |



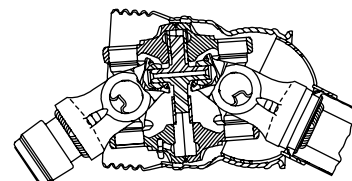
## 80° CONSTANT VELOCITY DRIVELINE

*with innovative and patented features exclusive to Weasler...*

### Features

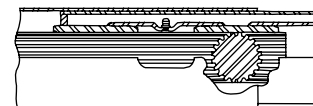
#### ARTICULATED GUARD SYSTEM

CV centre housing accommodates a bell that fits within minimum ASAE tractor master shield. Bell is articulated to allow a full 80°. The plastic guard over the CV joint is supported by a bearing that rides on the centre housing. The steel guard incorporates a field proven bearing system that significantly reduces wear and increases the life of guard components.



#### TELESCOPING DRIVELINE

The Weasler CV driveline utilizes shafts that telescope into a hardened sleeve with a large grease reservoir. Reduced friction means low thrust, for minimal wear throughout CV life. Tested in contaminated environments.



#### LONG LIFE

Compact, heavy duty centre housing has a large capacity grease cavity and unique lubrication system. Patented grease system ensures positive one shot lubrication of hardened and ground centering balls and sockets. Unique centre slider support plates greatly increase life by retaining lubrication and sealing out contaminants. Full surface contact means reduced wear on all components, minimizing vibration.

#### HIGH TORSIONAL STRENGTH

The exclusive ball and socket of the Weasler CV is integral with the yoke. Trunnions on the centre plate are supported directly in the yoke by the ball and socket, providing strength for heavy-duty applications. Forged yokes and centre housing are engineered for high torque.

### Benefits

Constant Velocity Drivelines allow turns at high angles under full power without damaging the driveline or other components. When using conventional drivelines, the vibrations increase as the angle increases. A CV driveline will substantially reduce vibrations due to its operating at a constant speed. The reduction in vibration will result in fewer breakdowns and lower cost of implement maintenance.

### Applications

Listed are some applications of CV drivelines:

- |                              |                      |                             |
|------------------------------|----------------------|-----------------------------|
| • Round Balers               | • Square Balers      | • Orchard Sprayers          |
| • Batwing Mowers             | • Manure Pumps       | • Beet Toppers              |
| • Rock Pickers               | • Stalk Choppers     | • Box-type Manure Spreaders |
| • Tank-type Manure Spreaders | • Mower Conditioners |                             |

# TORQMASTER CLUTCHES

## CLUTCHES

### NORTH AMERICAN

Weasler 14, 35, 44, 55

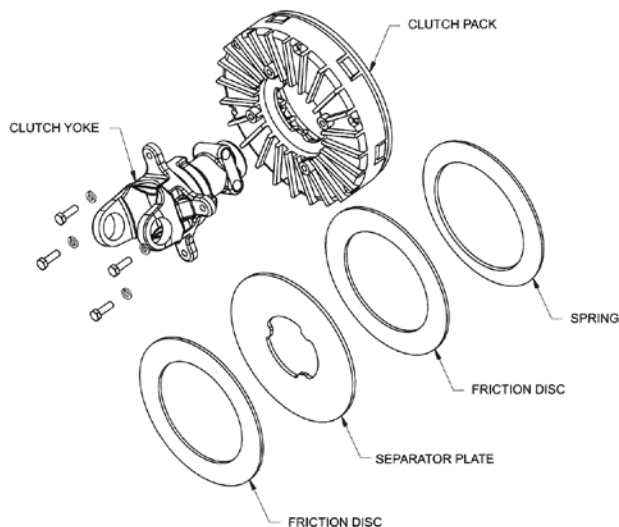
Interchanges with:

Neapco 2600 Series and  
Walterscheid 1480 Series

### METRIC

Interchanges with:

Bondioli and Pavesi 4, 5, 6  
and 8 Series and Walterscheid  
2300, 2400 and 2500 Series



(For use on implement end of driveline only)

The drawing illustrates the components of the TORQMASTER. Each component of the exploded view is identified by an eight-digit stock number to ensure identification.

### Number Identification Examples:

**570-9000**

— Torque in • lbs  
— Diameter of Clutch Pak

**821-1406**

— 6 Spline  
— 14 Series  
— Auto-Lok for Overrunning Clutch  
— Implement Yoke

**817-3506**

— 6 Spline  
— 35 Series  
— Clamp Yoke for Friction Clutch  
— Implement Yoke

**818-8406**

— 6 Spline  
— ByPy 4 Series and W/S 2300 Series  
— Interchanges with both ByPy and W/S  
— Clamp Yoke for Overrunning Clutch  
— Implement Yoke

**825-4422**

— 1 3/8" Round Bore\*  
— 44 Series  
— Round Bore for Friction Clutch  
— Implement Yoke

**970-7000**

— Diameter of Clutch Pak  
— Friction Disc

**990-7000**

— Diameter of Clutch Pak  
— Separator Plate

\*1/16th increments.

**NOTE: Overrunning Clutch Paks must be mated with Overrunning Yokes.**

## TORQMASTER - FEATURES AND BENEFITS

### CLUTCHES

- Superior performance.
- Long life.
- Isolates/dissipates heat.
- "User Friendly" - easy to service.
- Free motion - ease of hook-up.
- Minimum adjustment required.
- Auto-Lok available.
- Replacement clutch for most farm implements.\*
- Torque setting from 9,000 in•lbs to 21,000 in•lbs.
- Overrunning feature also available.
- Modular construction covers a wide variety of applications.
- Applications for the TorQmaster Modular Clutch:
 

|                    |                |
|--------------------|----------------|
| Spreaders          | Mixers         |
| Mower Conditioners | Rotary Cutters |
| Flail Shredders    | Grain Carts    |
| Balers             | Snowblowers    |
- For use on implement end of driveline only.

# TORQMASTER

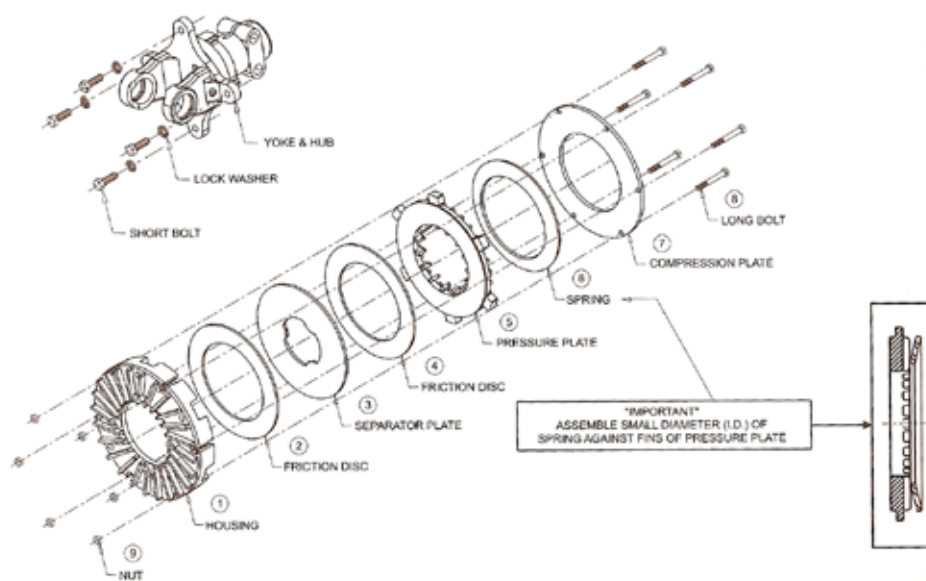
## INSTRUCTIONS FOR ORDERING THE **TORQMASTER** CLUTCH

- Determine the driveline series using Transparency Identification System for either North American or Metric applications (See Pages 19 and 53).
- Identify the connecting shaft size and the method of attachment (ex: clamp, bolt, keyway).
- Obtain torque setting from owner/operator manual - if available.
- If torque setting is not available, use the following Clutch Pak Selection Guide (Pages 136 and 137) as a guideline for selecting the proper clutch pak.
  - Order clutch yoke and clutch pak separately by stock number.
  - For installation, attach lutch yoke to the driveline first, then mount the clutch pak to the clutch yoke.
  - Use the modular clutch on the implement end of the driveline only.
  - If the implement input connection guard is removed for service, re-install the guard before using the machine.
  - Some implements (ex: mower conditioner, flail shredder) require an overrunning feature incorporated into the clutch. If the replacement clutch requires this feature, order the appropriate overrunning modular clutch and overrunning clutch yoke.

# ASSEMBLY INSTRUCTIONS

## CLUTCHES

### FOR **TORQMASTER** MODULAR CLUTCH



## RUN-IN OF THE TORQMASTER MODULAR CLUTCH (Instructions)

If the clutch has not been operated for (1) season we recommend the following:

### TOOLS REQUIRED:

(1) 1/2" box wrench or socket.

1. Make sure the tractor is off and the PTO is disengaged.
2. Disconnect the driveline from the tractor.
3. Locate the bolts on the O.D. of the clutch pak. Loosen the bolts until all are finger tight, then tighten each one half a turn.
4. Attach the implement to the tractor at the hitch pin, and the driveline to the tractor PTO.
5. Turn the tractor on. Engage the PTO clutch and run for a few seconds, or until the clutch visibly smokes.
6. Disengage the tractor PTO and shut off the tractor. Keep clear of the machine until all parts stop moving.
7. Disconnect the driveline from the tractor.
8. Tighten the bolts on the O.D. of the clutch pak until the compression plate is in full contact with the housing.
9. If the clutch contains an integral overrunning clutch, make sure the clutch spins freely in one direction.

## TORQMASTER CLUTCH PAK SELECTION GUIDE

## CLUTCHES

## Spreader

| FRICTION CLUTCH PART NO.                            | OVERRUNNING CLUTCH PART NO. | 540 RPM IN•LB•TORQUE | 1000 RPM IN•LB•TORQUE |
|-----------------------------------------------------|-----------------------------|----------------------|-----------------------|
| CAPACITY: Less than 240 Bushels or 150 cu.ft.       |                             |                      |                       |
| PTO 57012000                                        | PTO 57112000                | 12000                | -                     |
| CAPACITY: Between 241-400 Bushels or 151-250 cu.ft. |                             |                      |                       |
| PTO 57012000                                        | PTO 57112000                | -                    | 12000                 |
| PTO 57015000                                        | PTO 57115000                | 15000                | -                     |
| CAPACITY: Between 401-560 Bushels or 251-350 cu.ft. |                             |                      |                       |
| PTO 57015000                                        | PTO 57115000                | -                    | 15000                 |
| PTO 57018000                                        | PTO 57118000                | 18000                | -                     |
| CAPACITY: Greater than 560 Bushels or 350 cu.ft.    |                             |                      |                       |
| PTO 57018000                                        | PTO 57118000                | -                    | 18000                 |
| PTO 57018000                                        | PTO 57118000                | 18000                | -                     |

## Mixer

| FRICTION CLUTCH PART NO.                            | OVERRUNNING CLUTCH PART NO. | 540 RPM IN•LB•TORQUE | 1000 RPM IN•LB•TORQUE |
|-----------------------------------------------------|-----------------------------|----------------------|-----------------------|
| CAPACITY: Less than 240 Bushels or 150 cu.ft.       |                             |                      |                       |
| PTO 57012000                                        | PTO 57112000                | 12000                | -                     |
| CAPACITY: Between 241-400 Bushels or 151-250 cu.ft. |                             |                      |                       |
| PTO 57012000                                        | PTO 57112000                | -                    | 12000                 |
| PTO 57015000                                        | PTO 57115000                | 15000                | -                     |
| CAPACITY: Between 401-560 Bushels or 251-350 cu.ft. |                             |                      |                       |
| PTO 57015000                                        | PTO 57115000                | -                    | 15000                 |
| PTO 57018000                                        | PTO 57118000                | 18000                | -                     |
| CAPACITY: Greater than 560 Bushels or 350 cu.ft.    |                             |                      |                       |
| PTO 57018000                                        | PTO 57118000                | -                    | 18000                 |
| PTO 57018000                                        | PTO 57118000                | 18000                | -                     |

## Snowblowers

| FRICTION CLUTCH PART NO.       | 540 RPM IN•LB•TORQUE | 1000 RPM IN•LB•TORQUE |
|--------------------------------|----------------------|-----------------------|
| WIDTH OF CUT: Less than 60"    |                      |                       |
| PTO 57012000                   | -                    | 12000                 |
| PTO 57015000                   | 15000                | -                     |
| WIDTH OF CUT: 61" - 70"        |                      |                       |
| PTO 57015000                   | -                    | 15000                 |
| PTO 57018000                   | 18000                | -                     |
| WIDTH OF CUT: 71" - 80"        |                      |                       |
| PTO 57018000                   | -                    | 18000                 |
| PTO 57018000                   | 18000                | -                     |
| WIDTH OF CUT: 81" - 90"        |                      |                       |
| PTO 57018000                   | N/A                  | 18000                 |
| WIDTH OF CUT: Greater than 90" |                      |                       |
| PTO 57018000                   | N/A                  | 18000                 |

## Mower Conditioner

| FRICTION CLUTCH PART NO.      | OVERRUNNING CLUTCH PART NO. | 540 RPM IN•LB•TORQUE | 1000 RPM IN•LB•TORQUE |
|-------------------------------|-----------------------------|----------------------|-----------------------|
| SICKLE BAR: Less than 10 feet |                             |                      |                       |
| PTO 57012000                  | PTO 57112000                | 12000                | -                     |
| SICKLE BAR: 10 - 13 feet      |                             |                      |                       |
| PTO 57012000                  | PTO 57112000                | -                    | 12000                 |
| PTO 57015000                  | PTO 57115000                | 15000                | -                     |
| SICKLE BAR: 14 - 17 feet      |                             |                      |                       |
| PTO 57015000                  | PTO 57115000                | -                    | 15000                 |
| PTO 57018000                  | PTO 57118000                | 18000                | -                     |

| FRICTION CLUTCH PART NO.       | OVERRUNNING CLUTCH PART NO. | 540 RPM IN•LB•TORQUE | 1000 RPM IN•LB•TORQUE |
|--------------------------------|-----------------------------|----------------------|-----------------------|
| ROTARY DISC: Less than 10 feet |                             |                      |                       |
| PTO 57012000                   | PTO 57112000                | -                    | 12000                 |
| ROTARY DISC: 11 - 13 feet      |                             |                      |                       |
| PTO 57015000                   | PTO 57115000                | -                    | 15000                 |
| ROTARY DISC: 14 - 17 feet      |                             |                      |                       |
| PTO 57018000                   | PTO 57118000                | -                    | 18000                 |

## Rotary Cutter

## 1 Clutch/Machine

| FRICTION CLUTCH PART NO.           | OVERRUNNING CLUTCH PART NO. | 540 RPM IN•LB•TORQUE | 1000 RPM IN•LB•TORQUE |
|------------------------------------|-----------------------------|----------------------|-----------------------|
| DECK WIDTH: 4 - 7 feet             |                             |                      |                       |
| PTO 5709000                        | PTO 5719000                 | -                    | 9000                  |
| PTO 57012000                       | PTO 57112000                | 12000                | -                     |
| DECK WIDTH: 8 - 13 feet            |                             |                      |                       |
| PTO 57012000                       | PTO 57112000                | -                    | 12000                 |
| PTO 57015000                       | PTO 57115000                | 15000                | -                     |
| DECK WIDTH: 14 - 16 feet           |                             |                      |                       |
| PTO 57015000                       | PTO 57115000                | -                    | 15000                 |
| PTO 57018000                       | PTO 57118000                | 18000                | -                     |
| DECK WIDTH: 17 - 20 feet           |                             |                      |                       |
| PTO 57018000                       | PTO 57118000                | -                    | 18000                 |
| PTO 57018000                       | PTO 57118000                | 18000                | -                     |
| DECK WIDTH: Larger than 20 feet    |                             |                      |                       |
| PTO 57018000                       | PTO 57118000                | -                    | 18000                 |
| SECTION WIDTH: 4 - 6 feet          |                             |                      |                       |
| PTO 5709000                        | PTO 5709000                 | -                    | 9000                  |
| PTO 57012000                       | PTO 57112000                | 12000                | -                     |
| SECTION WIDTH: Greater than 6 feet |                             |                      |                       |
| PTO 57012000                       | PTO 57112000                | -                    | 12000                 |
| PTO 57015000                       | PTO 57115000                | 15000                | -                     |



# **TORQMASTER CLUTCH PAK SELECTION GUIDE**

## **CLUTCHES**

### **Flail Shredder**

| FRICION CLUTCH PART NO. | OVERRUNNING CLUTCH PART NO. | 540 RPM IN•LB•TORQUE | 1000 RPM IN•LB•TORQUE |
|-------------------------|-----------------------------|----------------------|-----------------------|
| Less than 10 feet       |                             |                      |                       |
| PTO 57015000            | PTO 57115000                | -                    | 15000                 |
| PTO 57018000            | PTO 57118000                | 18000                | -                     |
| 10 - 15 feet            |                             |                      |                       |
| PTO 57018000            | PTO 57118000                | -                    | 18000                 |
| PTO 57018000            | PTO 57118000                | 18000                | -                     |
| Greater than 15 feet    |                             |                      |                       |
| PTO 57018000            | -                           | -                    | 18000                 |

\*If you have an implement that does NOT appear in the above Clutch Pak Selection Guide, use the following chart as a general guideline for selecting the proper Clutch Pak.

| NORTH AMERICAN | METRIC                                                        | PART NO.     |
|----------------|---------------------------------------------------------------|--------------|
| 14 Series      | Bondioli & Pavesi 4 Series<br>Walterscheid 2300 Series        | PTO 57012000 |
| 35 Series      | Bondioli & Pavesi 5 Series<br>Walterscheid 2400 Series        | PTO 57015000 |
| 44 Series      | Bondioli & Pavesi 6 & 7 Series<br>Walterscheid II Series      | PTO 57018000 |
| 55 Series      | Bondioli & Pavesi 8 Series<br>Walterscheid 2500 & 2600 Series | PTO 57018000 |

\*See Page 134 for Clutch Pak ordering information.

### **Round Baler**

| FRICION CLUTCH PART NO.         | OVERRUNNING CLUTCH PART NO. | 540 RPM IN•LB•TORQUE | 1000 RPM IN•LB•TORQUE |
|---------------------------------|-----------------------------|----------------------|-----------------------|
| BALE WEIGHT: Less than 600 lbs. |                             |                      |                       |
| PTO 57012000                    | PTO 57112000                | 12000                | -                     |
| BALE WEIGHT: 600 - 1500 lbs.    |                             |                      |                       |
| PTO 57012000                    | PTO 57112000                | -                    | 12000                 |
| PTO 57015000                    | PTO 57115000                | 15000                | -                     |
| BALE WEIGHT - 1501-2500 lbs.    |                             |                      |                       |
| PTO 57012000                    | PTO 57112000                | -                    | 12000                 |
| PTO 57018000                    | PTO 57118000                | 18000                | -                     |

### **Clutch Pak Product Information**

#### **Adjustment detail - 7" and 9" Clutch Paks**

- No spring adjustment required.
- Tighten bolts to 30 ft-lbs (max).

### **Grain Cart**

| FRICION CLUTCH PART NO. | OVERRUNNING CLUTCH PART NO. | 540 RPM IN•LB•TORQUE | 1000 RPM IN•LB•TORQUE |
|-------------------------|-----------------------------|----------------------|-----------------------|
| PTO 57012000            | PTO 57112000                | 12000                | -                     |
| Up to 750 Bushels       |                             |                      |                       |
| PTO 57015000            | PTO 57115000                | 15000                | -                     |
| Above 750 Bushels       |                             |                      |                       |
| PTO 57018000            | PTO 57118000                | 18000                | -                     |

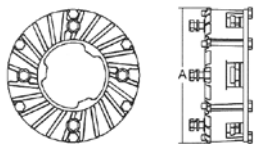
You will find some overlap within an implement category in the Clutch Pak Selection Guide. The operator will generally know if he has a heavy duty or light duty application. If in doubt, always protect the driveline...refer to the "general guideline for selecting proper clutch pak" on this page.

# NORTH AMERICAN SECTION

## CLUTCH COMPONENTS

### CLUTCHES

#### TorQmaster Clutch Paks 7" & 9"

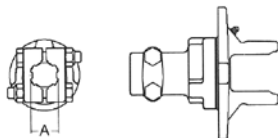


| CLUTCH PAK PART NO. | OVERRUNNING CLUTCH PART NO. | in • lbs | DIM "A" |
|---------------------|-----------------------------|----------|---------|
| PTO 5709000         | PTO 5719000                 | 9000     | 7"      |
| PTO 57012000        | PTO 57112000                | 12000    | 7"      |
| PTO 57015000        | PTO 57115000                | 15000    | 7"      |
| PTO 57018000        | PTO 57118000                | 18000    | 7"      |
| PTO 59010000        | PTO 59110000                | 10000    | 9.36"   |
| PTO 59015000        | PTO 59115000                | 15000    | 9.36"   |
| PTO 59018000        | PTO 59118000                | 18000    | 9.36"   |
| PTO 59021000        | PTO 59121000                | 21000    | 9.36"   |

NOTE: Torqmaster clutch paks must be used with mating Torqmaster yoke that has same flange configuration only.

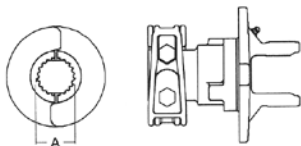
#### 14 Series

##### Clamp Yoke



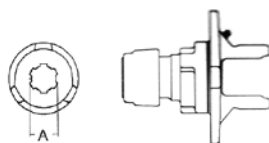
| CLAMP YOKE PART NO. | OVERRUNNING CLAMP YOKE PART NO. | DIM "A" BORE     |
|---------------------|---------------------------------|------------------|
| PTO 8171406         | PTO 8181406                     | 1 3/8" x 6 Spl.  |
| PTO 8171421         | PTO 8181421                     | 1 3/8" x 21 Spl. |

##### Clamp Yoke



| CLAMP YOKE PART NO. | OVERRUNNING CLAMP YOKE PART NO. | DIM "A" BORE     |
|---------------------|---------------------------------|------------------|
| PTO 8171420         | PTO 8181420                     | 1 3/4" x 20 Spl. |

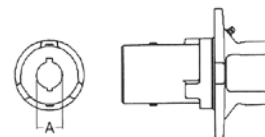
##### Auto-Lok Yoke



| AUTO-LOK YOKE PART NO. | OVERRUNNING AUTO-LOK YOKE PART NO. | DIM "A" BORE     |
|------------------------|------------------------------------|------------------|
| PTO 8201406            | PTO 8211406                        | 1 3/8" x 6 Spl.  |
| PTO 8201420            | PTO 8211420                        | 1 3/4" x 20 Spl. |
| PTO 8201421            | PTO 8211421                        | 1 3/8" x 21 Spl. |

#### 14 Series (Cont'd)

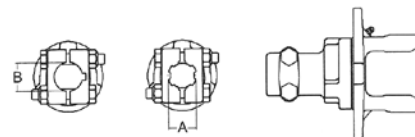
##### Round Bore Yoke



| ROUND BORE YOKE PART NO. | OVERRUNNING ROUND BORE YOKE PART NO. | DIM "A" BORE W/ KEYWAY & SETSCREW |
|--------------------------|--------------------------------------|-----------------------------------|
| PTO 8251420              | PTO 8261420                          | 1 1/4" Rd.                        |
| PTO 8251422              | PTO 8261422                          | 1 3/8" Rd.                        |

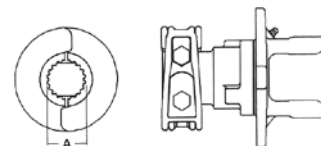
#### 35 Series

##### Clamp Yoke



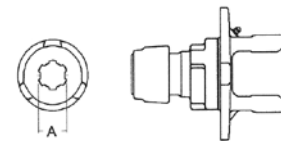
| CLAMP YOKE PART NO. | OVERRUNNING CLAMP YOKE PART NO. | DIM "A" BORE     | DIM "B" BORE W/ KEYWAY |
|---------------------|---------------------------------|------------------|------------------------|
| PTO 8173506         | PTO 8183506                     | 1 3/8" x 6 Spl.  | -                      |
| PTO 8173521         | PTO 8183521                     | 1 3/8" x 21 Spl. | -                      |
| PTO 8173524         | PTO 8183524                     | -                | 1 1/2" Rd.             |

##### Clamp Yoke



| CLAMP YOKE PART NO. | OVERRUNNING CLAMP YOKE PART NO. | DIM "A" BORE     |
|---------------------|---------------------------------|------------------|
| PTO 8173520         | PTO 8183520                     | 1 3/4" x 20 Spl. |

##### Auto-Lok Yoke



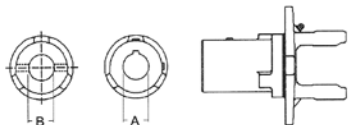
| AUTO-LOK YOKE PART NO. | OVERRUNNING AUTO-LOK YOKE PART NO. | DIM "A" BORE     |
|------------------------|------------------------------------|------------------|
| PTO 8203506            | PTO 8213506                        | 1 3/8" x 6 Spl.  |
| PTO 8203520            | PTO 8213520                        | 1 3/4" x 20 Spl. |
| PTO 8203521            | PTO 8213521                        | 1 3/8" x 21 Spl. |

# CLUTCH COMPONENTS

## CLUTCHES

### 14 Series (Cont'd)

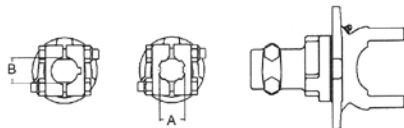
#### Round Bore Yoke



| ROUND BORE YOKE PART NO. | OVERRUNNING ROUND BORE YOKE PART NO. | DIM "A" BORE W/ KEYWAY & SETSCREW | DIM "B" BORE W/ $\frac{3}{8}$ " PINHOLE |
|--------------------------|--------------------------------------|-----------------------------------|-----------------------------------------|
| PTO 8253520              | PTO 8263520                          | 1 $\frac{1}{4}$ " Rd. Dbl. KW     | -                                       |
| PTO 8253522              | PTO 8263522                          | 1 $\frac{3}{8}$ " Rd.             | -                                       |
| PTO 8253524              | PTO 8263524                          | 1 $\frac{1}{2}$ " Rd.             | -                                       |
| PTO 8273528              | PTO 8263528                          | -                                 | 1 $\frac{3}{4}$ " Rd.                   |

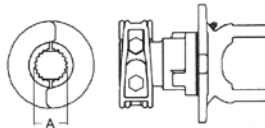
### 44 Series

#### Clamp Yoke



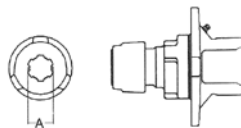
| CLAMP YOKE PART NO. | OVERRUNNING CLAMP YOKE PART NO. | DIM "A"                     | DIM "B" W/KEYWAY      |
|---------------------|---------------------------------|-----------------------------|-----------------------|
| PTO 8174406         | PTO 8184406                     | 1 $\frac{3}{8}$ " x 6 Spl.  | -                     |
| PTO 8174421         | PTO 8184421                     | 1 $\frac{3}{8}$ " x 21 Spl. | -                     |
| PTO 8174424         | PTO 8184424                     | -                           | 1 $\frac{1}{2}$ " Rd. |

#### Clamp Yoke



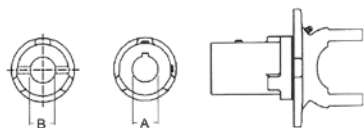
| CLAMP YOKE PART NO. | OVERRUNNING CLAMP YOKE PART NO. | DIM "A" BORE                |
|---------------------|---------------------------------|-----------------------------|
| PTO 8174420         | PTO 8184420                     | 1 $\frac{3}{4}$ " x 20 Spl. |

#### Auto-Lok Yoke



| AUTO-LOK YOKE PART NO. | OVERRUNNING AUTO-LOK YOKE PART NO. | DIM "A" BORE                |
|------------------------|------------------------------------|-----------------------------|
| PTO 8204406            | PTO 8214406                        | 1 $\frac{3}{8}$ " x 6 Spl.  |
| PTO 8204420            | PTO 8214420                        | 1 $\frac{3}{4}$ " x 20 Spl. |
| PTO 8204421            | PTO 8214421                        | 1 $\frac{3}{8}$ " x 21 Spl. |

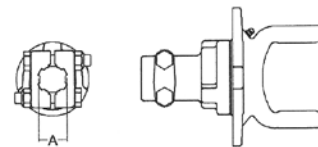
#### Round Bore Yoke



| ROUND BORE YOKE PART NO. | OVERRUNNING ROUND BORE YOKE PART NO. | DIM "A" BORE W/ KEYWAY & SETSCREW | DIM "B" BORE W/ $\frac{3}{8}$ " PINHOLE |
|--------------------------|--------------------------------------|-----------------------------------|-----------------------------------------|
| PTO 8254420              | PTO 8264420                          | 1 $\frac{1}{4}$ " Rd.             | -                                       |
| PTO 8254422              | PTO 8264422                          | 1 $\frac{3}{8}$ " Rd.             | -                                       |
| PTO 8274432              | N/A                                  | -                                 | 2" Rd.                                  |

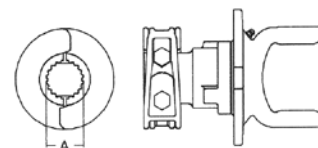
### 55 Series

#### Clamp Yoke



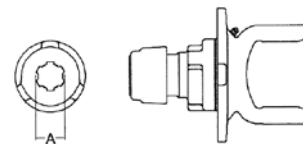
| CLAMP YOKE PART NO. | OVERRUNNING CLAMP YOKE PART NO. | DIM "A" BORE                |
|---------------------|---------------------------------|-----------------------------|
| PTO 8175506         | PTO 8185506                     | 1 $\frac{3}{8}$ " x 6 Spl.  |
| PTO 8175521         | PTO 8185521                     | 1 $\frac{3}{8}$ " x 21 Spl. |

#### Clamp Yoke



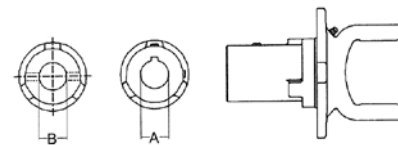
| CLAMP YOKE PART NO. | OVERRUNNING CLAMP YOKE PART NO. | DIM "A" BORE                |
|---------------------|---------------------------------|-----------------------------|
| PTO 8175520         | PTO 8185520                     | 1 $\frac{3}{4}$ " x 20 Spl. |
| PTO 8175527         | PTO 8185527                     | 1 $\frac{3}{4}$ " x 27 Spl. |

#### Auto-Lok Yoke



| AUTO-LOK YOKE PART NO. | OVERRUNNING AUTO-LOK YOKE PART NO. | DIM "A" BORE                |
|------------------------|------------------------------------|-----------------------------|
| PTO 8205506            | PTO 8215506                        | 1 $\frac{3}{8}$ " x 6 Spl.  |
| PTO 8205520            | PTO 8215520                        | 1 $\frac{3}{4}$ " x 20 Spl. |
| PTO 8205521            | PTO 8215521                        | 1 $\frac{3}{8}$ " x 21 Spl. |

#### Round Bore Yoke



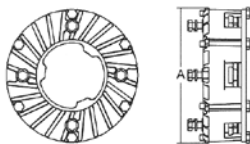
| ROUND BORE YOKE PART NO. | OVERRUNNING ROUND BORE YOKE PART NO. | DIM "A" BORE W/ KEYWAY & SETSCREW | DIM "B" BORE W/ $\frac{3}{8}$ " PINHOLE |
|--------------------------|--------------------------------------|-----------------------------------|-----------------------------------------|
| PTO 8255522              | PTO 8265522                          | 1 $\frac{3}{8}$ " Rd.             | -                                       |
| PTO 8255528              | PTO 8265528                          | 1 $\frac{3}{4}$ " Rd.             | -                                       |
| PTO 8275532              | N/A                                  | -                                 | 2" Rd.                                  |

# METRIC SECTION

## CLUTCH COMPONENTS

### CLUTCHES

#### TorQmaster Clutch Paks 7" & 9"



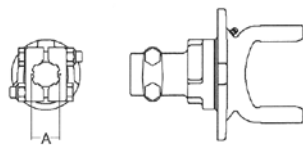
| CLUTCH PAK PART NO. | OVERRUNNING CLUTCH PART NO. | in • lbs | DIM "A" |
|---------------------|-----------------------------|----------|---------|
| PTO 5709000         | PTO 5719000                 | 9000     | 7"      |
| PTO 57012000        | PTO 57112000                | 12000    | 7"      |
| PTO 57015000        | PTO 57115000                | 15000    | 7"      |
| PTO 57018000        | PTO 57118000                | 18000    | 7"      |
| PTO 59010000        | PTO 59110000                | 10000    | 9.36"   |
| PTO 59015000        | PTO 59115000                | 15000    | 9.36"   |
| PTO 59018000        | PTO 59118000                | 18000    | 9.36"   |
| PTO 59021000        | PTO 59121000                | 21000    | 9.36"   |

NOTE: Torqmaster clutch paks must be used with mating Torqmaster yoke that has same flange configuration only.

Interchanges with:

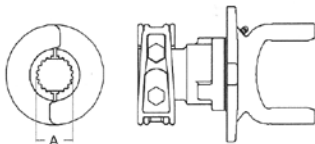
Walterscheid 1480 Series Neapco 2600 Series

#### Clamp Yoke



| CLAMP YOKE PART NO. | OVERRUNNING CLAMP YOKE PART NO. | DIM "A" BORE     |
|---------------------|---------------------------------|------------------|
| PTO 8172606         | PTO 8182606                     | 1 3/8" x 6 Spl.  |
| PTO 8172621         | PTO 8182621                     | 1 3/8" x 21 Spl. |

#### Clamp Yoke

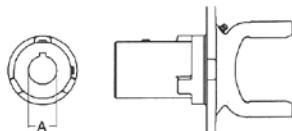


| CLAMP YOKE PART NO. | OVERRUNNING CLAMP YOKE PART NO. | DIM "A" BORE     |
|---------------------|---------------------------------|------------------|
| PTO 8172620         | PTO 8182620                     | 1 3/4" x 20 Spl. |

Interchanges with:

Walterscheid 1480 Series Neapco 2600 Series

#### Round Bore Yoke

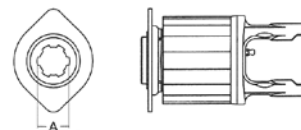


| ROUND BORE YOKE PART NO. | OVERRUNNING ROUND BORE YOKE PART NO. | DIM "A" BORE W/ KEYWAY & SET SCREW |
|--------------------------|--------------------------------------|------------------------------------|
| PTO 8252622              | PTO 8262622                          | 1 3/8" Rd.                         |

Interchanges with:

Bondioli & Pavesi 2 Series, Walterscheid 2200 Series

#### Ratchet Clutch

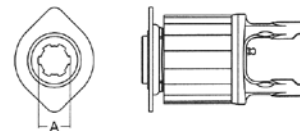


| PART NO.    | TYPE        | DIM "A" BORE W/KEYWAY & CLUTCH SETTING | SET SCREW       |
|-------------|-------------|----------------------------------------|-----------------|
| PTO 5708206 | Spring Lock | 2600 in-lbs.                           | 1 3/8" x 6 Spl. |

Interchanges with:

Bondioli & Pavesi 3 Series, Walterscheid I Series

#### Ratchet Clutch

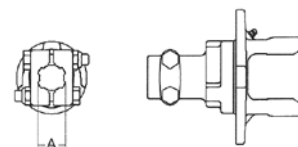


| PART NO.    | TYPE        | CLUTCH SETTING | DIM "A" BORE W/KEYWAY & SET SCREW |
|-------------|-------------|----------------|-----------------------------------|
| PTO 5706306 | Spring Lock | 5300 in-lbs.   | 1 3/8" x 6 Spl.                   |

Interchanges with:

Bondioli & Pavesi 4 Series, Walterscheid 2300 Series

#### Clamp Yoke

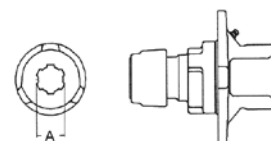


| CLAMP YOKE PART NO. | OVERRUNNING CLAMP YOKE PART NO. | DIM "A" BORE W/KEYWAY & SET SCREW |
|---------------------|---------------------------------|-----------------------------------|
| PTO 8178406         | PTO 8188406                     | 1 3/8" x 6 Spl.                   |
| PTO 8178420         | PTO 8188420                     | 1 3/4" x 20 Spl.                  |
| PTO 8178421         | PTO 8188421                     | 1 3/8" x 21 Spl.                  |

Interchanges with:

Bondioli & Pavesi 4 Series, Walterscheid 2300 Series

#### Auto-Lok Yoke



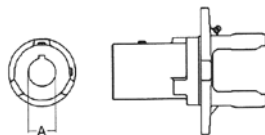
| AUTO-LOK YOKE PART NO. | OVERRUNNING AUTO-LOK YOKE PART NO. | DIM "A" BORE    |
|------------------------|------------------------------------|-----------------|
| PTO 8208406            | N/A                                | 1 3/8" x 6 Spl. |

# CLUTCH COMPONENTS

## CLUTCHES

*Interchanges with:*  
 Bondioli & Pavesi 4 Series, Walterscheid 2300 Series

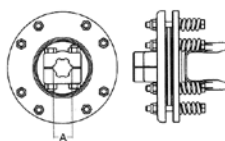
### Round Bore Yoke



| ROUND BORE<br>YOKE PART NO. | OVERRUNNING<br>ROUND BORE YOKE<br>PART NO. | DIM "A" BORE<br>W/ KEYWAY<br>& SET SCREW |
|-----------------------------|--------------------------------------------|------------------------------------------|
| PTO 8258422                 | PTO 8268422                                | 1 3/8" Rd.                               |

*Interchanges with:*  
 Bondioli & Pavesi 4 Series, Walterscheid 2300 Series

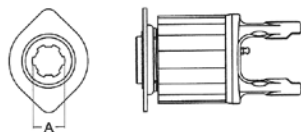
### Friction Clutch



| PART NO.    | TYPE       | CLUTCH SETTING | DIM "A" BORE    |
|-------------|------------|----------------|-----------------|
| PTO 5608406 | Dbl. Clamp | 8000 in-lbs.   | 1 3/8" x 6 Spl. |

*Interchanges with:*  
 Bondioli & Pavesi 4 Series, Walterscheid 2300 Series

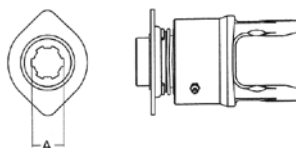
### Ratchet Clutch



| PART NO.    | TYPE        | CLUTCH SETTING | DIM "A" BORE    |
|-------------|-------------|----------------|-----------------|
| PTO 5708406 | Spring Lock | 8000 in-lbs.   | 1 3/8" x 6 Spl. |

*Interchanges with:*  
 Bondioli & Pavesi 4 Series, Walterscheid 2300 Series

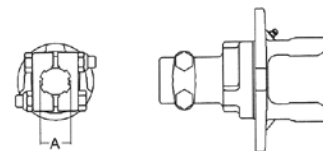
### Overrunning Clutch (Free-Wheel Clockwise)



| PART NO.    | TYPE        | CLUTCH SETTING | DIM "A" BORE    |
|-------------|-------------|----------------|-----------------|
| PTO 5808406 | Spring Lock | N/A            | 1 3/8" x 6 Spl. |

*Interchanges with:*  
 Bondioli & Pavesi 5 Series

### Clamp Yoke

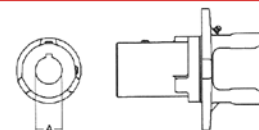


| CLAMP YOKE<br>PART NO. | OVERRUNNING CLAMP<br>YOKE PART NO. | DIM "A" BORE     |
|------------------------|------------------------------------|------------------|
| PTO 8176506            | PTO 8186506                        | 1 3/8" x 6 Spl.  |
| PTO 8176520*           | PTO 8186520                        | 1 3/4" x 20 Spl. |
| PTO 8176521            | PTO 8186521                        | 1 3/8" x 21 Spl. |

\*For correct picture please refer to Walterscheid 1480 Series PTO 8172620

*Interchanges with:*  
 Bondioli & Pavesi 5 Series

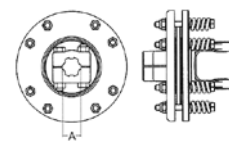
### Round Bore Yoke



| ROUND BORE<br>YOKE PART NO. | OVERRUNNING<br>ROUND BORE YOKE<br>PART NO. | DIM "A" BORE<br>W/ KEYWAY<br>& SET SCREW |
|-----------------------------|--------------------------------------------|------------------------------------------|
| PTO 8256522                 | PTO 8266522                                | 1 3/8" Rd.                               |
| PTO 8256524                 | PTO 8266524                                | 1 1/2" Rd.                               |

*Interchanges with:*  
 Bondioli & Pavesi 5 Series

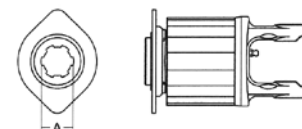
### Friction Clutch



| PART NO.    | TYPE       | CLUTCH SETTING | DIM "A" BORE    |
|-------------|------------|----------------|-----------------|
| PTO 5606506 | Dbl. Clamp | 8000 in-lbs.   | 1 3/8" x 6 Spl. |

*Interchanges with:*  
 Bondioli & Pavesi 5 Series

### Ratchet Clutch (3 & 4 Row)



| PART NO.    | TYPE        | CLUTCH SETTING | DIM "A" BORE    |
|-------------|-------------|----------------|-----------------|
| PTO 5706506 | Spring Lock | 8000 in-lbs.   | 1 3/8" x 6 Spl. |

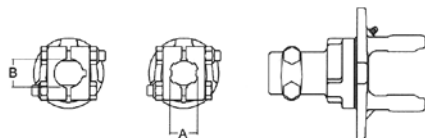
## CLUTCH COMPONENTS

## CLUTCHES

Interchanges with:

Bondioli &amp; Pavesi 6 Series, Walterscheid 220 Series

## Clamp Yoke



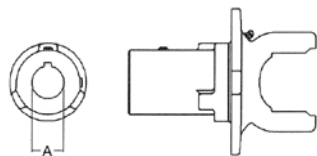
| CLAMP YOKE<br>PART NO. | OVERRUNNING<br>CLAMP YOKE<br>PART NO. | DIM "A" BORE     | DIM "B" BORE<br>W/KEYWAY &<br>SET SCREW |
|------------------------|---------------------------------------|------------------|-----------------------------------------|
| PTO 8178606            | PTO 8188606                           | 1 3/8" x 6 Spl.  | -                                       |
| PTO 8178620*           | PTO 8188620                           | 1 3/4" x 20 Spl. | -                                       |
| PTO 8178621            | PTO 8188621                           | 1 3/8" x 21 Spl. | -                                       |
| PTO 8178624            | PTO 8188624                           | -                | 1 1/2" Rd.                              |
| PTO 8178628            | PTO 8188628                           | 1 3/4" x 6 Spl.  | -                                       |

\*For correct picture please refer to Walterscheid 2400 Series PTO 8177620.

Interchanges with:

Bondioli &amp; Pavesi 6 Series, Walterscheid 220 Series

## Round Bore Yoke

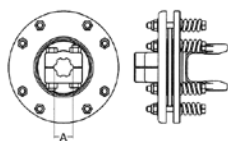


| ROUND BORE<br>YOKE PART NO. | OVERRUNNING<br>ROUND BORE YOKE<br>PART NO. | DIM "A" BORE<br>W/ KEYWAY<br>& SET SCREW |
|-----------------------------|--------------------------------------------|------------------------------------------|
| PTO 8258622                 | PTO 8268622                                | 1 3/8" Rd.                               |
| PTO 8258624                 | PTO 8268624                                | 1 1/2" Rd.                               |

Interchanges with:

Bondioli &amp; Pavesi 6 Series, Walterscheid 220 Series

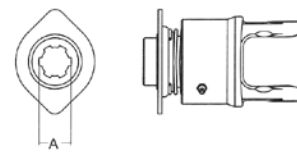
## Friction Clutch



| PART NO.    | TYPE       | CLUTCH SETTING | DIM "A" BORE    |
|-------------|------------|----------------|-----------------|
| PTO 5608606 | DbL. Clamp | 11,125 in-lbs. | 1 3/8" x 6 Spl. |

Interchanges with:

Bondioli &amp; Pavesi 6 Series, Walterscheid 220 Series

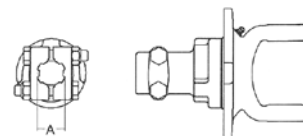
Overrunning Clutch  
(Free-Wheel Clockwise)

| PART NO.    | TYPE        | CLUTCH SETTING | DIM "A" BORE    |
|-------------|-------------|----------------|-----------------|
| PTO 5808606 | Spring Lock | N/A            | 1 3/8" x 6 Spl. |

Interchanges with:

Bondioli &amp; Pavesi 8 Series

## Clamp Yoke

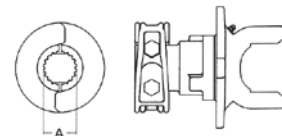


| CLAMP YOKE<br>PART NO. | OVERRUNNING CLAMP<br>YOKE PART NO. | DIM "A" BORE<br>W/KEYWAY & SET SCREW |
|------------------------|------------------------------------|--------------------------------------|
| PTO 8176806            | PTO 8186806                        | 1 3/8" x 6 Spl.                      |
| PTO 8176821            | PTO 8186821                        | 1 3/8" x 21 Spl.                     |

Interchanges with:

Bondioli &amp; Pavesi 8 Series

## Clamp Yoke

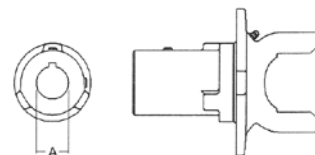


| CLAMP YOKE<br>PART NO. | OVERRUNNING CLAMP<br>YOKE PART NO. | DIM "A" BORE     |
|------------------------|------------------------------------|------------------|
| PTO 8176820            | PTO 8186820                        | 1 3/4" x 20 Spl. |
| PTO 8176828            | PTO 8186828                        | 1 3/4" x 6 Spl.  |

Interchanges with:

Bondioli &amp; Pavesi 8 Series

## Round Bore Yoke



| ROUND BORE<br>YOKE PART NO. | OVERRUNNING ROUND<br>BORE YOKE PART NO. | DIM "A" BORE<br>W/KEYWAY &<br>SET SCREW |
|-----------------------------|-----------------------------------------|-----------------------------------------|
| PTO 8256822                 | PTO 8266822                             | 1 3/8" Rd.                              |

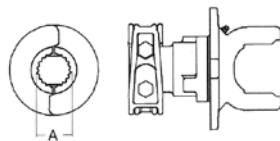


# CLUTCH COMPONENTS

## CLUTCHES

Interchanges with:  
Walterscheid 2400 Series

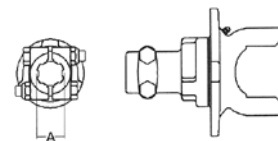
### Round Bore Yoke



| ROUND BORE YOE PART NO. | OVERRUNNING ROUND BORE YOE PART NO. | DIM "A" BORE W/KEYWAY & SET SCREW |
|-------------------------|-------------------------------------|-----------------------------------|
| PTO 8257622             | PTO 8267622                         | 1 3/8" Rd.                        |
| PTO 8257628             | PTO 8267628                         | 1 3/4" Rd.                        |

Interchanges with:  
Walterscheid 2500 Series

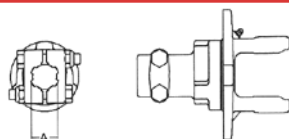
### Clamp Yoke



| CLAMP YOE PART NO. | OVERRUNNING CLAMP YOE PART NO. | DIM "A" BORE     |
|--------------------|--------------------------------|------------------|
| PTO 8177906        | PTO 8187906                    | 1 3/8" x 6 Spl.  |
| PTO 8177921        | PTO 8187921                    | 1 3/8" x 21 Spl. |

Interchanges with:  
Walterscheid 2400 Series

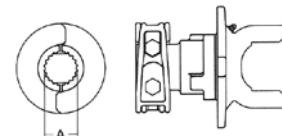
### Clamp Yoke



| CLAMP YOE PART NO. | OVERRUNNING CLAMP YOE PART NO. | DIM "A" BORE     |
|--------------------|--------------------------------|------------------|
| PTO 8177606        | PTO 8187606                    | 1 3/8" x 6 Spl.  |
| PTO 8177621        | PTO 8187621                    | 1 3/8" x 21 Spl. |

Interchanges with:  
Walterscheid 2500 Series

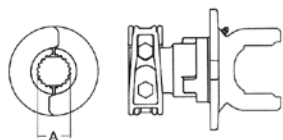
### Clamp Yoke



| CLAMP YOE PART NO. | OVERRUNNING CLAMP YOE PART NO. | DIM "A" BORE     |
|--------------------|--------------------------------|------------------|
| PTO 8177920        | PTO 8187920                    | 1 3/4" x 20 Spl. |

Interchanges with:  
Walterscheid 2400 Series

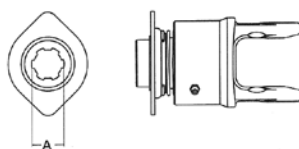
### Clamp Yoke



| CLAMP YOE PART NO. | OVERRUNNING CLAMP YOE PART NO. | DIM "A" BORE     |
|--------------------|--------------------------------|------------------|
| PTO 8177620        | PTO 8187620                    | 1 3/4" x 20 Spl. |

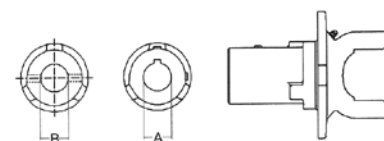
Interchanges with:  
Walterscheid 2400 Series

### Overrunning Clutch (Free-Wheel Clockwise)



| PART NO.    | TYPE        | CLUTCH SETTING | DIM "A" BORE    |
|-------------|-------------|----------------|-----------------|
| PTO 5807606 | Spring Lock | N/A            | 1 3/8" x 6 Spl. |

### Round Bore Yoke



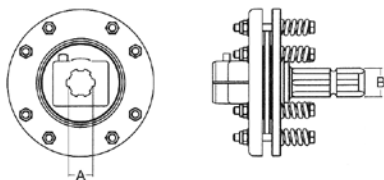
| ROUND BORE YOE PART NO. | OVERRUNNING ROUND BORE YOE PART NO. | DIM "A" BORE W/KEYWAY & SET SCREW | DIM "B" BORE WITH 3/8" PINHOLE |
|-------------------------|-------------------------------------|-----------------------------------|--------------------------------|
| PTO 8257922             | PTO 8267922                         | 1 3/8" Rd.                        | -                              |
| PTO 8257928             | PTO 8267928                         | 1 3/4" Rd.                        | -                              |
| PTO 8277932             | N/A                                 | -                                 | 2" Rd.                         |



## CLUTCH COMPONENTS

## CLUTCHES

## Universal Friction Clutch



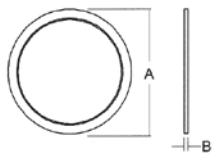
| PART NO.    | DIM "A"         | CLUTCH SETTING | DIM "B" BORE    |
|-------------|-----------------|----------------|-----------------|
| PTO 5606006 | 1 3/8" x 6 Spl. | 8000 in-lbs.   | 1 3/8" x 6 Spl. |
| PTO 5606020 | 1 1/4" Rd.      | 8000 in-lbs.   | 1 3/8" x 6 Spl. |
| PTO 5606022 | 1 3/8" Rd.      | 8000 in-lbs.   | 1 3/8" Rd.      |
| PTO 5606606 | 1 3/8" x 6 Spl. | 6675 in-lbs.   | 1 3/8" x 6 Spl. |
| PTO 5600622 | 1 3/8" Rd.      | 8000 in-lbs.   | 1 3/8" x 6 Spl. |

## Friction Disc



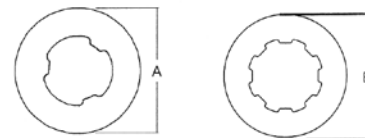
| PART NO.    | DIM "A" O.D. |
|-------------|--------------|
| PTO 9707000 | 6.20"        |
| PTO 9709000 | 7.95"        |
| PTO 9700153 | 6.02"        |
| PTO 9704140 | 5.12"        |
| PTO 9704160 | 6.30"        |
| PTO 9706000 | 5.25"        |

## Spring 7" and 9"



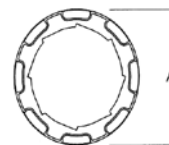
| PART NO.     | DIM "A" O.D. | DIM "B" THICKNESS |
|--------------|--------------|-------------------|
| PTO 9879000  | 6.188"       | .138"             |
| PTO 98712000 | 6.188"       | .158"             |
| PTO 98715000 | 6.188"       | .169"             |
| PTO 98718000 | 6.188"       | .189"             |
| PTO 98910000 | 8.00"        | .158"             |
| PTO 98915000 | 7.81"        | .169"             |
| PTO 98918000 | 7.87"        | .189"             |
| PTO 98921000 | 7.75"        | .89"              |

## Separator Plate 7" and 9"



| SEPARATOR PLATE PART NO. | OVERRUNNING SEPARATOR PLATE PART NO. | DIM "A" OD   | DIM "B" OD      |
|--------------------------|--------------------------------------|--------------|-----------------|
| PTO 9907000              | -                                    | 6.20"        | -               |
| -                        | PTO 9917000                          | -            | 6.20"           |
| PTO 9909000              | -                                    | 8.07"        | -               |
| -                        | PTO 9919000                          | -            | 8.07"           |
| PTO 5600622              | 1 3/8" Rd.                           | 8000 in-lbs. | 1 3/8" x 6 Spl. |

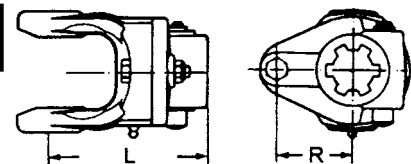
## Overrunning Clutch Repair Kit 7" and 9"



| PART NO.    | DIM "A" O.D.                                                                                                                                           |
|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| PTO 9807000 | (1) Overrunning Collar<br>(2) Dogs<br>(2) Leaf Springs<br>(1) Wave Spring<br>(1) Washer<br>(1) Retaining Ring<br>(1) Assembly/Disassembly Instructions |

## SHEARBOLT CLUTCHES

Economical protection of equipment drivelines & gearboxes. Retrofit to existing drivelines. 1 3/8" 6 spline female.



### To Fit Walterscheid

| AGDRIVE SERIES | PART NO.      | L      | R     | BOLT SIZE | TORQUE      | WILL ADAPT TO            |
|----------------|---------------|--------|-------|-----------|-------------|--------------------------|
| AW20           | PTO AK2200426 | 123 mm | 42 mm | M6        | 6,800 lbs.  | Walterscheid 2200 Series |
| AW21           | PTO AK4210487 | 133 mm | 48 mm | M7        | 10,600 lbs. | Walterscheid 2300 Series |
| AW35           | PTO AK3500487 | 136 mm | 48 mm | M7        | 10,600 lbs. | Walterscheid 2400 Series |
| AW35           | PTO AK3500568 | 136 mm | 56 mm | M8        | 16,200 lbs. | Walterscheid 2400 Series |
| AW23           | PTO AK7230561 | 143 mm | 56 mm | M10       | 25,500 lbs. |                          |
| AW24           | PTO AK8240561 | 143 mm | 56 mm | M10       | 25,500 lbs. |                          |
| AW36           | PTO AK3600561 | 143 mm | 56 mm | M10       | 25,500 lbs. |                          |

### To Fit Bondioli & Pavesi

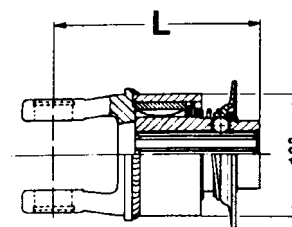
| AGDRIVE SERIES | PART NO.      | L      | R     | BOLT SIZE | TORQUE      | WILL ADAPT TO              |
|----------------|---------------|--------|-------|-----------|-------------|----------------------------|
| AB2            | PTO AK2200426 | 123 mm | 42 mm | M6        | 6,800 lbs.  | Bondioli & Pavesi Series 1 |
| AB4            | PTO AK4210487 | 133 mm | 48 mm | M7        | 10,600 lbs. | Bondioli & Pavesi Series 4 |
| AB5            | PTO 1046506   | 136 mm | 56 mm | M10       | 25,500 lbs. | Bondioli & Pavesi Series 5 |
| AB7N           | PTO AK7230561 | 143 mm | 56 mm | M10       | 25,500 lbs. | Bondioli & Pavesi Series 7 |
| AB8            | PTO AK8240561 | 143 mm | 56 mm | M10       | 25,500 lbs. | Bondioli & Pavesi Series 8 |

## FREEWHEEL (OVERRUNNING) CLUTCHES

- Allows equipment to coast to a stop reducing shock loads on belts, chains, bearings & drivelines.
- Lengthens gearbox life & reduces strain on tractor PTO shaft & braking system.
- Works especially well on equipment utilizing flywheels for centrifugal drive maintenance.
- 1 3/8" x 6 spline female quick detach standard on both units.

### Standard

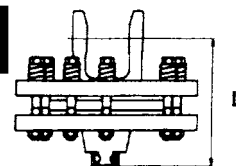
| SHAFT SERIES | PART NO.    | L      | HP | WILL ADAPT TO              |
|--------------|-------------|--------|----|----------------------------|
| AB4          | PTO 5808406 | 149 mm | 28 | Bondioli & Pavesi Series 4 |
| AW21         | PTO 5808406 | 149 mm | 28 | Walterscheid Series 2300   |
| AW22         | PTO AK22005 | 157 mm | 65 |                            |
| AB6          | PTO AK22005 | 157 mm | 65 | Bondioli & Pavesi Series 6 |
| AB5          | PTO AK50005 | 157 mm | 35 | Bondioli & Pavesi Series 5 |



Standard

## FRICITION CLUTCHES

- Provide low maintenance protection for drivelines & gearboxes.
- Protection to roto tiller rotors & post hole digger augers etc.
- Two sizes of friction discs fit all models.
- 8 bolt configuration prevents disc warping & lengthens friction disc life.
- 1 3/8" x 6 spline female coupling is standard.



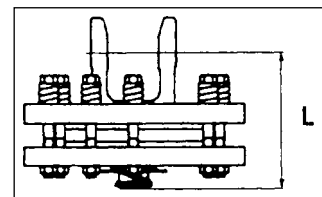
STANDARD CLAMP  
BOLT CONNECTION

### Standard Clamp Bolt Connection

| SHAFT SERIES | PART NO.     | L   | TORQUE      | HP | WILL ADAPT TO              |
|--------------|--------------|-----|-------------|----|----------------------------|
| AW23/AB7     | PTO AK723125 | 154 | 11,000 lbs. |    |                            |
| AW35         | PTO AK35125  | 159 | 11,000 lbs. | 53 | Walterscheid Series 2400   |
| AB7N         | PTO AK7N200  | 175 | 17,600 lbs. | 75 | Bondioli & Pavesi Series 7 |
| AB5          | PTO AK500125 | 147 | 7,920 lbs.  | 47 | Bondioli & Pavesi Series 5 |

### Standard QR Connection

| SHAFT SERIES | PART NO.     | L   | TORQUE     | HP | WILL ADAPT TO              |
|--------------|--------------|-----|------------|----|----------------------------|
| AB4          | PTO AK210Q90 | 136 | 7,920 lbs. | 35 | Bondioli & Pavesi Series 4 |

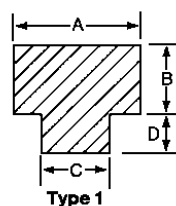


## MAK-A-KEY STEP KEY STOCK

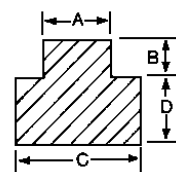
Cold finished. Oversize keystock ground down to A, B-D & C dimensions per tolerances listed below. Use for couplings, gears, sheaves, sprockets, pulleys - anything that keys to a shaft. Available in 12' lengths. Material 1018.

| PART NO.  | TYPE | DIMENSIONS |       |       |       | WEIGHT<br>lbs./BAR |
|-----------|------|------------|-------|-------|-------|--------------------|
|           |      | A          | B     | C     | D     |                    |
| HAR 31001 | 1    | 3/16"      | 3/32" | 1/8"  | 1/16" | .088               |
| HAR 31003 | 2    | 3/16"      | 3/32" | 1/4"  | 1/8"  | .166               |
| HAR 31004 | 2    | 1/4"       | 1/8"  | 5/16" | 1/8"  | .241               |
| HAR 31006 | 2    | 1/4"       | 1/8"  | 3/8"  | 3/16" | .347               |
| HAR 31008 | 1    | 3/8"       | 3/16" | 5/16" | 5/32" | .406               |
| HAR 31011 | 2    | 3/8"       | 3/16" | 1/2"  | 1/4"  | .680               |
| HAR 31015 | 2    | 1/2"       | 1/4"  | 5/8"  | 5/16" | 1.090              |

See section 4 for pricing.



Type 1



Type 2

#### TYPE 1

##### Tolerances

A & C dimensions -.000/+ .002

B/D dimensions -.003/+ .003

B & D dimensions -.004/+ .004

#### TYPE 2

##### Tolerances

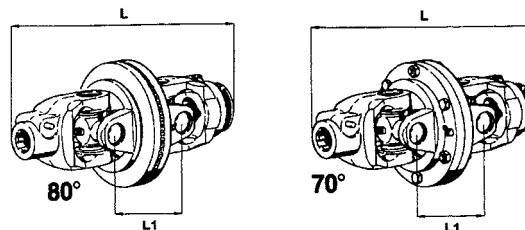
C & A dimensions -.000/+ .002

B/D dimensions -.005/+ .005

B & D dimensions -.005/+ .005

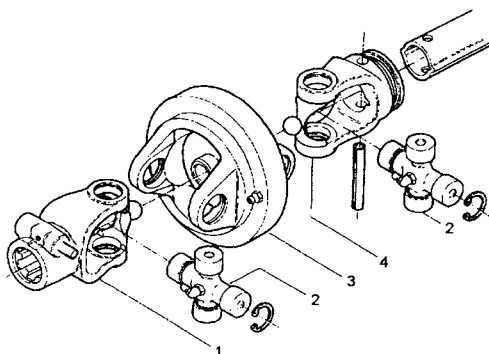
## WIDE ANGLE (CV) JOINTS

- Convert existing equipment to smooth running CV joints.
- Replace worn CV's with complete balanced units.
- Not recommended for 1,000 rpm applications.
- 1 3/8" 6 spline female.

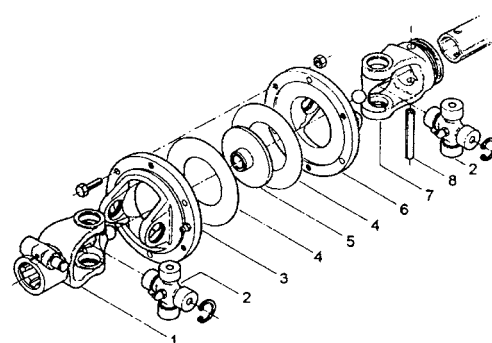


| AGDRIVE SERIES | PART NO.    | L   | L1  | TUBE  | WILL ADAPT TO                        |
|----------------|-------------|-----|-----|-------|--------------------------------------|
| AG21N          | PTO AG21002 | 187 | 95  | AP413 | Walterscheid 2300 Outer Profile Tube |
| AG35           | PTO AG35002 | 315 | 104 | AP484 | Walterscheid 2400 Outer Profile Tube |

### Parts for Wide Angle CV Joints



| ITEM | PART NO.     | SHAFT SERIES | REMARKS         |
|------|--------------|--------------|-----------------|
| 1    | PTO AG356138 | AG35         | 1 1/8" (6) Q.D. |
| 2    | PTO 2007941  | AG21N        | 27x75x24x91     |
| 2    | PTO 2007694  | AG35         | 32x76x27x94     |
| 4    | PTO AG356239 | AG35         | Fits AP385 tube |



| ITEM | PART NO.     | SHAFT SERIES | REMARKS         |
|------|--------------|--------------|-----------------|
| 2    | PTO 2008474  | AG21         | 27x75           |
| 3    | PTO AG216900 | AG21         | 145 mm O.D.     |
| 4    | PTO AG216100 | AG21         | 118 mm O.D.     |
| 6    | PTO AG216901 | AG21         | 145 mm O.D.     |
| 7    | PTO AG216241 | AG21         | Fits AP413 tube |
| 8    | PTO 5081065  | AP1065       | 10x65           |

## REPLACEMENT CLUTCHES

### CLUTCHES

#### BALL SHEAR



**APPLICATIONS:** Spreaders, Rotary Cutters, Balers, Grain Carts, Grain Augers, Snowblowers, Forage Blowers

**BENEFITS:** Minimal maintenance; No damaging heat generation for higher productivity; Repeatable overload setting; Smooth disengaged operation - No damaging torque spikes; Can be applied on implement or tractor shaft in North America.

#### RATCHET



**APPLICATIONS:** Hay Tedders, Round Balers

**BENEFITS:** Repeatable overload setting; Torque pulses while slipping aids in dislodging plugs for increased productivity; Minimal maintenance; Audible operator notification; Compact 4" (102 mm) design.

#### UNIVERSAL/FRICTION



**APPLICATIONS:** Mower Conditioners, Rotary Cutters, Balers, Shredders, Snowblowers, Spreaders, Grain Carts, Mixers

**BENEFITS:** Corrosion resistant friction discs; Minimal maintenance; Smooth operation - No damaging torque spikes; Torque carrying capability while slipping aids in dislodging plugs for increased productivity.

#### OVERRUNNING



**APPLICATIONS:** Grain Carts, Spreaders, Mixers, Shredders, Mower Conditioners, Rotary Cutters

**BENEFITS:** Low-Maintenance; Allows inertia from implement to dissipate without putting load back through the tractor or system.

#### TORQMASTER



**APPLICATIONS:** Spreaders, Rotary Cutters, Shredders, Balers, Grain Carts, Snowblowers, Mower Conditioners, Mixers

**BENEFITS:** Implement overload protection; Minimal maintenance; Isolates and dissipates heat - minimizing downtime for higher productivity; Repeatable overload setting; Corrosion resistant friction discs; Torque carrying capability while slipping aids in dislodging plugs for increased productivity.

**NORTH AMERICAN & METRIC E-KIT DISPLAY**
**MERCHANDISERS**

**North American P-O-P List of Contents**

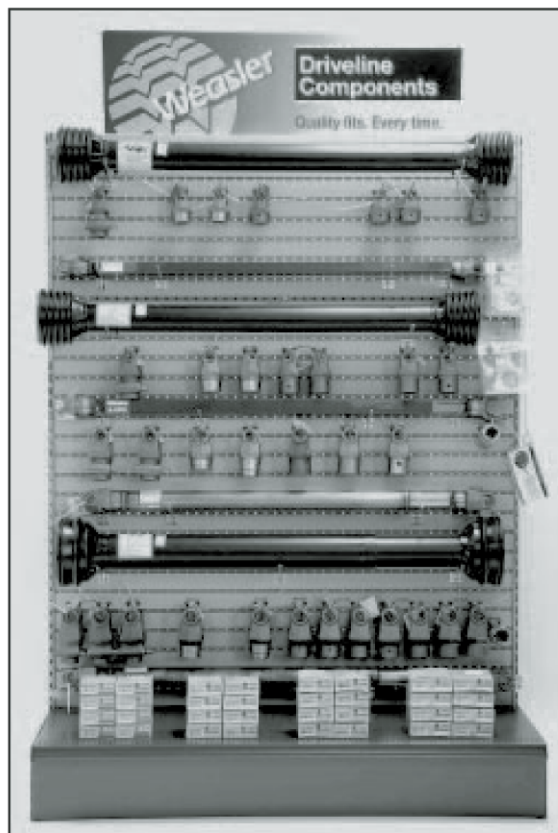
| PART NO.     | QTY. | PART NO.    | QTY. | PART NO.    |
|--------------|------|-------------|------|-------------|
| PTO 12002400 | 4    | PTO 2010600 | 10   | PTO 2013500 |
|              | 6    | PTO 2011200 | 2    | PTO 2014400 |
|              | 6    | PTO 2011400 | 2    | PTO 2015500 |

**Metric P-O-P List of Contents**

| PART NO.     | QTY. | PART NO.    | QTY. | PART NO.    |
|--------------|------|-------------|------|-------------|
| PTO 12008400 | 4    | PTO 2016154 | 2    | PTO 2017989 |
|              | 2    | PTO 2016580 | 2    | PTO 2018261 |
|              | 2    | PTO 2016806 | 2    | PTO 2018370 |
|              | 2    | PTO 2017155 | 8    | PTO 2018474 |
|              | 2    | PTO 2017676 | 2    | PTO 2018692 |

## NORTH AMERICAN DRIVELINE COMPONENT DISPLAY

## MERCHANDISERS



| PART NO.     | DESCRIPTION    |
|--------------|----------------|
| PTO 12001000 | DISPLAY CENTER |

The Weasler Display Center is a dealer merchandiser that makes selling easy. Most parts are on display for convenient visual inventory control as well as quick self-service for the customer.

The 48" x 66" floor fixture contains an inventory of driveline components in the most popular sizes.

Equivalents are available for most competitive brands.

## 6 Series

| QTY. | PART NO.     |
|------|--------------|
| 2    | PTO 1020606  |
| 8    | PTO 2000600  |
| 2    | PTO 3000600  |
| 2    | PTO 7000600  |
| 1    | PTO 8000612  |
| 4    | PTO 8000616  |
| 2    | PTO 8000620  |
| 1    | PTO 9002548  |
| 1    | PTO 9210600  |
| 1    | PTO 10000648 |
| 1    | PTO 11000648 |

## 12 Series

| QTY. | PART NO.     |
|------|--------------|
| 2    | PTO 1021206  |
| 8    | PTO 2001200  |
| 2    | PTO 3001200  |
| 2    | PTO 7001200  |
| 4    | PTO 8001216  |
| 1    | PTO 8001222  |
| 2    | PTO 8061220  |
| 1    | PTO 9002548  |
| 1    | PTO 9211200  |
| 1    | PTO 10001248 |
| 1    | PTO 11001248 |

## 14 Series

| QTY. | PART NO.     |
|------|--------------|
| 2    | PTO 1001421  |
| 2    | PTO 1021406  |
| 8    | PTO 2001400  |
| 2    | PTO 3001400  |
| 1    | PTO 5001400  |
| 2    | PTO 7011400  |
| 2    | PTO 8001420  |
| 2    | PTO 8001422  |
| 1    | PTO 8021422  |
| 1    | PTO 10001448 |
| 1    | PTO 11001448 |

## 35 Series

| QTY. | PART NO.     |
|------|--------------|
| 2    | PTO 1023506  |
| 1    | PTO 1023521  |
| 8    | PTO 2003500  |
| 1    | PTO 3003500  |
| 1    | PTO 5003500  |
| 1    | PTO 7013500  |
| 2    | PTO 8003520  |
| 2    | PTO 8003522  |
| 2    | PTO 8003524  |
| 1    | PTO 8013506  |
| 1    | PTO 9002548  |
| 1    | PTO 9211200  |
| 1    | PTO 10003548 |
| 1    | PTO 11003548 |

| PART NO.     | DESCRIPTION    |
|--------------|----------------|
| PTO 12002000 | DISPLAY CENTER |

Includes the same product as No. 12001000, plus an assortment of tubing and shafting in 6' lengths.

| QTY. | PART NO.    |
|------|-------------|
| 2    | PTO 4001214 |
| 2    | PTO 4001618 |
| 1    | PTO 4000019 |
| 2    | PTO 6001618 |
| 2    | PTO 6002022 |
| 1    | PTO 6021400 |
| 1    | PTO 6023500 |

## Transparency ID System

| QTY. | PART NO.     |
|------|--------------|
| 1    | PTO 12002500 |

## Header Board w/Hardware

| QTY. | PART NO.      |
|------|---------------|
| 1    | PTO 12000001H |



# NORTH AMERICAN DRIVELINE COMPONENT DISPLAY 44/55 SERIES

## MERCHANDISERS



| PART NO.     | DESCRIPTION    |
|--------------|----------------|
| PTO 12004000 | DISPLAY CENTER |

The Weasler Display Center is a dealer merchandiser that makes selling easy. Most parts are on display for convenient visual inventory control as well as quick self-service for the customer.

The 48" x 56" floor fixture contains an inventory of high horsepower driveline components in the most popular sizes. Equivalents are available for most competitive brands.

### 44 Series

| QTY. | PART NO.    |
|------|-------------|
| 1    | PTO 1024406 |
| 1    | PTO 1024420 |
| 1    | PTO 1024421 |
| 8    | PTO 2004400 |
| 2    | PTO 3004400 |
| 2    | PTO 5004400 |
| 1    | PTO 7014400 |
| 1    | PTO 8004422 |
| 2    | PTO 8004424 |
| 1    | PTO 8004428 |
| 1    | PTO 8014406 |
| 2    | PTO 9023548 |
| 2    | PTO 9214400 |

### 55 Series

| QTY. | PART NO.    |
|------|-------------|
| 2    | PTO 1025506 |
| 1    | PTO 1025520 |
| 1    | PTO 1025521 |
| 4    | PTO 2005500 |
| 2    | PTO 3005500 |
| 1    | PTO 3025500 |
| 1    | PTO 7015500 |
| 1    | PTO 8005522 |
| 1    | PTO 8005524 |
| 2    | PTO 8005528 |
| 1    | PTO 8005532 |

### Locking Repair Kits

| QTY. | PART NO.     |
|------|--------------|
| 1    | PTO 13002006 |
| 1    | PTO 13002020 |
| 1    | PTO 13002021 |

### Shafting

| QTY. | PART NO.    |
|------|-------------|
| 1    | PTO 4040021 |
| 1    | PTO 4042720 |
| 1    | PTO 6044400 |

### Transparency ID System

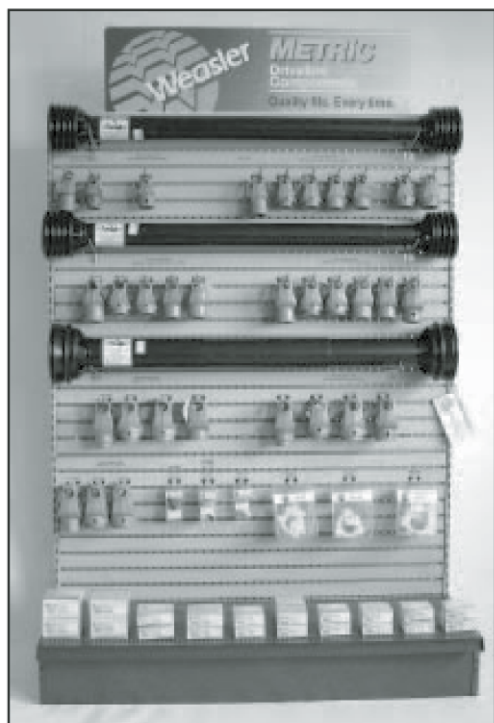
| QTY. | PART NO.     |
|------|--------------|
| 1    | PTO 12004500 |

### Header Board w/Hardware

| QTY. | PART NO.      |
|------|---------------|
| 1    | PTO 12000004H |

## METRIC DRIVELINE COMPONENT DISPLAY

## MERCHANDISERS



| PART NO.     | DESCRIPTION    |
|--------------|----------------|
| PTO 12008000 | DISPLAY CENTER |

The Weasler Display Center is a dealer merchandiser that makes selling easy. Most parts are on display for convenient visual inventory control as well as quick self-service for the customer.

The 48" x 66" floor fixture contains an inventory of the most popular sizes, including inner and outer profile tubes.

| PART NO.     | DESCRIPTION    |
|--------------|----------------|
| PTO 12008100 | DISPLAY CENTER |

The display board includes the items depicted by the display photo above. It does NOT include an assortment of inner and outer profile tubes.

## Tractor Yoke

| QTY. | PART NO.    |
|------|-------------|
| 1    | PTO 1026106 |
| 1    | PTO 1026506 |
| 1    | PTO 1027606 |
| 1    | PTO 1028206 |
| 1    | PTO 1028306 |
| 1    | PTO 1028406 |
| 1    | PTO 1028606 |

## Lock Yoke Repair Kit

| QTY. | PART NO.     |
|------|--------------|
| 1    | PTO 13006121 |
| 1    | PTO 13007138 |

## Cross &amp; Bearing Kit

| QTY. | PART NO.    |
|------|-------------|
| 2    | PTO 2006154 |
| 2    | PTO 2006580 |
| 2    | PTO 2006806 |
| 2    | PTO 2007155 |
| 2    | PTO 2007676 |
| 2    | PTO 2007989 |
| 2    | PTO 2008261 |
| 2    | PTO 2008370 |
| 4    | PTO 2008474 |
| 2    | PTO 2008692 |

## Inner Profile Yoke

| QTY. | PART NO.    |
|------|-------------|
| 1    | PTO 3006126 |
| 1    | PTO 3006229 |
| 1    | PTO 3006336 |
| 1    | PTO 3006436 |
| 1    | PTO 3006545 |
| 1    | PTO 3006645 |
| 1    | PTO 3007234 |
| 1    | PTO 3007639 |

## Roll Pin

| QTY. | PART NO.    |
|------|-------------|
| 1    | PTO 5080850 |
| 1    | PTO 5080860 |
| 1    | PTO 5080880 |
| 1    | PTO 5081060 |
| 1    | PTO 5081065 |
| 1    | PTO 5081075 |
| 1    | PTO 5081080 |
| 1    | PTO 5081090 |

## Outer Profile Yoke

| QTY. | PART NO.    |
|------|-------------|
| 1    | PTO 7006236 |
| 1    | PTO 7006343 |
| 1    | PTO 7006443 |
| 1    | PTO 7006552 |
| 1    | PTO 7006654 |
| 1    | PTO 7007241 |
| 1    | PTO 7007648 |

## Implement Yoke

| QTY. | PART NO.    |
|------|-------------|
| 1    | PTO 8006510 |
| 1    | PTO 8008208 |
| 1    | PTO 8008210 |
| 1    | PTO 8008310 |
| 1    | PTO 8008410 |
| 1    | PTO 8008411 |
| 1    | PTO 8027110 |
| 1    | PTO 8027611 |
| 1    | PTO 8028435 |

## Guard

| QTY. | PART NO.    |
|------|-------------|
| 2    | PTO 9002548 |
| 1    | PTO 9023548 |

## Bearing Kit (2 per kit)

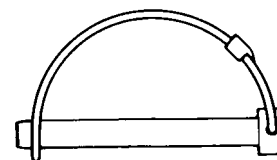
| QTY. | PART NO.    |
|------|-------------|
| 1    | PTO 9615005 |
| 1    | PTO 9615029 |
| 1    | PTO 9612502 |
| 1    | PTO 9612534 |
| 1    | PTO 9613525 |
| 1    | PTO 9613567 |

## Transparency ID System

| QTY. | PART NO.     |
|------|--------------|
| 1    | PTO 12008500 |

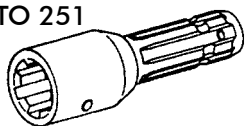
## PTO LOCKING PINS

| PART NO. | DESCRIPTION                                               |
|----------|-----------------------------------------------------------|
| PTO 2266 | Westward Agri-Pak containing 2 - 5/16" shaft locking pins |
| PTO 2273 | Westward Agri-Pak containing 2 - 3/8" shaft locking pins  |

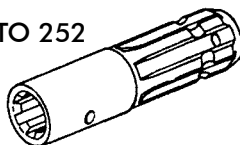


## PTO ADAPTORS

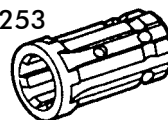
PTO 251



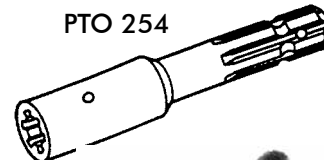
PTO 252



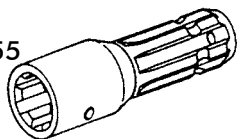
PTO 253



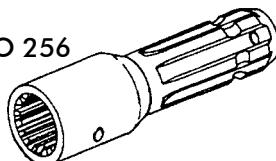
PTO 254



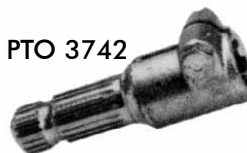
PTO 255



PTO 256



PTO 3742



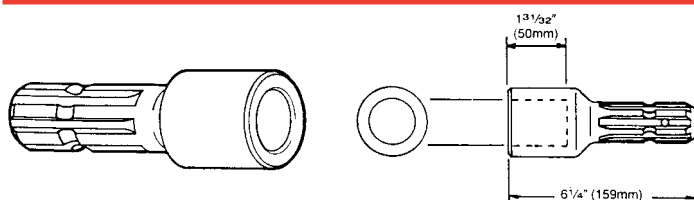
PTO 4465



| PART NO. | ADAPTOR TYPE      | FEMALE SPLINE<br>Ø F |      | MALE SPLINE<br>Ø M |      | INCREASES PTO<br>SHAFT LENGTH BY |        | OVERALL LENGTH |        | WEIGHT<br>(KG) |
|----------|-------------------|----------------------|------|--------------------|------|----------------------------------|--------|----------------|--------|----------------|
| PTO 251  | Universal Reducer | 1 3/8"               | x 6  | 1 1/8"             | x 6  | 2 7/8"                           | 73 mm  | 5 3/8"         | 136 mm | 0.76           |
| PTO 252  | Long Increaser    | 1 1/8"               | x 6  | 1 3/8"             | x 6  | 2 3/4"                           | 70 mm  | 4 3/4"         | 121 mm | 0.64           |
| PTO 253  | Short Increaser   | 1 1/8"               | x 6  | 1 3/8"             | x 6  | 1 11/32"                         | 34 mm  | 3 3/16"        | 81 mm  | 0.27           |
| PTO 254  | Ext. Adaptors     | 1 3/8"               | x 6  | 1 3/8"             | x 6  | 7"                               | 178 mm | 9 7/16"        | 240 mm | 1.6            |
| PTO 255  | Extension Adaptor | 1 3/8"               | x 6  | 1 3/8"             | x 6  | 4"                               | 102 mm | 5 3/4"         | 146 mm | 0.93           |
| PTO 256  | 21 Spline Adaptor | 1 3/8"               | x 21 | 1 3/8"             | x 6  | 3 1/2"                           | 89 mm  | 6 1/8"         | 156 mm | 0.94           |
| PTO 3742 | Bolt Type         | 1 3/8"               | x 6  | 1 3/8"             | x 21 | 4 3/4"                           | 121 mm | 6 1/2"         | 165 mm | 1.45           |
| PTO 4465 | Bolt Type         | 1 3/4"               | x 6  | 1 3/8"             | x 6  | 5"                               | 127 mm | 7 7/8"         | 200 mm | 2.85           |

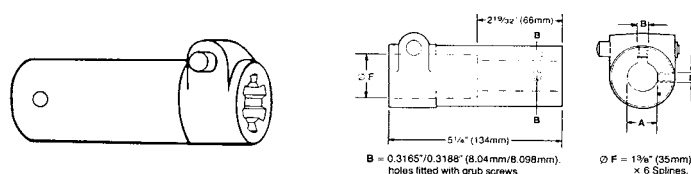
**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**

### Special PTO Adaptor



| PART NO. | DESCRIPTION                          |
|----------|--------------------------------------|
| PTO 4895 | 1" Round with 540 rpm (6 spline)     |
| PTO 4896 | 1 1/8" Round with 540 rpm (6 spline) |
| PTO 4897 | 1 1/4" Round with 540 rpm (6 spline) |
| PTO 4898 | 1 3/8" Round with 540 rpm (6 spline) |
| PTO 4899 | 1 1/2" Round with 540 rpm (6 spline) |

### Quick Release Adaptor

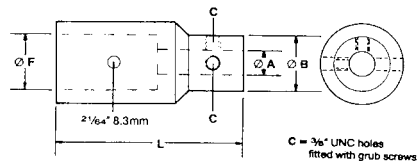


| PART NO. | DESCRIPTION                            |
|----------|----------------------------------------|
| PTO 4900 | 7/8" Round (A) with 540 rpm (6 spline) |
| PTO 4901 | 1" Round (A) with 540 rpm (6 spline)   |

**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**

## PTO ADAPTORS

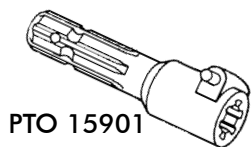
## General Purpose Pump Adaptor



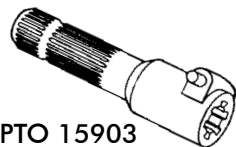
| PART NO. | DESCRIPTION                        | FEMALE SPLINE<br>Ø F |    |   | Ø A  |       | Ø B    |       | OVERALL LENGTH |          | WEIGHT<br>(KG) |
|----------|------------------------------------|----------------------|----|---|------|-------|--------|-------|----------------|----------|----------------|
| PTO 4981 | 5/8" Round with 540 rpm (6 spline) | 1 3/8"               | 35 | 6 | 5/8" | 16 mm | 1 3/8" | 35 mm | 4 5/8"         | 117.5 mm | 0.82           |
| PTO 4982 | 3/4" Round with 540 rpm (6 spline) | 1 3/8"               | 35 | 6 | 3/4" | 19 mm | 1 3/8" | 35 mm | 4 5/8"         | 117.5 mm | 0.78           |
| PTO 4983 | 7/8" Round with 540 rpm (6 spline) | 1 3/8"               | 35 | 6 | 7/8" | 22 mm | 1 3/8" | 35 mm | 4 5/8"         | 117.5 mm | 0.74           |
| PTO 4984 | 1" Round with 540 rpm (6 spline)   | 1 3/8"               | 35 | 6 | 1"   | 25 mm | 1 1/2" | 38 mm | 4 5/8"         | 117.5 mm | 0.66           |

**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**

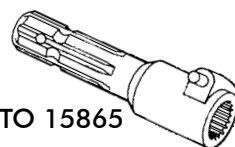
## HEAVY DUTY PTO ADAPTORS



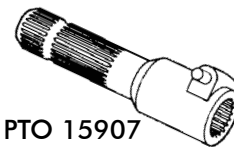
PTO 15901



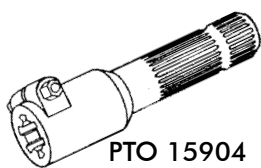
PTO 15903



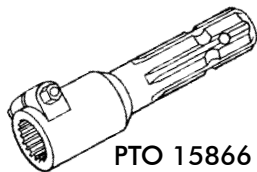
PTO 15865



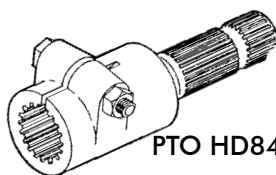
PTO 15907



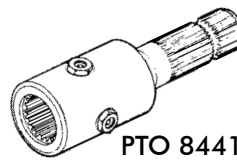
PTO 15904



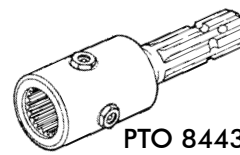
PTO 15866



PTO HD8441



PTO 8441



PTO 8443

| FEMALE SPLINE<br>Ø F |      | MALE SPLINE<br>Ø M |      | QUICK<br>RELEASE | BOLT TYPE  | SET SCREW | INCREASES PTO<br>SHAFT LENGTH BY |        | OVERALL<br>LENGTH    |                    | WEIGHT<br>(KG) |
|----------------------|------|--------------------|------|------------------|------------|-----------|----------------------------------|--------|----------------------|--------------------|----------------|
| 1 3/8"               | x 6  | 1 3/8"             | x 6  | PTO 15901        | PTO 15902  |           | 4 5/16"                          | 110 mm | 6 1/2"               | 165 mm             | 1.40           |
| 1 3/8"               | x 6  | 1 3/8"             | x 21 | PTO 15903        | PTO 15904  |           | 4 3/4"                           | 121 mm | 6 1/2"               | 165 mm             | 1.45           |
| 1 3/8"               | x 21 | 1 3/8"             | x 6  | PTO 15865        | PTO 15866  |           | 4 5/16"                          | 110 mm | 6 1/2"               | 165 mm             | 1.45           |
| 1 3/8"               | x 21 | 1 3/8"             | x 21 | PTO 15907        |            |           | 4 3/4"                           | 121 mm | 6 1/2"               | 165 mm             | 1.50           |
| 1 3/4"               | x 20 | 1 3/8"             | x 6  |                  |            | PTO 8443* | 5"                               | 127 mm | 7 3/8"<br>ØC=2 9/16" | 187 mm<br>ØC=65 mm | 1.61           |
| 1 3/4"               | x 20 | 1 3/8"             | x 21 |                  |            | PTO 8441* | 5"                               | 127 mm | 7 3/8"<br>ØC=2 9/16" | 187 mm<br>ØC=65 mm | 1.80           |
| 1 3/4"               | x 20 | 1 3/8"             | x 21 |                  | PTO HD8441 |           | 5 1/2"                           | 140 mm | 7 7/8"               | 200 mm             | 3.01           |
| 1 3/4"               | x 20 | 1 3/8"             | x 6  |                  | PTO HD8443 |           | 5"                               | 127 mm | 7 7/8"               | 200 mm             | 2.95           |

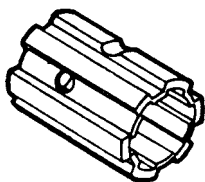
\*Supplied with 2 grub screws & locknuts.

**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**

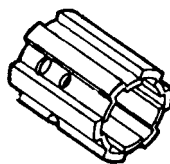
## PTO ADAPTERS

### Sleeve Increasers

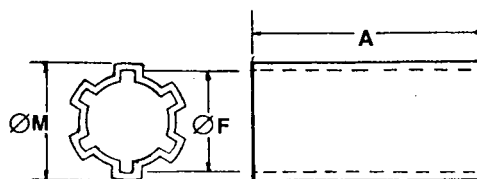
| PART NO. | FEMALE SPLINE<br>Ø F | MALE SPLINE<br>Ø M | OVERALL<br>LENGTH (A) |       | WEIGHT<br>(KG) |
|----------|----------------------|--------------------|-----------------------|-------|----------------|
| PTO 249  | 1 1/8 x 6            | 1 3/8 x 6          | 2 3/16"               | 56 mm | 0.10           |
| PTO 250  | 1 1/8 x 6            | 1 3/8 x 6          | 1 7/8"                | 48 mm | 0.08           |



PTO 249



PTO 250



**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**

### Splined Adaptors - To 75 H.P.

| PART NO.        | FEMALE SPLINE | MALE SPLINE | LENGTH  | EXTENDS<br>PTO | SECURED BY |
|-----------------|---------------|-------------|---------|----------------|------------|
| PTO 0332-00084  | 25 mm - 18    | 1 3/8 - 6   | 4 5/8"  | 3 1/4"         | Cross Pin  |
| PTO 0332-03531* | 1 1/8 - 6     | 1 3/8 - 6   | 5 1/2"  | 3 9/16"        | Cross Pin  |
| PTO 0332-01354+ | 1 1/8 - 6     | 1 3/8 - 6   | 5 9/16" | 4 1/8"         | Cross Pin  |
| PTO 0332-00375* | 1 1/8 - 6     | 1 3/8 - 6   | 10 1/2" | 8 13/16"       | Cross Pin  |
| PTO 0332-00377* | 1 1/8 - 6     | 1 1/8 - 6   | 5 1/2"  | 3 3/4"         | Cross Pin  |
| PTO 0332-00400* | 1 3/8 - 6     | 1 1/8 - 6   | 6 1/2"  | 4 9/16"        | Cross Pin  |
| PTO 0332-00420* | 1 3/8 - 6     | 1 1/8 - 6   | 5 1/8"  | 2 13/16"       | Cross Pin  |
| PTO 0332-00371* | 1 3/8 - 6     | 1 3/8 - 6   | 6 1/2"  | 4 9/16"        | Cross Pin  |
| PTO 0332-00378* | 1 3/8 - 6     | 1 3/8 - 6   | 5 1/8"  | 2 15/16"       | Cross Pin  |
| PTO 0332-00373  | 1 3/8 - 21    | 1 3/8 - 6   | 6 1/2"  | 4 1/2"         | Setscrew   |
| PTO 0332-00070  | 1 3/8 - 21    | 1 3/4 - 20  | 7"      | 5"             | Setscrew   |
| PTO 0332-00401  | 1 3/4 - 6     | 1 3/8 - 6   | 6 1/2"  | 4 3/4"         | Cross Pin  |
| PTO 0332-00406  | 1 1/4 - 6     | 1 1/8 - 6   | 6 1/2"  | 4 3/4"         | Cross Pin  |

- Capacity to operate on tractors rated to 75 PTO HP.
- Provide a means of connecting two dissimilar splines.
- Welded steel construction for added strength.
- PARCO-LUBRICATED rust preventative finish.
- Cross pins or setscrews furnished.



PTO 0332-03531

**\*\*Fits John Deere Model 400, Ariens (New Holland) Model S16 and Bollens Models HT-18 and HT-20.**

**+Split Hub for Bolt Clamping.**

**\*Includes PTO Pins.**

**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**

## PTO ADAPTERS

### Splined Adaptors - To 125 H.P.

- Capacity to operate on tractors rated to 125 PTO HP.
- Developed for long and rugged use.
- Alloy steel, heat treated for extra strength.
- Withstands high shock loads from tractor or implement.
- PARCO-LUBRICATED rust preventative finish.

| PART NO.       | FEMALE SPLINE                      | MALE SPLINE                        | LENGTH                          | EXTENDS PTO                       | SECURED BY |
|----------------|------------------------------------|------------------------------------|---------------------------------|-----------------------------------|------------|
| PTO 0332-00001 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 6 <sup>7</sup> / <sub>8</sub> " | 4 <sup>13</sup> / <sub>16</sub> " | Setscrew   |
| PTO 0332-00002 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 6 <sup>7</sup> / <sub>8</sub> " | 4 <sup>13</sup> / <sub>16</sub> " | Setscrew   |
| PTO 0332-00004 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 1 <sup>3</sup> / <sub>8</sub> - 21 | 6 <sup>7</sup> / <sub>8</sub> " | 4 <sup>13</sup> / <sub>16</sub> " | Setscrew   |
| PTO 0332-00005 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 1 <sup>3</sup> / <sub>8</sub> - 6  | 6 <sup>7</sup> / <sub>8</sub> " | 4 <sup>13</sup> / <sub>16</sub> " | Setscrew   |



PTO 0332-00001

### Kwik-D-Tach Spline Adaptors - To 75 H.P.



PTO 0332-00010

| PART NO.       | FEMALE SPLINE                      | MALE SPLINE                        | LENGTH                          | EXTENDS PTO                      |
|----------------|------------------------------------|------------------------------------|---------------------------------|----------------------------------|
| PTO 0332-00010 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 1 <sup>3</sup> / <sub>8</sub> - 6  | 6 <sup>1</sup> / <sub>2</sub> " | 4 <sup>5</sup> / <sub>16</sub> " |
| PTO 0332-00013 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 1 <sup>3</sup> / <sub>8</sub> - 21 | 6 <sup>1</sup> / <sub>2</sub> " | 4 <sup>5</sup> / <sub>16</sub> " |
| PTO 0332-00015 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 1 <sup>1</sup> / <sub>8</sub> - 6  | 6 <sup>1</sup> / <sub>2</sub> " | 4 <sup>5</sup> / <sub>16</sub> " |
| PTO 0332-01373 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 6 <sup>1</sup> / <sub>2</sub> " | 4 <sup>5</sup> / <sub>16</sub> " |
| PTO 0332-02121 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 6 <sup>1</sup> / <sub>2</sub> " | 4 <sup>5</sup> / <sub>16</sub> " |
| PTO 0332-00086 | Repair Kit                         |                                    |                                 |                                  |

- Capacity to operate on tractors rated to 75 PTO H.P.
- Patented Quick Release device.
- New PTO Quick Release concept - Spring Loaded - rotates about 30° by hand for quick release.
- Dependable operation - no sticking pins - always easily operated.
- No sharp edges, protrusions, pins or other interferences to injure operators.

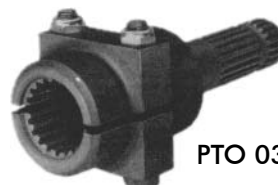
### Splined Adaptors - To 75 H.P.

FOR TRACTORS WITH 1 <sup>3</sup>/<sub>4</sub> - 20 SPLINE PTO

| PART NO.       | FEMALE SPLINE                      | MALE SPLINE                        | LENGTH                           | EXTENDS PTO |
|----------------|------------------------------------|------------------------------------|----------------------------------|-------------|
| PTO 0332-00020 | 1 <sup>3</sup> / <sub>4</sub> - 20 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 8 <sup>3</sup> / <sub>16</sub> " | Setscrew    |
| PTO 0332-01476 | 1 <sup>3</sup> / <sub>4</sub> - 20 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 8 <sup>3</sup> / <sub>16</sub> " | Clamp       |
| PTO 0332-01477 | 1 <sup>3</sup> / <sub>4</sub> - 20 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 8 <sup>3</sup> / <sub>16</sub> " | Clamp       |



PTO 0332-00020



PTO 0332-00077

\*For applications using our standard 0332-00020 and 0332-00021 adaptors where heavy overhung load is a factor such as PTO mounted pumps, etc.

**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**



## PTO ADAPTERS

### Forged PTO Adaptors - To 125 H.P.

FOR TRACTORS WITH 1 3/4 - 20 SPLINE PTO

| PART NO.       | FEMALE SPLINE | MALE SPLINE | LENGTH  | EXTENDS PTO |
|----------------|---------------|-------------|---------|-------------|
| PTO 0332-01490 | 1 3/4 - 20    | 1 3/8 - 6   | 8 3/16" | Clamp Type  |
| PTO 0332-01491 | 1 3/4 - 20    | 1 3/8 - 21  | 8 3/16" | Clamp Type  |

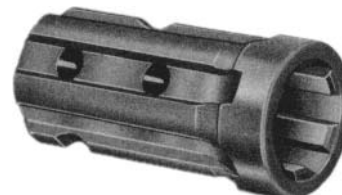
\*For applications using our standard 0332-00088 and 0332-00089 adaptors where heavy overhung load is a factor such as PTO mounted pumps, etc.



### Forged PTO Adaptors - To 75 H.P.

- "Forged" internal spline.
- Universal quick-detach slot and bolt holes - can be used with any American, British or European PTO system.
- Furnished with 5/16 x 1 1/16" spring pin for direct connection to PTO.

| PART NO.       | FEMALE SPLINE | MALE SPLINE | LENGTH | EXTENDS PTO |
|----------------|---------------|-------------|--------|-------------|
| PTO 0332-00018 | 1 1/8 - 6     | 1 3/8 - 6   | 3"     | 1 1/8       |



### Push-Pin Type PTO Adaptors - to 75 H.P.

#### QUICK RELEASE EXTENSION ADAPTOR

| PART NO.       | FEMALE SPLINE | MALE SPLINE | LENGTH  | EXTENDS PTO |
|----------------|---------------|-------------|---------|-------------|
| PTO 0332-00092 | 1 3/8 - 6     | 1 3/8 - 21  | 7 5/16" | 5 5/16"     |
| PTO 0332-01375 | 1 3/8 - 21    | 1 3/8 - 6   | 7 5/16" | 5 1/8"      |
| PTO 0335-90120 | Repair Kit    |             |         |             |



### Round Shaft Adaptors - To 75 H.P.

| PART NO.       | FEMALE ROUND | KEYWAY | MALE SPLINE | LENGTH   | EXTENDS SHAFT |
|----------------|--------------|--------|-------------|----------|---------------|
| PTO 0332-00376 | 1"           | 1/4"   | 1 3/8" - 6  | 5 11/16" | 3 1/4"        |
| PTO 0332-00430 | 1 1/8"       | 1/4"   | 1 3/8" - 6  | 5 11/16" | 3 3/16"       |
| PTO 0332-00431 | 1 1/4"       | 1/4"   | 1 3/8" - 6  | 5 11/16" | 3 3/16"       |
| PTO 0332-00432 | 1 3/8"       | 5/16"  | 1 3/8" - 6  | 5 11/16" | 3 3/16"       |
| PTO 0332-00433 | 1 1/2"       | 3/8"   | 1 3/8" - 6  | 6 9/32"  | 4"            |



PTO 0332-00376

**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**



## PTO ADAPTERS

### Clamp Type PTO Adaptors - To 75 H.P.

| PART NO.        | FEMALE SPLINE | MALE SPLINE | LENGTH  | EXTENDS PTO |
|-----------------|---------------|-------------|---------|-------------|
| PTO 0332-01354  | 1 1/8 - 6     | 1 3/8 - 6   | 7 5/16" | 4 5/8"      |
| PTO 0332-00057  | 1 3/8 - 6     | 1 3/8 - 6   | 7 5/16" | 4 5/8"      |
| PTO 0332-01374* | 1 3/8 - 6     | 1 3/8 - 6   | 13 1/4" | 10 9/16"    |
| PTO 0332-00087  | 1 3/8 - 21    | 1 3/8 - 6   | 7 5/16" | 5 5/16"     |

\*For tractor mounted pumps with spline bore.



PTO 0332-00057

### Sleeve Type Splined Adaptors - To 75 H.P.

| PART NO.       | FEMALE SPLINE | MALE SPLINE | LENGTH | SPECIAL APPLICATIONS |
|----------------|---------------|-------------|--------|----------------------|
| PTO 0332-00355 | 31/32 - 10    | 1 3/8 - 6   | 2 1/4" | IHC Cub & Kubota     |
| PTO 0332-00352 | 1 1/8 - 6     | 1 3/8 - 6   | 2 1/4" |                      |
| PTO 0332-00363 | 1 1/8 - 6     | 1 3/8 - 6   | 2"     | Replaces Ford 231082 |
| PTO 0332-00403 | 1 3/8 - 6     | 1 3/4 - 6   | 2 1/2" |                      |



PTO 0332-00352

## OVER-RUNNING COUPLERS

Hub City over-running couplers provide a safe way to protect operators and machinery where inertia of driven units (ie. rotary mowers, balers, hay conditioners, etc.) can over-run driving source. They take the push out of the driven machine and eliminate the chance of broken or twisted PTO shafts. Over-running couplers drive solidly from tractor to driven implement, but over-run smoothly when implement exceeds PTO speeds.

### Kwik-D-Tach Tractor Models - To 125 H.P.

- Capacity to operate on tractors to 125 PTO H.P.
- New PTO quick release concept - spring loaded - rotates about 30° by hand for quick release.
- Designed to operate with 1,000 rpm PTO's.
- Installation and lubrication instruction enclosed with each coupler.
- Patent pending.

| PART NO.       | FEMALE SPLINE | MALE SPLINE | LENGTH  | EXTENDS PTO |
|----------------|---------------|-------------|---------|-------------|
| PTO 0331-00010 | 1 3/8 - 6     | 1 3/8 - 6   | 7 5/16" | 4 13/16     |
| PTO 0331-00011 | 1 3/8 - 6     | 1 3/8 - 21  | 7 3/16" | 4 11/16     |
| PTO 0331-00012 | 1 3/8 - 21    | 1 3/8 - 6   | 7 5/16" | 5 5/16      |
| PTO 0331-00013 | 1 3/8 - 21    | 1 3/8 - 21  | 7 3/16" | 5 3/16      |
| PTO 0337-00126 | Repair Kit    |             |         |             |



**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**

## PTO ADAPTERS

### Tractor Models - to 75 HP

Over-Running Couplers covered by Patent No. 3,233,471 - Canadian Patent No. 727-982

- All steel welded housing
- Heat treated alloy steel inner sleeve.
- Hardened steel keys, spring loaded.
- Snap ring construction for quick, easy disassembly for cleaning and service.
- Spring roll pin for quick mounting to tractor.
- Convenient grease fitting for gun lubrication.
- Designed to operate with 1,000 RPM P.T.O.'s.
- Shipping weight 6 lbs.



| PART NUMBER    | FEMALE SPLINE       | MALE SPLINE         | LENGTH              | EXTENDS TRACTOR P.T.O. |                        | FITS TRACTOR                           |
|----------------|---------------------|---------------------|---------------------|------------------------|------------------------|----------------------------------------|
|                |                     |                     |                     | SHAFT END              | SHAFT RETAINING GROOVE |                                        |
| PTO 0331-00690 | 1 $\frac{1}{8}$ - 6 | 1 $\frac{1}{8}$ - 6 | 6 $\frac{21}{32}$ " | 4 $\frac{5}{32}$       | 4 $\frac{1}{32}$       | All with Cross Pin Hole Including Ford |
| PTO 0331-00670 | 1 $\frac{1}{8}$ - 6 | 1 $\frac{1}{8}$ - 6 | 6 $\frac{21}{32}$ " | 4 $\frac{5}{32}$       | 4 $\frac{1}{32}$       | All with Cross Pin Hole Including Ford |
| PTO 0331-00680 | 1 $\frac{1}{8}$ - 6 | 1 $\frac{1}{8}$ - 6 | 6 $\frac{21}{32}$ " | 4 $\frac{5}{32}$       | 4 $\frac{1}{32}$       | All with Cross Pin Hole Including Ford |
| PTO 0331-00660 | 1 $\frac{1}{8}$ - 6 | 1 $\frac{1}{8}$ - 6 | 6 $\frac{21}{32}$ " | 4 $\frac{5}{32}$       | 4 $\frac{1}{32}$       | All with Cross Pin Hole Including Ford |
| PTO 0337-00076 | Repair Kit          |                     |                     |                        |                        |                                        |

Installation and lubrication instructions enclosed with each coupler.

### Utility Models - to 75 HP

- Same construction as Standard-Duty Tractor Models.
- For those applications other than tractor P.T.O. shafts, where the driven shaft overruns the driver occasionally or where one shaft must override or idle part of the time.
- Operating speed to 1,000 RPM.
- Shipping weight 6 lbs.

| FEMALE SPLINE                         | MALE EXTENSION                        | PART NO.       |
|---------------------------------------|---------------------------------------|----------------|
| 1 $\frac{1}{4}$ Rd., $\frac{1}{4}$ KW | 1 $\frac{1}{4}$ Rd., $\frac{1}{4}$ KW | PTO 0331-00615 |
| Repair Kit                            | PTO 0337-00076                        |                |

Installation and lubrication instructions enclosed with each coupler.



**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**

## PTO ADAPTERS

### Universal Models - To 75 H.P.

- Same construction as Standard-Duty Tractor Models.
- Universal flange for mounting sheave or sprocket, has six  $\frac{3}{8}$  holes equally spaced on  $4\frac{1}{2}$  Bolt Circle. Flange O.D. 5 - Hub O.D.  $2\frac{3}{4}$
- Operating speed to 1,000 RPM.
- Shipping Weight 6 lbs.

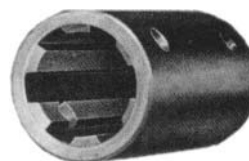
| FEMALE SLEEVE   |                               | PART NO.       |
|-----------------|-------------------------------|----------------|
| I.D.            | TYPE                          |                |
| 1 $\frac{1}{4}$ | Round w/ $\frac{1}{4}$ keyway | PTO 0331-00600 |
| 1 $\frac{3}{8}$ | Round w/5/16 keyway           | PTO 0331-00607 |
| Repair Kit      |                               | PTO 0337-00082 |



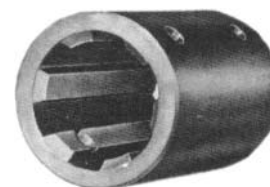
## SPLINED COUPLINGS

### Splined Couplings

| PART NO.        | SPLINED SIZE         | O.D.               | LENGTH            |
|-----------------|----------------------|--------------------|-------------------|
| PTO 0332-00336  | $\frac{3}{4}$ - 6    | 1 $\frac{3}{8}$ "  | 2 $\frac{1}{2}$ " |
| PTO 0332-00337  | $\frac{7}{8}$ - 6    | 1 $\frac{3}{8}$ "  | 2 $\frac{1}{2}$ " |
| PTO 0332-00340* | $\frac{31}{32}$ - 10 | 1 $\frac{3}{8}$ "  | 2 $\frac{3}{4}$ " |
| PTO 0332-00338  | 1 - 10               | 1 $\frac{3}{8}$ "  | 2 $\frac{1}{2}$ " |
| PTO 0332-00341  | 1 - 6                | 1 $\frac{3}{8}$ "  | 2 $\frac{3}{4}$ " |
| PTO 0332-00344  | 1 $\frac{1}{8}$ - 6  | 1 $\frac{9}{16}$ " | 2 $\frac{3}{4}$ " |
| PTO 0332-00342  | 1 $\frac{1}{4}$ - 6  | 1 $\frac{7}{8}$ "  | 3 $\frac{1}{4}$ " |
| PTO 0332-00348  | 1 $\frac{1}{4}$ - 10 | 1 $\frac{3}{4}$ "  | 3 $\frac{3}{4}$ " |
| PTO 0332-00345  | 1 $\frac{3}{8}$ - 6  | 1 $\frac{3}{4}$ "  | 3 $\frac{3}{4}$ " |
| PTO 0332-00365  | 1 $\frac{3}{8}$ - 10 | 1 $\frac{3}{4}$ "  | 3"                |
| PTO 0332-00349  | 1 $\frac{5}{8}$ - 6  | 2                  | 3 $\frac{3}{4}$ " |
| PTO 0332-00347  | 1 $\frac{1}{2}$ - 6  | 1 $\frac{7}{8}$ "  | 3 $\frac{3}{4}$ " |
| PTO 0332-00367  | 1 $\frac{1}{2}$ - 10 | 1 $\frac{7}{8}$ "  | 3"                |
| PTO 0332-00346  | 1 $\frac{3}{4}$ - 6  | 2 $\frac{1}{4}$ "  | 3 $\frac{3}{4}$ " |



PTO 0332-00345



PTO 0332-00346

**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**

## PTO ADAPTERS

### Involute Splined Couplings

| PART NO.       | NO. OF SPLINES | SPLINE DESCRIPTION | SPLINE O.D. | COUPLING O.D. | COUPLING LENGTH |
|----------------|----------------|--------------------|-------------|---------------|-----------------|
| PTO 0332-00027 | 9              | 16/32 DP 30° PT    | 0.625"      | 1 3/8"        | 2"              |
| PTO 0332-00066 | 11             | 16/32 DP 30° PT    | 0.750"      | 1 3/8"        | 2"              |
| PTO 0332-00028 | 13             | 16/32 DP 30° PT    | 0.875"      | 1 3/8"        | 3"              |
| PTO 0332-00043 | 15             | 16/32 DP 30° PT    | 1.000"      | 1 1/2"        | 3"              |
| PTO 0332-00029 | 14             | 12/24 DP 30° PT    | 1.250"      | 1 3/4"        | 3"              |
| PTO 0332-00350 | 21             | 16/32 DP 30° PT    | 1.375"      | 1 3/4"        | 3"              |
| PTO 0332-00320 | 20             | 12/24 DP 30° PT    | 1.750"      | 2 1/4"        | 3 3/4"          |
| PTO 0332-00030 | 13             | 8/16 DP 30° PT     | 1.750"      | 2 1/4"        | 3 3/4"          |
| PTO 0332-00351 | 27             | 16/32 DP 30° PT    | 1.750"      | 2 1/4"        | 3"              |



### Splined Shafts



| PART NO.       | SIZE   | SPLINE | LENGTH |
|----------------|--------|--------|--------|
| PTO 0332-00390 | 1"     | 6      | 10"    |
| PTO 0332-00391 | 1 1/8" | 6      | 10"    |
| PTO 0332-00392 | 1 1/4" | 6      | 10"    |
| PTO 0332-00393 | 1 1/4" | 10     | 10"    |
| PTO 0332-00394 | 1 3/8" | 6      | 10"    |
| PTO 0332-00396 | 1 1/2" | 6      | 10"    |
| PTO 0332-00397 | 1 5/8" | 6      | 10"    |
| PTO 0332-00398 | 1 3/4" | 6      | 10"    |

### Extension Shafts



| PART NO.       | SIZE       | SPLINE     | LENGTH |
|----------------|------------|------------|--------|
| PTO 0332-00356 | 1 3/8" - 6 | 1 3/8" - 6 | 9"     |
| PTO 0332-00357 | 1 3/8" - 6 | 1 1/8" - 6 | 9"     |

### Involute Splined Shafts

| PART NO.       | NO OF SPLINES | SPLINE DESCRIPTION | SPLINE O.D. | SHAFT LENGTH |
|----------------|---------------|--------------------|-------------|--------------|
| PTO 0332-00023 | 9             | 16/32 DP 30° PA    | 0.625"      | 6"           |
| PTO 0332-00024 | 13            | 16/32 DP 30° PA    | 0.875"      | 6"           |
| PTO 0332-00044 | 15            | 16/32 DP 30° PA    | 1.000"      | 8"           |
| PTO 0332-00025 | 14            | 12/24 DP 30° PA    | 1.250"      | 10"          |
| PTO 0332-00395 | 21            | 16/32 DP 30° PA    | 1.375"      | 10"          |
| PTO 0332-00038 | 16            | 10/20 DP 30° PA    | 1.7000"     | 10"          |
| PTO 0332-00026 | 13            | 8/16 DP 30° PA     | 1.750"      | 10"          |
| PTO 0332-00399 | 27            | 16/32 DP 30° PA    | 1.750"      | 10"          |
| PTO 0332-00039 | 16            | 8/16 DP 30° PA     | 2.125"      | 10"          |



**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**

## SPLINED SHAFTS

### Splined Shafts



| PART NO.       | DESCRIPTION                    |
|----------------|--------------------------------|
| PTO 0332-00358 | 1 1/8 - 6 Spline, 5 1/4" Long  |
| PTO 0332-00359 | 1 3/8 - 6 Spline, 5 1/2" Long  |
| PTO 0332-00019 | 1 3/8 - 21 Spline, 5 1/2" Long |

## WELD-ON ADAPTORS

### Quick Release Weld-Ons



| PART NO.       | DESCRIPTION                     |
|----------------|---------------------------------|
| PTO 0332-01350 | 1 3/8 - 21 Spline, 3 5/16" Long |
| PTO 0332-01345 | 1 3/8 - 6 Spline, 3 5/16" Long  |

### Square Bushing Weld-Ons



| PART NO.       | I.D.            | O.D.   | LENGTH |
|----------------|-----------------|--------|--------|
| PTO 0332-00360 | 7/8 & 1" Square | 1 3/4" | 2 1/4" |
| PTO 0332-00362 | 1 1/8" Square   | 2"     | 2 1/2" |
| PTO 0332-00364 | 1 1/4" Square   | 2 1/4" | 2 1/2" |

## COUPLINGS & SPLINED HUBS

### Round Bore Couplings

| PART NO.       | BORE SIZE | KEYWAY | O.D.   | LENGTH |
|----------------|-----------|--------|--------|--------|
| PTO 0332-00380 | 3/4"      | 3/16"  | 1 1/2" | 2 3/4" |
| PTO 0332-00381 | 7/8"      | 3/16"  | 1 1/2" | 2 3/4" |
| PTO 0332-00382 | 1"        | 1/4"   | 1 3/4" | 2 3/4" |
| PTO 0332-00383 | 1 1/16"   | 1/4"   | 1 3/4" | 2 3/4" |
| PTO 0332-00384 | 1 1/8"    | 1/4"   | 2"     | 3"     |
| PTO 0332-00385 | 1 3/16"   | 1/4"   | 2"     | 3"     |
| PTO 0332-00386 | 1 1/4"    | 1/4"   | 2"     | 3"     |
| PTO 0332-00387 | 1 5/16"   | 5/16"  | 2"     | 3"     |
| PTO 0332-00388 | 1 3/8"    | 5/16"  | 2 1/8" | 3"     |
| PTO 0332-00389 | 1 7/16"   | 3/8"   | 2 1/8" | 3"     |
| PTO 0332-00379 | 1 1/2"    | 3/8"   | 2 1/4" | 3"     |

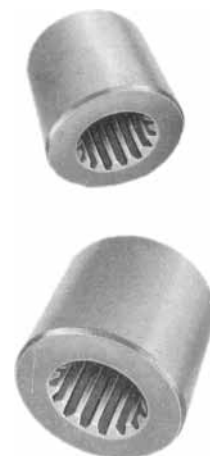


- Use to join two shafts.
- Repair pulleys, gears, sprockets, etc.
- O.D. and I.D. concentricity not held to close limits - If precision O.D. and I.D. concentricity is required,
- Not drilled for setscrews.

## COUPLINGS & SPLINED HUBS

### Spline Bore Couplings

| PART NO.       | NO. OF SPLINES | SPLINE DESCRIPTION |           | SPLINE O.D. | HUB O.D.     | LENGTH   |
|----------------|----------------|--------------------|-----------|-------------|--------------|----------|
| PTO 0332-00031 | 6              | 6B                 | Str. Side | 1.000"      | 2.001/2.000" | 1 3/4"   |
| PTO 0332-00085 | 18             | 1.25 Module        | 20° PA    | 0.984"      | 1.751/1.750" | 1 3/4"   |
| PTO 0332-00032 | 9              | 16/32 DP           | 30° PA    | 0.625"      | 1.251/1.250" | 1 1/4"   |
| PTO 0332-00071 | 11             | 16/32 DP           | 30° PA    | 0.750"      | 1.501/1.500" | 1 1/2"   |
| PTO 0332-00033 | 13             | 16/32 DP           | 30° PA    | 0.875"      | 1.501/1.500" | 1 1/2"   |
| PTO 0332-00072 | 15             | 16/32 DP           | 30° PA    | 1.000"      | 1.751/1.750" | 1 3/4"   |
| PTO 0332-00035 | 21             | 16/32 DP           | 30° PA    | 1.375"      | 2.251/2.250" | 2 1/8"   |
| PTO 0332-00073 | 23             | 16/32 DP           | 30° PA    | 1.500"      | 2.251/2.250" | 2 1/8"   |
| PTO 0332-00075 | 27             | 16/32 DP           | 30° PA    | 1.750"      | 3.001/3.000" | 2 1/4"   |
| PTO 0332-00034 | 14             | 12/24 DP           | 30° PA    | 1.250"      | 2.251/2.250" | 2"       |
| PTO 0332-00036 | 16             | 10/20 DP           | 30° PA    | 1.700"      | 2.751/2.750" | 2 1/4"   |
| PTO 0332-00074 | 13             | 8/16 DP            | 30° PA    | 1.750"      | 3.001/3.000" | 2 1/4"   |
| PTO 0332-00037 | 16             | 8/16 DP            | 30° PA    | 2.125"      | 3.501/3.500" | 2 31/32" |
| PTO 0332-00093 | 17             | 12/24 DP           | 30° PA    | 1.500"      | 2.251/2.250" | 2 1/4"   |



## PTO PUMP DRIVE ADAPTORS

### Kwik-D-Tach Splined Pump Drive Adaptors

Same safe, dependable fast action release as Kwik-D-Tach Splined Adaptors

| PART NO.       | FEMALE SPLINE | FEMALE ROUND* | KEYWAY       | LENGTH   |
|----------------|---------------|---------------|--------------|----------|
| PTO 0332-00012 | 1 3/8 - 6     | 0.625"        | 3/16 X 3/32" | 4 13/32" |
| PTO 0332-00014 | 1 3/8 - 6     | 0.750"        | 3/16 X 3/32" | 4 13/32" |
| PTO 0332-00011 | 1 3/8 - 6     | 0.875"        | 3/16 X 3/32" | 4 13/32" |
| PTO 0332-00040 | 1 3/8 - 6     | 0.937"        | 1/4 X 1/8"   | 4 13/32" |
| PTO 0332-00016 | 1 3/8 - 6     | 1.000"        | 1/4 X 1/8"   | 4 13/32" |
| PTO 0332-00017 | 1 3/8 - 6     | 1.125"        | 1/4 X 1/8"   | 4 13/32" |

\*Nominal +0.002

PTO 0332-00014



**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**

## PTO PUMP DRIVE ADAPTORS

### Splined Pump Drive Adaptors

PTO Pin included with all 1 <sup>1</sup>/<sub>8</sub> - 6 Spline and 1 <sup>3</sup>/<sub>8</sub> - 6 Spline Pump Drives  
 1 <sup>3</sup>/<sub>8</sub> - 21 Spline and 1 <sup>3</sup>/<sub>4</sub> - 27 Spline Pump drives are supplied with Setscrews.

| PART NO.       | FEMALE SPLINE                      | FEMALE ROUND* | KEYWAY       | LENGTH                            |
|----------------|------------------------------------|---------------|--------------|-----------------------------------|
| PTO 0332-00412 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 1.000"        | 1/4 X 1/8"   | 3 <sup>1</sup> / <sub>8</sub> "   |
| PTO 0332-00407 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 0.625"        | 3/16 X 3/32" | 4 <sup>11</sup> / <sub>32</sub> " |
| PTO 0332-00408 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 0.750"        | 3/16 X 3/32" | 4 <sup>11</sup> / <sub>32</sub> " |
| PTO 0332-00409 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 0.875"        | 3/16 X 3/32" | 4 <sup>11</sup> / <sub>32</sub> " |
| PTO 0332-00413 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 0.937"        | 1/4 X 1/8"   | 4 <sup>11</sup> / <sub>32</sub> " |
| PTO 0332-00410 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 1.000"        | 1/4 X 1/8"   | 4 <sup>11</sup> / <sub>32</sub> " |
| PTO 0332-00411 | 1 <sup>3</sup> / <sub>8</sub> - 6  | 1.125"        | 1/4 X 1/8"   | 4 <sup>11</sup> / <sub>32</sub> " |
| PTO 0332-00607 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 0.625"        | 3/16 X 3/32" | 4 <sup>3</sup> / <sub>8</sub> "   |
| PTO 0332-00608 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 0.750"        | 3/16 X 3/32" | 4 <sup>3</sup> / <sub>8</sub> "   |
| PTO 0332-00609 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 0.875"        | 3/16 X 3/32" | 4 <sup>3</sup> / <sub>8</sub> "   |
| PTO 0332-00612 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 0.937"        | 1/4 X 1/8"   | 4 <sup>3</sup> / <sub>8</sub> "   |
| PTO 0332-00610 | 1 <sup>3</sup> / <sub>8</sub> - 21 | 1.000"        | 1/4 X 1/8"   | 4 <sup>3</sup> / <sub>8</sub> "   |

\*Nominal +0.002



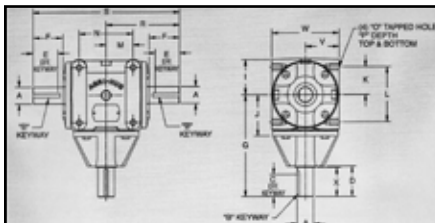
PTO 0332-00408

**NOTE: THERE IS NO WARRANTY ON PTO ADAPTORS.**



# AGRI-HUB BEVEL GEAR DRIVES

## Dimensions



| PART NO.    | A              | B                     | C     | D    | E    | F    | G     | H     | I    | J    |
|-------------|----------------|-----------------------|-------|------|------|------|-------|-------|------|------|
| PTO AG30AB  | .750<br>.749   | $3/16 \times 3/32$ KW | 1.29* | 1.50 | 1.29 | 1.50 | 5.19  | 7.10  | 1.91 | 2.31 |
| PTO AG40AB  | 1.000<br>.999  | $1/4 \times 1/8$ KW   | 1.53  | 2.00 | 1.53 | 2.00 | 5.72  | 8.19  | 2.47 | 2.84 |
| PTO AG60AB  | 1.375<br>1.374 | $5/16 \times 5/32$ KW | 1.81  | 2.50 | 1.81 | 2.50 | 8.41  | 11.26 | 2.85 | 3.38 |
| PTO AG80AB  | 1.375<br>1.374 | $5/16 \times 5/32$ KW | 2.31  | 3.06 | 2.31 | 3.00 | 10.88 | 14.73 | 3.85 | 4.54 |
| PTO AG100AB | 1.750<br>1.749 | $3/8 \times 3/16$ KW  | 2.25  | 3.00 | 2.25 | 3.00 | 13.00 | 17.61 | 4.61 | 5.26 |

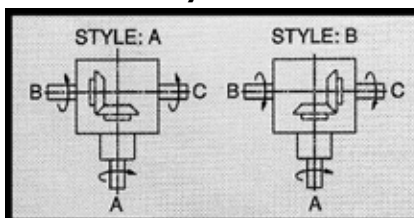
\*1.25 effective keyway on AG30, 2/1 straight bevel ratio.

| PART NO.    | K     | L     | M     | N     | O                | P    | R    | S     | V     | W     | X    |
|-------------|-------|-------|-------|-------|------------------|------|------|-------|-------|-------|------|
| PTO AG30AB  | 1.438 | 2.875 | 1.563 | 3.125 | $5/16$ -18UNC-2B | 0.63 | 3.97 | 7.94  | 1.813 | 3.625 | 1.44 |
| PTO AG40AB  | 2.125 | 4.250 | 2.125 | 4.250 | $3/8$ -16UNC-2B  | 0.69 | 5.09 | 10.18 | 2.063 | 4.125 | N/A  |
| PTO AG60AB  | 2.250 | 4.500 | 2.250 | 4.500 | $1/2$ -13UNC-2B  | 0.81 | 6.13 | 12.25 | 2.814 | 5.628 | N/A  |
| PTO AG80AB  | 3.250 | 6.500 | 3.250 | 6.500 | $1/2$ -13UNC-2B  | 1.00 | 7.91 | 15.82 | 4.094 | 8.188 | N/A  |
| PTO AG100AB | 4.000 | 8.000 | 4.000 | 8.000 | $1/2$ -13UNC-2B  | 0.75 | 9.14 | 18.28 | 4.750 | 9.500 | N/A  |

Dimensions subject to change without notice.

NOTE: Specify ratio when ordering: i.e. 1-1, 1.5-1, 2-1

## Standard Styles Available:



### 1-1 Ratio

#### Maximum Input Horsepower

| MODEL | INPUT (PINION) RPM |        |        |        |
|-------|--------------------|--------|--------|--------|
|       | 100                | 540    | 1000   | 1750   |
| AG30  | 2.52               | 9.92   | 18.07  | 30.05  |
| AG40  | 3.50               | 16.00  | 26.50  | 40.00  |
| AG60  | 5.25               | 29.25  | 50.00  | 78.00  |
| AG80  | 16.25              | 70.00  | 120.00 | 175.00 |
| AG100 | 25.56              | 100.00 | 162.75 | 248.00 |

### 1.5-1 Ratio

#### Maximum Input Horsepower

| MODEL | INPUT (PINION) RPM |       |        |        |
|-------|--------------------|-------|--------|--------|
|       | 100                | 540   | 1000   | 1750   |
| AG30  | 1.16               | 4.75  | 7.25   | 11.25  |
| AG40  | 1.85               | 6.75  | 11.25  | 16.75  |
| AG60  | 3.25               | 13.25 | 22.75  | 38.50  |
| AG80  | 9.27               | 39.30 | 68.50  | 112.00 |
| AG100 | 21.83              | 91.68 | 151.98 | 237.91 |

### 2-1 Ratio

#### Maximum Input Horsepower

| MODEL | INPUT (PINION) RPM |       |       |        |
|-------|--------------------|-------|-------|--------|
|       | 100                | 540   | 1000  | 1750   |
| AG30  | 0.80               | 3.32  | 5.88  | 9.50   |
| AG40  | 1.25               | 5.50  | 9.25  | 14.75  |
| AG60  | 2.50               | 11.75 | 19.75 | 31.00  |
| AG80  | 5.75               | 25.75 | 45.00 | 71.00  |
| AG100 | 12.00              | 50.00 | 85.00 | 130.00 |

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